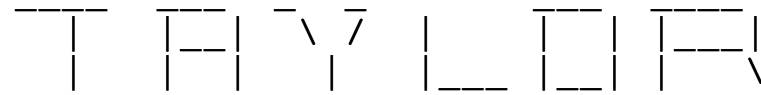




Parts Manual

Model _____

Serial No. _____



PRODUCTION ORDER--FORK-LIFT

TAYLOR MACH WKS INTERNATL	-	MODEL TS9972	PRODUCTION# P36525
7 EDGE ROAD	-	SER.# S KH 36525	
PO BOX 1002	-	RELEASE DATE 10062010	IN SERVICE
ALPHA, NJ	-	SCH.DELIVERY DATE 05312011	CHANGE#
08865			2ND INSPECTION DATE 000000

EBM	REV	CAT.PG				
01 2420	000	01-248	QSM11-C335>TS9968			
			2339 054	- QSM11 ENG 335HP	QTY =	1
01F0032	000		BLOWER FAN 32"			
			2404 405	- 32" BLOW FAN2.0PI	QTY =	1
02 2406	001	02-2406	QSM11 FUEL/COOLER W/SPLASH GUARD			
03 2478	001	03-2478	AIR INTK>QSM11-C335			
		03-053	2403 864	- AIR CLEANER	QTY =	1
03A0052	000		DONALDSON AIR CLEANER CAP			
04 2533	002	04-2533	EXHAUST>TS9968-9973	INLET HOOD	QTY =	1
			2403 822	- MUFFLER 12" DIA X	QTY =	1
05 2392	000	05-2381	ENG COOL>QSM11-C335			
			2404 511	- RAD/CAC/TRANS COO	QTY =	1
05C0035	000		CHARGE AIR COOLING			
06 2546	000	06-2546	ELEC>24V-TS9968-9973			
06A2506	002	06A-2506	SPRDR ELEC>9968-9973			
06B2275	000	06B-2275	ENG ELEC>QSM11>70AMP ALT/24 VOLT			
06C0144	001	06C-0144	HVS COLOR REV CAMERA			
			2002 165	- HVS CAMERA SYSTEM	QTY =	1
06D0108	000		CVR PLT/TANK PLUGS			
06I0138	001	06I-0138	BATT/CBL W/DSCONNECT SWT			
			2340 020	- BATTERY 4 DA HD	QTY =	2
			2316 500	- SWITCH DISCONNECT	QTY =	1
06L0166	000		4 BOOM LGTS>TS9972			
			2008 011	- 24V LIGHT SWITCH	QTY =	1
			2008 037	- 24V70W WORKLIGHT	QTY =	4
06P0048	003		STOP/TAIL/TURN/WORK LGT/BACKUP ALARM			
			I 1 29 1584	- LH FRONT TURN ASS	QTY =	1
			I 1 29 1585	- RH FRONT TURN ASY	QTY =	1
			I 1 29 1582	- LH TAIL LT ASY	QTY =	1
			I 1 29 1583	- RH TAIL LT ASSY	QTY =	1
			I 1 23 6117	- LH TAIL LIGHT MT	QTY =	1
			I 1 23 6118	- RH TAIL LIGHT MT	QTY =	1
			I 1 29 1580	- LH BACKALARM & TU	QTY =	1
			I 1 29 1581	- RH BACKALARM & TU	QTY =	1
06T0029	000		CAB TRAVERSE ELEC			
09 2303	000		TE32 TRANSMISSION			
09A2297	000	09A-2297	TRANS COOLER>TS9968	TE32 TRANSMISSION	QTY =	1
09B2126	000	09B-2126	TE32 TRANS FILTER			

09D2055	000		QSM11/TE32 INSTALL		
09F0110	000	09F-0110	TICS APC200>TS9968		
			2546 067 - 24V APC200 CONTRO	QTY =	1
			I 1 29 1672 - 4 SPEED SHIFTER	QTY =	1
11 2178	000		DRIVELINE W/TE32		
		11-070	1931 205 - DRIVELINE8.5C/9CX	QTY =	1
13 2226	001		STEER AXLE>9968-9973		
		13-136	I 1 26 4462 - STEER AXLE ASY	QTY =	1
14 2393	000		DRV AXL>PRC7534W4H(120"TRK)		
		14-219	2070 315 - PRC7534 TS9972	QTY =	1
15 2561	000	15-2561	AIR>QSM11>TS9972-9973		
			2243 403 - RESERVOIR 9.5X27	QTY =	1
			2315 022 - AIR HORN 275C	QTY =	1
15C0159	000	15C-0159	WET DISC BRKS>TS9972-9973		
15D0101	001		HOSE/PLUG W/O DRYER		
16 2393	000	16-2393	STEERING>TS9972-9973		
			2536 318 2536 255 - VLH PRIORITY VALV	QTY =	1
			2536 255 - ORBITROL 75CI	QTY =	1
16A2063	002		STEER CONT W/TILT STEERING		
		16-236	2536 328 - TILT STEER COLUMN	QTY =	1
			2485 003 - STEERING WHEEL 16	QTY =	1
17 2723	*000		1800X25 40PR YOKO Y69 IND4/BLK SIDEWALLS		
			2694 229 - 1800X25X40 YOKO	QTY =	4
		17-134	I 1 05 0471 - 25X13 HP RIM ASY	QTY =	4
			2660 105 - WEDGE BAND 7 7/16"	QTY =	2
			2660 101 - DUAL SPACER 71/4	QTY =	2
		17-134	I 1 05 0471 - 25X13 HP RIM ASY	QTY =	2
18 2340	000		CHASSIS>TS9968		
			I 1 01 3424 - CHASSIS WLDT TS99	QTY =	1
19 3023	000		BDY HULL>TS9972-73		
20 2353	003	20-383	ENCLOSED CAB>TS9972		
			I 1 28 2553 - OPERATOR BASE	QTY =	1
			2319 956 - PANORAMIC MIRROR	QTY =	2
20A2387	002	20A-2387	AC/HTR/PRSRZR>TS9968		
			2341 500 - REFRIGERANT R-134	QTY =	5
		20-377	2008 023 - WALL MT EVAPORAT	QTY =	1
			2008 027 - R134A COMPRESSR 2	QTY =	1
			2400 164 - BELT 1/2X57	QTY =	1
			2341 416 - MOUNT LT10COMPRES	QTY =	1
			2341 618 - A/C RECEIVER DRIE	QTY =	1
		20-380	2008 026 - REMOTE MT CONDSR	QTY =	1
20D0097	000		FRT/RR>TNT/ELEC WPR		
			3249 258 - FRONT GLASS(TINTE	QTY =	1
			3249 673 - LH SIDE GLASS	QTY =	1
			3249 672 - RH SIDE GLASS	QTY =	1
			2008 027 - WIPER MOTOR 24V ^{VO}	QTY =	1
20F0085	002		CAB TOP SKYLT>TINTED		

20G0031	000		DUAL OPER CAB FAN>24		
20H0150	000	20H-0143	HTR DEF>STD HOSE-24VOLT CAB FAN	QTY =	2
		20-378	2008 024 - HEATER/DEF UNIT 2	QTY =	1
		20-379	2008 025 - HEATER/DEF UNIT 2	QTY =	1
20K0071	001	20-382	3 WDSHD WSHR W/CVR-24VOLT		
			3249 084 - NOZZLE KIT	QTY =	1
			3249 084 - NOZZLE KIT	QTY =	1
20M0053	001	20-376	MIRRORS>12" CONVEX>TS9968		
			2319 932 - MIRROR 12" CONVEX	QTY =	4
20T0024	000		POWERED CAB TRAVERSE		
20U0041	000		JYSTK&SWT CONT MT		
20W0064	000		TOP ELEC WPR>TS9968		
			2008 022 - WIPER MOTOR 24 VO	QTY =	1
21 2324	000		AIR SUSP>BLK VINYL/24V		
		21-053	3226 412 - SEAT-24VAIR TLVVI	QTY =	1
			3226 316 - RIGHT HAND ARM RE	QTY =	1
22 2950	000	22-2950	MAIN HYD>TS9972-9973		
			2748 464 - 100 CC P1 PUMP	QTY =	1
			2748 463 - 75 CC P1 PUMP	QTY =	1
		23-055	2748 156 - PUMP P315 T CW	QTY =	1
22A3834	001	22A-3834	SPREADER HYD>TS9968-9973		
		24-193	2797 360 - VG 20EH 3SEC VALV	QTY =	1
			2788 976 - ACCUMULATOR 65 PS	QTY =	1
22D0042	000	22D-0042	CAB TRAVERSE HYD		
22H0136	000	22H-0136	SPRDR ROTATE>TS9968		
		24-195	2797 362 - VA20 VALVE 1SECT	QTY =	1
22K0018	000	22K-0018	BOOM CIR>TS9972-73		
22T0051	001		HYD TANK>150 GAL		
		22-605	I 1 22 0896 - MAIN HYD TANK TS9	QTY =	1
27 2531	000	26-772	BOOM>256"WB RCHSTKR CYL 8.5 X 280	QTY =	1
27T0474	000		LIFT CYLS-BOOM>TS9968		
		26-771	2772 384 - HOIST CYL 10.5 X	QTY =	2
28 0869	001		SPREADER CARRIER		
			I 1 36 6098 - SS FRAME	QTY =	1
		26-015	I 1 26 4152 - 4 1/4 SS CYL	QTY =	2
			I 1 36 6096 - ROTATE FRAME	QTY =	1
			2828 961 - ROTATOR GEARBOX	QTY =	2
		26-014	I 1 26 4148 - 4 1/4 DAMPING CYL	QTY =	2
29 3453	002	29-478	2040 TPA SPREADER		
			I 1 36 6091 - EXPANSION FRAME	QTY =	2
			I 1 36 6094 - CENTER FRAME	QTY =	1
		26-113	I 1 26 3490 - CYL ASY (2 3/4")	QTY =	2
		26-114	I 1 26 4520 - TWIST LOCK CYL AS	QTY =	2
29T0005	000		DIRECT READ TWSTLK PROX		
30 2219	002		ANSI DECALS>TS9968		
30B0157	000		TS9972 LOGO DECAL		

30F0068 000

SLIPGUARD>TS9968&TS9973W

32 2430 001 31-700

CWT>TS9972-CAST_CWT W/BOLT ON RR PLT
FILTER ELEMENT CHART

3013	010	- ADAPTER	QTY =	1
3240	024	- BLACK PRIMER	QTY =	20
I 1	32 5024	- HOSE 1/2 X 32	QTY =	1
I 1	32 7452	- HOSE 1/2 X 130	QTY =	1
I 1	32 7466	- HOSE 1 X 86	QTY =	1
I 1	32 7467	- HOSE 1 X 89	QTY =	1

STEER AXLE CHASSIS WT.	076580	LBS							
BASIC CAPACITY	099000	LBS @	000.00	L.C.					
	000000	LBS @	000.00	LC UP TO	00000				
	000000	LBS @	000.00	LC UP TO	00000				
	000000	LBS @	000.00	LC UP TO	00000				
	000000	LBS @	000.00	LC UP TO	00000				
	000000	LBS @	000.00	LC UP TO	00000				
	000000	LBS @	000.00	LC UP TO	00000				
WEIGHT ON STEER AXLE	079200								
WEIGHT ON DRIVE AXLE	082600								
TOTAL WEIGHT	161800								

TAYLOR MACHINE WORKS, INC.

PAGE 6

LOUISVILLE, MISSISSIPPI

PRODUCTION SALES ORDER AND MACHINE INDEX

ADDITIONAL INFORMATION SHEET

SOLD TO:

TAYLOR MACH WKS INTERNATL
7 EDGE ROAD
PO BOX 1002
ALPHA, NJ
08865

MODEL TS9972 PRODUCTION# P36525
SERIAL # S KH 36525
RELEASE DATE 10062010 IN SERVICE
DELIVERY DATE 05312011 CHANGE#
2ND INSPECTION DATE 000000

ITEM	EBM	REV	CAT.PG	ADDITIONAL INFORMATION
01				PAINT-RED W/BLACK CAB & FRT. END
02				IQAN PROGRAM RS011-05
03				SHIPPED VIP 5-12-11
04				
05			TABS:	
06			01-0000	
07			01-0001	
08			01-0002	
09			09-0000	
10			13-0000	
11			15-0000	
12			17-0000	
13			22-0000	
14			27-0000	
15			30-0000	

PRESSURE SETTINGS

		STANDARD
HYDRAULIC PRESSURE: (PSI)		-----
1. LIFT:		
3. STEERING:		
4. BOOM EXTENSION		
5. BOOM RETRACTION		
6. ATTACH EXTEND		
7. ATTACH RETRACT		
8. ATTACH ROTATE		
AIR PRESSURE: (PSI)		-----
1. GOVERNOR:		125 PSI
2.		

TIRES:

	SIZE	PSI	SIZE	PSI
DRIVE:	SEE ENG. BILL OF			
	MATERIAL GROUPS FOR			
	REQUIRED INFLATION			
	PRESSURE			

STEER: SEE ENG. BILL OF
MATERIAL GROUPS FOR
REQUIRED INFLATION
PRESSURE

LUG NUT
TORQUE:

	AXLE	STUD SIZE	FT/LBS
DRIVE:			

STEER:

ENGINE RPM (IN VEHICLE)

ENGINE	LO IDLE	HI IDLE

SPECIAL INSTRUCTIONS: LOWER LIFT CYLINDER -

CAB-RAISE & LOWER -
PILOT PRESSURE -

CAPACITY CHART

ENGINE: OIL NO: 9104 ANTIFREEZE NO: 9130

ENGINE	OIL	ANTIFREEZE	ENGINE	OIL	ANTIFREEZE
QSM11-C335		CAPACITY			CAPACITY
		36			70

FUEL:

TANK	FUEL	TANK	FUEL
	CAPACITY		CAPACITY
I 1 22 0830	150		

TRANSMISSION: OIL NO: 9107

TRANSMISSION	OIL
TE-32	CAPACITY
	40

HYDRAULICS: OIL NO: 9107

TANK	SERVICE INITIAL	TANK	SERVICE INITIAL
	CAPACITY		CAPACITY
I 1 22 0831			

DRIVE AXLE: LUBE NO: 9118

AXLE	DIFFERENTIAL WHEEL END	TOTAL
PRC7534WH	CAPACITY (EACH)	CAPACITY
		142

STEER AXLE:

LUBE NO: 9107 022
AXLE

LUBE
CAPACITY

I 1 26 4132

TAYLOR MACHINE WORKS, INC.

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LOUISVILLE, MISSISSIPPI

PRODUCTION SALES ORDER AND MACHINE INDEX

CYLINDER INFORMATION SHEET

SOLD TO:

TAYLOR MACH WKS INTERNATL

MODEL TS9972

PRODUCTION# P36525

7 EDGE ROAD
PO BOX 1002
ALPHA, NJ
08865

SERIAL # S KH 36525
RELEASE DATE 10062010
DELIVERY DATE 05312011

IN SERVICE
CHANGE#

2ND INSPECTION DATE 000000

CAT.PG	PART #	DESCRIPTION	SERIAL NUMBER	MODEL#
14-219	2070 315	PRC7534 TS9972	1044560	TS9972
	2339 054	QSM11 ENG 335HP	35279003	TS9972
09-165	2547 054	TE32 TRANSMISSION	NBEA376459	TS9972
26-772	2772 383	EXT CYL 8.5 X 280	F01112031	TS9972
26-772	5239 274	SEAL KIT		
26-771	2772 384	HOIST CYL 10.5 X 10	F02111558	TS9972
26-771	5239 271	SEAL KIT		
26-771	2772 384	HOIST CYL 10.5 X 10	F02111560	TS9972
26-771	5239 271	SEAL KIT		
24-193	2797 360	VG 20EH 3SEC VALVE	H12104041	TS9972
	2797 361	VG35/V20 VALVE ASSY	H02114531	TS9972
24-195	2797 362	VA20 VALVE 1SECT	H02114520	TS9972
	2828 961	ROTATOR GEARBOX	10161421	TS9972
	2828 961	ROTATOR GEARBOX	10161422	TS9972
	3226 316	RIGHT HAND ARM REST	N.A.	TS9972
26-113	I 1 26 3490	CYL ASY (2 3/4")	I160152	TS9972
26-113	5239 136	SEAL KIT		
26-113	I 1 26 3490	CYL ASY (2 3/4")	I230801	TS9972
26-113	5239 136	SEAL KIT		
13-136	I 1 26 3505	STEER CYL ASSYTHD95	I229103	TS9972
13-136	5239 133	SEAL KIT		
26-014	I 1 26 4148	4 1/4 DAMPING CYL	I248642	TS9972
26-014	5239 186	SEAL KIT		
26-014	I 1 26 4148	4 1/4 DAMPING CYL	I248648	TS9972
26-014	5239 186	SEAL KIT		
26-015	I 1 26 4152	4 1/4 SS CYL	I229536	TS9972
26-015	5239 228	SEAL KIT		
26-015	I 1 26 4152	4 1/4 SS CYL	I238951	TS9972
26-015	5239 228	SEAL KIT		
26-114	I 1 26 4520	TWIST LOCK CYL ASY	I221431	TS9972
26-114	5239 135	SEAL KIT		
26-114	I 1 26 4520	TWIST LOCK CYL ASY	I221505	TS9972
26-114	5239 135	SEAL KIT		
	I 1 36 6091	EXPANSION FRAME	19411	TS9972
	I 1 36 6094	CENTER FRAME	19411	TS9972
	I 1 36 6096	ROTATE FRAME	19411	TS9972
29-478	I 1 36 6098	SS FRAME	19411	TS9972
29-710	I 1 36 6112	INNER BOOM WLDT	19411	TS9972

Parts Manual

General Information

Power Unit



Power Transfer



Axles



Brake Control System



Steering Control System



Chassis



Hydraulic System



Attachments



Miscellaneous





Sudden Service, Inc.

649 North Church Avenue

Louisville, Mississippi 39339-2017

Phone (662) 773-8056 Fax (662) 773-9157

Web Site: www.taylorbigred.com

Contents

PSO & Page No. Prefix(s)*	Functional Group
01-07	Power Unit
08-12	Power Transfer
13-14	Axles
15	Brake Control System
16	Steering Control System
17-21	Chassis
22-26	Hydraulic System
27-29	Attachments
31-32	Miscellaneous

* Code number prefixes, arrangement of material in this manual, and instructions for locating information are explained on the following pages.

Rev. 1/95

Instructions For Using This Manual

This Parts Manual has been assembled for the individual model and serial number machine from original manufacturing records. A copy of this original record (called a **Production Sales Order**, or **PSO** for short) appears at the beginning of this manual.

Not only is the PSO a complete record of the identification numbers of the machine's original components, **it is actually an index of the material in this manual.** Only pages pertaining to a specific machine are included in the manual making consecutive page numbers impractical.

Note the two columns on the left side of the PSO. The first column is used to record the Engineering Bill of Materials (EBM) issued to a specific machine serial number. The second column lists the corresponding parts manual page number. **Note:** If there is no formal printed catalog page to cover the item or group in question, refer to the EBM group number when ordering parts; this enables factory parts and service personnel to research original manufacturing records and identify parts.

Functional Group Order. This manual is arranged by functional group order. All components listed on the PSO card have a code number and the corresponding parts manual page uses that same number. Pay particular attention to the **Code Number Prefixes.**

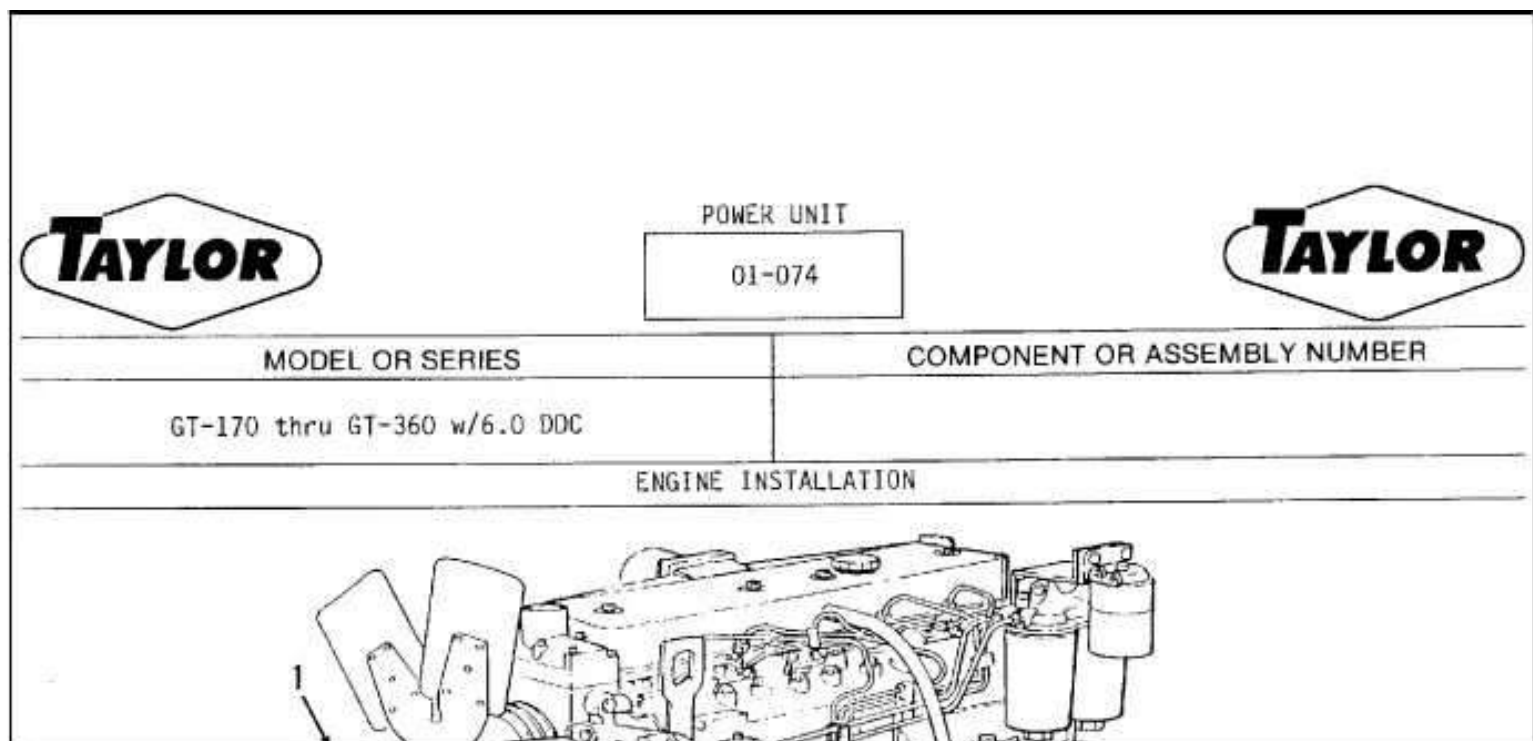
For example, in the "**Cat Pg**" Column of the PSO note that all items in the functional group "Power Unit" carry number prefixes of 01- through 07-. (See Figure 1 below, a fragment of a PSO.) The remainder of the code number refers to the specific part or component.

Thus, in the code number "01-074" the "01" refers to the **Engine;** "074" refers to the **Specific Engine** installed in the machine.

.....		PRODUCTION ORDER---FO	
		MODEL	
		SER. #	
		RELEASE DATE	
		SCH. DELIVERY DATE	
.....			
EBM	CAT. PG.		
01 2149	01-074	DD 6.0	PL
		MOD. YA70245	

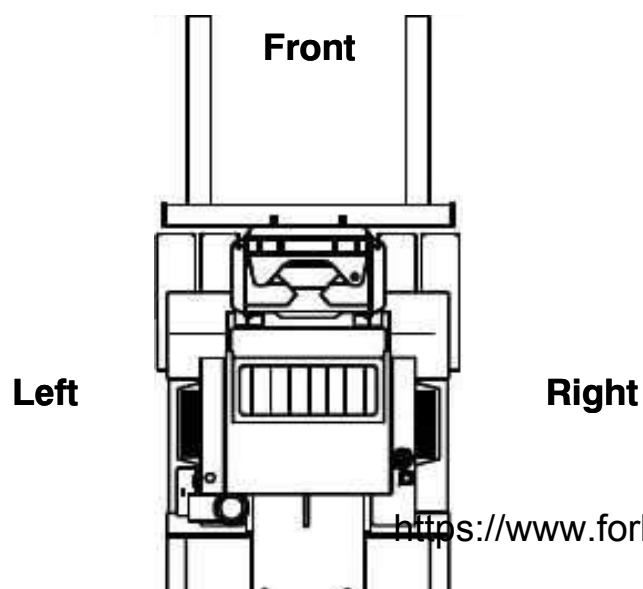
<https://www.forkliftpdfmanuals.com/>

In the illustration below, a fragment of a parts manual page, the number on the PSO corresponds to the "page number" of the parts manual.



All parts pages developed for a specific machine are placed in numerical sequence behind the appropriate **Functional Group** tab.

Product Improvement. It is standing policy to make improvements in material and design whenever possible. New machines may incorporate features not found on earlier models, and new or improved components not presently covered in manuals may also be used on other machines. Should you experience any difficulty in identifying parts, please contact your parts and service support representative.



Left- and Right-hand Descriptions

For clarity, **Left Hand** (LH) and **Right Hand** (RH), **Front**, and **Rear** descriptions are used only when necessary and generally mean "as you sit in the driver's seat."



Rear

Abbreviations Used in This Publication

/	And, or, &	M	Male
ADJ	Adjust	MAX	Maximum
ALT	Alternator	MFR	Manufacturer
AR, A/R	As Required	MIN	Minimum
ASSY	Assembly	MOD	Model
ATT	Attachment	MTG	Mounting
BRG	Bearing	N.S.S.	Not Serviced (Sold) Separately
CAP	Capacity	OBS	Obsolete
CAP SCR	Cap Screw	PKG	Packing
COM'L	Commercial	PNEU	Pneumatic
CONT	Control	PSI	Pounds Per Sq. Inch
CTSK	Countersunk	PTO	Power-take-off
DBL	Double	REG	Regulator
DIFF	Differential	REV	Reverse
EXH	Exhaust	RPM	Revolutions per Minute
EXT	Extension	SCR	Screw
F	Female	SER	Series
FWD	Forward	S/N (or SER. NO.)	Serial Number
GEN	Generator	SKT	Socket
HD	Heavy Duty	S.O.	Special Order
HDWE	Hardware	SPKT	Sprocket
HP	Horsepower	TACH	Tachometer
HVY	Heavy	TELE	Telescopic
HYD	Hydraulic	X HVY	Extra Heavy
IGN	Ignition	TRANS	Transmission, Transfer

INT Internal
LG Long
MACH Machine

WDF Woodruff
WLDMT Weldment



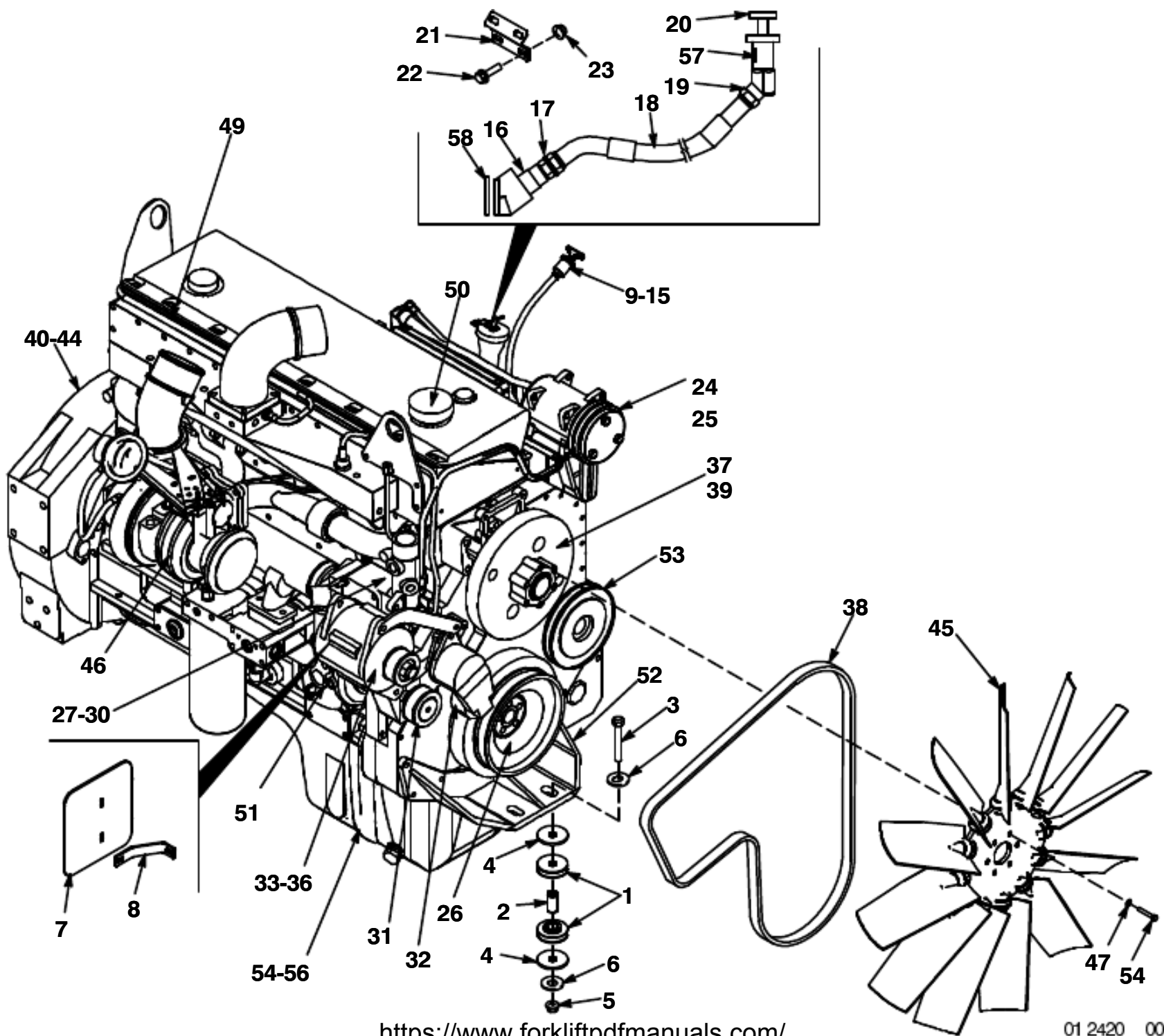
Power Unit ██████████

<u>Functional Group</u>	<u>Section</u>
Engine	01
Fuel System	02
Air Intake	03
Exhaust	04
Cooling System	05
Electrical System	06
Instruments and Controls	07

Power Unit
01-248
 Engine Installation

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	



ITEM	PART NUMBER	DESCRIPTION	QTY.
------	-------------	-------------	------

1	3255-119	MOUNT, Rubber	4
2	I-0-23-5939	SPACER	2
3	1187	BOLT, 3/4" - 10 NC x 4"	2
4	I-0-23-5942	WASHER, Snubbing	2
5	1369	LOCKNUT, 3/4"	2
6	1432-501	FLATWASHER, 3/4"	4
7	I-0-2310218	SHIELD, Alternator	1
8	I-0-2310219	BRACE, Alternator	1
9	1679-500	ELBOW	1
10	2719-196	TUBE, Dipstick	1
11	2719-198	DIPSTICK	1
12	1709	CLAMP	1
13	1120-100	BOLT w/WASHER, 3/8" - 16 NC x 1"	1

Revised 3/4/11

Power Unit
01-248A
 Engine Installation

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	

ITEM	PART NUMBER	DESCRIPTION	QTY.
14	1324-103	LOCKNUT, 3/8"	1
15	I-0-2311121	BRACE, Dipstick Tube	1
16	2954-543	COUPLING	1
17	2954-003	ADAPTER, 1-3/16" x 1-1/16"	1
18	I-1-32-7510	HOSE ASSEMBLY, 3/4" x 32	1
19	3013-091	ADAPTER, 1" x 3/4", 45°	1
20	2718-175	PLUG	1
21	I-0-2311103	MOUNT, Filler	1
22	1132-110	BOLT, 3/8" - 16 NC x 2-1/4"	2
23	1420-100	FLATWASHER, 3/8"	1
24	4026-704	COMPRESSOR	1
25	4028-403	GASKET, Compressor	1
26	4028-628	DAMPER, Vibration	1
27	4028-710	THERMOSTAT	1
28	4026-610	GASKET, Thermostat	1
29	4024-796	HOUSING, Thermostat	1
30	4024-795	GASKET, Thermostat Housing	1
31	4028-411	PULLEY, Idler	1
32	4028-874	TENSIONER, Belt	1
33	4029-403	ALTERNATOR	1
34	4028-488	SUPPORT, Alternator	1
35	4026-070	BRACE, Alternator	1
36	4028-410	PULLEY, Alternator	1
37	2341-659	HUB, Fan	1
38	2400-209	BELT	1
39	4024-866	SPACER, Fan	1
40	4024-210	HOUSING, Flywheel	1
41	4024-621	FLYWHEEL	1
42	4024-174	GEAR, Ring	1
43	2341-267	BOLT, Flywheel	1
44	2341-266	WASHER, Flywheel	1
45	2404-405	FAN	1
46	4029-405	TURBOCHARGER	1
47	1420-100	FLATWASHER, 3/8"	6
48	1132-110	BOLT, 3/8" - 16 NC x 2-1/4"	6
49	4024-806	GASKET, Valve Cover	1
50	6411-655	CAP, Valve Cover	1
51	4028-418	PUMP, Water	1

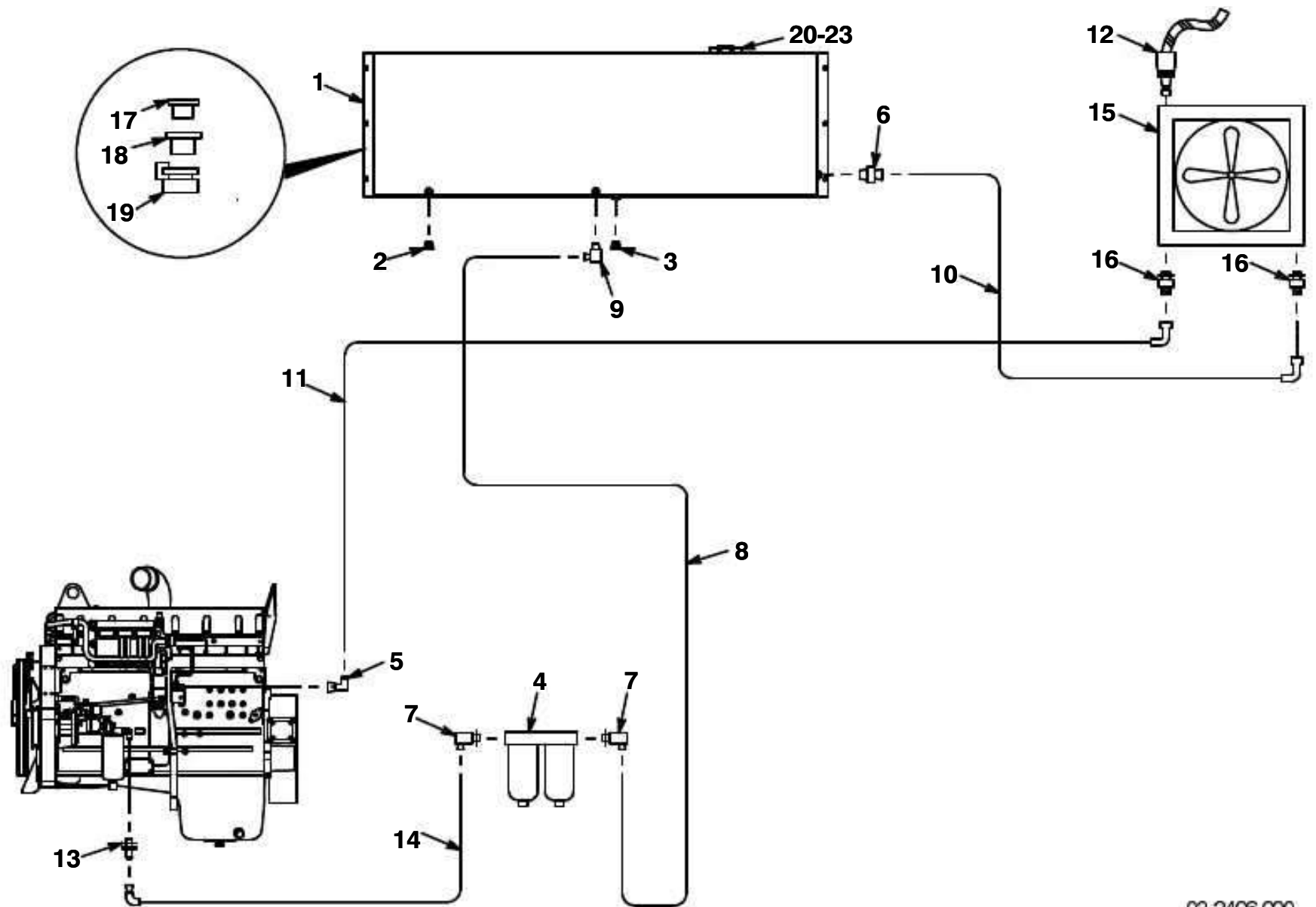
52	4024-922	MOUNT, Front Engine	1
53	4024-940	PULLEY, Accessory Drive	1
54	4028-267	PAN, Oil	1
55	4028-667	GASKET, Oil Pan	1
56	4024-963	PLUG, Oil	1
57	I-1-42-0198	COUPLING	1
58	4024-857	GASKET	1
N	R4028-887	PUMP, Fuel	1
N	4029-406	STARTER	1
N	4024-845	PUMP, Oil	1
N	4026-055	INJECTOR	6
NOTE: For Part Numbers On Filter Elements See Page 31-700			

Revised 3/4/11

Power Unit
02-2406
 Fuel Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	



02-2406 000
 02-2406 001

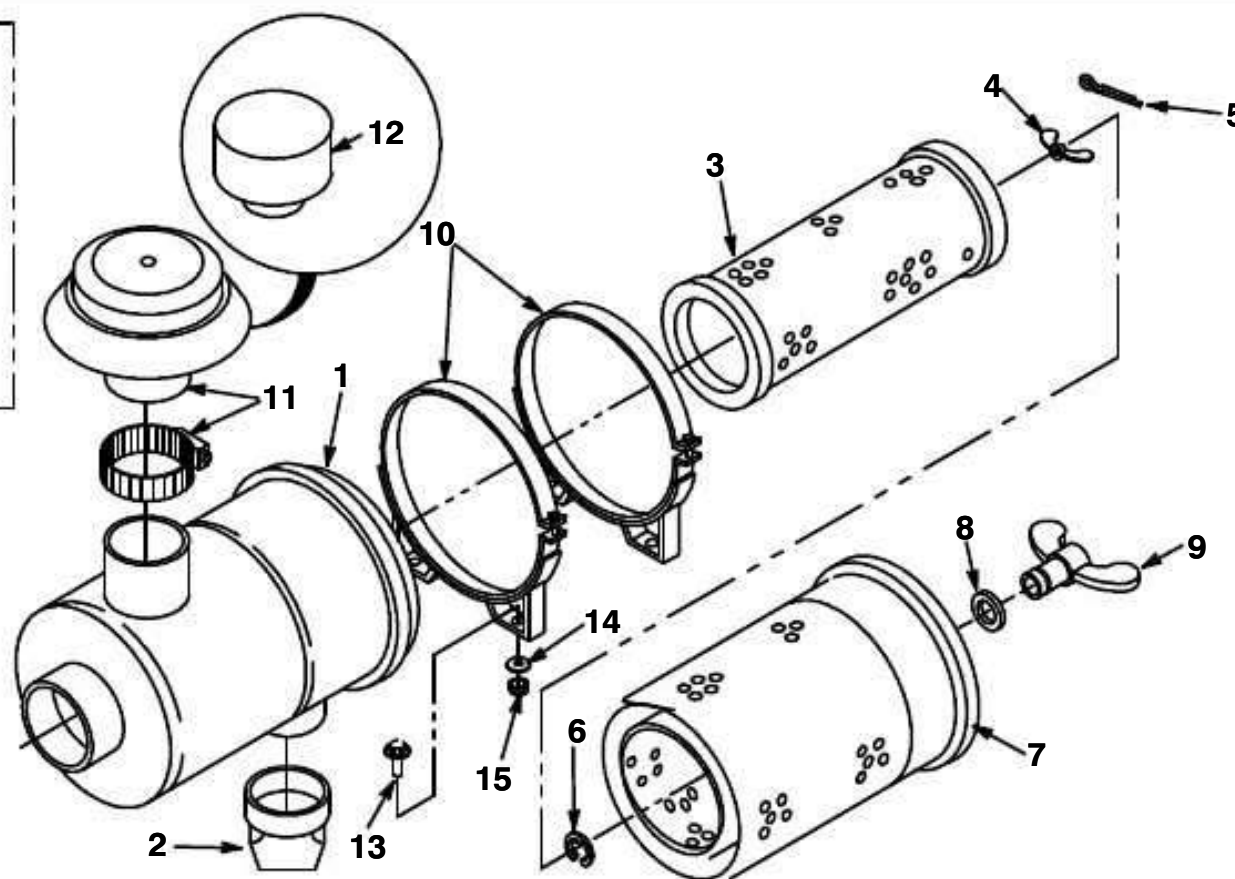
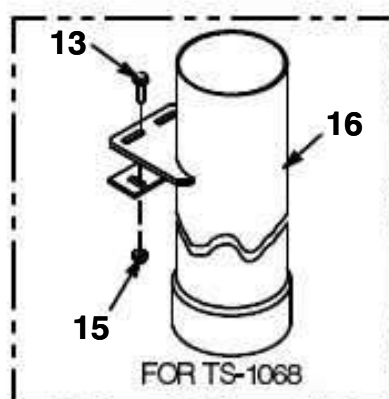
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-22-0895	FUEL TANK ASSEMBLY	1
2	1480	PLUG, 1/2"	2
3	1489	PLUG, Magn	1
4	I-0-2310621	BRACKET, Fuel Filter	1

Revised 4/19/11

Power Unit
03-053
 Air Cleaner Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	2403-864

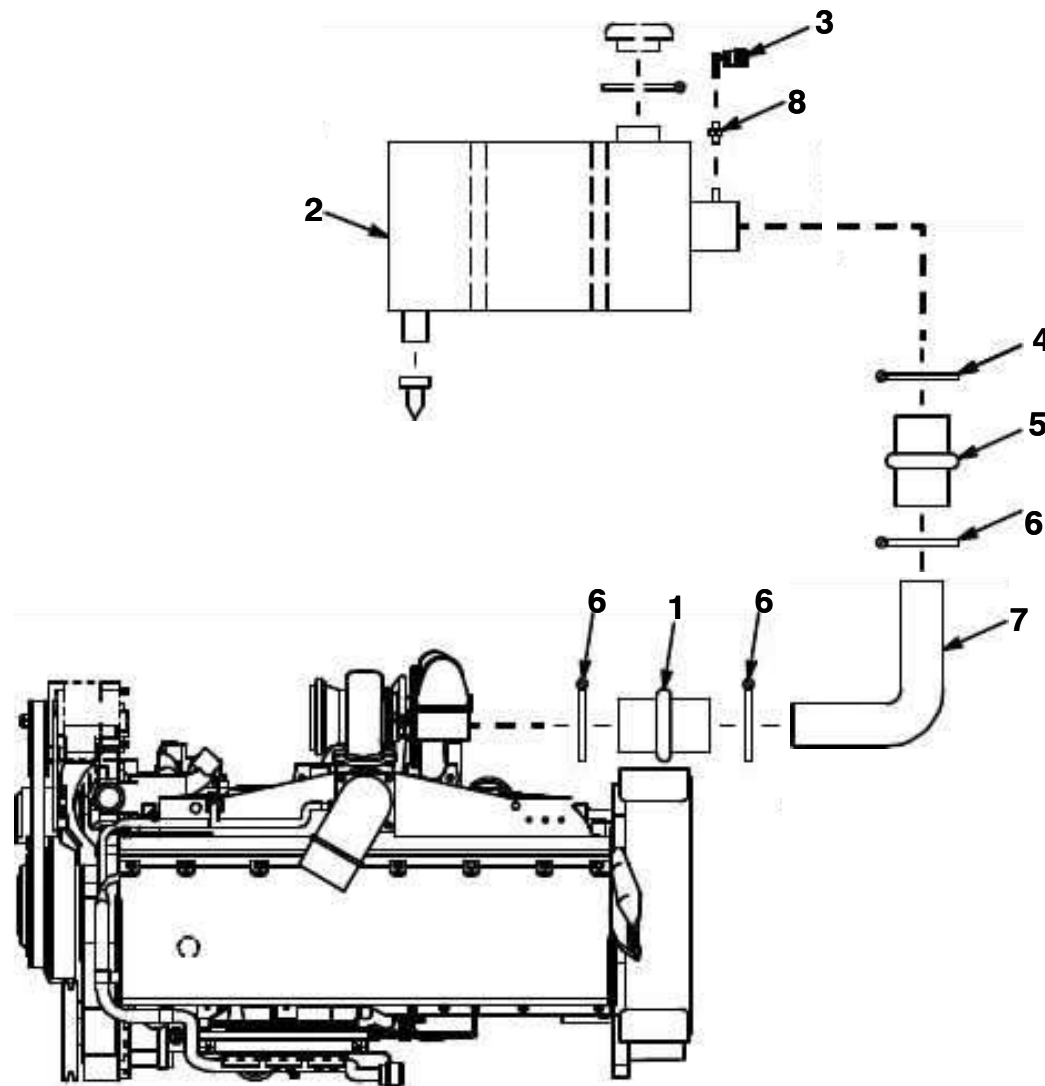


ITEM	PART NUMBER	DESCRIPTION	QTY.
	2403-864	AIR CLEANER ASSEMBLY, Complete	
1	N.S.S.	BODY, Air Cleaner	1
2	4044-400	VALVE	1
3	4044-442	ELEMENT, Safety	1
4	4044-342	INDICATOR, Filter	1
5	1459	PIN, Cotter	1
6	4044-401	CLIP, Wing Nut Retaining	1
7	4044-443	ELEMENT, Primary	1
8	4044-329	WASHER, Gasket	1
9	4044-445	NUT, Wing	1
10	2403-865	STRAP, Mounting	2
11	2403-140	HOOD ASSEMBLY	1
12	1006-597	PRE-CLEANER	1
13	1120-100	BOLT w/WASHER, 3/8" - 16 NC x 1"	AR

Power Unit
03-2478
 Air Intake Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	



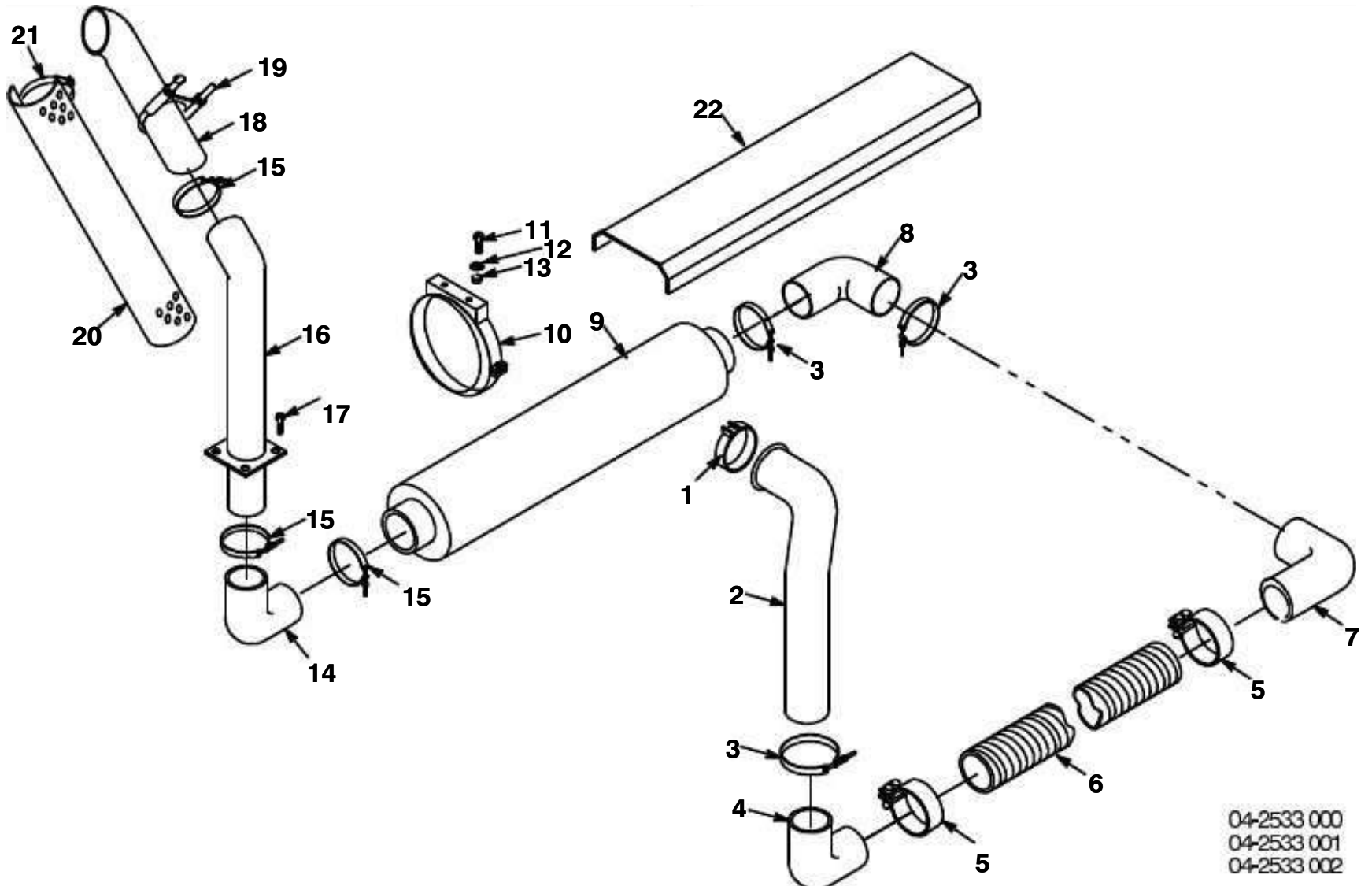
03-2478 000
 03-2478 001

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2378-030	HOSE, Hump	1
2	2403-864	AIR CLEANER ASSEMBLY	1
3	1006-423	INDICATOR Filter	1
4	2404-605	CLAMP	1
5	2378-034	HOSE, Hump	1

Power Unit
04-2533
 Exhaust System

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	

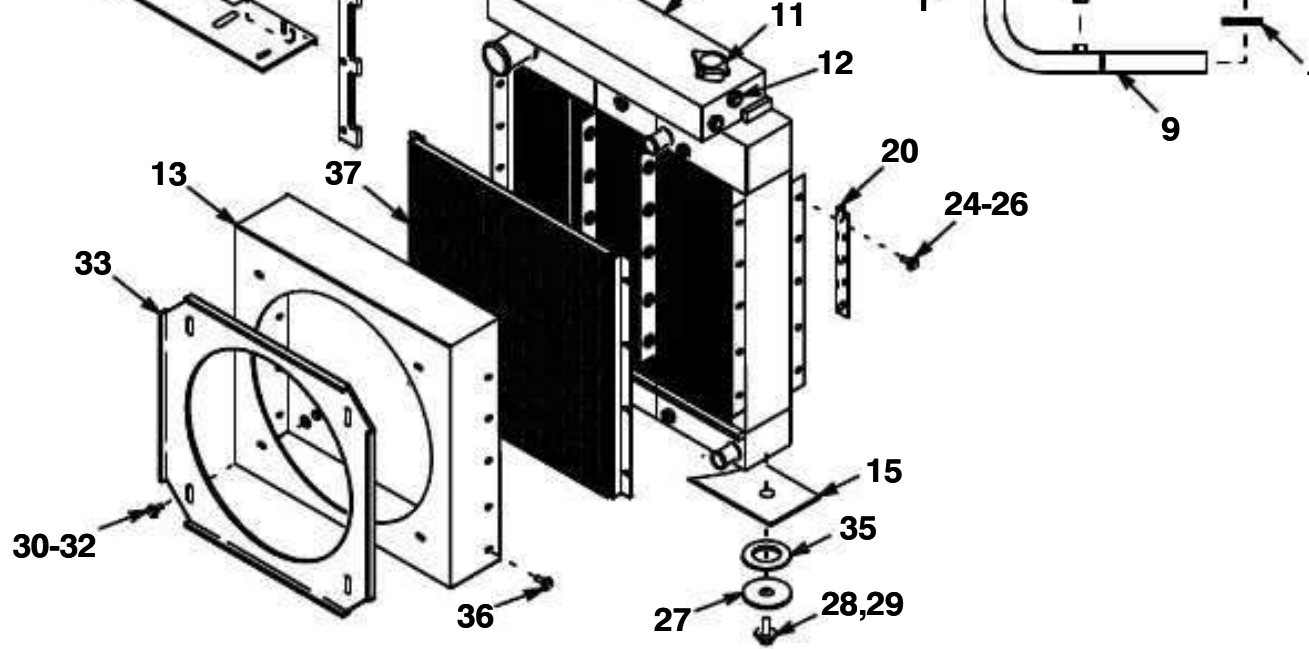


04-2533 000
 04-2533 001
 04-2533 002

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2403-288	CLAMP, U-Band	1
2	2403-704	PIPE, Exhaust	1
3	2387-021	CLAMP, Full Circle, 5"	3
4	2403-771	ELBOW	1
5	2403-689	CLAMP, Exhaust, 5"	2

6	I-0-23-4444	TUBING, Flex	1
7	2403-542	ELBOW	1
8	2403-237	ELBOW	1
9	2403-882	MUFFLER	1
10	2403-240	BRACKET, Clamp Mounting	2
11	1126-008	BOLT, 3/8" - 16 NC x 1-1/4"	4
12	1420	FLATWASHER, 3/8"	4
13	1315	NUT, 3/8" - 16 NC	4
14	2403-795	ELBOW	1
15	2387-023	CLAMP, Full Circle, 6"	3
16	I-1-23-6079	PIPE, Exhaust	1
17	1126-008	BOLT, 3/8" - 16 NC x 1-1/4"	4
18	2403-531	EXTENSION, Exhaust Stack	1
19	2387-028	CLAMP, Exhaust, 6"	2
20	2403-336	CAGE, Pipe	1
21	2383-177	RING, Mounting	1
22	I-0-30-1013	SHIELD, Heat	1

Revised 12/1/10



05 2381 000
 05 2381 001
 05 2388 000
 05 2392 000

Revised 8/25/09

Power Unit
05-2381A
 Engine Cooling Circuit

Taylor

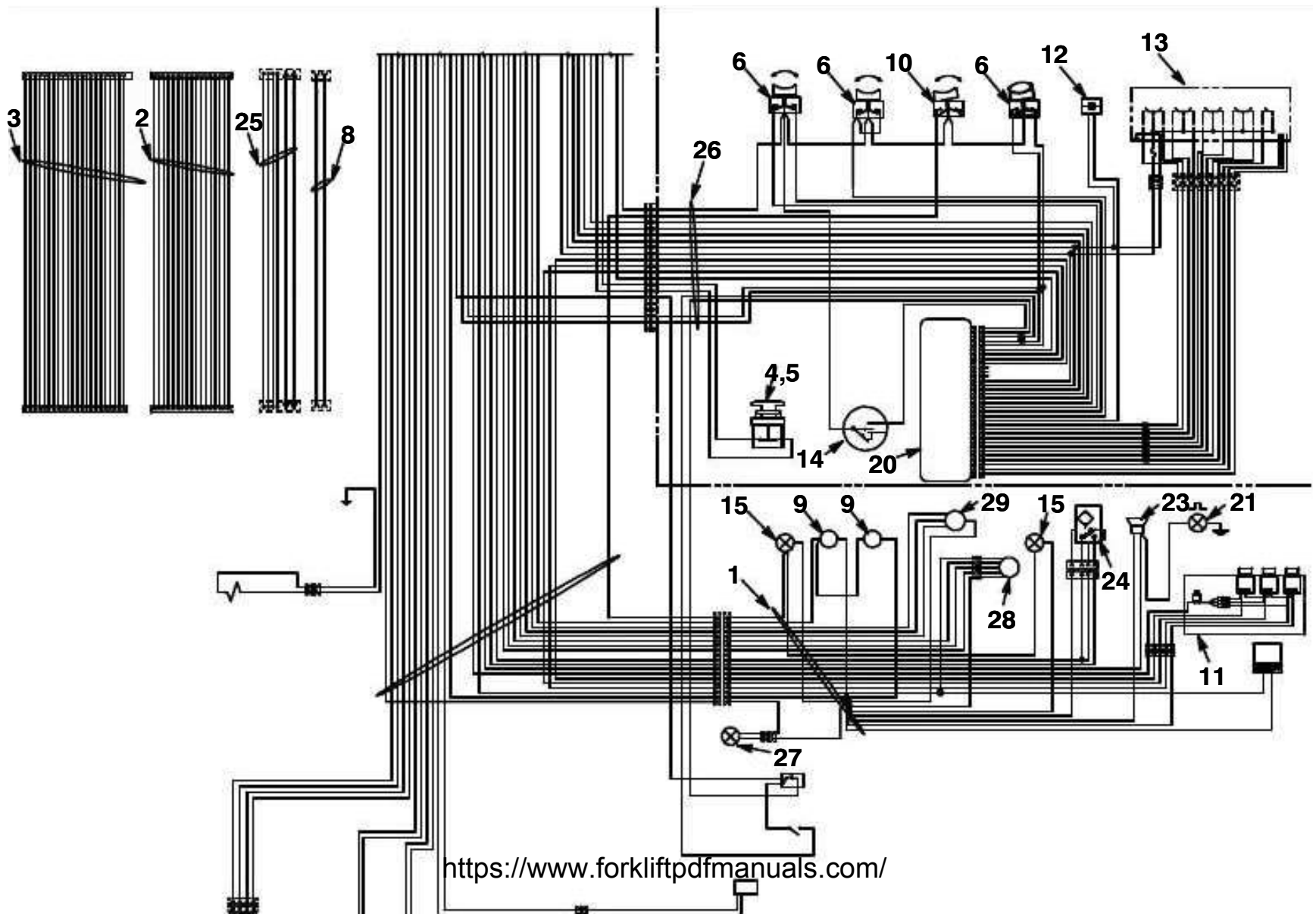
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TE-925S; TXC-974 thru TXC-976 & TXTCP-900	

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2403-656	CLAMP	4
2	I-0-32-0548	HOSE, Radiator, 2-1/2" x 6"	2
3	1480	PLUG, 1/2"	1
4	2243-740	FITTING, 1/4" x 7/16", 90°	1
5	2947-250	FITTING, 1/4" x 7/16"	2
6	2836	HOSE, Air, 1/4" x 55"	AR
7	2954-028	ADAPTER, 3/4", 45°	2
8	I-1-32-6311	HOSE ASSEMBLY, 3/4" x 52"	1
9	I-1-30-0253	RADIATOR TUBE ASSEMBLY	1
10	2404-511	RADIATOR	1
N	5596-714	RADIATOR	1
N	5596-715	COOLER, Transmission Oil	1
N	5596-716	COOLER, Charge Air	1
11	5596-713	CAP, Radiator	1
12	5593-949	GAUGE, Sight	2
13	I-0-2310606	SHROUD, Fan	1
N	3250-353	TRIM, 1/8"	AR
14	1665-001	FITTING, 1/4" x 7/16"	1
15	3250-198	PAD, Radiator Support	1
16	I-0-32-0521	HOSE, Radiator, 2-1/4" x 34"	1
17	I-0-23-6103	MOUNT, Water Filter	1
18	1710-010	CLAMP	4
19	2828-060	VALVE, Drain	2
20	I-0-0112082	BAFFLE, Radiator Side	2
N	3250-280	TRIM, 1/8" w/ 5/8" Bulb	AR
21	2243-837	ADAPTER, 3/4", 90°	1
22	I-0-0112076	BAFFLE, Top Rear Radiator	1
23	2403-660	CLAMP, 2-1/4"	2
24	6803-110	BOLT, 1/2" -13 NC x 1-1/4"	6
25	1432-526	LOCKWASHER, 1/2"	6
26	1321	NUT, 1/2" - 13 NC	6
	I-1-98-1340	KIT, Radiator Mount Snubbing Washer	2
27	I-0-2310778	WASHER, Snubbing	1

Power Unit
06-2546-3
Control Stand & Top Cab Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	





ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-29-1535	TOP CAB HARNESS ASSEMBLY	1
2	I-1-29-1532	TRACK HARNESS ASSEMBLY, 1	1
3	I-1-29-1533	TRACK HARNESS ASSEMBLY, 2	1
4	2000-359	SWITCH, E-Stop	1
5	2000-360	CAP, Red E-Stop	1
6	2324-994	SWITCH, Rocker	3
7	I-0-28-9115	MOUNT, Seat Plug	1
8	I-1-29-1534	CAB TRACK POWER CABLE ASSEMBLY	1
9	2008	FAN	2
10	2324-997	SWITCH, Dome Light	1
11	I-1-29-1549	CONTAINER LIGHT ASSEMBLY	1
12	2008-031	BUZZER	1
13	I-1-29-1475	JOYSTICK ASSEMBLY	1
14	2309-218	SWITCH, 3 Position	1
15	2008-001	LIGHT, Dome	2

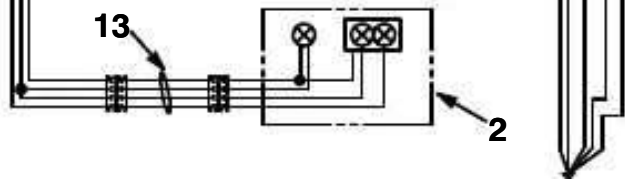
1/7/11

Power Unit
06-2546-3A
 Control Stand & Top Cab Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	

ITEM	PART NUMBER	DESCRIPTION	QTY.
16	2324-644	RECEPTACLE, 3 Pin	1
17	2324-502	LOCK, 3 Pin	1
18	1005-051	PIN, 16 Ga.	2
19	2000-301	PLUG, Seal	2
20	2326-028	MODULE, XS2	1
21	2319-407	STROBE, Mini	1
N	5943-027	BULB	1
22	1005-052	SOCKET, 16 Ga.	2
23	3260-987	ALARM, Cab Movement	1
24	I-1-36-5796	PROXIMITY SWITCH ASSEMBLY	1
25	I-1-29-1572	CAB TRACK POWER CABLE ASSEMBLY	1
26	I-1-29-1552	CONTROL STAND HARNESS ASSEMBLY	1
27	2008-037	LIGHT, Step	1
28	2008-022	MOTOR, Top Wiper	1
29	2008-021	MOTOR, Rear Wiper	1
30	2324-497	PLUG, 3 Socket	1
31	2324-498	LOCK, 3 Socket	1
32	2324-673	BOOT, 3 Socket	1



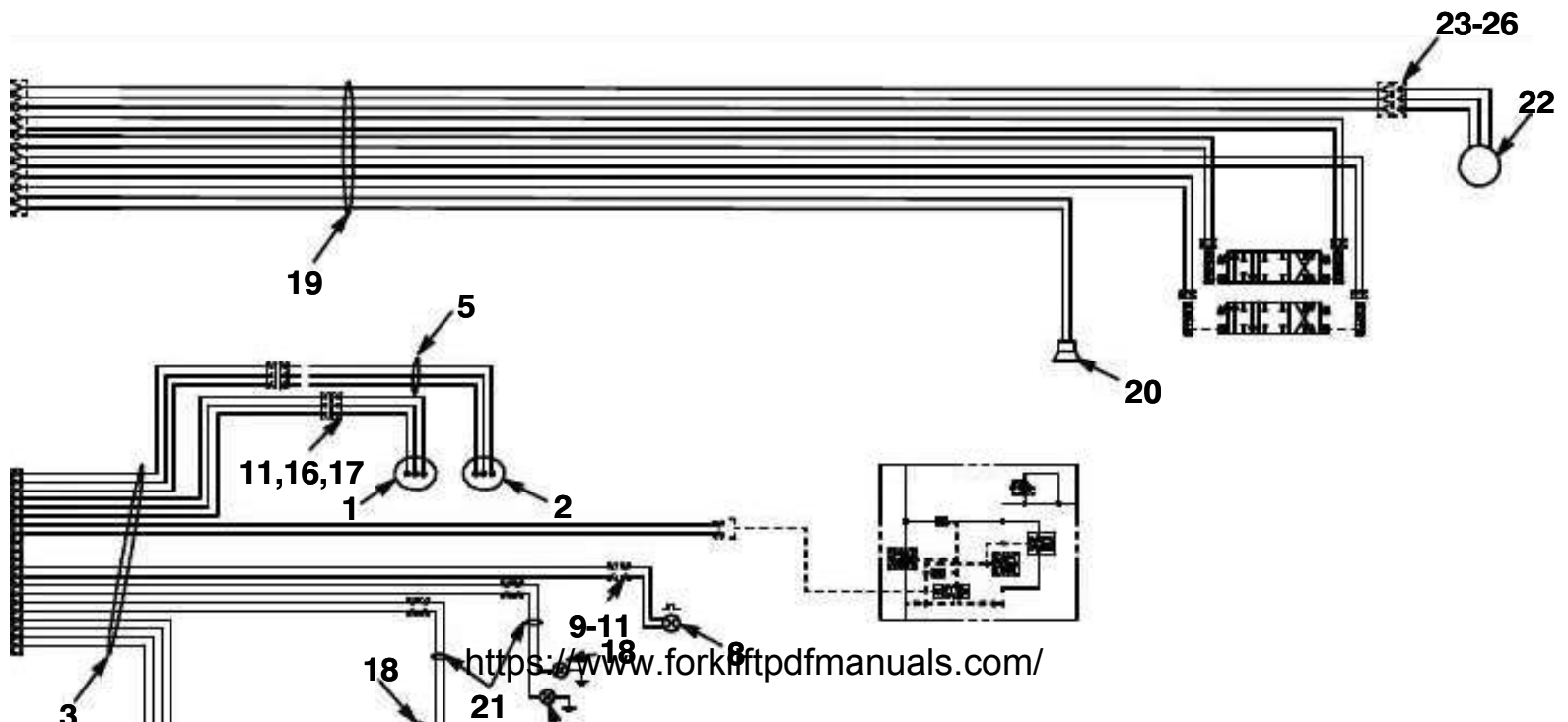
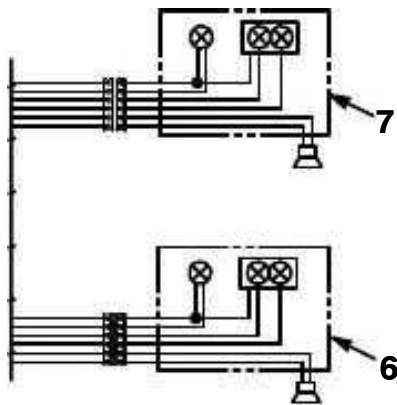
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-29-1665	FRONT FRAME HARNESS ASSEMBLY	1
2	I-1-29-1584	LEFT FRONT TURN SIGNAL ASSEMBLY	1
3	I-1-29-1585	RIGHT FRONT TURN SIGNAL ASSEMBLY	1
4	2733-162	FUEL SENSOR	1
5	2733-280	GASKET	1
6	2733-170	INSERT, Threaded	5
7	1760-060	PLATE, Fuel Sensor Cap	1
8	3255-163	GROMMET, Rubber	1
9	2324-425	WEATHERPACK, 2 Pole, Male	1
10	2324-427	PIN, Weatherpack, 14 - 16 Ga.	2
11	2324-426	SEAL, Weatherpack	2
12	I-1-80-0936	LEVEL SWITCH ASSEMBLY	1
13	I-1-29-1600	FRONT TURN SIGNAL JUMPER ASSEMBLY	2

1/7/11

Power Unit
06-2546-5
 Rear Frame Circuit

Taylor

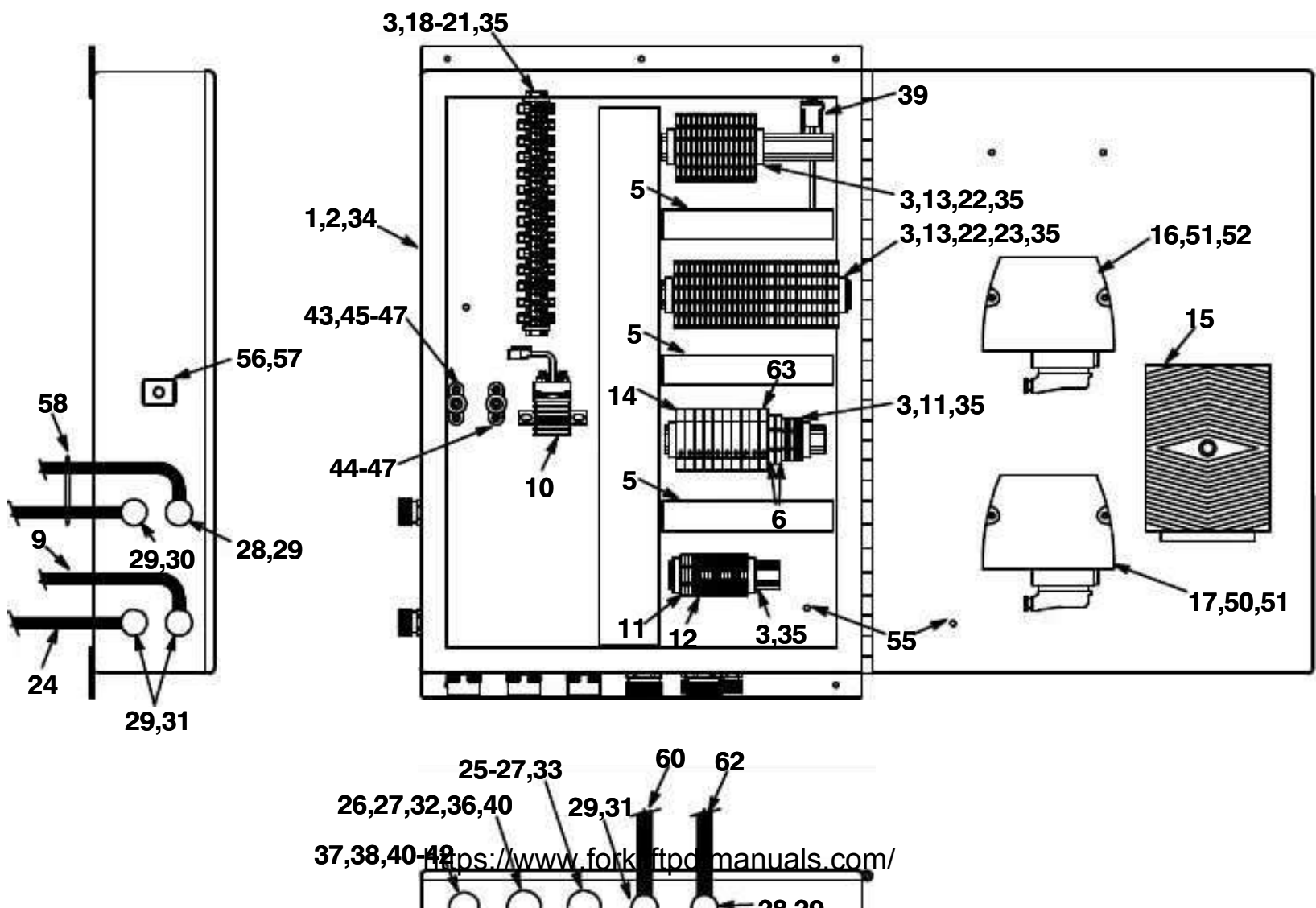
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	

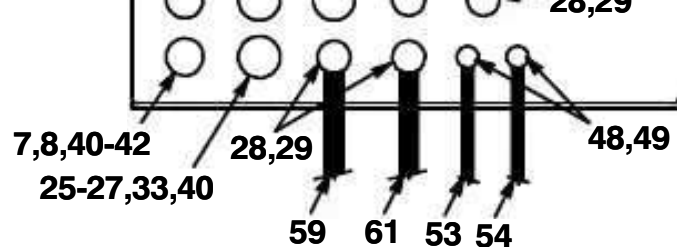


Power Unit
06-2546-6
Main Truck Box Layout

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	





ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-0-29-0664	BOX, Main Truck	1
2	I-1-29-1557	RESISTOR TERMINAL BLOCK ASSEMBLY	4
3	I-0-29-0293	STAND, Rail	10
4	2000-778	DUCT, 3' x 3"	AR
5	2000-489	DUCT, 1-1/2" x 3"	AR
6	2324-468	BLOCK, Fuse Terminal	2
7	2324-660	RECEPTACLE, 6 Pin w/ two 6 Ga.	1
8	2324-725	PIN, 6 Ga.	2
9	I-1-29-1591	CHASSIS HARNESS 1 ASSEMBLY	1
10	2008-002	SOLENOID, Defender	1
11	2324-466	TERMINAL, Feed Thru	11
12	2324-467	GROUND, Terminal Feed Thru	13
13	3262-030	BLOCK, Terminal Feed Thru	46
14	2311-204	BREAKER, 20 Amp	9
15	2324-329	BOOT, APC Custom	1

1/7/11

Power Unit
06-2546-6A
 Main Truck Box Layout

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	

ITEM	PART NUMBER	DESCRIPTION	QTY.
16	2326-029	TAG, I.D., Address 3	1
17	2326-014	TAG, I.D., Address 2	1
18	3260-780	CLIP, End	10
19	2008-003	RELAY	14
20	3260-472	SOCKET, Relay	14
21	3260-046	SPRING, Relay Hold Down	14
22	3262-032	SECTION, End	2
23	3262-033	JUMPER	1
24	I-1-29-1592	CHASSIS HARNESS 2 ASSEMBLY	1
25	2324-529	RECEPTACLE, 31 Pin	2
26	2000-302	NUT, Mounting, 24 Shell	3
27	2000-303	LOCKWASHER, 24 Shell	3
28	3260-183	CONNECTOR, Cable	4
29	3260-647	NUT, Seal	8
30	3260-457	CONNECTOR, Cable	1
31	3260-470	NUT, Seal	2
32	2324-016	PIN, 16 Ga.	2
33	2324-571	PIN, 14 - 16 Ga.	55
34	2000-567	CABLE, Twisted	AR
35	3260-779	RAIL, Mounting	AR
36	2308-508	RECEPTACLE, 23 Pin Kit	1
37	2324-786	RECEPTACLE, 6 Socket w/ two 6 Ga.	1
38	2324-726	SOCKET, 6 Ga.	2
39	6505-002	CABLE, Serial	1
40	2000-301	PLUG, Seal	17
41	2324-630	NUT, Mounting, 18 Shell	2
42	2324-631	LOCKWASHER, 18 Shell	2
43	2324-114	TERMINAL	1

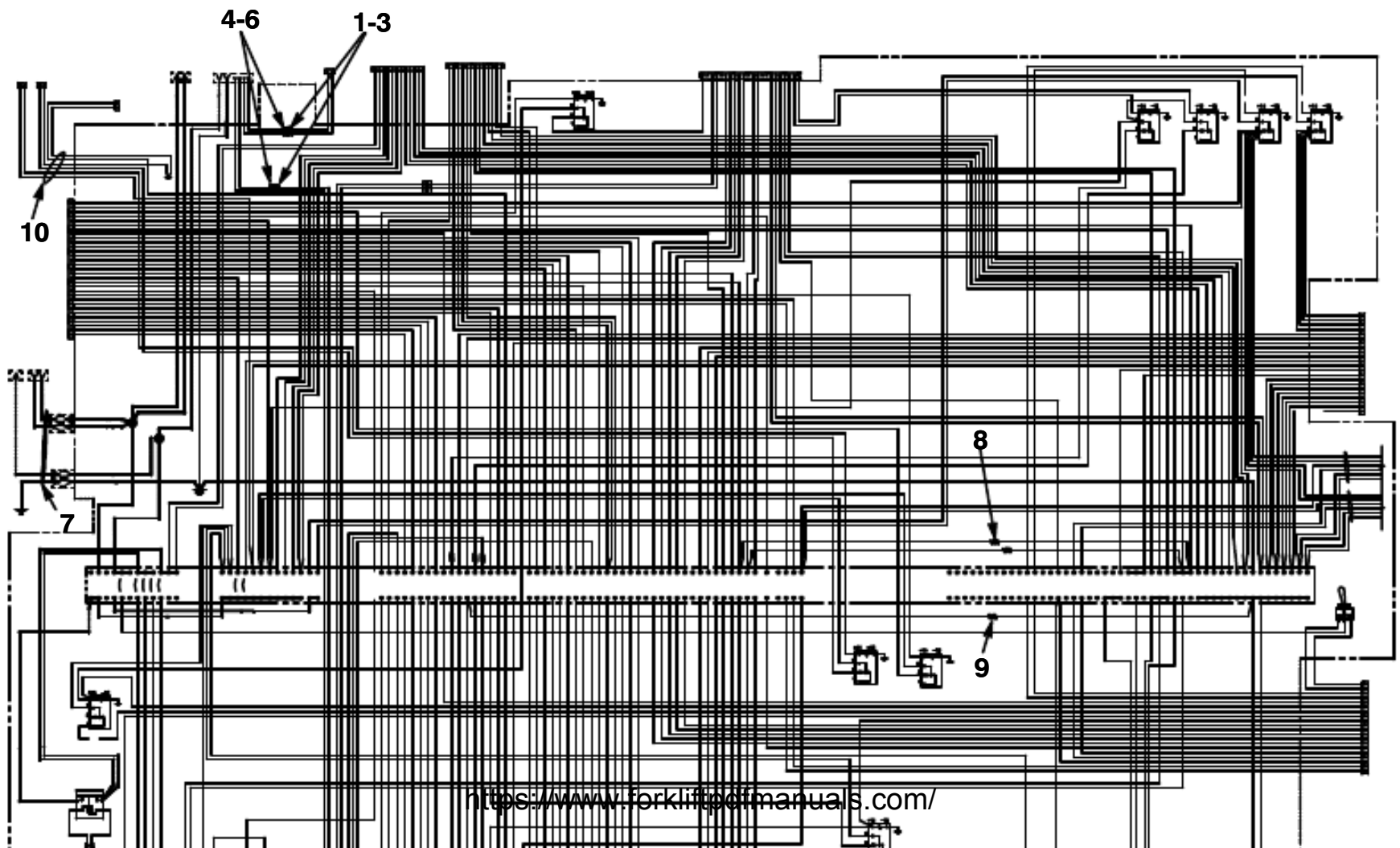
44	2324-113	TERMINAL	1
45	1223	BOLT, #10 - 24 NC x 1/2"	4
46	1339-001	NUT, #10 - 24 NC	4
47	1432-521	LOCKWASHER, #10	4
48	3260-456	CONNECTOR, Cable	2
49	3260-646	NUT, Seal	2
50	2326-027	MODULE, XA2	1
51	2326-035	HARNESS, IQAN	2
52	2326-028	MODULE, XS2	1
53	I-1-29-1580	LEFT BACK ALARM & TURN SIGNAL HARNESS ASSEMBLY	1
54	I-1-29-1581	RIGHT BACK ALARM & TURN SIGNAL HARNESS ASSEMBLY	1
55	1709-128	CLAMP, Support	2
56	3374-734	DECAL, Step Light	1
57	3260-892	SWITCH, Toggle	1
58	I-1-29-1586	CHASSIS POWER & CAN HARNESS ASSEMBLY	1
59	I-1-29-1587	TOWER CAN LINE HARNESS ASSEMBLY	1
60	I-1-29-1588	REAR BOOM INTERFACE HARNESS ASSEMBLY	1
61	I-1-29-1589	TOWER POWER & GROUND HARNESS ASSEMBLY	1
62	I-1-29-1590	ROTATE INTERFACE HARNESS ASSEMBLY	1
63	2311-202	BREAKER, 10 Amp	1

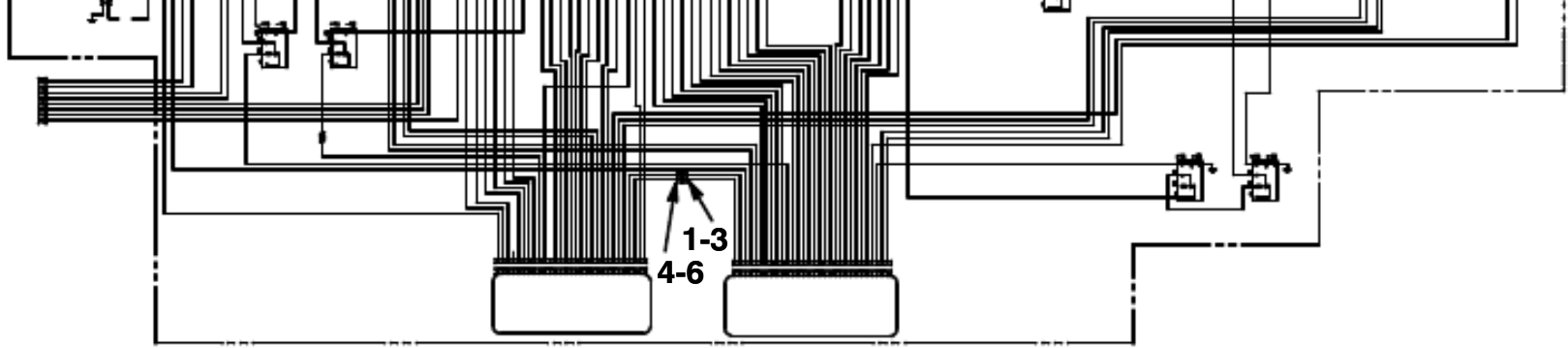
1/7/11

Power Unit
06-2546-7
 Main Truck Box Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	





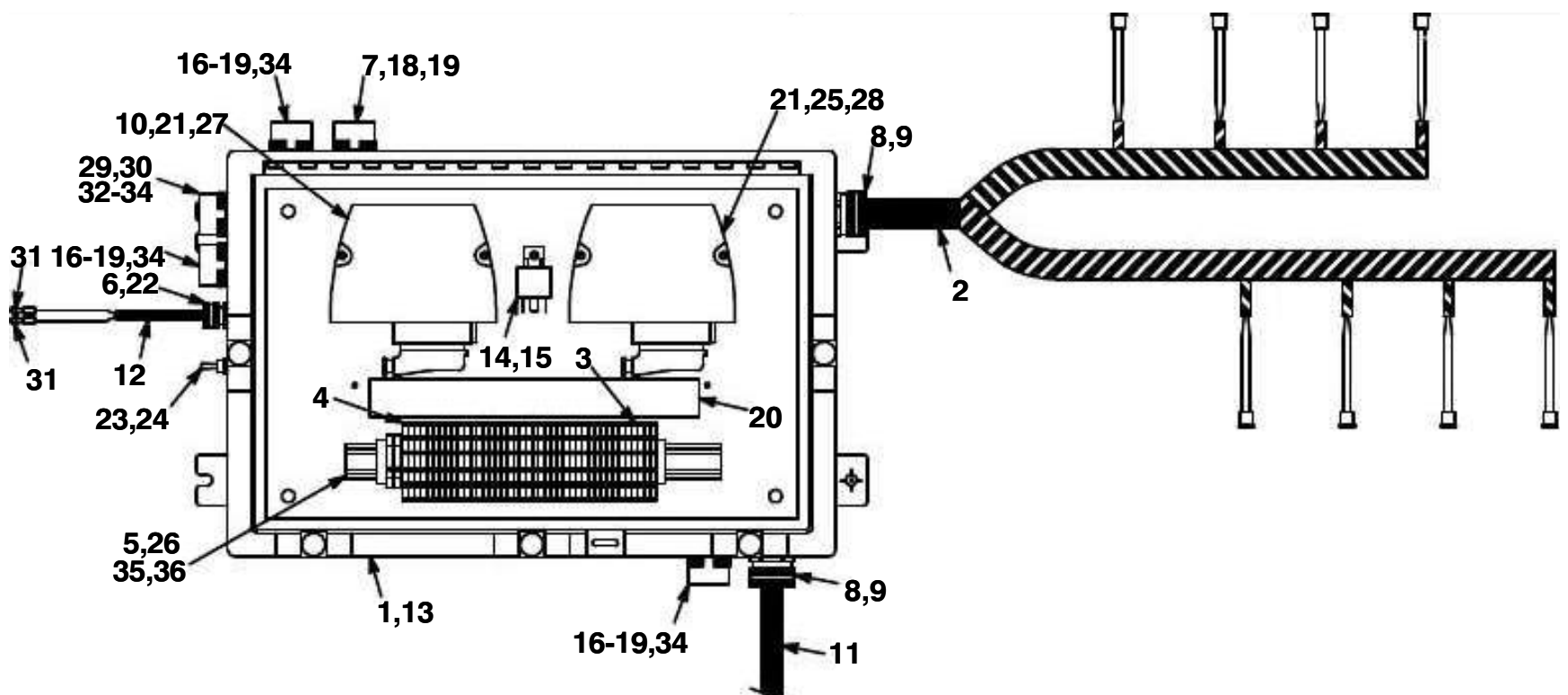
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2324-534	PLUG, 2 Socket	4
2	2324-542	LOCK, 2 Socket	4
3	2324-016	TERMINAL, Gold Plated Socket, 16 Ga.	8
4	2324-535	RECEPTACLE, 2 Pin	4
5	2324-543	LOCK, 2 Pin	4
6	2324-637	TERMINAL, Gold Plated Pin, 16 Ga.	8
7	I-1-23-6140	ENGINE POWER HARNESS ASSEMBLY	1
8	2324-765	RESISTOR	2
9	2324-699	RESISTOR	1
10	I-1-29-1675	HYDRAULIC FAN / SPREADER SUPPLY HARNESS ASSEMBLY	1

1/7/11

Power Unit
06A-2506-1
Main Spreader Box Layout Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	

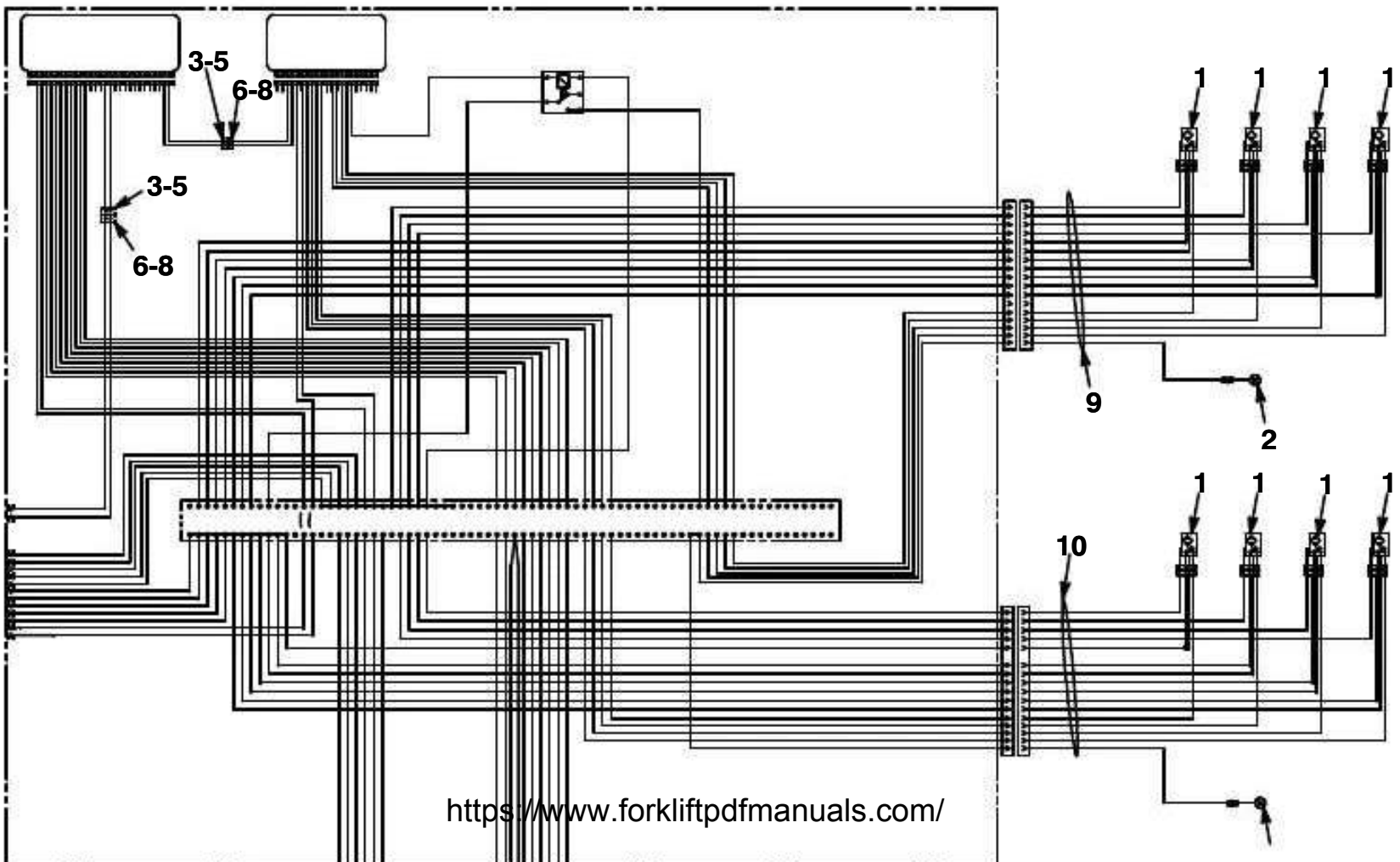


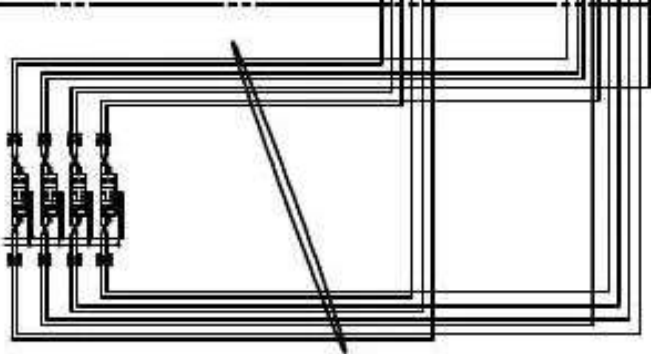
Revised 3/28/11

Power Unit
06A-2506-2
Spreader Electrical Layout Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	





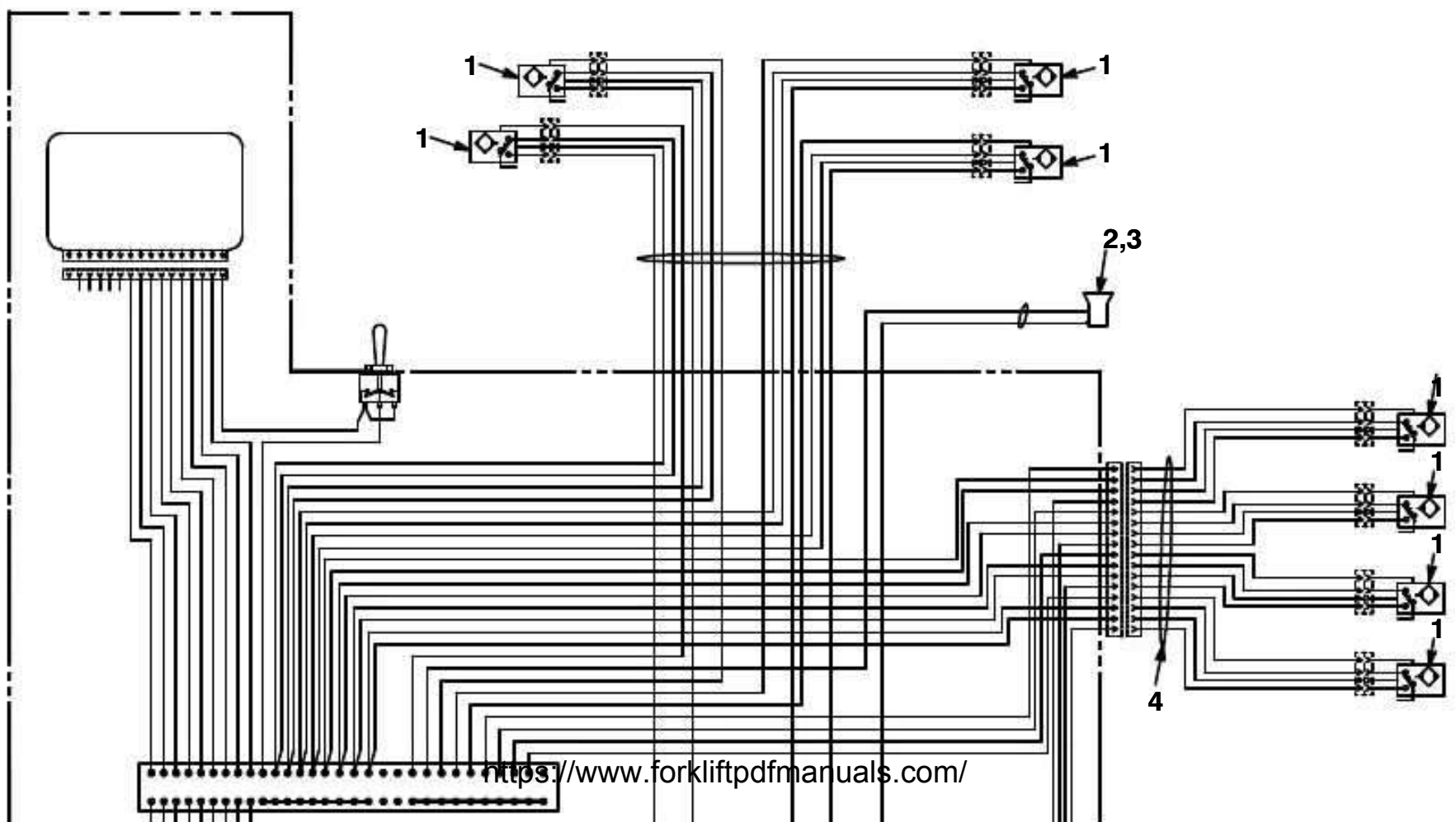
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-36-5796	PROXIMITY SWITCH ASSEMBLY	8
N	1005-052	SOCKET	4
N	2324-536	PLUG	1
N	2324-544	LOCK	1
N	3280-186	SWITCH, Proximity	1
2	2008-037	LIGHT, 24 - Volt	2
3	2324-534	PLUG, 2 - Socket	2
4	2324-542	LOCK, 2 - Socket	2
5	2324-016	SOCKET, 16 Ga. (Gold)	4
6	2324-535	RECEPTACLE, 2-Pin	2
7	2324-543	LOCK, 2-Pin	2
8	2324-637	PIN, 16 Ga.	4
9	I-1-36-6139	HARNESS, Left End Beam	1
10	I-1-36-6140	HARNESS, Right End Beam	1

Revised 3/28/11

Power Unit
06A-2506-3
 Auto Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	

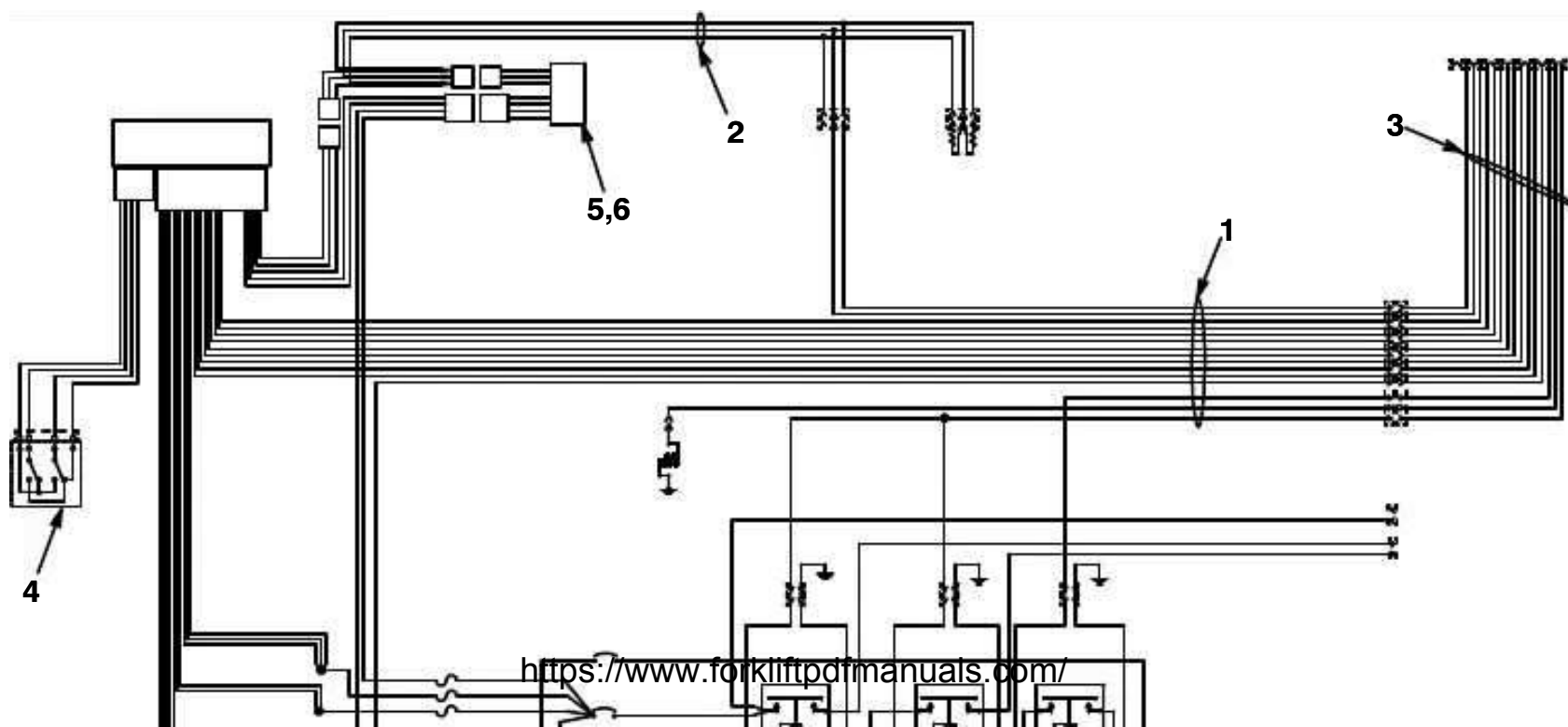


Revised 3/28/11

Power Unit
06B-2275
Engine Circuit

Taylor

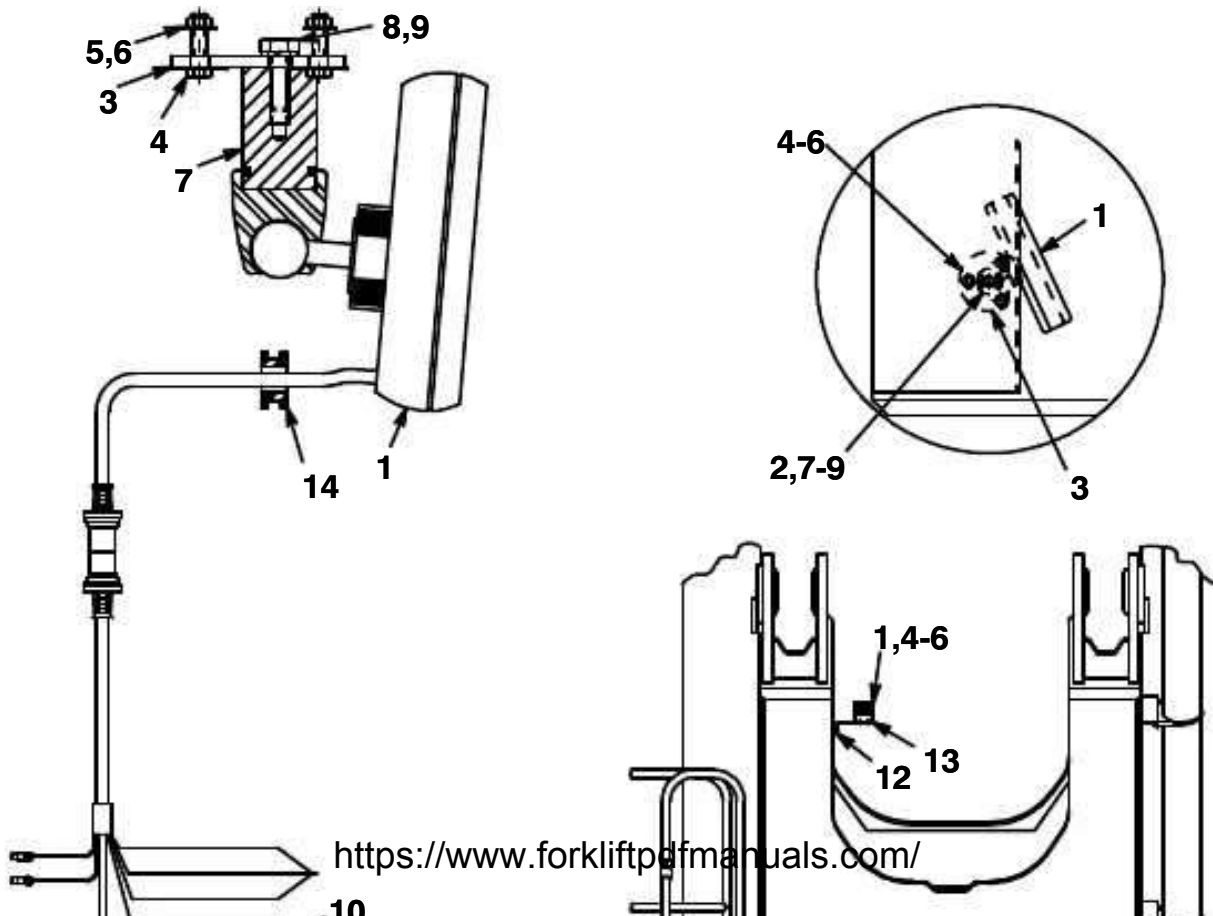
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W	

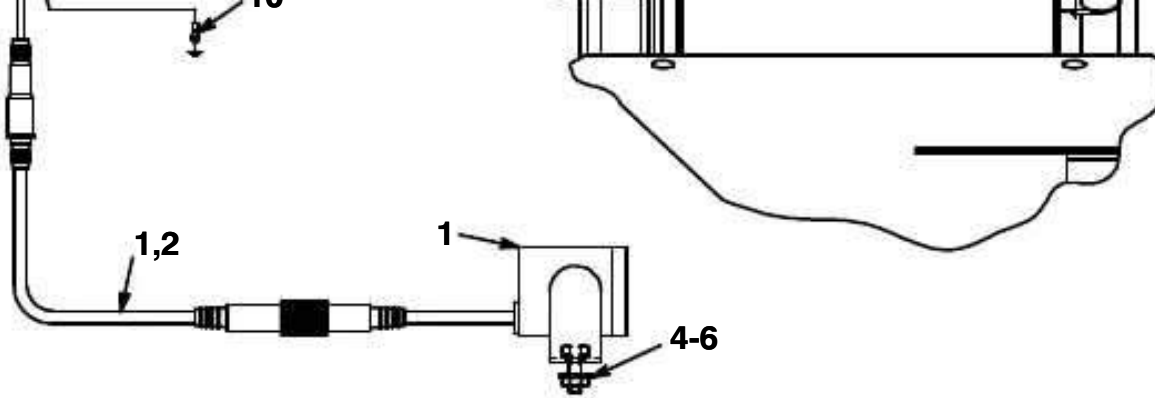


Power Unit
06C-0144
Color Reverse Camera Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	





06C-0144 000
06C-0144 001

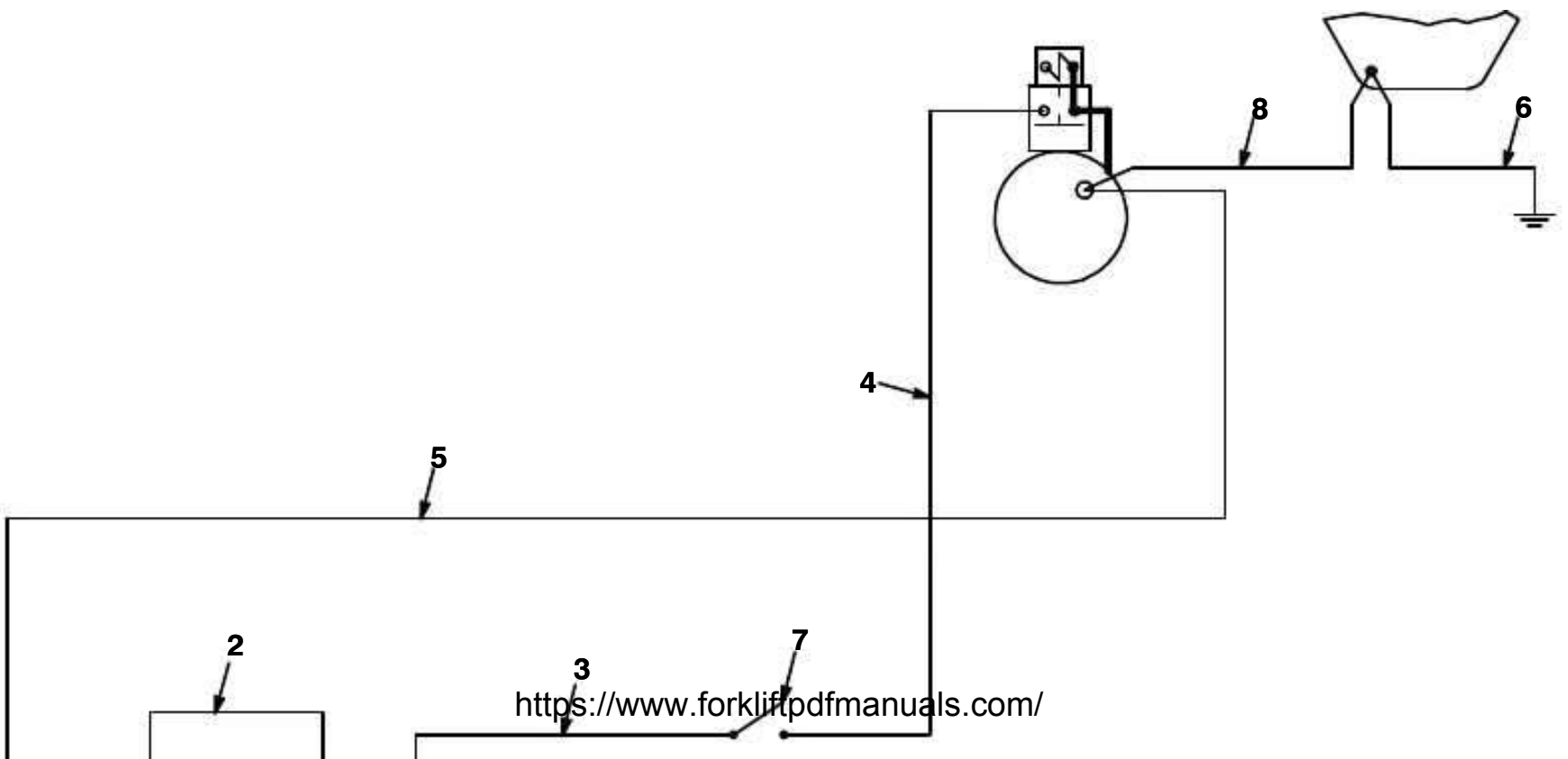
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2002-165	KIT, HVS Color Camera	1
2	1730-013	LOOM, Plastic Wire, 1/4"	AR
3	I-0-28-8829	MOUNT, LCD Monitor	1
4	1223-602	BOLT, # 10 - 24 NC x 3/4"	5
5	1377-101	FLATWASHER, # 10	5
6	1339-001	NUT, # 10 - 24 NC	5
7	I-0-28-9838	BOSS, HVS Monitor Mount	1
8	1111	BLOT, 1/4" - 20 NC x 1"	1
9	1432-522	LOCKWASHER, 1/4"	1
10	2324-380	TERMINAL, 16 - 14 Ga.	1
11	3377-043	DECAL, Video Camera Warning	1
12	1120-100	BOLT, 3/8" 16 NC x 1"	2
13	I-0-0112858	GROMMET, Rubber	1
14	3255-001	LOOM, Plastic Wire, 1/4"	1

5/21/10

Power Unit
06I-0138
Battery Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 & TS-9973W	





Power Transfer

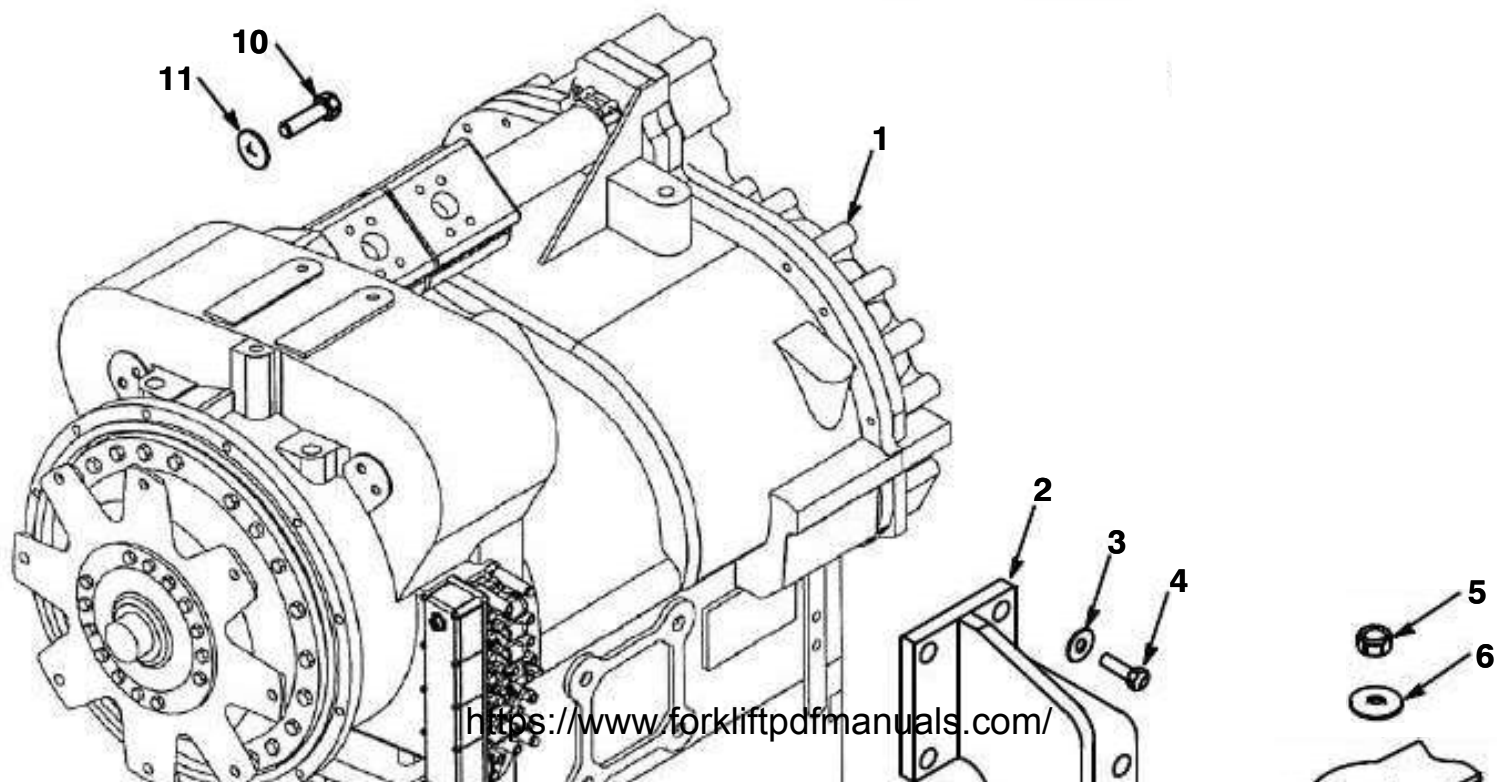


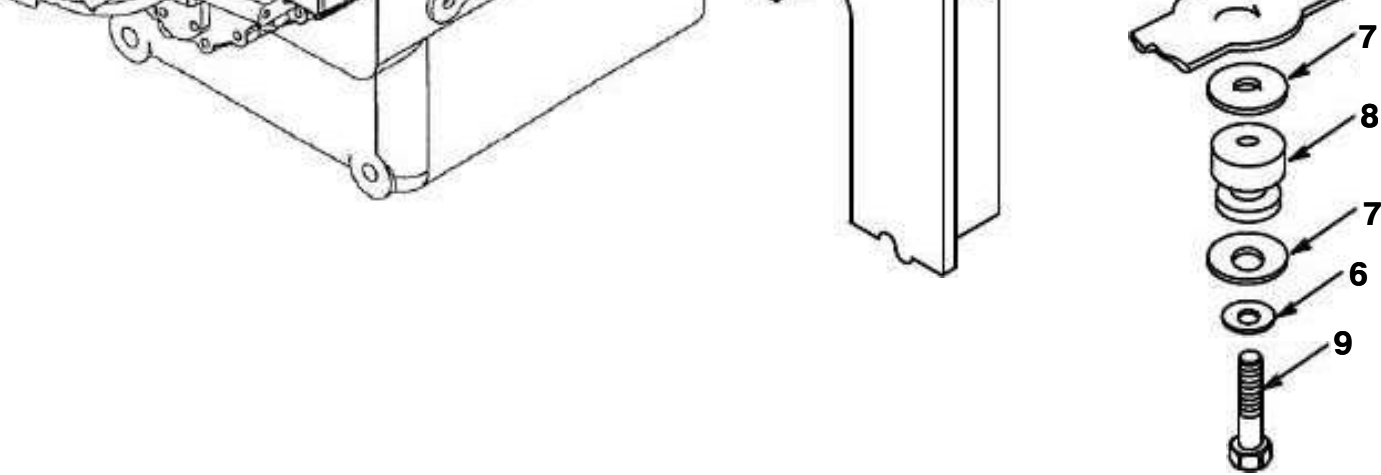
<u>Functional Group</u>	<u>Section</u>
Clutch	08
Transmission	09
Transfer Case	10
Drive Shaft	11
Parking Brake	https://www.forkliftpdfmanuals.com/

Power Transfer
09-165-1
Transmission Installation

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER	
See P. S. O.	15.5TE32418-70	2547-048
	15.5TE32418-80	2547-054





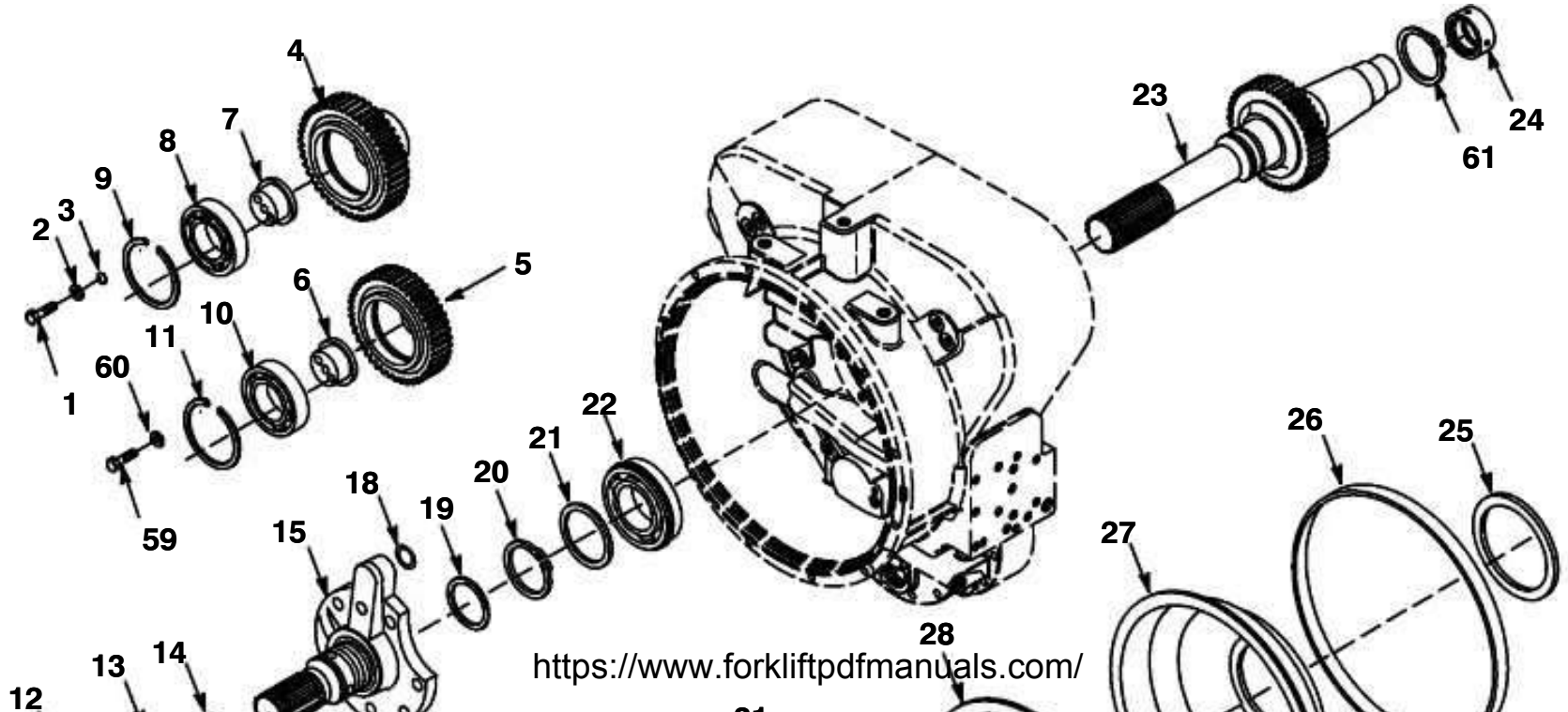
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2547-048	TRANSMISSION ASSEMBLY	1
1A	2547-054	TRANSMISSION ASSEMBLY	1
2	I-1-23-6081	MOUNT, L.H.	1
2A	I-1-23-6082	MOUNT, R.H.	1
3	1432-500	WASHER, 3/4" Hard	8
4	1271-267	BOLT, M20 - 2.5 x 50	8
5	3260-011	NUT, Lock, 1" NC	2
6	1432-105	FLATWASHER, 1"	4
7	I-0-23-8419	WASHER, Snubbing	4
8	3255-169	MOUNT, Rubber	2
9	3260-013	BOLT, 1" - 8 NC x 6-1/2"	2
10	1139-001	BOLT, 7/16" - 14 NC x 1-3/4"	12
11	1432-525	LOCKWASHER, 7/16"	12
	4522-330	KIT, Sealing (For 2547-048)	1
	4522-554	KIT, Sealing (For 2547-054)	1

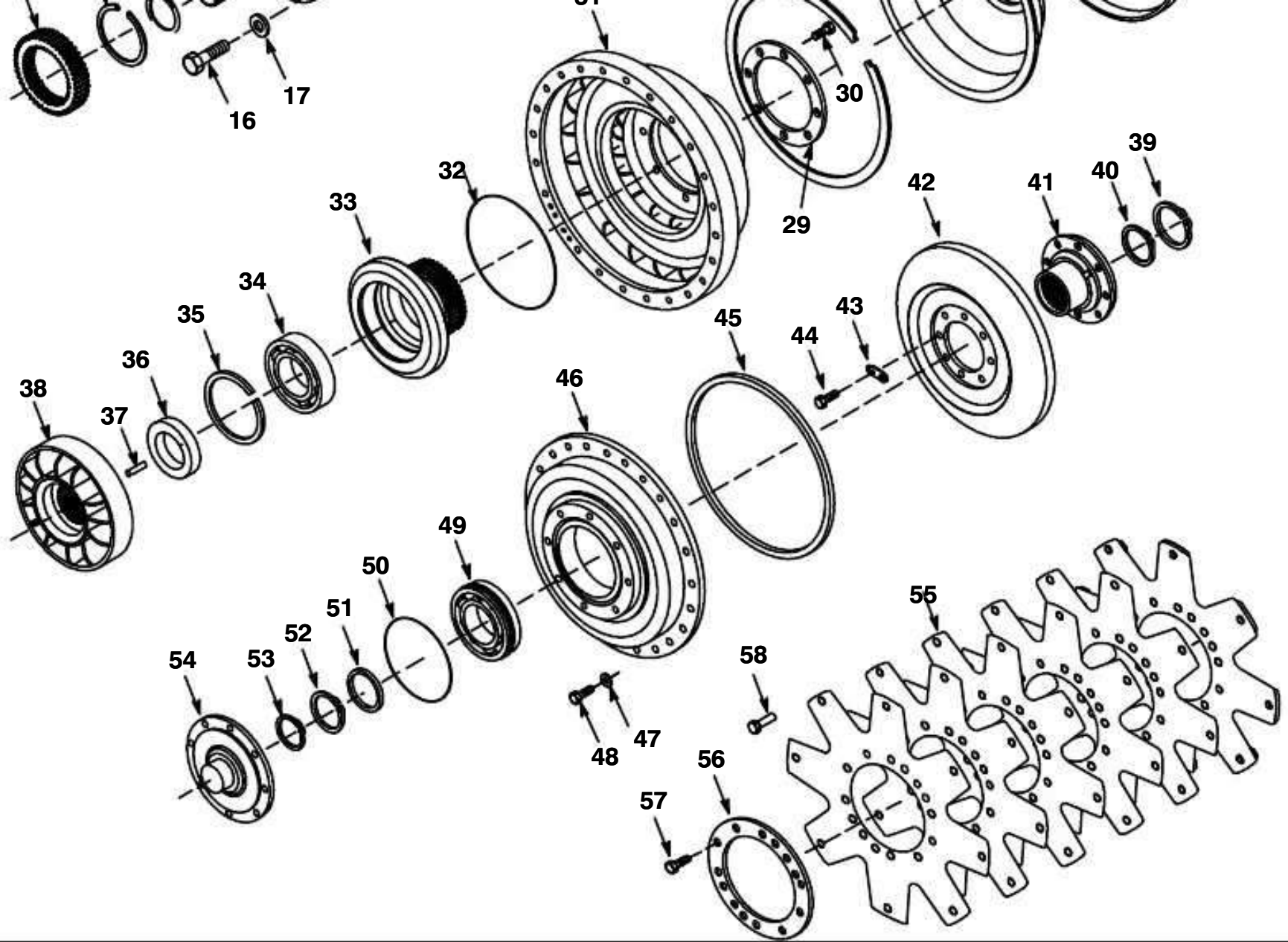
Revised 2/17/11

Power Transfer
09-165-2
 Converter

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054





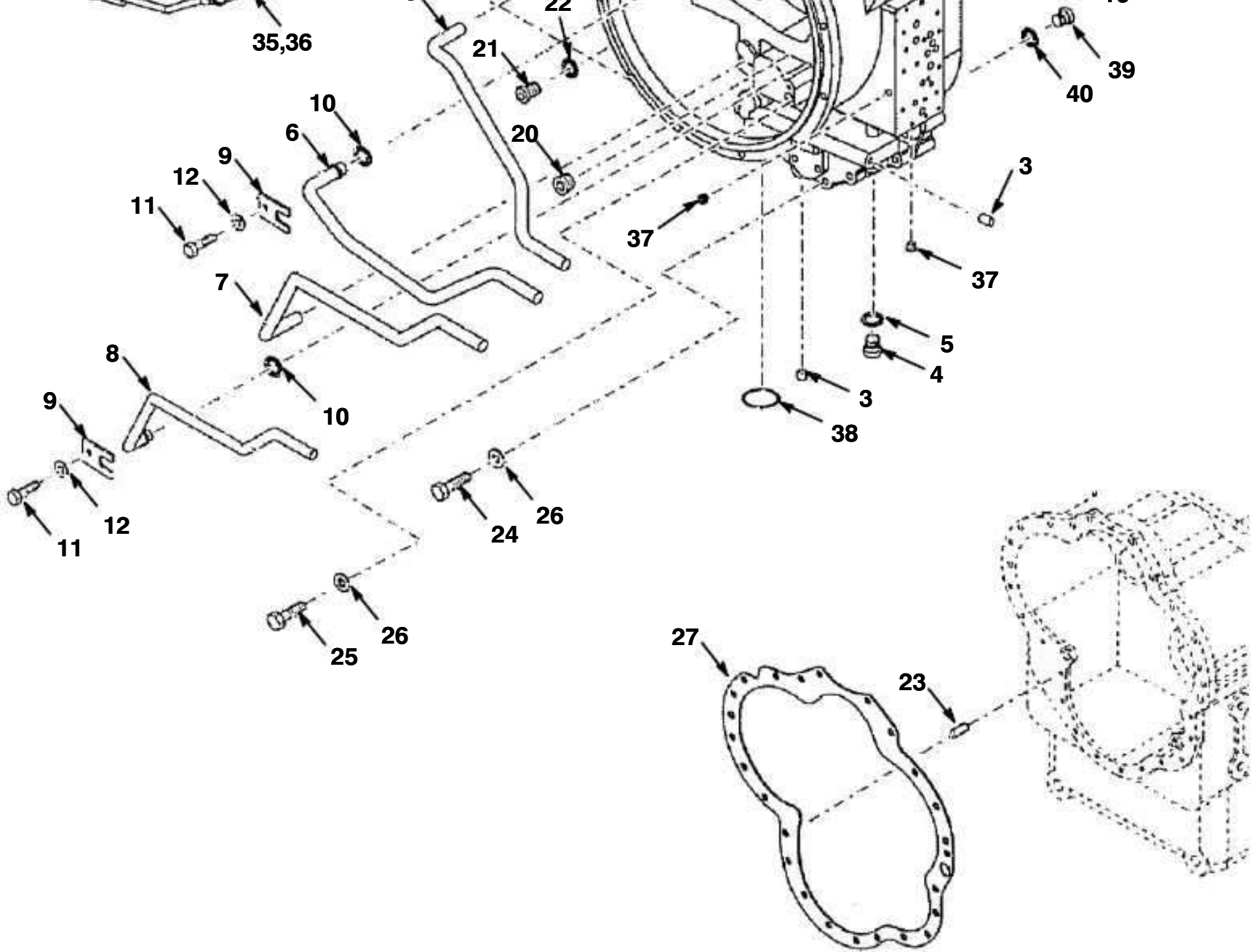
Revised 2/17/11

Power Transfer
09-165-2A
 Converter

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4521-043	BOLT	4
2	4522-373	FLATWASHER	4
3	4518-290	WASHER, Seal	4
4	4521-046	GEAR, Auxiliary Pump Drive	2
5	4522-375	GEAR, Charge Pump Drive	1
6	4522-377	SUPPORT, Charge Pump Drive Bearing	1
7	4522-372	SUPPORT, Pump Drive Bearing	2
8	4522-374	BEARING	2
9	4521-045	RING, Snap	2
10	4522-378	BEARING	1
11	4518-417	RING, Snap	1
12	4522-376	GEAR, Impeller Hub	1
13	4519-044	RING, Snap	1
14	4420-741	RING, Piston	1
15	4522-367	STATOR SUPPORT SLEEVE & ASSEMBLY	1
16	4517-537	BOLT	7
17	4522-368	LOCKWASHER	7
18	4519-245	O-RING	1



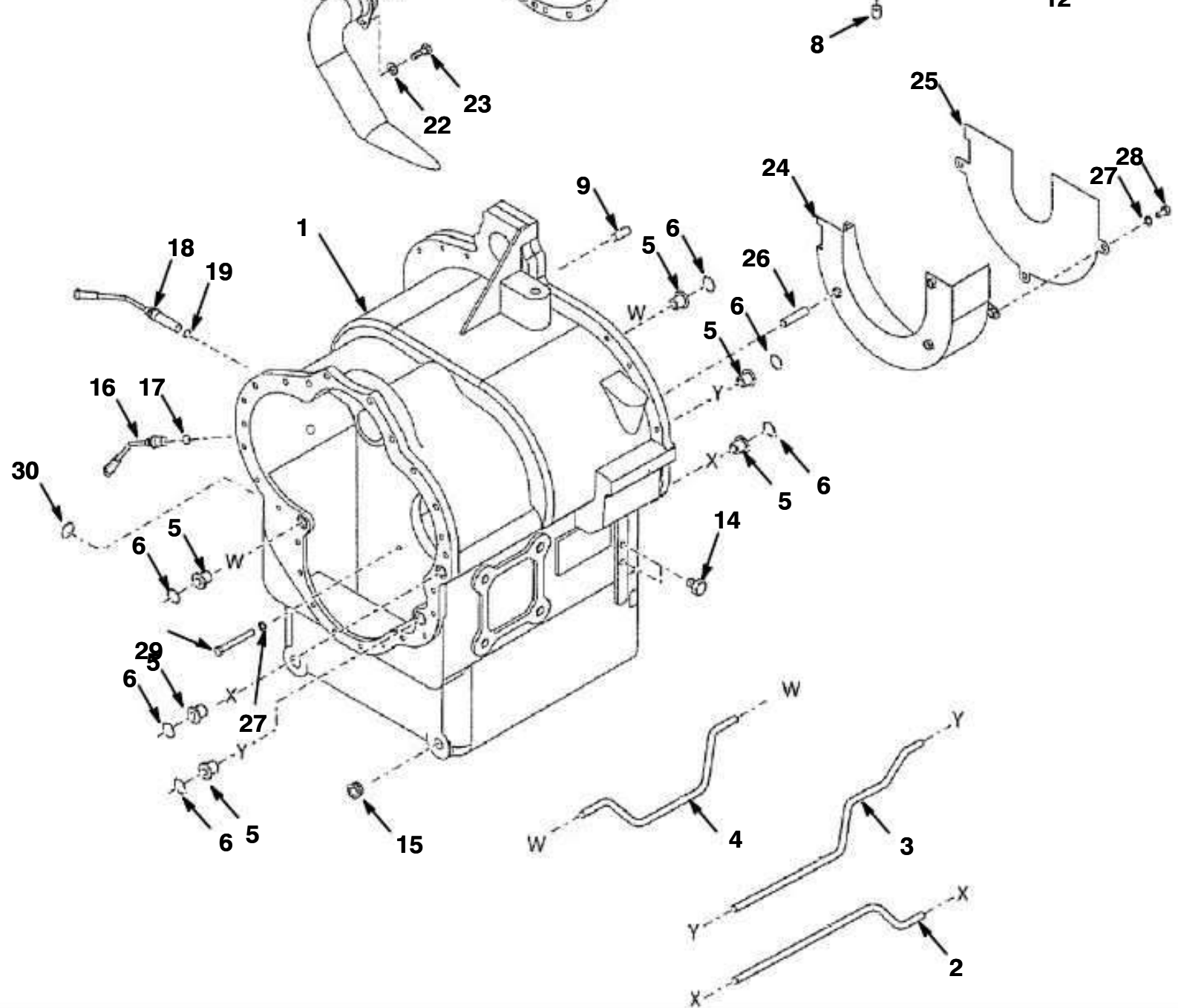
Revised 2/17/11

Power Transfer
09-165-3A
 Converter Housing

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-331	CONVERTER HOUSING ASSEMBLY	1
2	4522-332	HOUSING AND EXPANSION PLUGS ASSEMBLY	1
3	4522-114	PLUG	3
4	4522-333	PLUG	1
5	4522-334	O-RING	1
6	4522-335	TUBE, Forward Pressure	1
7	4522-336	TUBE, 3rd Pressure	1
8	4522-337	TUBE, 4th Pressure	1
9	4519-663	CLIP	3
10	4522-338	O-RING	3
11	4519-422	BOLT	3
12	4420-567	LOCKWASHER	6
13	4522-339	TUBE, Valve Oil Supply	1
14	4519-032	SLEEVE	2
15	4522-340	SLEEVE	1
16	4522-341	SLEEVE	1
17	4522-342	SLEEVE	1



Revised 2/17/11

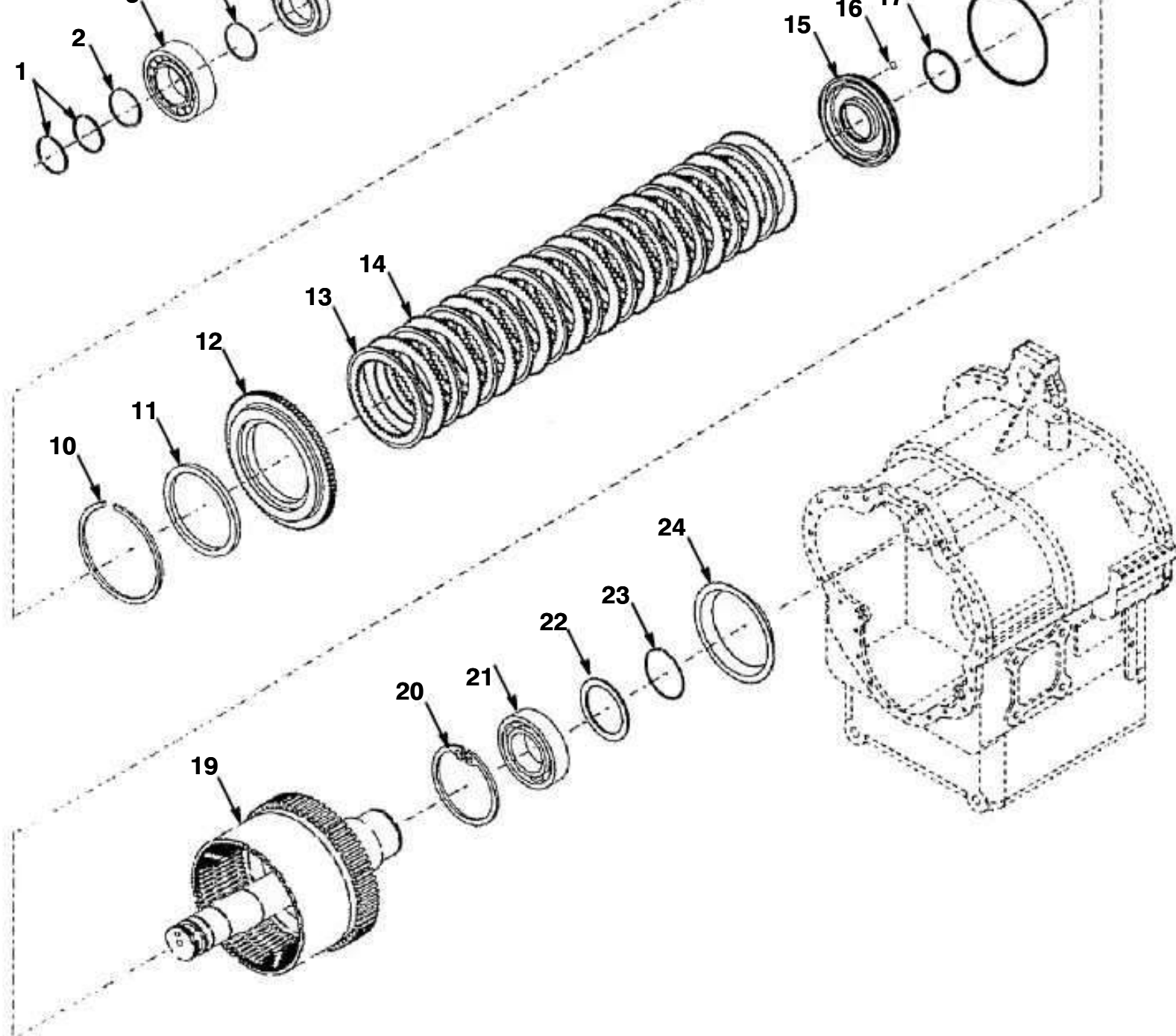
Power Transfer
09-165-4A

Taylor

Transmission Case and Rear Cover

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-349	TRANSMISSION CASE ASSEMBLY	1
2	4522-350	TUBE, 1st Speed Clutch Pressure	1
3	4522-351	TUBE, Low Shaft Rear Bearing Lube	1
4	4522-352	TUBE, 3rd Speed Pressure	1
5	4519-032	SLEEVE	6
6	4519-174	O-RING	6
7	4522-353	REAR COVER AND EXPANSION PLUGS ASSEMBLY	1
8	4522-114	PLUG	4
9	4519-014	PIN	2
10	3809-542	BOLT	37
11	3809-517	BOLT	7
12	4519-529	LOCKWASHER	44
13	4522-354	GASKET	1
14	4519-001	PLUG	2
15	4522-149	PLUG	1
16	4522-346	SPEED SENSOR ASSEMBLY	1



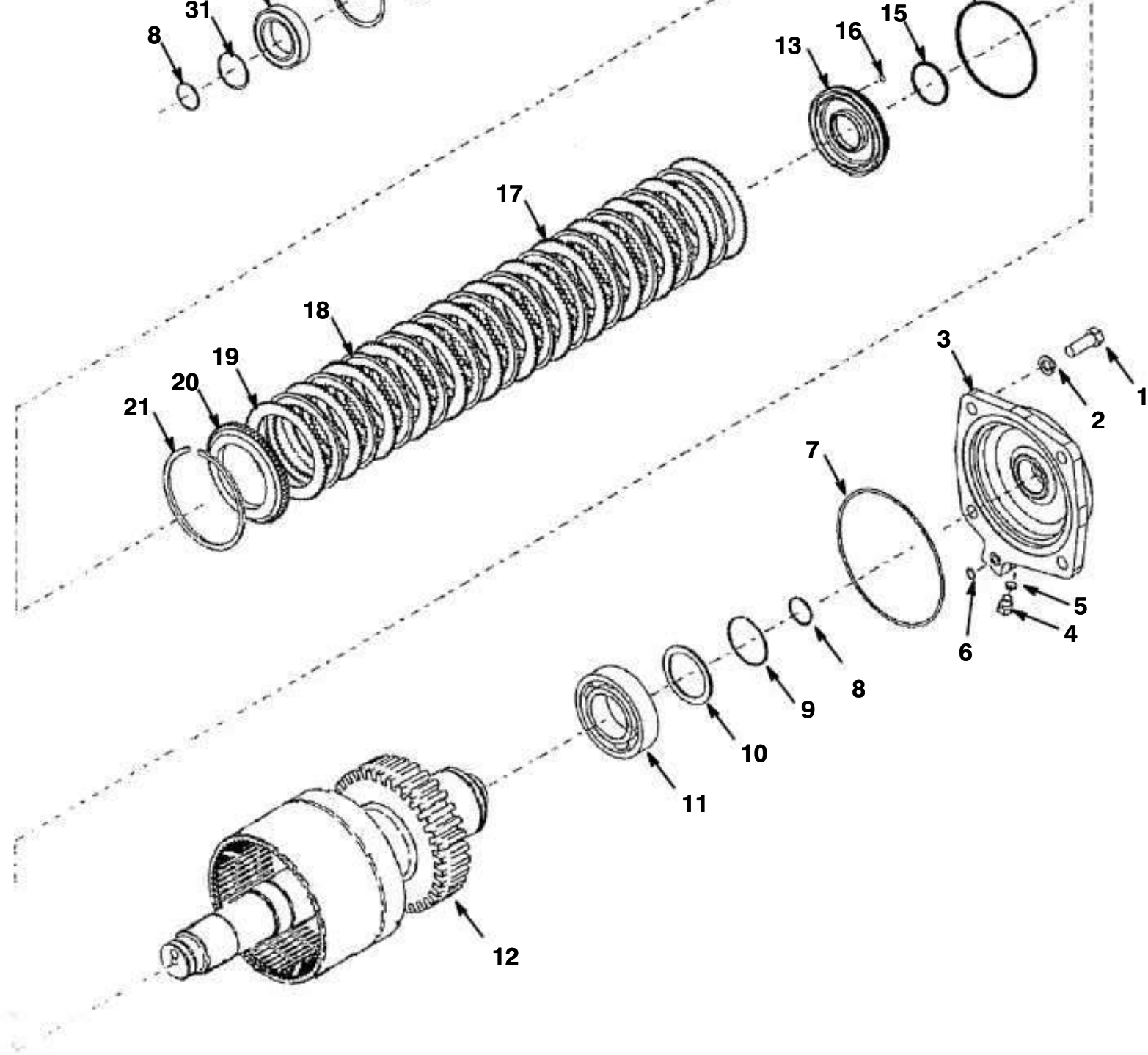
Revised 2/17/11

Power Transfer
09-165-5A
 Forward Clutch Shaft

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-398	RING, Piston	2
2	4522-220	RING, Bearing Retainer	2
3	4522-397	BEARING	1
4	4522-221	BEARING, Clutch Driven Gear	1
5	4522-222	BEARING	1
6	4522-220	RING, Retaining	1
7	4522-371	GEAR, Clutch Driven	1
8	4522-395	SPRING	1
9	4522-396	SLEEVE (For 2547-048)	1
9A	4522-551	SLEEVE (For 2547-054)	1
10	4522-394	RING, Snap	1
11	4522-219	SEAL	1
12	4522-393	PLATE, End	1
13	4522-391	PLATE, Friction	11
14	4522-392	DISC, Outer	1



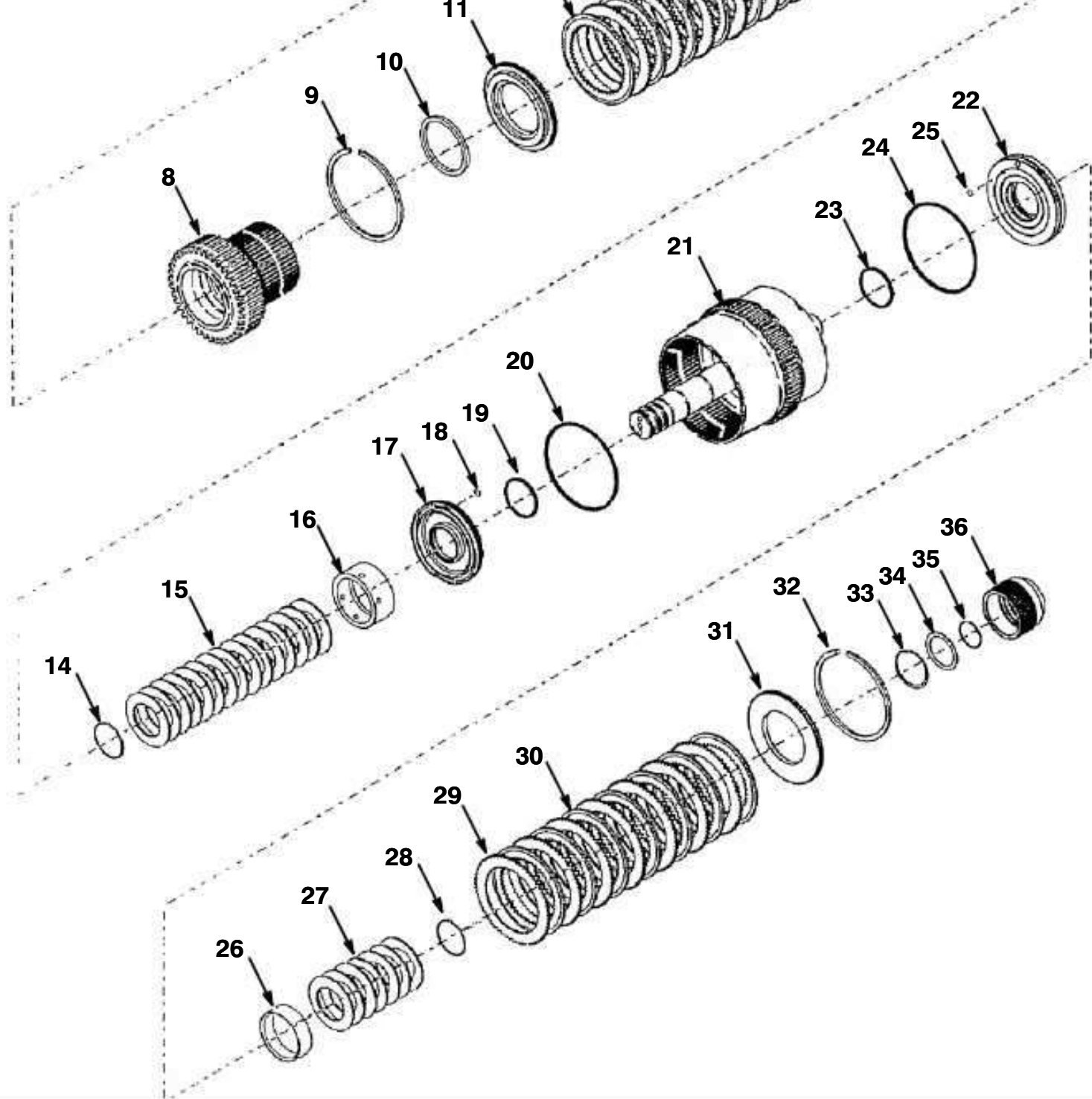
Revised 2/17/11

Power Transfer
09-165-6A
 Third Speed Clutch Shaft

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4517-084	BOLT	4
2	4519-289	LOCKWASHER	4
3	4522-411	CAP, 3rd Speed Shaft Rear Bearing	1
4	4522-278	PLUG	1
5	4522-279	O-RING	1
6	4518-408	O-RING	1
7	4519-007	O-RING	1
8	4522-410	RING, Piston	2
9	4522-366	RING, Snap	1
10	4522-365	SPACER	1
11	4420-661	BEARING	1
12	4522-388	THIRD SPEED CLUTCH SHAFT & HUB ASSEMBLY	1
13	4522-401	PISTON & SEALS ASSEMBLY	1
14	4522-402	SEAL, Outer	1



Revised 2/17/11

Power Transfer

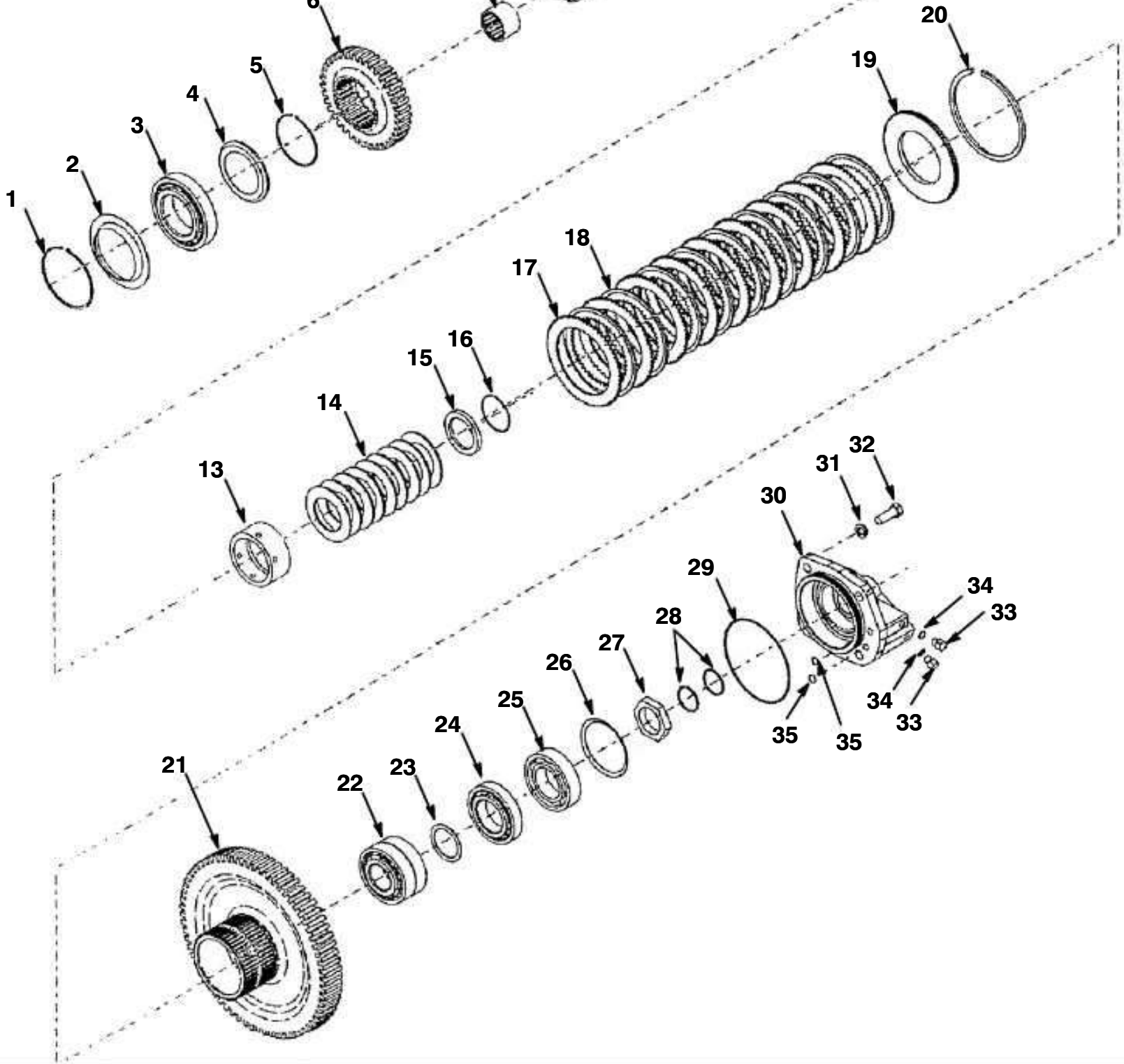
Reverse and Second Clutch Shaft

09-165-7A

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-398	RING, Piston	3
2	4522-220	RING, Retainer	1
3	4521-071	BEARING, Front	1
4	4521-072	RING, Retaining	1
5	4522-427	WASHER	1
6	4522-221	BEARING	1
7	4522-222	BEARING, Rear	1
8	4522-371	GEAR, Clutch Driven	1
9	4522-394	RING, Snap	1
10	4522-219	SEAL	1
11	4522-393	PLATE, End	1
12	4522-391	PLATE, Friction	11
13	4522-392	DISC, Clutch, Outer	11



Revised 2/17/11

Power Transfer
09-165-8A
 First Speed Clutch Shaft

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-446	RING, Snap	1
2	4522-438	RETAINER, Oil	1
3	4522-443	BEARING	1
4	4522-444	SPACER	1
5	4522-445	RING, Snap	1
6	4522-413	GEAR, Third Speed Driven	1
7	4519-491	BEARING	1
8	4522-457	FIRST SPEED CLUTCH SHAFT, DRUM & PLUG ASSEMBLY	1
9	4522-414	PISTON & SEALS ASSEMBLY	1
10	4521-056	SEAL, Inner	1
11	4522-390	SEAL, Outer	1
12	4522-189	SCREEN	1

13	4522-435	SPACER	1
14	4522-434	SPRING	1
15	4522-436	RETAINER, Snap Ring	1
16	4522-220	RING, Retaining	1
17	4522-419	DISC, Outer	11
18	4522-391	PLATE, Friction	11
19	4522-420	PLATE, End	1
20	4522-394	RING, Snap	1
21	4522-387	GEAR, First Speed	1
22	4522-437	BEARING	1
23	4518-030	WASHER	1
24	4522-447	BEARING	1
25	4522-448	BEARING	1
26	4522-449	SPRING	1
27	4522-450	NUT	1
28	4522-410	RING, Piston	2
29	4522-442	O-RING	1
30	4522-440	CAP	1
31	4519-812	LOCKWASHER	4
32	4517-084	BOLT	4
33	4522-278	PLUG	2
34	4522-279	O-RING	1
35	4522-441	O-RING	2

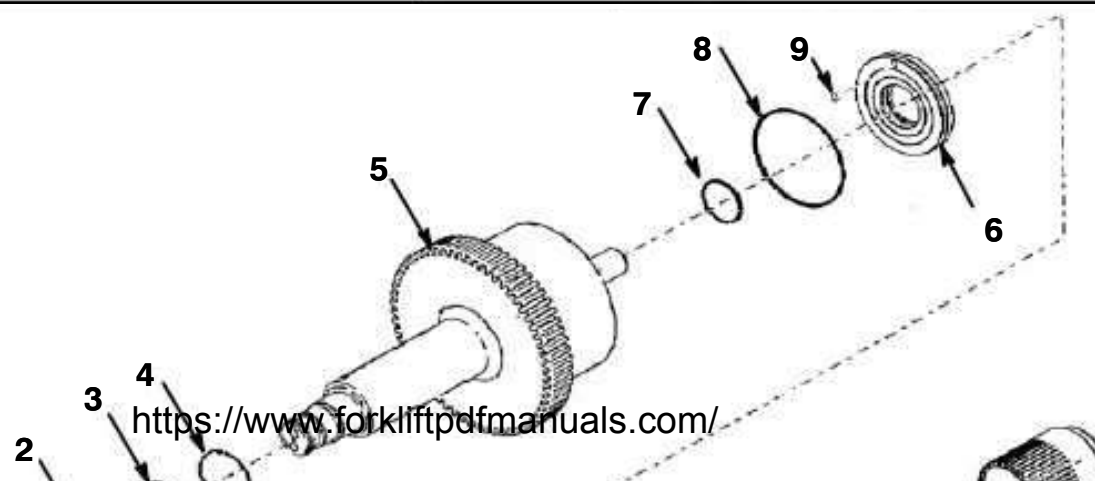
Revised 2/17/11

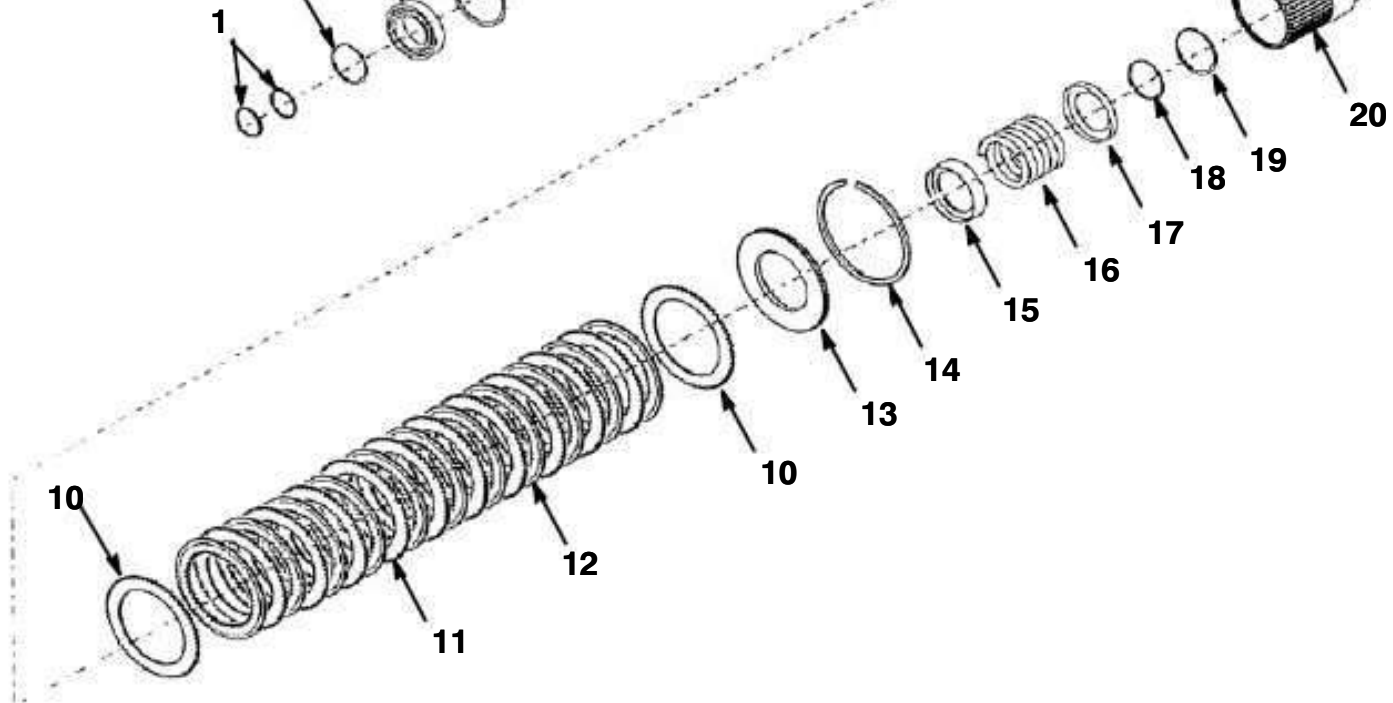
Power Transfer

09-165-9
Fourth Speed Clutch Shaft

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER	
See P. S. O.	15.5TE32418-70	2547-048
	15.5TE32418-80	2547-054





ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-410	RING, Piston	2
2	4522-381	RING, Snap	1
3	4522-454	BEARING, Front	1
4	4522-288	RING, Snap	1
5	4522-386	HIGH SHAFT, DRUM & PLUG ASSEMBLY	1
6	4522-401	PISTON AND SEALS ASSEMBLY	1
7	4521-056	SEAL, Inner	1
8	4522-452	SEAL, Outer	1
9	4522-189	SCREEN	1
10	4522-404	PLATE, Friction	2
11	4522-405	PLATE, Friction	10
12	4522-453	DISC, Inner	11
13	4522-406	PLATE, End	1
14	4519-024	RING, Snap	1
15	4522-408	SPACER	1
16	4522-407	SPRING, Piston Return	1
17	4522-409	RETAINER, Spring	1
18	4522-220	RING, Retaining	1
19	4520-890	RING, Snap	1
20	4522-455	HUB	1

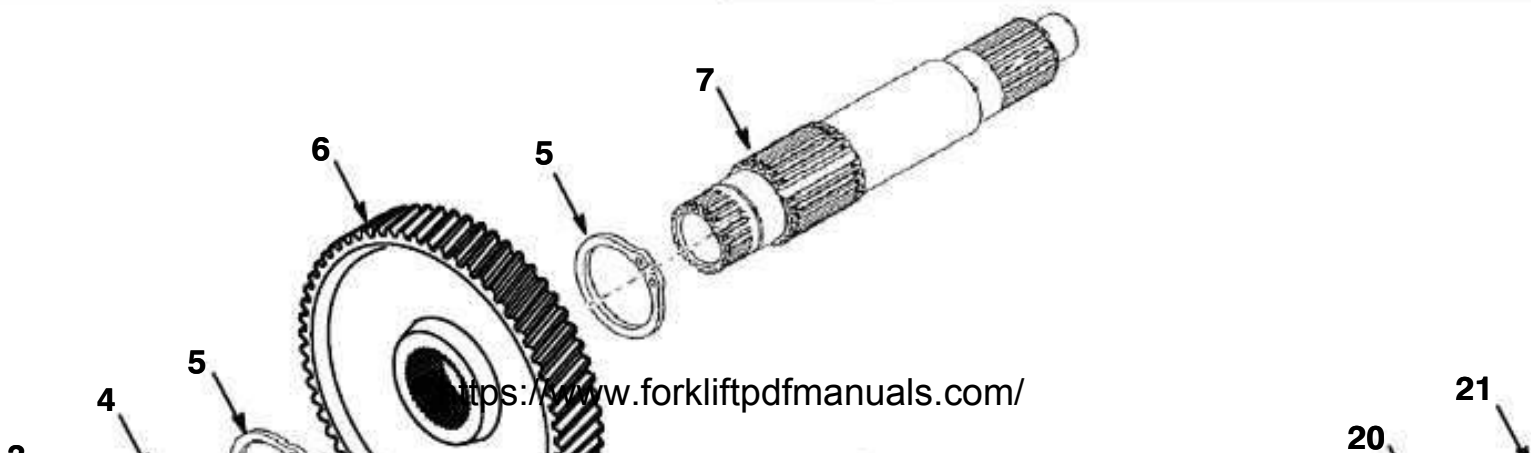
Revised 2/17/11

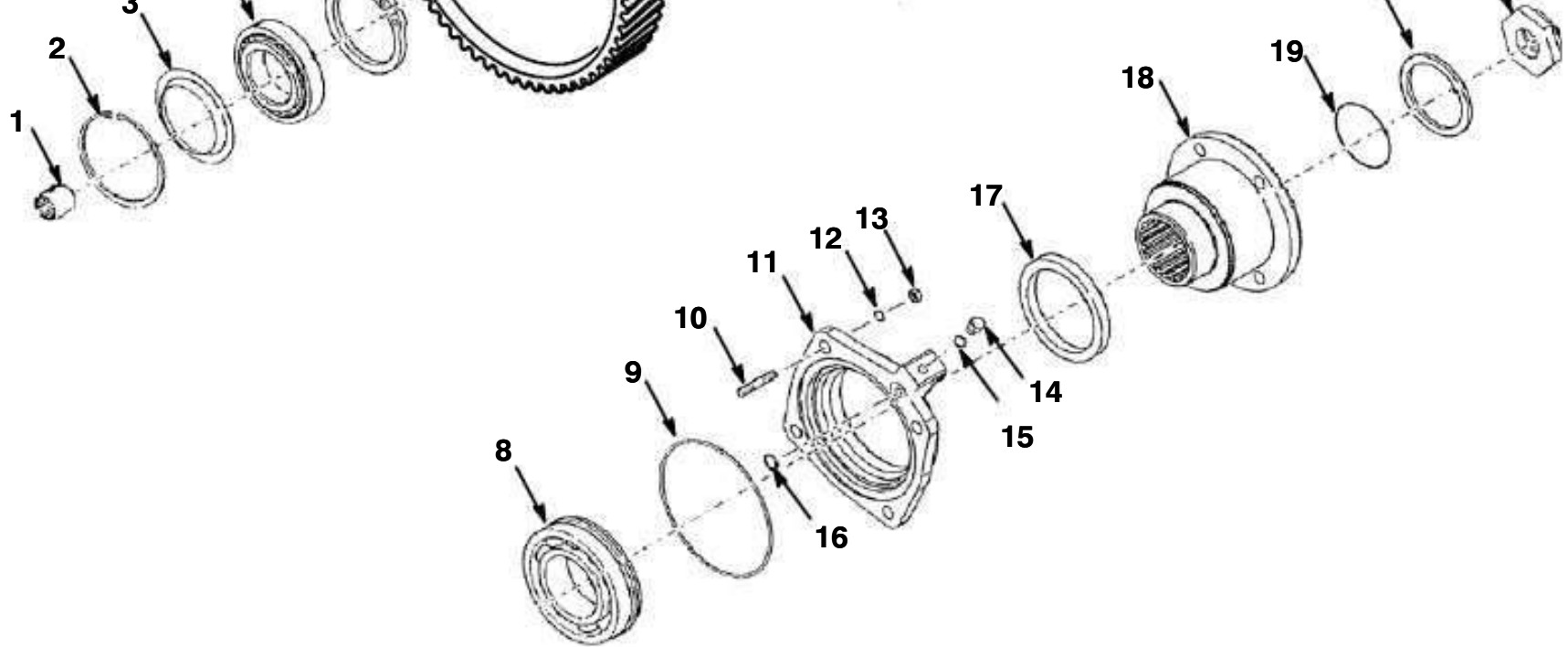
Power Transfer

09-165-10
Output Shaft

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER	
See P. S. O.	15.5TE32418-70	2547-048
	15.5TE32418-80	2547-054





ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-022	BEARING	1
2	4522-460	RING, Snap	1
3	4522-459	RETAINER, Oil	1
4	4522-458	BEARING	1
5	4522-445	RING, Snap	2
6	4522-456	GEAR	1
7	4522-457	SHAFT, Output	1
8	4520-661	BEARING	1
9	4522-031	O-RING	1
10	4518-556	STUD	4
11	4522-462	CAP	1
12	4519-289	LOCKWASHER	4
13	4518-938	NUT	4
14	4522-278	PLUG	1
15	4522-279	O-RING	1
16	4522-463	O-RING	1
17	4522-461	SEAL	1
18	4522-465	FLANGE	1
19	4521-080	O-RING	1
20	4522-464	WASHER	1
21	4517-082	NUT	1

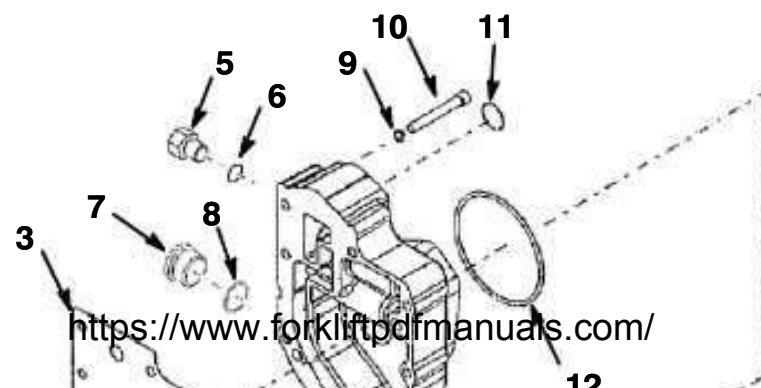
Revised 2/17/11

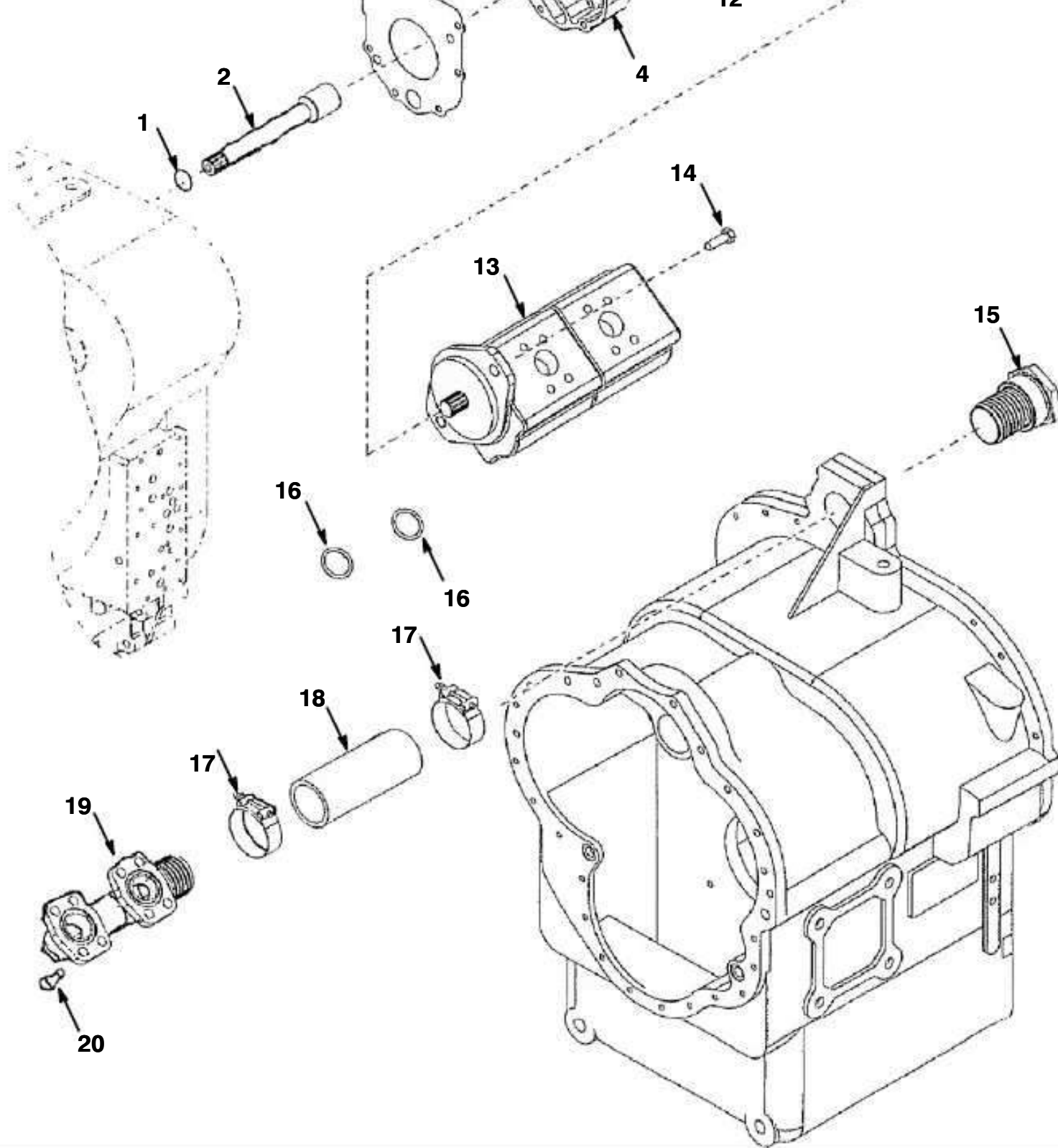
Power Transfer

09-165-11
Regulator Valve

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054





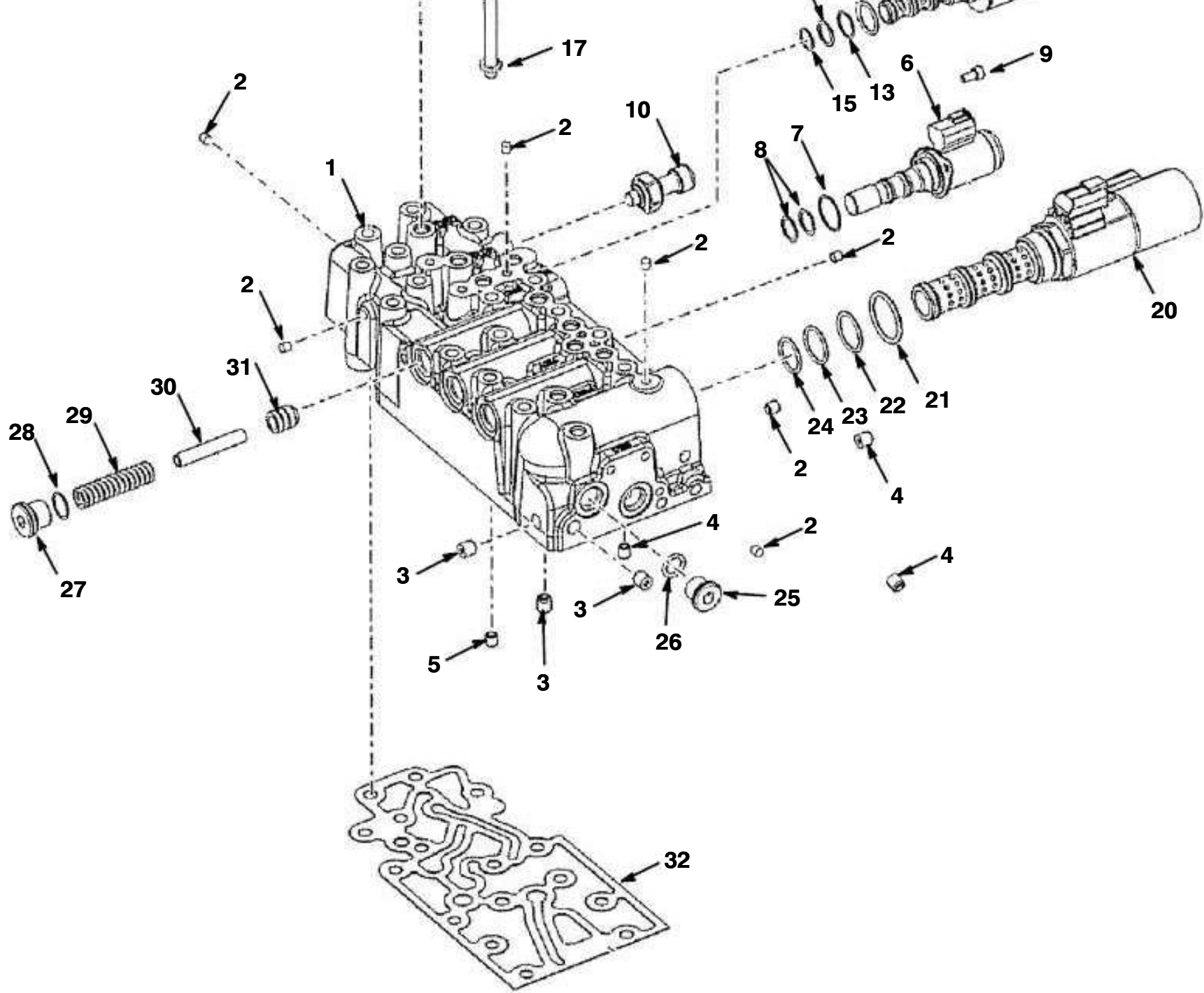
Revised 2/17/11

Power Transfer
09-165-11A
 Regulator Valve

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-471	RING, Snap	1
2	4522-470	SHAFT	1
3	4522-467	GASKET	1
4	4522-466	REGULATOR VALVE ASSEMBLY	1
5	4522-278	PLUG	2
6	4522-279	O-RING	1
7	4519-914	PLUG	2
8	4520-707	O-RING	1
9	4522-480	LOCKWASHER	8
10	4522-479	BOLT	8



Revised 2/17/11

Power Transfer
09-165-12A
 Regulator Valve

Taylor

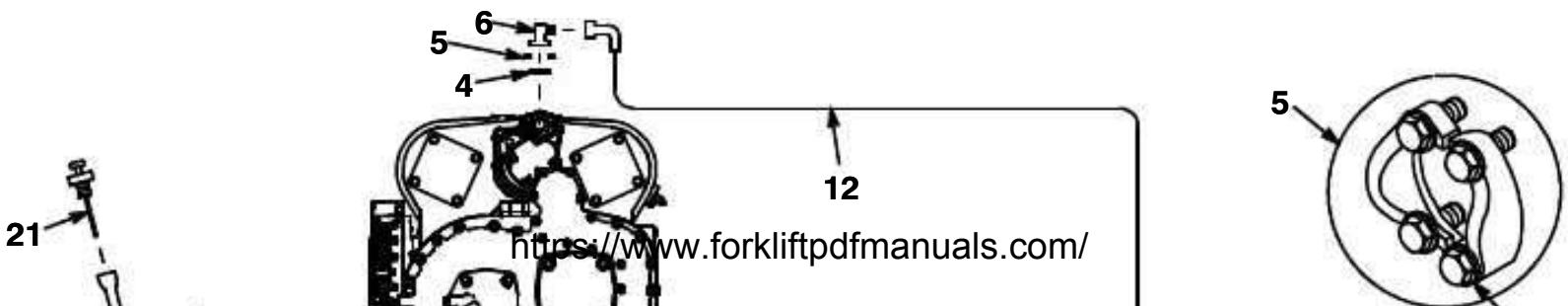
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	15.5TE32418-70 15.5TE32418-80
	2547-048 2547-054

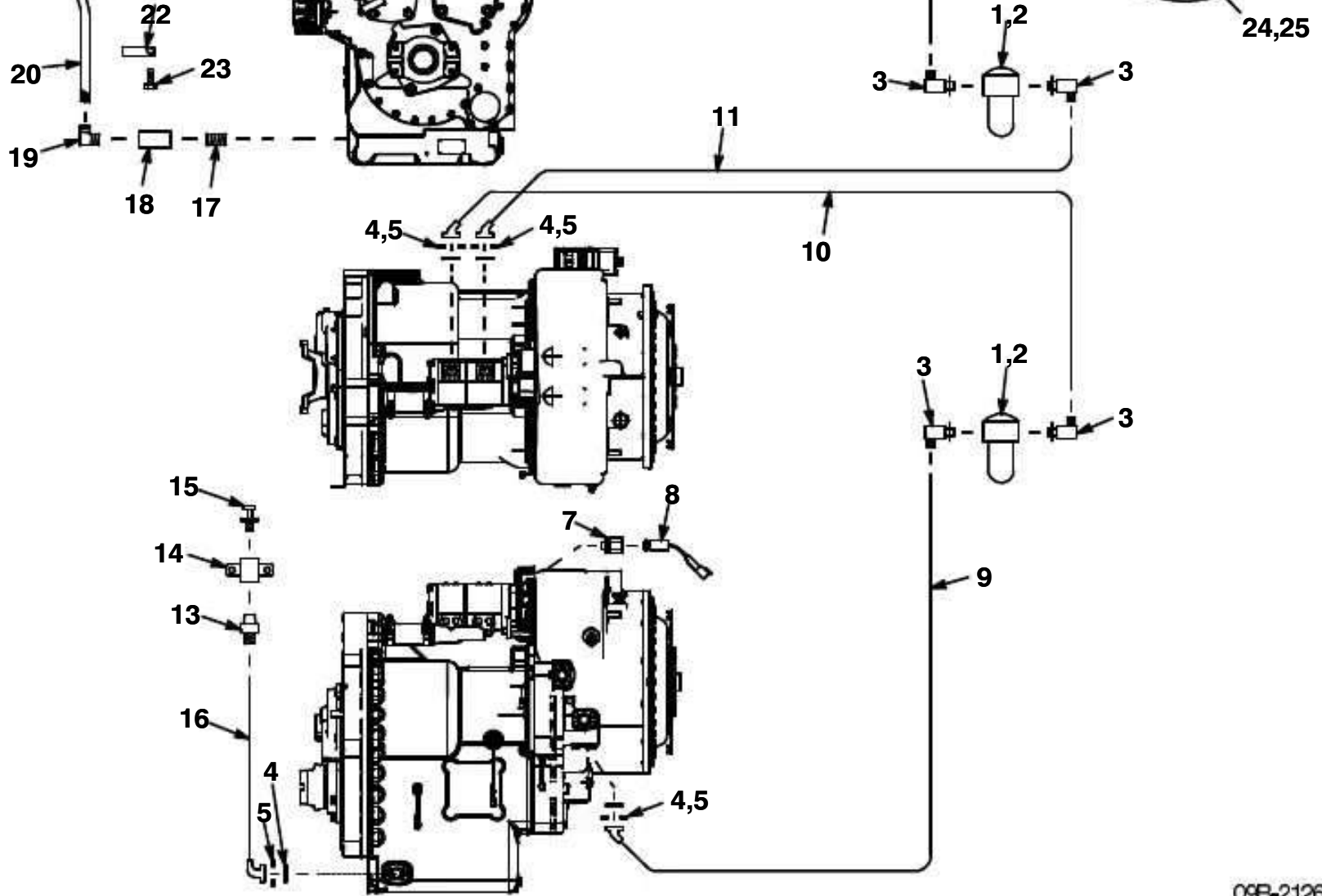
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	4522-486	CONTROL VALVE ASSEMBLY	1
2	NSS	PLUG	22
3	NSS	PLUG	3
4	NSS	PLUG	4
5	4522-487	PLUG	1
6	4522-488	VALVE, Solenoid	3
7	4520-491	O-RING	1
8	4518-795	O-RING	2
9	4522-045	BOLT	6

Power Transfer
09B-2126
Transmission Filter Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	





09B-2126 000

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2404-218	FILTER HEAD ASSEMBLY	2
2	2404-219	FILTER, Spin-On	2
3	2954-031	ADAPTER, 1-1/16" x 1-3/16", 90°	4
4	3016-025	O-RING	5
5	3014-005	CLAMP, Split Flange, 1"	10
6	3013-122	ADAPTER, 1" x 1-7/16", 90°	1
7	I-0-30-0943	BUSHING, M10 x 9/16"	1
8	2000-947	TRANSDUCER, Pressure	1
9	I-1-32-7488	HOSE ASSEMBLY, 3/4" x 23"	1
10	I-1-32-7509	HOSE ASSEMBLY, 3/4" x 50"	1
11	I-1-32-7491	HOSE ASSEMBLY, 3/4" x 48"	1
12	I-1-32-7492	HOSE ASSEMBLY, 3/4" x 76"	1
13	2954-029	ADAPTER, 1" x 1-7/16", St.	1
14	I-1-42-0198	OIL FILL COUPLING ASSEMBLY	1
15	2718-175	PLUG, Rubber, 1-1/4"	1

Revised 10/29/09

Power Transfer
09B-2126A
 Transmission Filter Circuit

Taylor

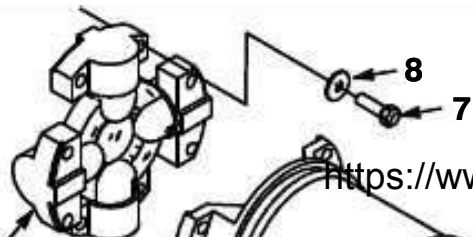
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972 & TS-9973W	

ITEM	PART NUMBER	DESCRIPTION	QTY.
16	I-1-32-7511	HOSE ASSEMBLY, 1" x 113"	1
17	1520-010	NIPPLE, 1/4"	1
18	1492	COUPLING, 1/4"	1
19	1679-500	ELBOW	1
20	2719-197	TUBE, Dipstick	1
21	2719-195	DIPSTICK https://www.forkliftpdfmanuals.com/	1
22	1709	CLAMP, Support	2

Power Transfer
11-070
Drive Line Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	1931-168 1931-205







Axles

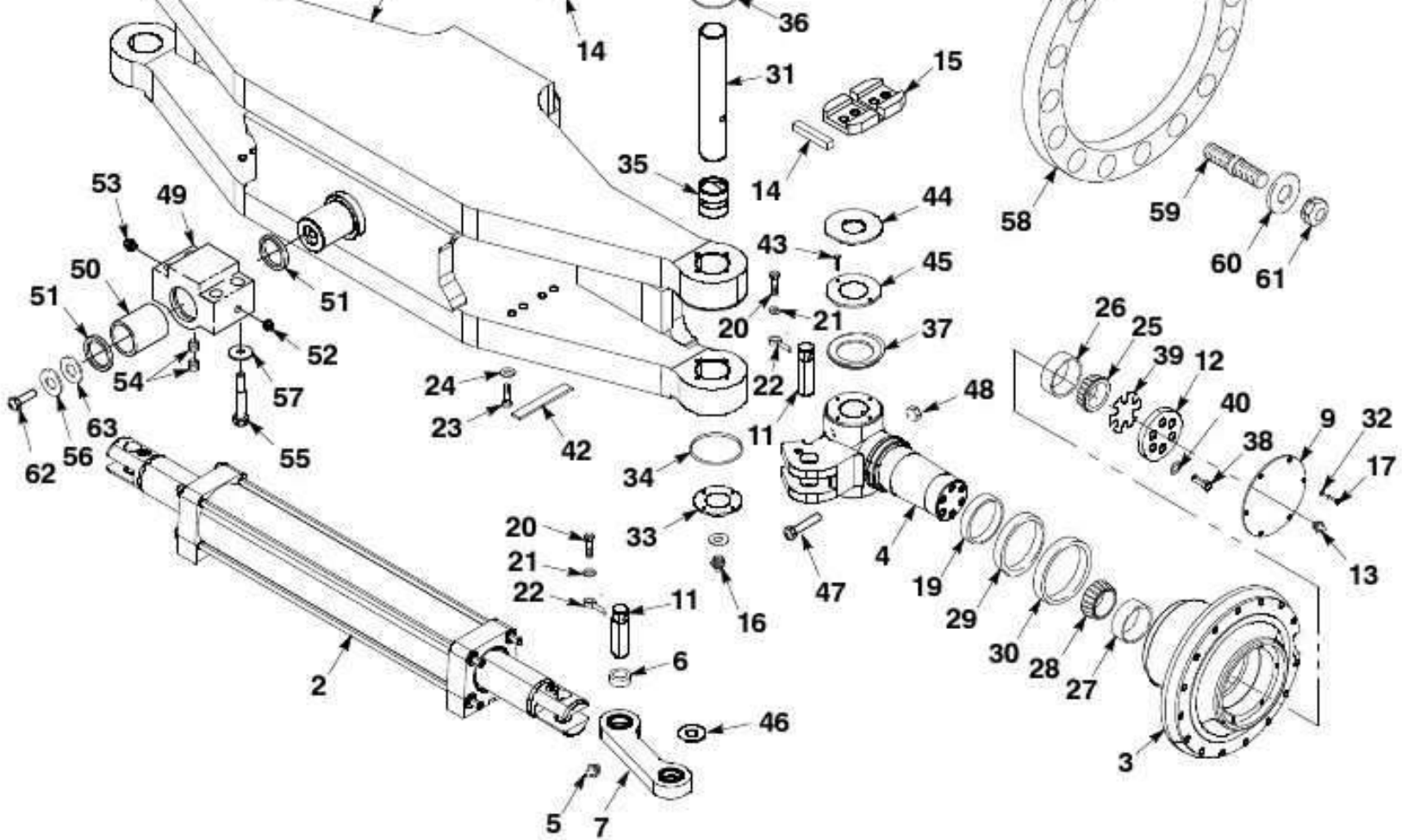
<u>Functional Group</u>	<u>Section</u>
Steer Axle	13
Drive Axle	14

Axles
13-136
Steer Axle Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9973W & THS-9968	I-1-26-4422 I-1-26-4462





ITEM	PART NUMBER	DESCRIPTION	QTY.
	I-1-26-4422	STEERAXLE ASSEMBLY, Complete	1
	I-1-26-4462	STEERAXLE ASSEMBLY, Complete	1
1	I-1-26-4420	CENTER SECTION ASSEMBLY (For I-1-26-4422)	1
1A	I-1-26-4461	CENTER SECTION ASSEMBLY (For I-1-26-4462)	1
2	I-1-26-3505	STEER CYLINDER ASSEMBLY	1
3	I-0-26-4794	HUB, Steer Axle Wheel	2
4	I-0-26-4792	SPINDLE, R.H.	1
4A	I-0-26-4793	SPINDLE, L.H.	1
	I-1-26-4421	LINK ASSEMBLY	2
5	1686	FITTING, Grease	2
6	1987-101	BEARING w/SEAL ASSEMBLY	2
7	I-0-26-4796	LINK	1
8	I-0-26-4798	PLATE, King Pin Cap	4
9	I-0-26-3507	COVER, Hub	2
10	I-0-26-3831	BLOCK, Cylinder Support, L. H.	1
11	I-0-91-5166	PIN, Cylinder	4
12	I-0-26-3458	PLATE, Spindle Bearing	2
13	1690-100	FITTING, Grease Relief	2
14	I-0-31-0511	BAR, Cylinder Lock	2
15	I-0-26-3832	BLOCK, Cylinder Support, R. H.	1
16	1686	FITTING, Grease, 1/8", St.	6
17	1121	BOLT, 3/8" - 16 NC x 1" (For I-1-26-4422)	12

Revised 8/30/10

Axles
13-136A
 Steer Axle Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9973W & THS-9968	I-1-26-4422 I-1-26-4462

ITEM	PART NUMBER	DESCRIPTION	QTY.
17A	1271-284	BOLT, 3/8" - 16 NC x 1-1/4", Gr. 8 (For I-1-26-4462)	12
18	3282-036	BOLT, Ferry, 1/2" - 13 NC x 1-1/4"	12
19	I-0-26-3505	SPACER	2

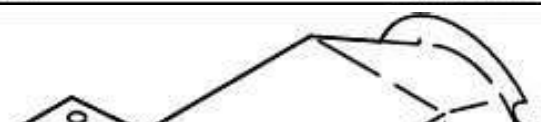
19	1432-528	SPACER	2
20	1184	BOLT, 3/4" - 10 NC x 2"	4
21	1432-528	LOCKWASHER, 3/4"	4
22	I-0-69-0035	LOCK, Pin	4
23	1189-161	BOLT, 7/8" - 9 NC x 6-1/2"	8
24	1430-010	FLATWASHER, Hard, 7/8"	8
25	1943-282	CONE, Bearing	2
26	1943-283	CUP, Bearing	2
27	1943-281	CUP, Bearing	2
28	1943-280	CONE, Bearing	2
29	1927-005	RING, Wear	2
30	1927-004	SEAL	2
31	I-0-26-4795	PIN, King	2
32	1432-524	LOCKWASHER, 3/8"	12
33	1749-907	SHIM, King Pin	2
34	2789-519	O-RING, King Pin	2
35	I-0-26-4805	BEARING, Pivot	4
36	I-0-26-4804	SPACER, Pin Bearing	2
37	1927-692	V-RING	2
38	1188-001	BOLT, 7/8" - 9 NC x 2-1/4"	12
39	1749-908	KIT, Shim	2
40	1430-010	FLATWASHER, 7/8"	12
41	1730-015	HARDWASHER, 1-1/2"	2
42	I-0-16-0745	BAR, Bolt Keeper	2
43	1265	CAPSCREW, 5/16" - 18 NC x 1"	8
44	I-0-26-4799	FACE, Thrust	2
45	1998-018	WASHER, Thrust	2
46	1760-055	SHIM	AR
47	1187-107	BOLT, 3/4" - 10 NC x 7-3/4"	2
48	1369	NUT, 3/4"	2
	I-1-26-4423	BLOCK, Steer Axle Pivot	2
49	I-0-26-4807	BLOCK, Pillow	1
50	1998-012	BEARING	1
51	2789-805	SEAL	2
52	1696	FITTING, Grease, 1/8"	1
53	1690-100	FITTING, Grease Relief	1
54	1250-100	SETSCREW, 1/2" - 13 NC x 5/8"	2
55	1189-005	BOLT, 7/8" - 9 NC x 5"	8
56	I-0-26-4813	SPACER	2
57	1430-010	FLATWASHER, 7/8"	8
58	I-0-26-3979	PROTECTOR, Stud	2
59	2065-104	STUD	30
60	1432-500	FLATWASHER, 3/4"	30
61	3801	NUT, 3/4"	30
62	1270-804	BOLT, 1" - 8 NC x 3"	2
63	1749-910	KIT, Shim	1

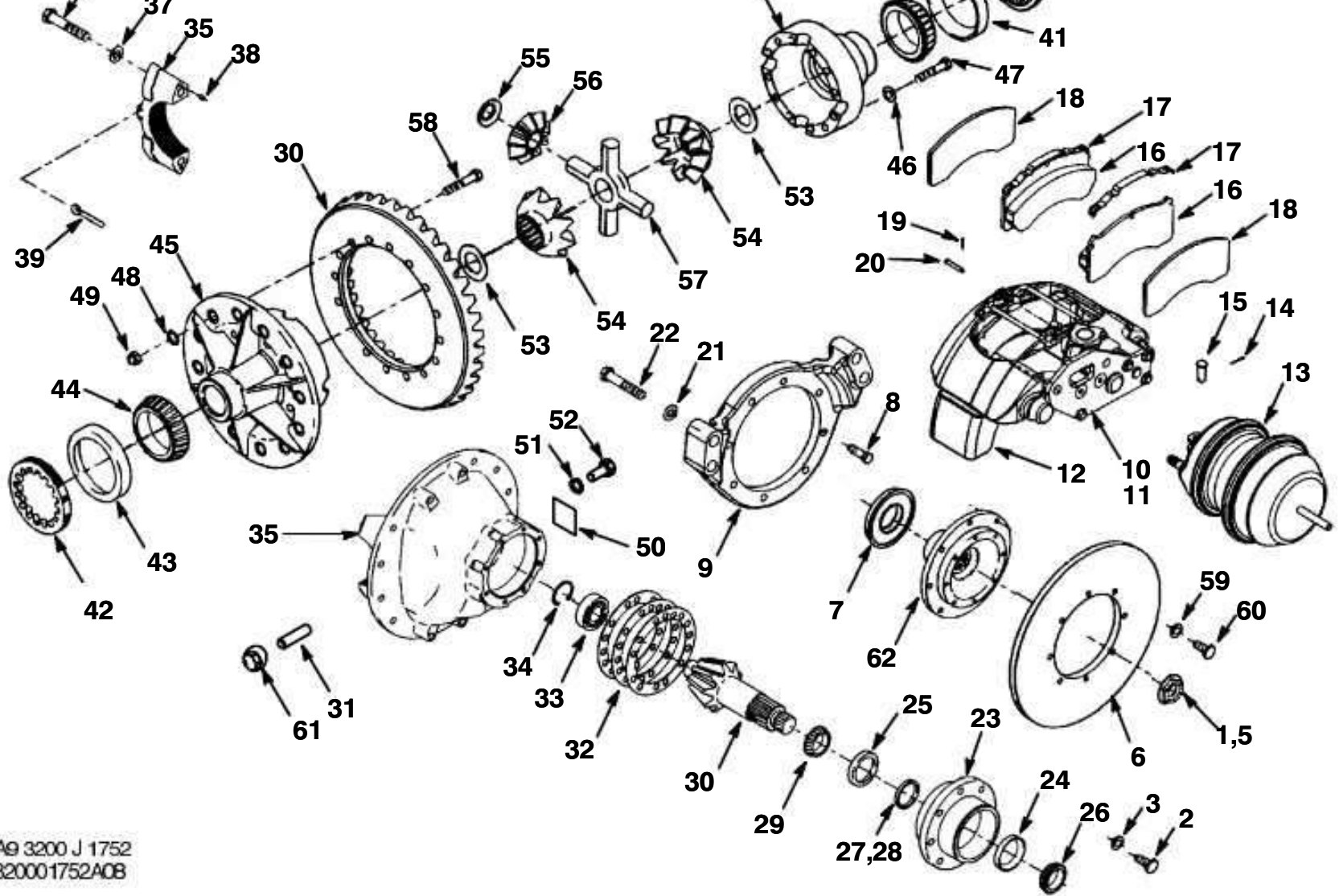
Revised 8/30/10

Axles
14-219-1
 Drive Axle

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, THS-9968, & TS-9973W	PRC-7534W4H226 2070-312
	PRC-7534W4H232 2070-315





A9 3200 J 1752
320001752A08

ITEM	PART NUMBER	DESCRIPTION	QTY.
	3814-961	DIFFERENTIAL AND CARRIER ASSEMBLY, Complete (For 2070-312)	1
	3816-221	DIFFERENTIAL AND CARRIER ASSEMBLY, Complete (For 2070-315)	1
1	3815-317	NUT	1
2	3815-855	BOLT	8
3	3814-477	WASHER, Hardened	8
4	3813-204	COONE, R.H.	1
5	3812-197	FLATWASHER	1
6	3815-320	DISC, Brake	1
7	3814-158	SEAL	1
8	3815-322	BOLT	8
9	3815-323	ADAPTER, Brake (For 2070-312)	1
9A	3816-220	ADAPTER, Brake (For 2070-315)	1
10	3815-324	BRAKE ASSEMBLY	1
11	3815-325	CALIPER ASSEMBLY	1
12	3815-326	SADDLE, Flator	1
13	3815-327	SPRING BRAKE CHAMBER ASSEMBLY	1
14	3815-871	PIN, Cotter	1
15	3815-328	PIN	1
16	3815-329	LINING	2
17	3815-330	SPRING, Anti-rattle	2

Revised 3/4/11

Axles
14-219-2A
Differential and Carrier

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, THS-9968, & TS-9973W	PRC-7534W4H226 PRC-7534W4H232
	2070-312 2070-315

ITEM	PART NUMBER	DESCRIPTION	QTY.
18	3815-331	SPACER	2

<https://www.forkliftmanuals.com/>

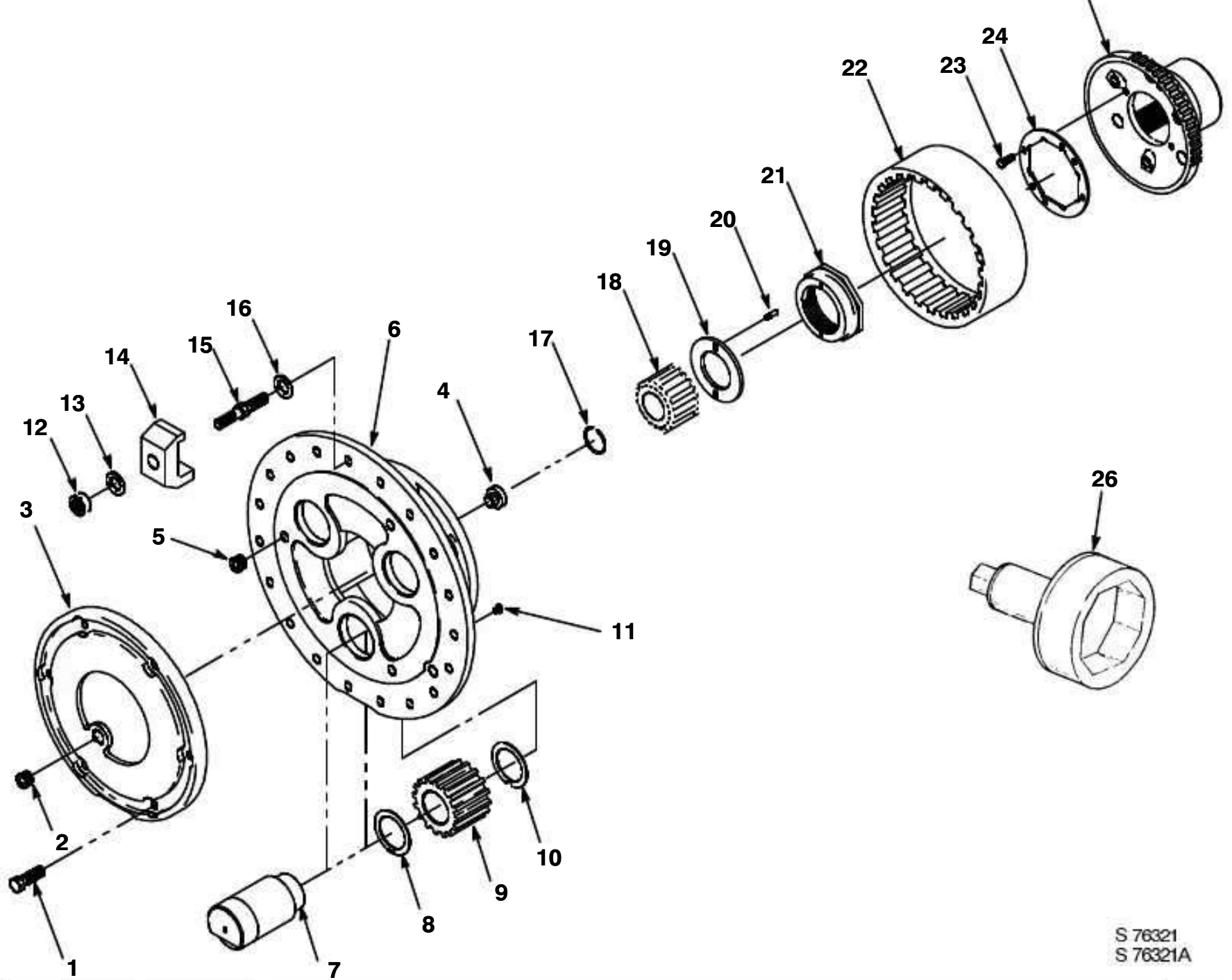
19	3815-332	PIN, Cotter	1
20	3815-333	PIN	1
21	3815-334	FLATWASHER	4
22	3815-335	BOLT	4
23	3815-337	PINION CAGE ASSEMBLY	1
24	3812-800	CUP, Outer Bearing	1
25	1943-253	CUP, Inner Bearing	1
26	3812-802	CONE, Outer Bearing	1
27	3815-338	KIT, Spacer	1
28	3815-339	SPACER, .250	AR
28A	3815-340	SPACER, .251	AR
28B	3815-341	SPACER, .252	AR
28C	3815-342	SPACER, .253	AR
28D	3815-343	SPACER, .254	AR
28E	3815-344	SPACER, .256	AR
28F	3815-345	SPACER, .260	AR
28G	3815-346	SPACER, .261	AR
28H	3815-347	SPACER, .262	AR
28I	3815-348	SPACER, .263	AR
28J	3815-349	SPACER, .264	AR
29	3815-351	CONE, Inner Bearing	1
30	3816-091	BEVEL GEAR ASSEMBLY	1
31	3812-140	SCREW, Thrust	1
32	3813-205	SHIM, .125 mm	AR
32A	3813-206	SHIM, .2 mm	AR
32B	3813-207	SHIM, .5 mm	AR
33	3815-357	BEARING	1
34	3814-161	RING, Lock	1
35	3813-154	CARRIER AND CAPS ASSEMBLY	1
36	3815-360	BOLT	4
37	3815-361	WASHER, Hardened	4
38	3813-257	BALL	4
39	3815-463	PIN	2
40	3815-465	RING, Adjusting, R.H.	1
41	3813-203	CUP, R.H.	1
42	3815-464	RING, Adjusting, L.H.	1
43	3813-201	CUP, L.H.	1
44	3813-202	CONE, L.H.	1
	5058-996	DIFFERENTIAL CASE AND NEST ASSEMBLY	1
45	5058-995	CASE ASSEMBLY	1
46	3814-506	FLATWASHER	12
47	3815-372	BOLT	12
48	3814-506	FLATWASHER	16
49	3814-697	NUT	16
50	3814-537	COVER	1
51	3814-538	WASHER	4
52	3814-539	BOLT	4
	3815-365	KIT, Differential	1
53	3814-151	WASHER, Thrust	2
54	3815-371	GEAR, Side	2

Revised 3/4/11

Axles
14-219-2B
Differential and Carrier

Taylor

MODEL OR SERIES		COMPONENT OR ASSEMBLY NUMBER	
TS-9968, THS-9968, & TS-9973W		PRC-7534W4H226	2070-312
		PRC-7534W4H232	2070-315
ITEM	PART NUMBER	DESCRIPTION	QTY.
55	3814-149	WASHER, Thrust	4



S 76321
S 76321A

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	3813-236	BOLT	12
2	3810-470	PLUG	2
3	3815-379	COVER ASSEMBLY	2
4	3814-052	BUTTON, Thrust	1
5	3812-817	PLUG	2
	3815-380	PLANETARY SPIDER ASSEMBLY	2
6	3815-381	SPIDER	1
7	3812-502	SHAFT	3
8	3812-252	WASHER, Outer Thrust	3
9	3815-382	PINION	3
10	3812-254	WASHER, Inner Thrust	3
11	3813-559	BUTTON, Thrust	6
12	1297	NUT (For 2070-312)	56
12A	3814-570	NUT (For 2070-315)	56

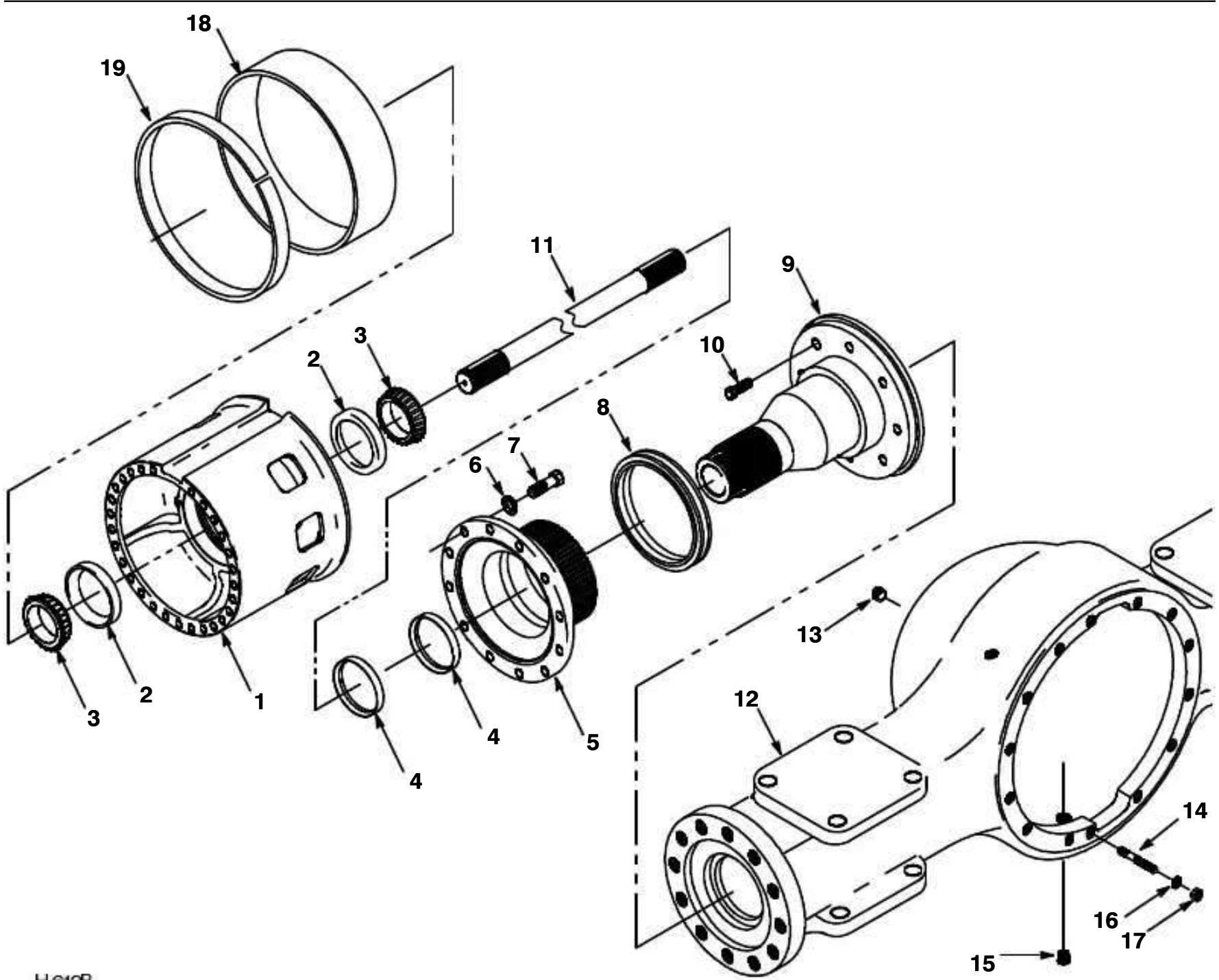
Revised 3/4/11

Axles
14-219-3A
Planetary

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, THS-9968, & TS-9973M	PRC-7534W4H226 2070-312 PRC-7534W4H232 2070-315

<https://www.forkliftpdfmanuals.com/>



H-612B
H-612F

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	3815-391	HUB AND CUP ASSEMBLY	2
2	3812-630	CUP, Bearing	2
3	3812-633	CONE, Bearing	4
4	3814-006	SEAL	4
5	3815-956	DRIVER	2
6	3814-300	WASHER, Hardened	24
7	3814-968	BOLT	24
8	3815-937	SEAL ASSEMBLY	2
9	3815-392	SPINDLE	2
10	3810-778	SCREW, 12 pt. FLG (Ferry Head)	36
11	3813-209	SHAFT, Axle, R.H.	1
11A	3813-210	SHAFT, Axle, L.H.	1

Revised 3/4/11

Axles
14-219-4A
Housing, Spindle, and Hub

Taylor

MODEL OR SERIES

COMPONENT OR ASSEMBLY NUMBER

TS-9968, THS-9968, & TS-9973W

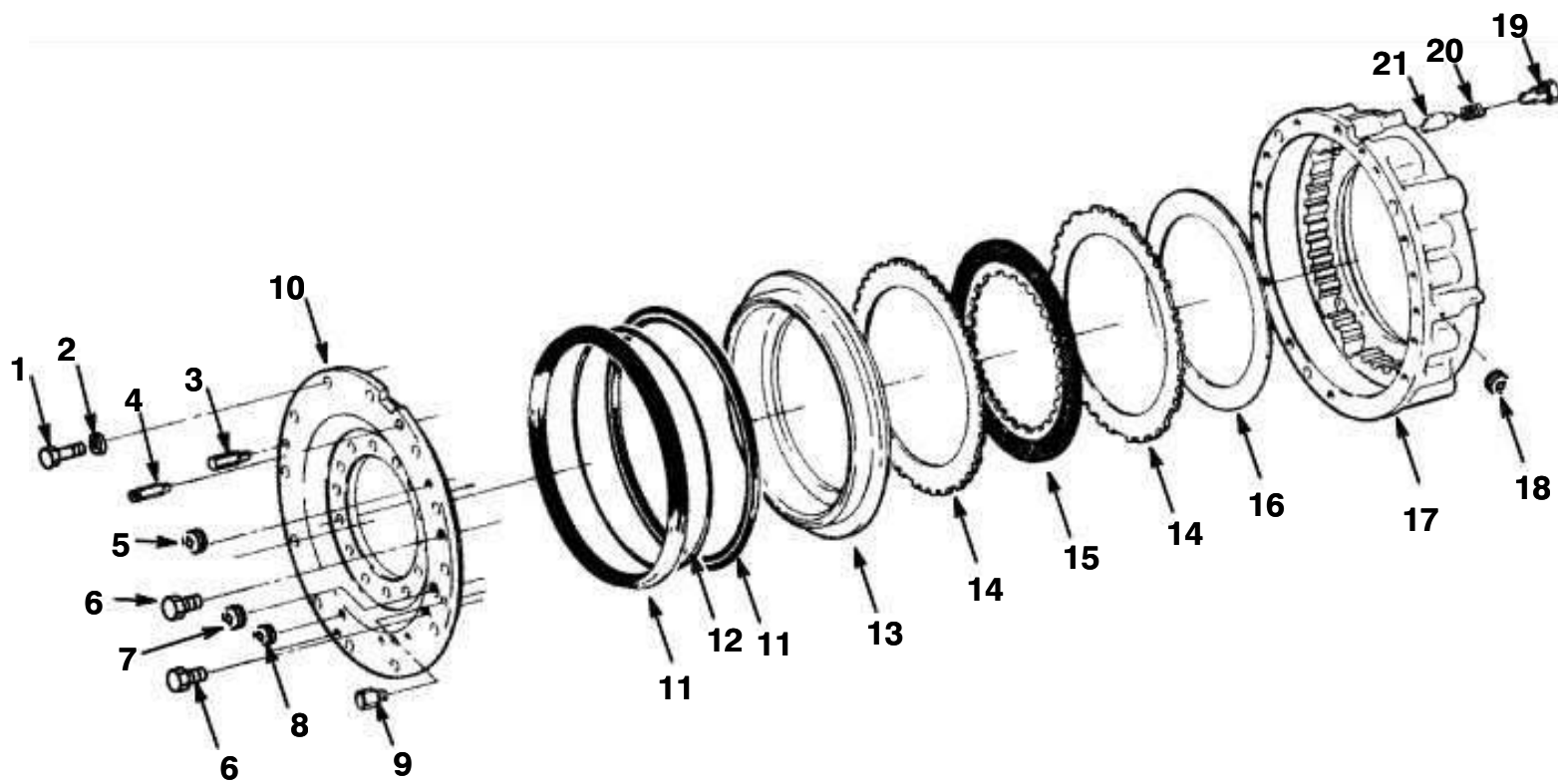
<https://www.forkliftpdfmanuals.com/>

PRC-7534W/4H226

2070-312

PRC-7534W/4H232

2070-315



B-149-A12

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	3814-126	BOLT, Brake Cover to Housing	32
2	3812-190	WASHER, Brake Cover to Housing	32
3	3814-046	PLUG ASSEMBLY	2
N	3814-182	O-RING	1
4	3814-034	SCREW, Brake Bleeder	2
5	3813-303	PLUG, Brake Cover	2
N	3814-312	O-RING	1
6	3813-303	PLUG ASSEMBLY, Cover	4
N	3814-312	O-RING	1
7	3810-470	PLUG, Housing Fill & Level	2
8	3814-018	PLUG, Drain	4
9	3814-045	FITTING, Brake Inlet	2
N	3814-182	O-RING	1
10	3814-138	COVER, Disc Brake, R.H.	1
10A	3814-139	COVER, Disc Brake, L.H.	1
11	3814-013	SEAL, Oil Piston	4
12	3814-033	SPRING, Garter	2
13	3814-020	PISTON	2
14	3814-027	DISC, Stationary	22
15	3815-801	DISC, Friction	20
16	3814-307	SPACER	2
17	3815-940	HOUSING	2
18	3812-987	PLUG	6
19	3814-017	PLUG ASSEMBLY	8
20	3814-021	SPRING	1
21	3814-023	GUIDE	1
N	3815-396	ROD	1
N	3814-012	PIN, Roll	1
N	3814-010	O-RING	1

Revised 3/4/11

Revised 3/4/11



Functional Group Section

Brake Control System 15

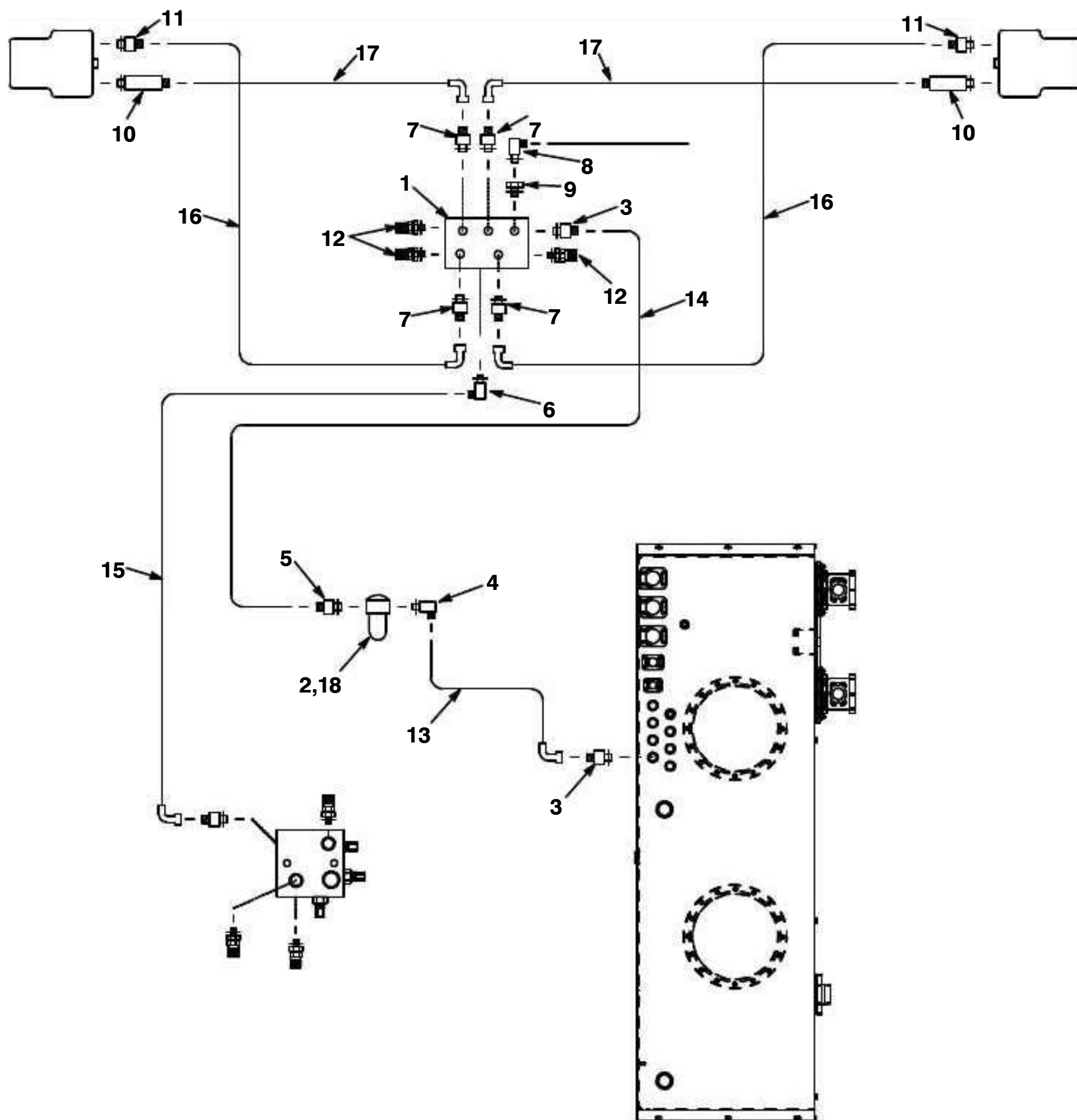
Brake Control System ██████████

MODEL OR SERIES		COMPONENT OR ASSEMBLY NUMBER	
TS-9968 thru TS-9973W			
ITEM	PART NUMBER	DESCRIPTION	QTY.
11	2947-260	FITTING, 1/2" x 3/4", Push-On	14
12	1558	BUSHING, 1/2" x 1/4"	3
13	2243-973	BREATHER, 1/8"	1
14	2243-010	VALVE, Shuttle	1
15	1749-060	TEE, Street, 1/8"	1
16	2243-730	FITTING, 1/8" x 7/16", 90°	2
17	2947-250	FITTING, 1/4" x 7/16", Push-On	10
18	2636	HOSE, Air, 1/4"	AR
19	2243-853	FITTING, 1/2" x 3/4", 90°, Push-On	2
20	1478-005	PLUG, 1/4"	3
21	2968-036	ADAPTER, 1-1/16" x 1/2"	1
22	I-1-33-0079	HOSE ASSEMBLY, Teflon, 1/2" x 105"	1
23	1574-005	BUSHING, 3/8" x 1/4"	5
24	2954-378	BUSHING, 1/4" x 9/16"	1
25	2243-563	VALVE, Pop-Off	1
26	1665-001	FITTING, 1/4" x 7/16", St.	2
27	2243-611	VALVE, Relay	1
28	2243-962	PIN	1
29	2243-433	VALVE, Solenoid	1
30	2243-963	NUT	1
31	2243-964	BUTTON, Blank	1
32	1574	BUSHING, 1/4" x 1/8"	1
33	1665-004	ELBOW, Street, 1/4", 45°	1
34	2243-536	VALVE, Air	1
35	2243-950	SWITCH, Stop Light	1
36	1749-036	ELBOW, Street, 1/8", 90°	1
37	2316-936	SWITCH, Park Brake	1
38	2243-447	BREATHER	1
39	2243-715	FITTING, 1/8" x 1/4", St.	1
40	1479	PLUG, 3/8"	2
41	2000-947	TRANSDUCER, Pressure	1
42	2212-222	CLUSTER, Power	1
N	3946-056	SCREW, Bleeder	1
N	3946-057	CONTACT ASSEMBLY	1
N	5565-381	KIT, Repair	1
43	2954-130	TEE, 11/16" x 11/16" x 9/16"	1
44	2316-937	SWITCH, Declutch	1
45	2954-133	TEE, 11/16"	1
46	2243-740	FITTING, 1/4" x 7/16", 90°	5
47	I-1-32-7460	HOSE ASSEMBLY, 1/4" x 56"	1
48	2947-348	FITTING, 9/16" x 7/16", St.	2
49	I-1-22-0851	RESERVOIR	1
50	I-1-32-7461	HOSE ASSEMBLY, 1/4" x 71"	1
51	2244-075	BUSHING, M16 x 3/8"	1
52	1480	PLUG, 1/2"	9
53	I-1-32-7455	HOSE ASSEMBLY, 3/8" x 35"	1
54	2243-396	PEDAL, Brake	2
N	5925-205	KIT, Repair	1
N	3835-760	PAD, Rubber	1
N	2243-521	PLATE	1
N	3946-201	VALVE, Brake	1

12/22/10

Wet Brake Circuit

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	



1500159 000

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2243-597	VALVE, Brake Cooling	1
2	2404-751	FILTER	1
3	2954-004	ADAPTER, 1-5/16" x 1-7/16", St.	2
4	2954-073	ADAPTER, 1-5/8" x 1-7/16", 90°	1
5	2954-005	ADAPTER, 1-5/8" x 1-7/16", St.	1
6	2954-032	ADAPTER, 1-1/16" x 13/16", 90°	1

12/21/10



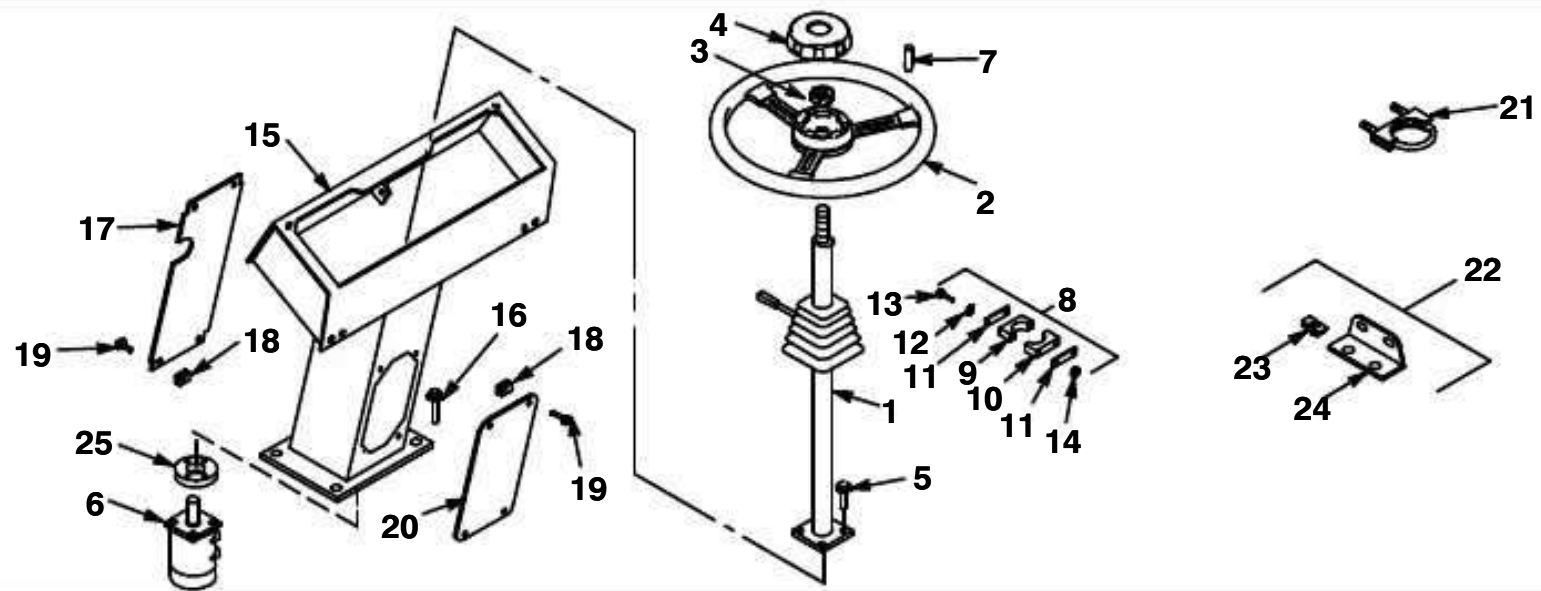
<u>Functional Group</u>	<u>Section</u>
Steering Control System	16

Steering Control System

Steering Control System
16-236
 Steering Wheel & Column Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
SEE PSO	



ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2536-360	STEER COLUMN ASSEMBLY	1
1A	2536-327	STEER COLUMN ASSEMBLY	1
1B	2536-328	STEER COLUMN ASSEMBLY	1
2	2485-003	WHEEL, Steering, 16"	1
N	5594-383	COVER, Bottom	1
3	5925-864	NUT, Wheel	1
3A	2537-020	NUT, 13/16" - 20NF (For 2536-327 & 2536-328 Column)	1
4	2316-002	BUTTON, Horn	1
4A	2485-004	BUTTON, Horn (For 2536-327 & 2536-328 Column)	1
5	1120-100	BOLT, 3/8" - 16 NC x 1"	4
5A	1126-003	BOLT, 3/8" - 16 NC x 2-1/4"	4
6	2536-255	VALVE, Steer	1
6A	2537-019	VALVE, Steer (For TECSP-155HD & TECSP-157/8)	1
N	4068-881	KIT, Seal	1
7	2485-005	KNOB, Wheel Spinner	1
8	I-1-28-1907	TOP STEER COLUMN ANCHOR ASSEMBLY	1
9	I-0-28-6395	BLOCK, Column Anchor Base	1
10	I-0-28-6396	BLOCK, Column Anchor Top	1
11	I-0-28-6397	PLATE, Column Anchor Trim	2
12	1420-102	FLATWASHER, 3/8"	2
13	1133-140	BOLT, 3/8" - 16 NC x 4-1/4"	2
14	1324-103	NUT, Lock, 3/8"	2
15	I-1-28-2354	DASH STAND ASSEMBLY	1
16	1141-010	BOLT w/WASHER, 7/16" - 14 NC x 1-1/2"	4
17	I-0-28-7121	PLATE, Dash Stand Cover	1
18	1316-009	U-NUT, 5/16"	8
19	1265-207	BOLT w/WASHER, 5/16" - 18 NC x 3/4"	8
20	I-0-28-5964	PLATE, Cover	1
21	2386	CLAMP	1
22	I-1-25-0803	ANCHOR, Steer Column Top (For 2536-327 & 2536-328 Column)	1
23	1316-001	U-NUT, Retainer	2
24	I-0-25-1990	PLATE, Anchor	1
25	I-0-28-3570	SPACER	1
N	3255-147	PLUG, Hole, 1-1/4"	1
N	3249-759	PLUG, Hole, 1/2", 7 Ga.	4
N	3255-163	GROMMET, Rubber, 3/4"	1

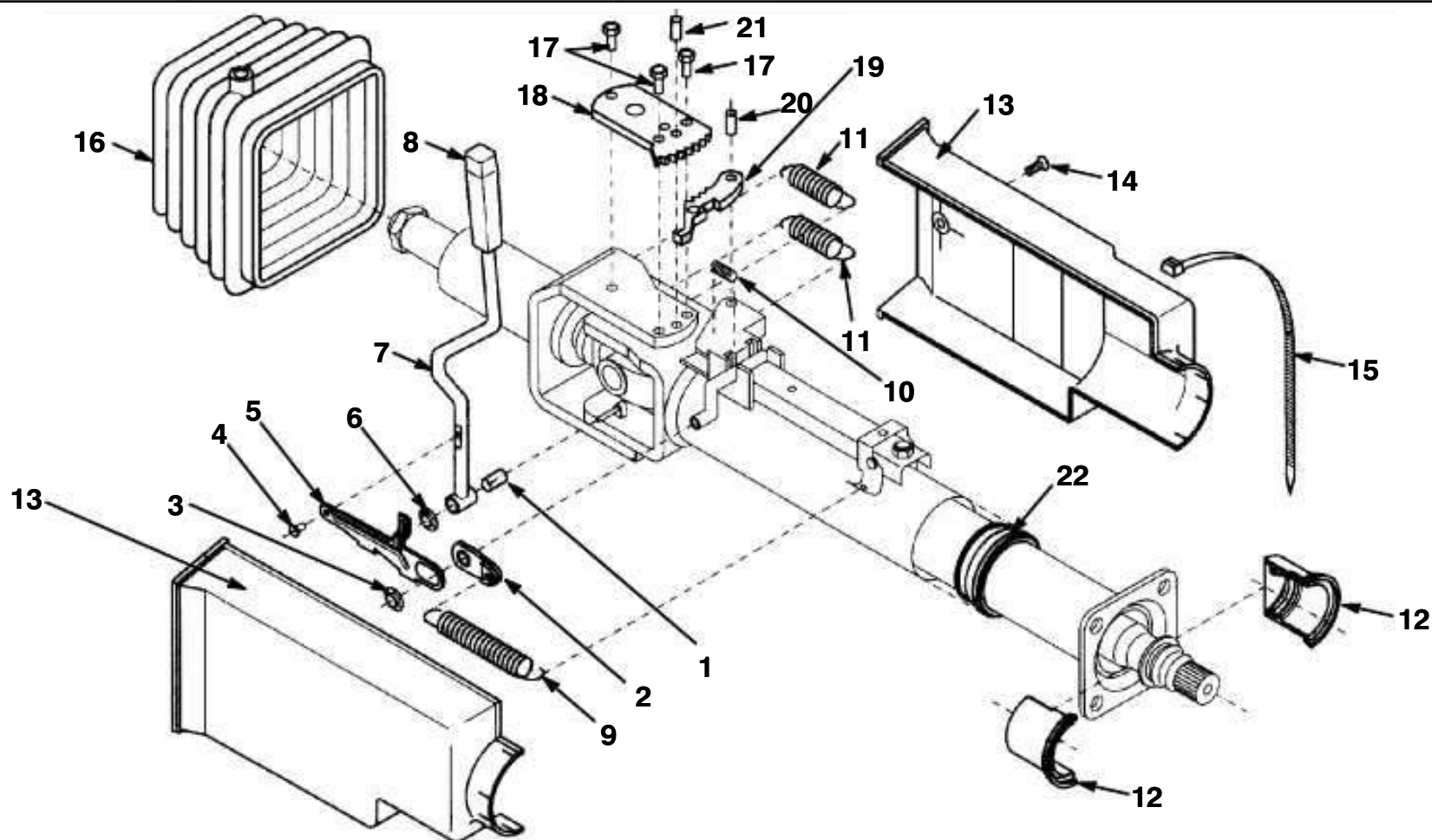
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Revised 9/16/09

Steering Control System
16-236A
 Steering Column Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
SEE PSO	2536-360



ITEM	PART NUMBER	DESCRIPTION	QTY.
	2536-360	STEER COLUMN ASSEMBLY	
	6149-105	KIT, Handle	1
1	N. S. S.	LEVER, Bearing	1
2	N. S. S.	ARM, Link	1
3	N. S. S.	LOCKWASHER	1
4	N. S. S.	RIVET	1
5	N. S. S.	ARM, Link	1
6	N. S. S.	LOCKWASHER	1
7	N. S. S.	LEVER	1
8	N. S. S.	KNOB, Hand Lever	1
	5925-591	KIT, Spring	1
9	N. S. S.	SPRING, Telescope	1
10	N. S. S.	SPRING, Catch	1
11	N. S. S.	SPRING, Tilt Return	2
12	5925-592	BEARING, Axial	1
	5925-593	KIT, Cover	1
13	N. S. S.	COVER	1
14	N. S. S.	SCREW	1
15	5925-595	TIE, Cable	1
16	5925-594	BOOT, Rubber	1
	5925-596	KIT, Tilt Lock Devise	1
17	N. S. S.	SCREW	3
18	N. S. S.	PLATE, Catch	1
19	N. S. S.	CATCH	1
20	N. S. S.	PIN	1
21	N. S. S.	PIN	1
22	5925-597	BEARING, Telescope	1

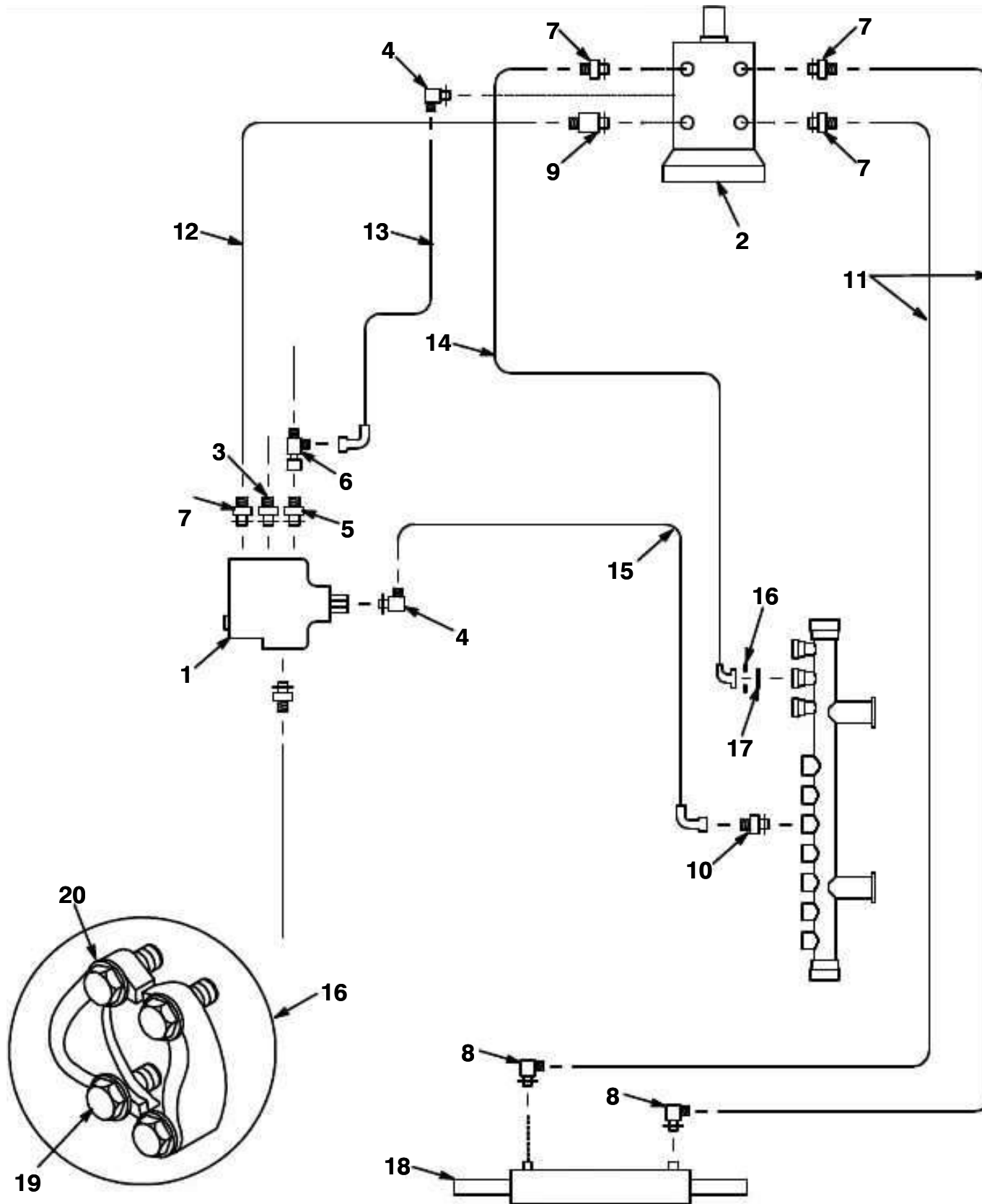
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Revised 9/16/09

Steering Control System
16-2393
 Steer Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968 thru TS-9973W; THS-9968	



16 2393 000

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2536-318	VALVE, Steer Priority	1
2	2536-255	ORBITROL, Steer	1
3	2954-065	ADAPTER, 1-5/8" x 1-11/16", St.	2
4	2954-277	ADAPTER, 7/16" x 11/16", 90°	2
5	1007-346	ADAPTER, 7/16" x 11/16", St.	1
6	2954-126	TEE, Street, 11/16"	1

12/20/10



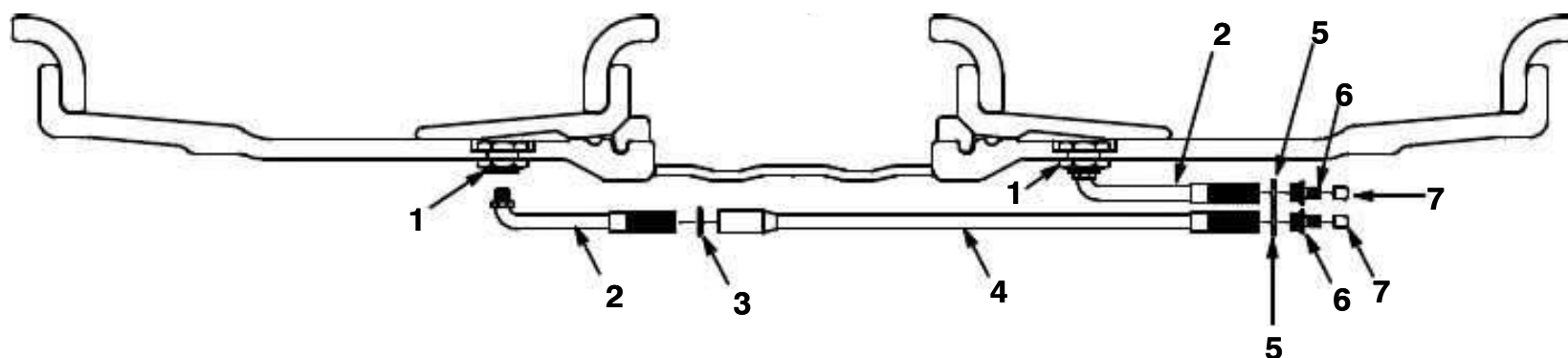
<u>Functional Group</u>	<u>Section</u>
Wheel Equipment	17
Frame	18
Body (Hull)	19
Cab/Canopy	20
Seat and Suspension	21

Chassis 

Chassis
17-134-2
Rim Assembly

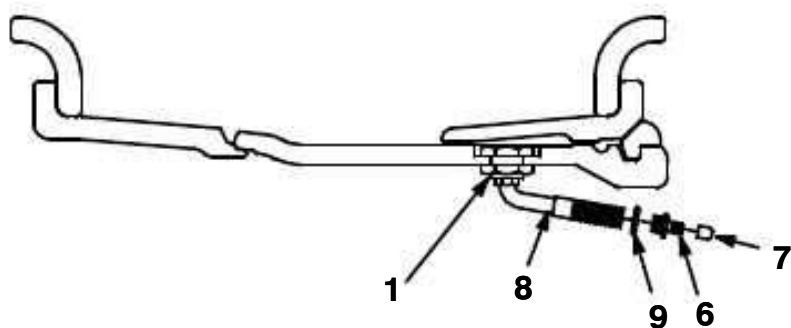
Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	

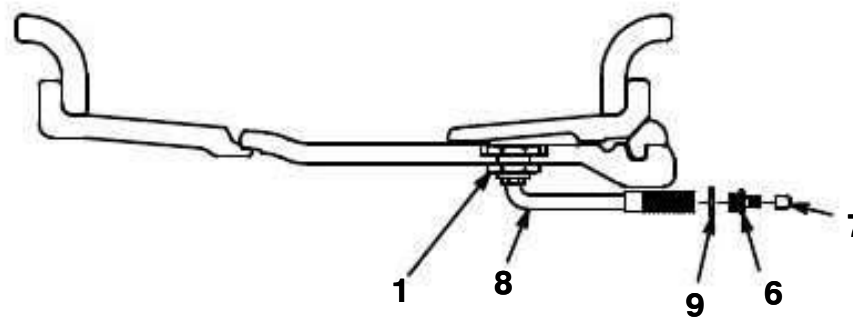


DRIVE RIM

STEER RIM



I-1-05-0346



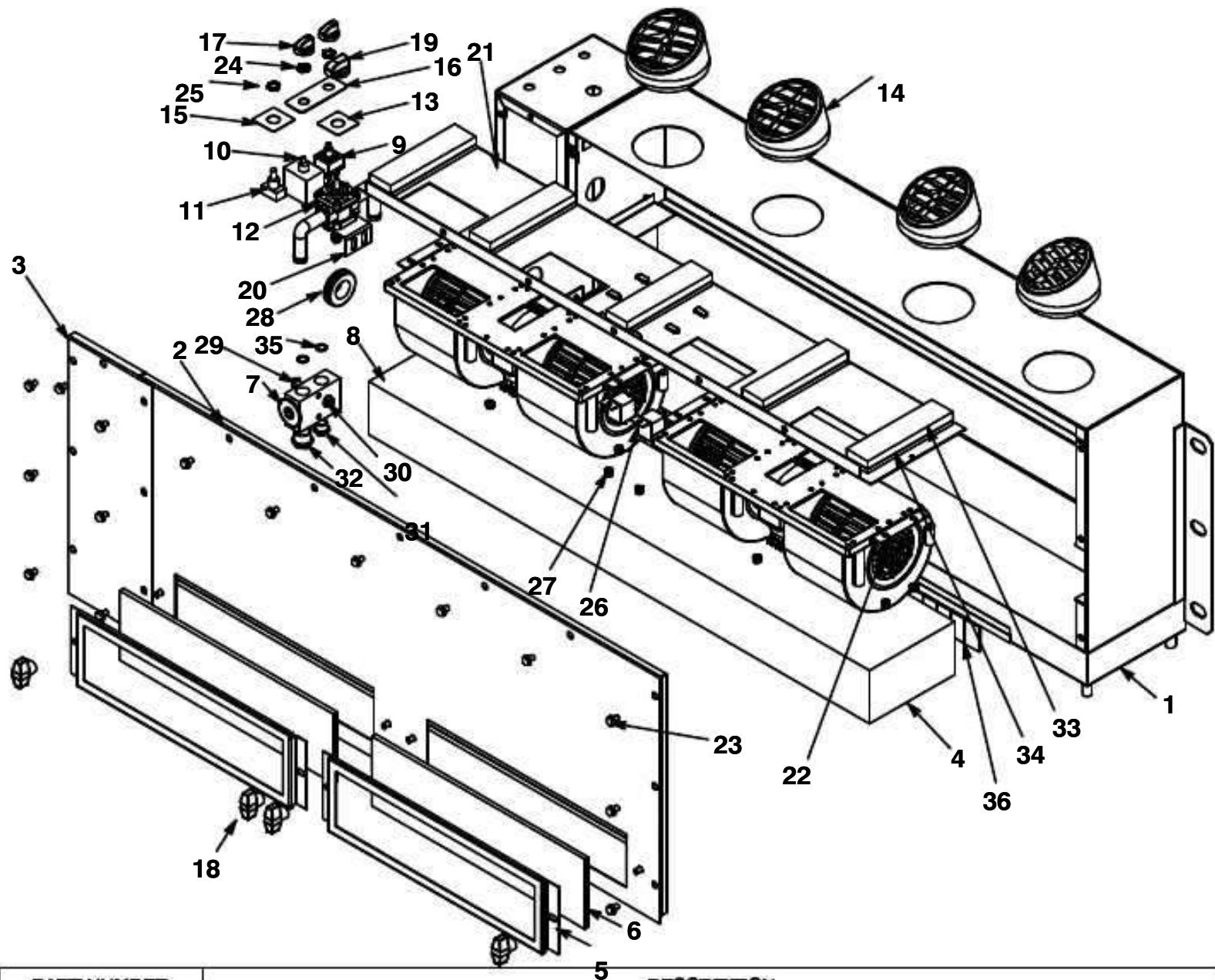
I-1-05-0421

ITEM	PART NUMBER	DESCRIPTION	QTY.
	I-1-05-0346	MOUNTING HARDWARE ASSEMBLY	1
1	2695-107	SPUD	6
2	2695-108	STEM	4
3	2695-035	NUT	2
4	2695-120	EXTENSION	2
5	2695-035	NUT	2
6	2695-100	REDUCER	6
7	2695-031	CAP	6
8	2695-109	STEM	2
9	2695-035	NUT	2
	I-1-05-0421	MOUNTING HARDWARE ASSEMBLY	1
1	2695-107	SPUD	6
2	2695-108	STEM	6
3	2695-035	NUT	2
4	2695-025	EXTENSION	2
5	2695-035	NUT	2
6	2695-100	REDUCER	6
7	2695-031	CAP	6
8	2695-108	STEM	2
9	2695-035	NUT	2

Chassis
20-377
 Air Conditioner / Heater Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	2008-023

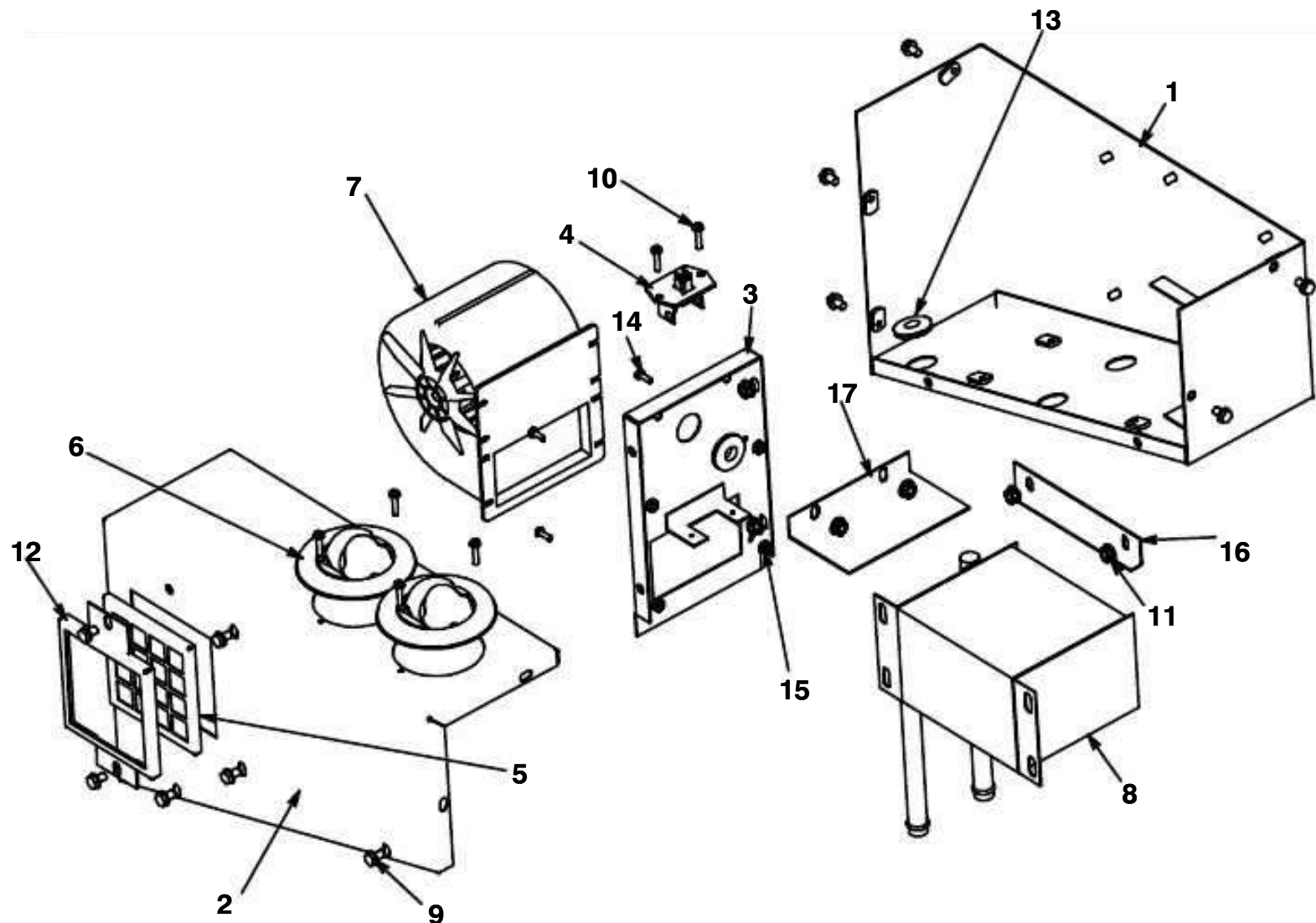


ITEM	PART NUMBER	DESCRIPTION	QTY.
	2008-023	AIR CONDITIONER / HEATER ASSEMBLY	
1	5596-238	HOUSING	1
2	5596-239	COVER, Front	1
3	5596-240	PLATE, Cover	1
4	5592-102	BLOWER ASSEMBLY	2
5	5596-241	COVER, Filter	2
6	5596-242	FILTER, Intake	2
7	5593-156	VALVE, Expansion	1
8	5596-243	COIL ASSEMBLY	1
9	5593-058	SWITCH	1
10	5593-085	THERMOSTAT	1
11	5594-100	SWITCH, Toggle	1
12	5596-244	WATER VALVE ASSEMBLY	1
13	5596-245	FACEPLATE, Water Valve	1
14	5592-134	LOUVER	4
15	5594-098	FACEPLATE	1
16	5593-090	FACEPLATE	1
17	5596-209	KNOB	2
18	5596-250	KNOB	1

Chassis
20-378
 Heater Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	2008-024

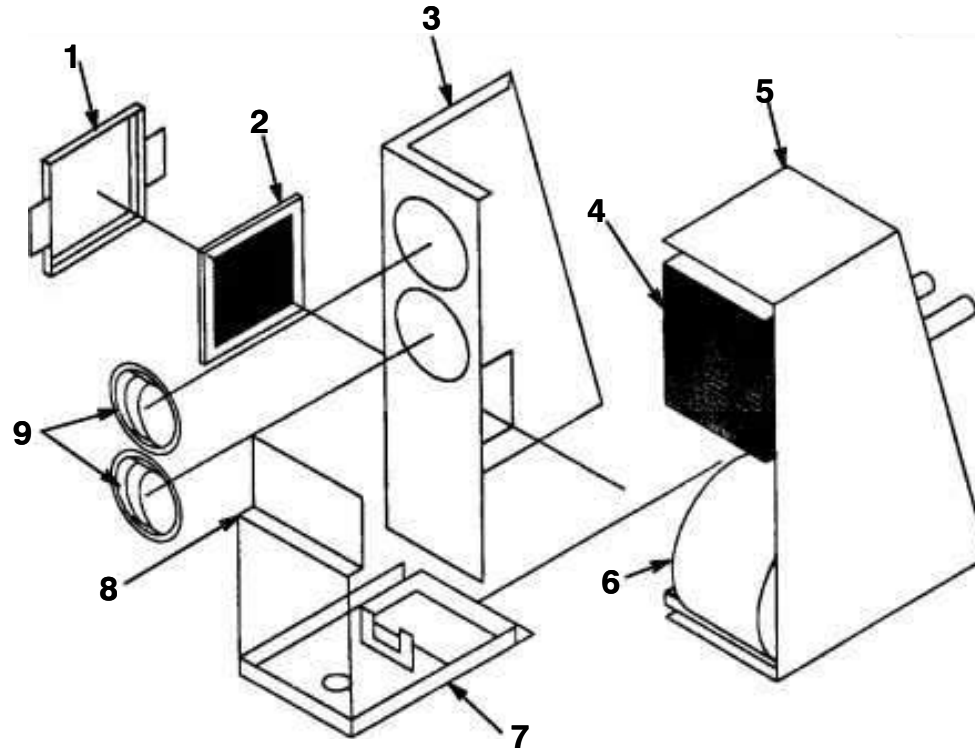


ITEM	PART NUMBER	DESCRIPTION	QTY.
	2008-024	HEATER ASSEMBLY	
1	5594-112	HOUSING	1
2	5594-113	LID ASSEMBLY	1
3	5594-114	MOTOR MOUNT ASSEMBLY	1
4	5594-104	RESISTOR	1
5	5592-993	FILTER	1
6	5592-999	LOUVER	2
7	5592-104	MOTOR ASSEMBLY	1
8	5592-995	COIL, Heater	1
9	5594-115	BOLT, 1/4" - 20 x 3/8"	11
10	5594-116	SCREW, #8 x 3/4"	6
11	5594-117	NUT, 1/4"	6
12	5592-992	COVER, Filter	1
13	5594-118	GROMMET	2
14	5594-119	SCREW, #8 - 32 X 1/2"	4
15	5594-120	NUT, #8	4
16	5594-121	BRACKET, Side Coil Hold	1
17	5592-998	BRACKET, Coil	1

Chassis
20-379
 Heater Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	2008-025

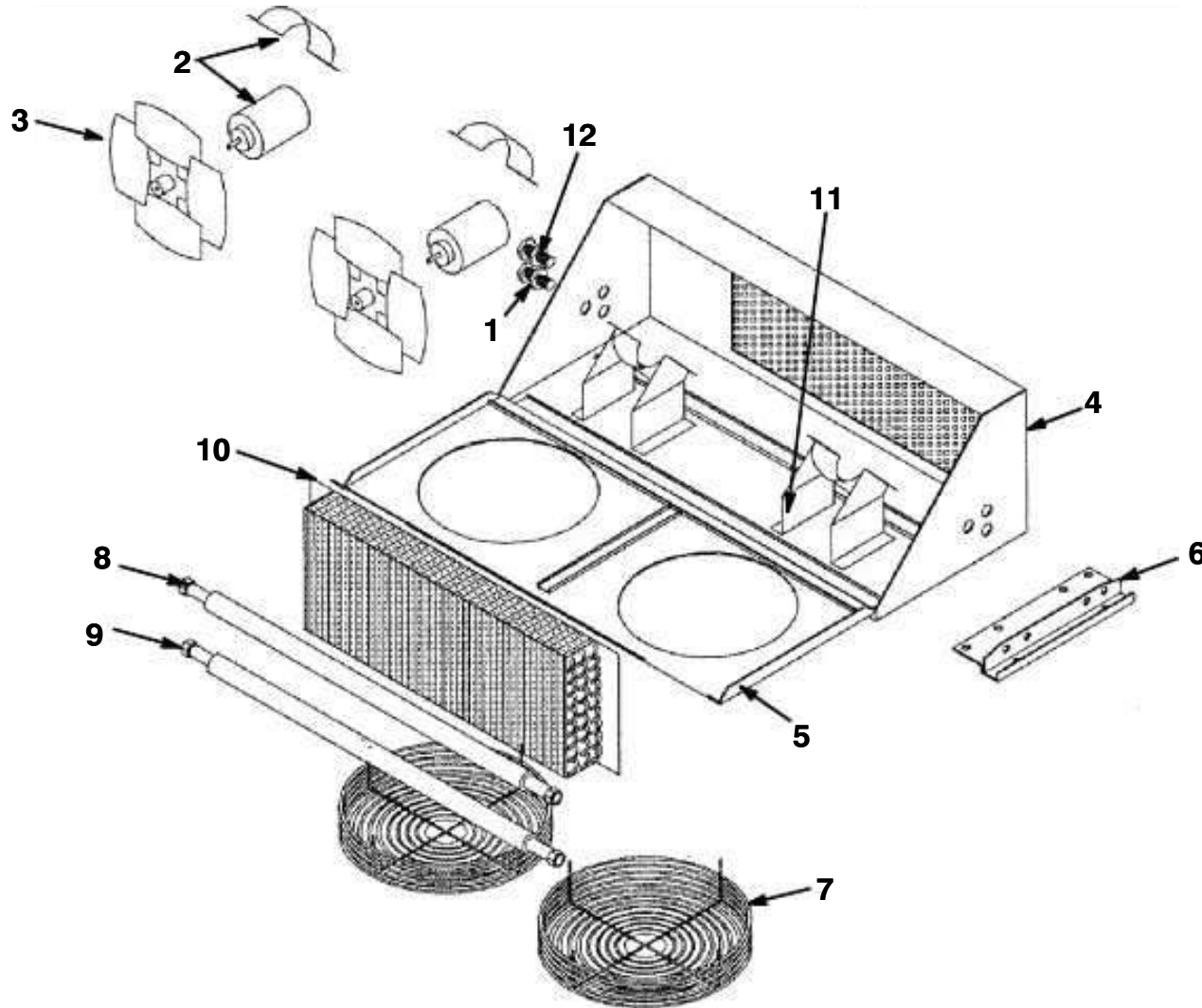


ITEM	PART NUMBER	DESCRIPTION	QTY.
	2008-025	HEATER ASSEMBLY	
1	5592-992	COVER, Filter	1
2	5592-993	FILTER	1
3	5592-994	COVER, Lid	1
4	5592-995	COIL, Heater	1
5	5592-996	HOUSING	1
6	5592-104	MOTOR	1
7	5592-997	PANEL, Blower	1
8	5592-998	COIL, Bracket	1
9	5592-999	LOUVER	2

Chassis
20-380
 Air Conditioner Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	2008-026



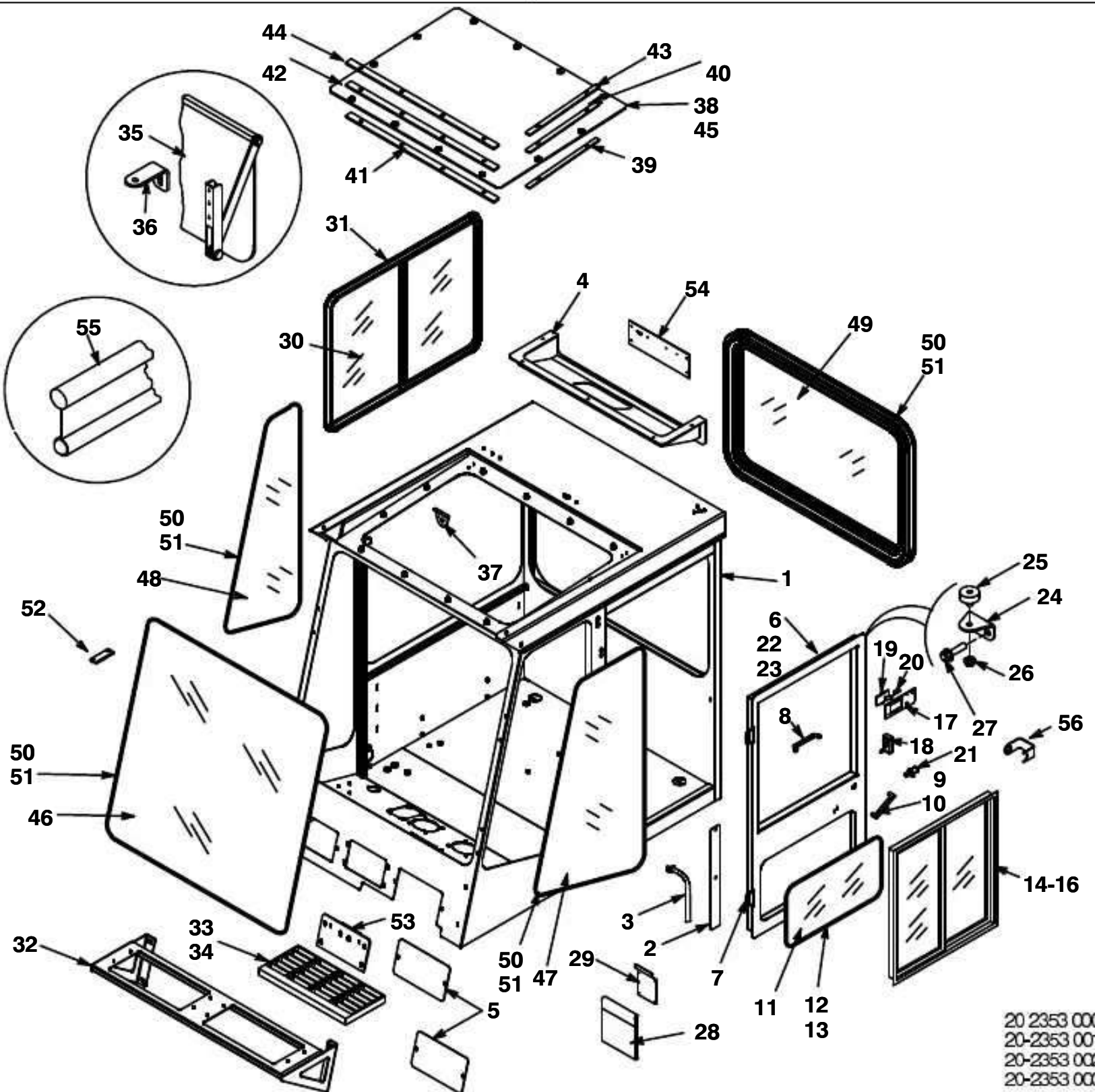
ITEM	PART NUMBER	DESCRIPTION	QTY.
	2008-026	AIR CONDITIONER ASSEMBLY	1
1	2341-285	BULKHEAD	1
2	5592-106	MOTOR	2
3	5593-145	FAN	2
4	5596-301	HOUSING, Bottom	1
5	5596-302	HOUSING, Top	1
6	5596-035	BRACKET, Condenser Mount	2
7	5593-144	GRILL	2
8	5593-303	HOSE ASSEMBLY, #8	1
9	5596-304	HOSE ASSEMBLY, #6	1
10	5596-305	COIL	1
11	5596-306	MOUNT, Motor	2
12	2341-283	BULKHEAD	1
N	5592-103	RELAY	1
N	5596-307	HARNES, Wire	1
N	I-1-08-1221	KIT, Pressure Test	

Revised 12/1/10

Chassis
20-383-1
 Cab Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	



20 2353 000
 20-2353 001
 20-2353 002
 20-2353 003

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-28-2553	OPERATOR BASE ASSEMBLY	1
2	I-0-28-8971	COVER, Door Post	2
3	2404-483	HANDLE	2
4	I-1-28-2486	WIPER COVER ASSEMBLY	1
5	I-0-28-8852	PLATE, Front Cover	2

6	I-1-28-2517	DOOR ASSEMBLY (Used on Engineering Bills 20-2353 000 & 20-2353 001. Refer to PSO Card For Bill No.)	1
6A	I-1-28-2704	DOOR ASSEMBLY (Used on Engineering Bill 20-2353 002. Refer to PSO Card For Bill No.)	1
7	1742-029	HINGE	2
8	3250-277	HANDLE	1
9	2404-470	HANDLE, Push Button (For I-1-28-2517 Door)	1

Revised 2/3/11

Chassis
20-383-1A
 Cab Assembly

Taylor

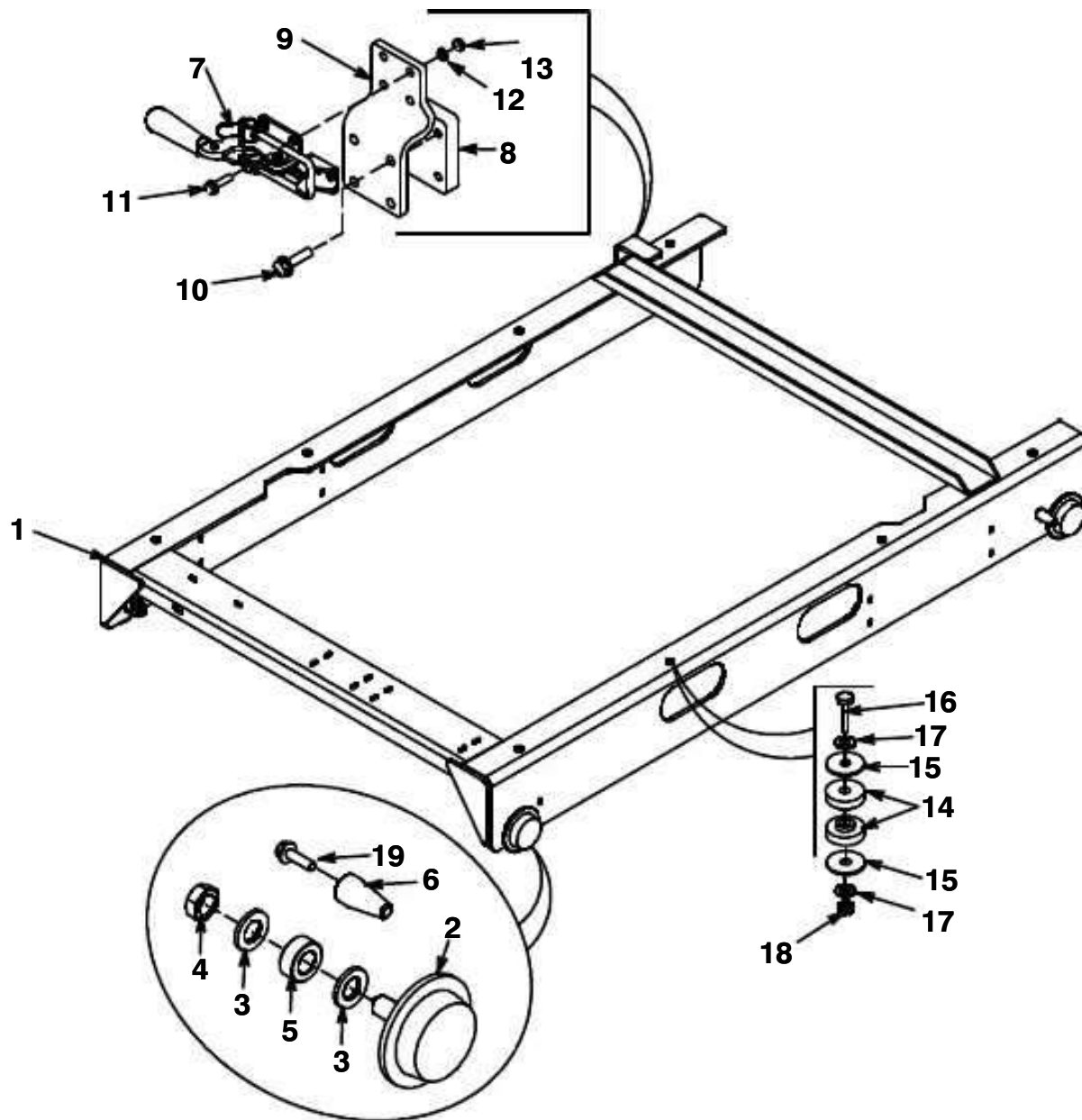
MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	

ITEM	PART NUMBER	DESCRIPTION	QTY.
N	2404-471	KEY	1
10	2404-503	HANDLE, Push Button (For I-1-28-2704 Door)	1
N	2404-504	KEY	1
11	3249-862	GLASS, Bottom (For I-1-28-2517 Door)	1
11A	3249-931	GLASS, Bottom (For I-1-28-2704 Door)	1
12	3250-069	LOCKINGSTRIP	AR
13	3250-192	WEATHERSTRIP	AR
14	3249-539	WINDOW, Door	1
15	1223-520	SCREW, 1/4" - 20 NC x 3/4"	20
16	3250-096	SEALER, Seam	1
17	I-0-28-6162	PLATE, Mounting (For I-1-28-2517 Door)	1
18	2404-472	LATCH (For I-1-28-2517 Door)	1
18A	2404-502	LATCH (For I-1-28-2704 Door)	1
19	2404-475	HANDLE, Flush Mount Paddle (For I-1-28-2517 Door)	1
20	I-0-28-6160	BRACKET, Handle Trip (For I-1-28-2517 Door)	1
N	3250-081	SEAL, Rubber w/Adhesive	AR
21	2404-455	BOLT, Striker	1
22	3250-273	TRIM, Door Edge	AR
23	3250-328	SEAL, Door	AR
24	I-0-28-8840	BRACKET, Cab Door Stop	2
25	3255-185	BUMPER	2
26	1324-103	LOCKNUT, 3/8"	2
27	1141-005	BOLT w/WASHER, 7/16" - 14 NC x 1"	4
28	3249-949	CASE, Operator Manual	1
29	I-0-28-8709	BRACKET, Case Mounting	1
30	3249-538	WINDOW, R. H.	1
31	3250-096	SEAL, Window	1
32	I-1-28-2459	CAB FRONT STEP ASSEMBLY	1
33	3249-683	TREAD, Stair	2
34	3249-945	CLIP	8
35	3260-278	VISOR, Sun	1
36	I-0-28-8394	MOUNT	1
37	I-0-28-6138	MOUNT, Cab Fan	1
38	3249-303	SKYLIGHT, Top	1
39	3249-510	PAD, Hold Down	2
40	3249-479	PAD, Support	2
41	3249-811	PAD, Support	2
42	I-0-28-8754	PAD, Hold Down	2
43	I-0-28-6762	PLATE, Hold Down Cap	2
44	I-0-28-8753	CAP, Hold Down Plate	2
45	3249-155	CEMENT	AR
46	3249-258	GLASS, Windshield	1
47	3249-673	GLASS, L. H.	1
48	3249-672	GLASS, R. H.	1
49	3249-499	WINDOW, Cab Rear	1
50	3250-069	LOCKINGSTRIP	AR
51	3250-192	WEATHERSTRIP	AR
52	I-0-28-5124	RETAINER, Windshield	4

Chassis
20-383-2
 Cab Trolley

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	



ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-23-6087	TROLLEY ASSEMBLY	1
2	3158-847	WHEEL, Trolley	4
3	1432-500	FLATWASHER, 3/4"	8
4	1298-002	NUT, Jam, 3/4"	4
5	I-0-2310966	SPACER, Roller	4
6	I-0-2310961	GUIDE, Trolley Roller	4
7	2404-781	LATCH, Trolley	1
8	I-0-2310962	MOUNT, Trolley Latch	1
9	I-0-2310963	BRACKET, Trolley Latch	1
10	1120-100	BOLT w/WASHER, 3/8" - 16 NC x 1"	4
11	1265-208	BOLT w/WASHER, 5/16" - 18 NC x 1-1/4"	6
12	1312	NUT, 5/16"	6
13	1417	FLATWASHER, 5/16"	6

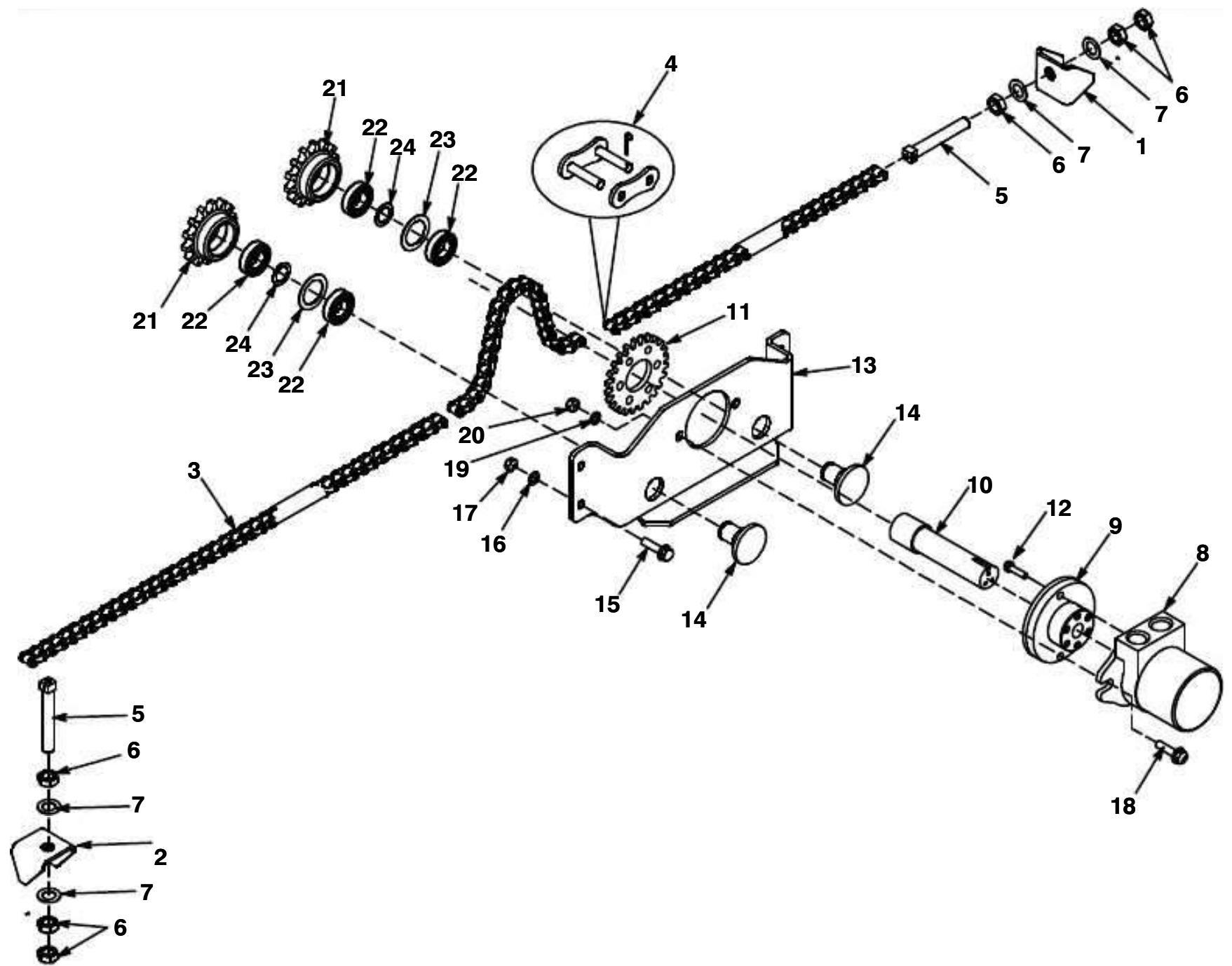
14	3255-143	MOUNT	4
15	I-0-23-6994	WASHER, Snubbing	8
16	1181-016	BOLT, 5/8" - 11 NC x 4-1/2"	4
17	1430	FLATWASHER, 5/8"	8
18	1370-001	LOCKNUT, 5/8"	4
19	1141-010	BOLT w/WASHER, 7/16" - 14 NC x 1"	4

Revised 2/3/11

Chassis
20-383-3
 Traverse Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	

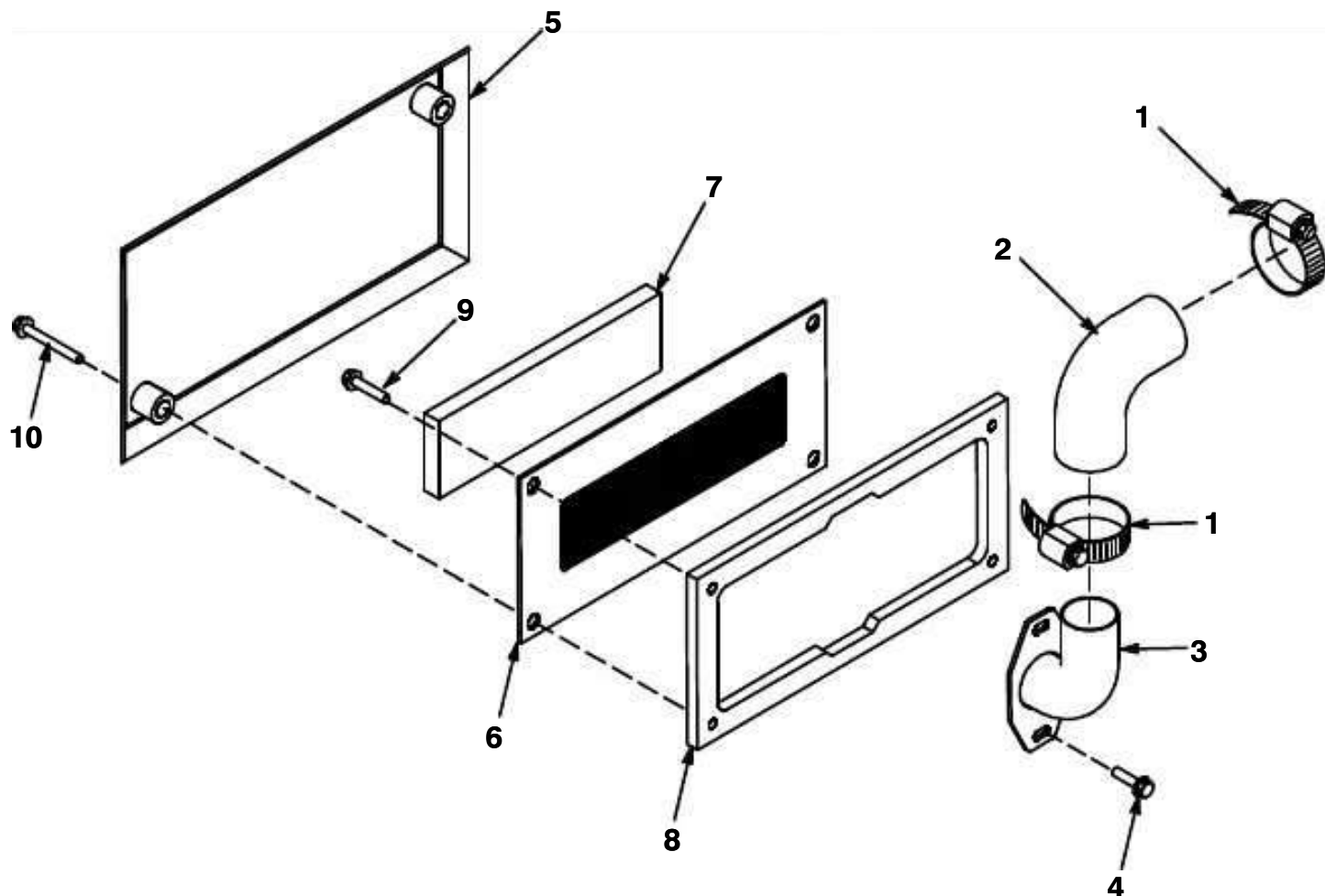


ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-0-0112839	MOUNT, Chain (Rear)	1
2	I-0-0112857	MOUNT, Chain (Front)	1
3	1005-072	CHAIN	AR
4	3199-014	LINK, Master	2
5	I-0-2311117	SCREW, Chain Adjustment	2
6	1324-001	NUT, Jam, 5/8"	6
7	1430	FLATWASHER, 5/8"	4
8	2582-018	MOTOR, Hydraulic	1
9	2582-019	BRAKE (See Page 20-383-7)	1

Chassis
20-383-4
 Fresh Air Intake

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	

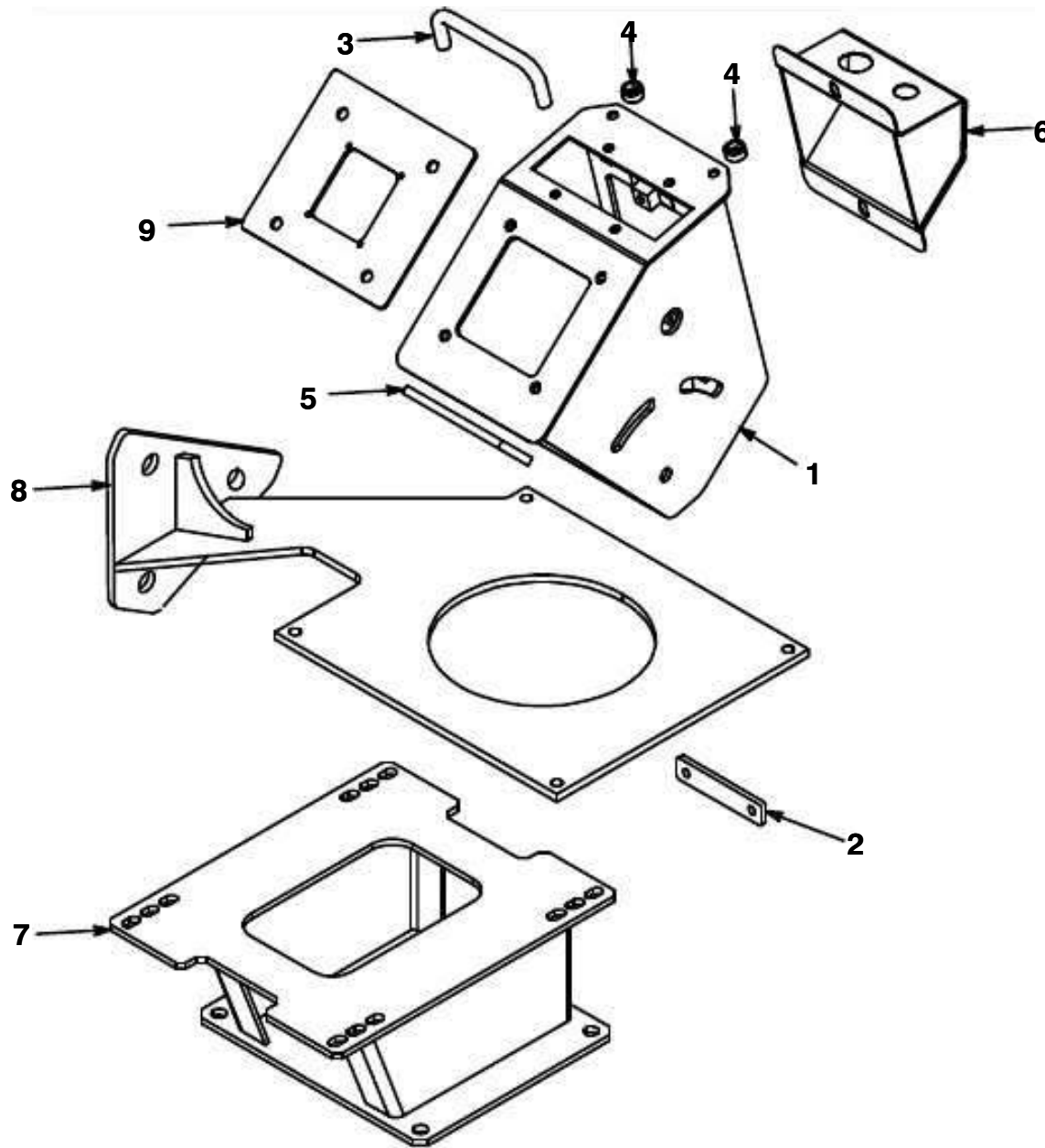


ITEM	PART NUMBER	DESCRIPTION	QTY.
1	1710-075	CLAMP, 2"	2
2	2378-110	ELBOW	1
3	I-1-23-6080	FRESH AIR INTAKE ASSEMBLY	1
4	1265-207	BOLT w/WASHER, 5/16" - 18 NC x 3/4"	2
5	I-1-28-2003	FRESH AIR INTAKE ASSEMBLY	1
6	I-1-28-2005	FRESH AIR COVER ASSEMBLY	1
7	I-0-28-6712	FILTER	1
8	I-0-28-9716	MOUNT	1
9	1120-100	BOLT w/WASHER, 3/8" - 16 NC x 1"	2
10	1126-001	BOLT w/WASHER, 3/8" - 16 NC x 2"	2

Chassis
20-383-5
 Control Stand Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	



ITEM	PART NUMBER	DESCRIPTION	QTY.
1	I-1-28-2425	JOYSTICK CONTROL MOUNTING BOX ASSEMBLY	1
2	I-0-28-6751	BAR, Control Stand Pivot	1
3	3249-407	HANDLE	1
4	3249-337	FERRULE	2
5	I-0-28-6752	COVER, Control Stand	1
6	I-1-28-2434	E-STOP MOUNTING ASSEMBLY	1
7	I-1-28-1142	SEAT STAND ASSEMBLY (For Grammar Seat)	1
7A	I-1-28-2707	SEAT STAND ASSEMBLY (For Other Seats)	1
8	I-1-28-2518	CONTROL STAND MOUNTING ASSEMBLY	1

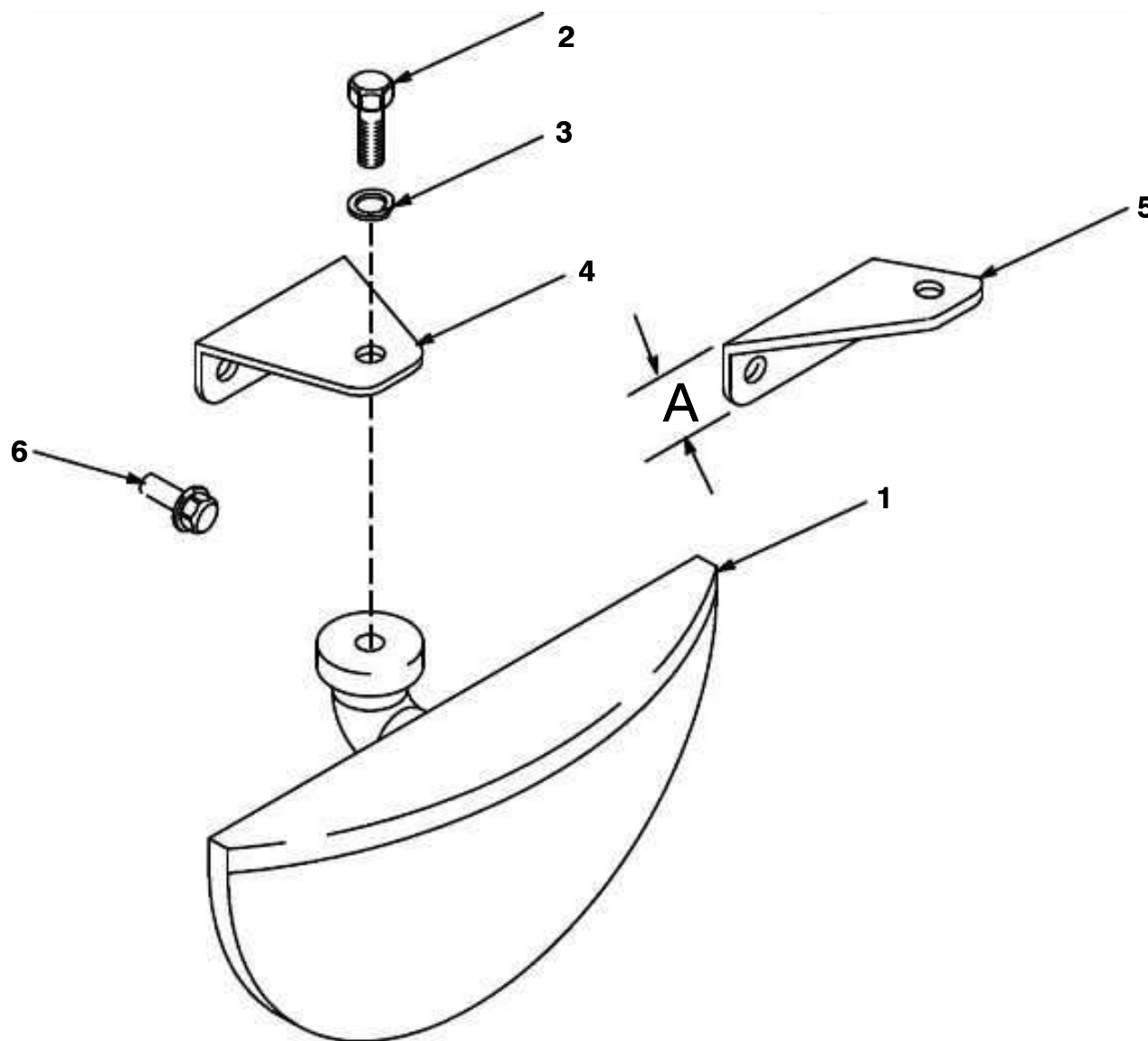
9	I-0-28-8757	COVER, Control Stand	1
N	3249-029	ADAPTER, Hose Route	1
N	3249-980	CLAMP (With 3/8" Stud)	1
N	2324-734	PANEL, Mounting	1

Revised 2/3/11

Chassis
20-383-6
 Mirrors

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	

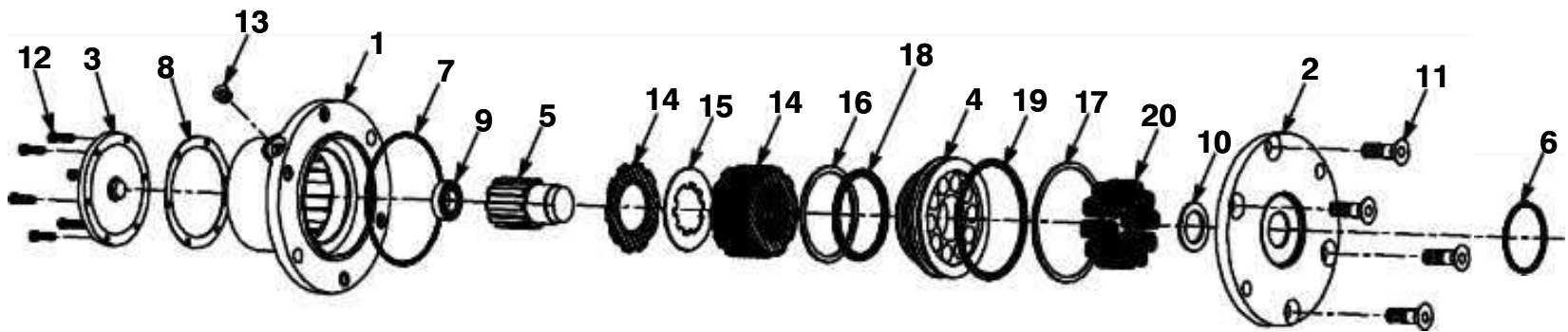


ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2319-956	MIRROR, Panoramic	2
2	1270-700	BOLT, M10 - 1.5 x 20 mm	2
3	1432-524	LOCKWASHER, 3/8"	2
4	I-0-28-9012	BRACKET, Mirror Mounting	1
5	I-0-28-9295	BRACKET, Mirror Mounting, A = 1-3/8"	1
5A	I-0-28-9876	BRACKET, Mirror Mounting, A = 2-7/16"	1
6	1265-201	BOLT w/WASHER, 5/16" - 18 NC x 1"	4

Chassis
20-383-7
 Brake Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W, & THS-9968	2582-019



ITEM	PART NUMBER	DESCRIPTION	QTY.
	2582-019	BRAKE ASSEMBLY	
1	4333-001	HOUSING	1
2	4333-003	COVER	1
3	4333-004	CAP, End	1
4	4333-005	PISTON	1
5	4333-006	SHAFT	1
6	*	O-RING	1
7	*	O-RING	1
8	*	GASKET	1
9	4333-007**	BEARING	1
10	4333-008	BEARING, Thrust	1
11	4333-009	BOLT, Sockethead, 1/2" - 13 x 1"	4
12	4333-010	BOLT, Sockethead, #10 - 24 x 3/4"	6
13	4333-016	PLUG	1
14	4333-011**	KIT, Friction Disc	1
15	4333-012	KIT, Separator Plate	1
16	*	RING, https://www.forkliftpdfmanuals.com/	1
17	*	RING, Backup	1

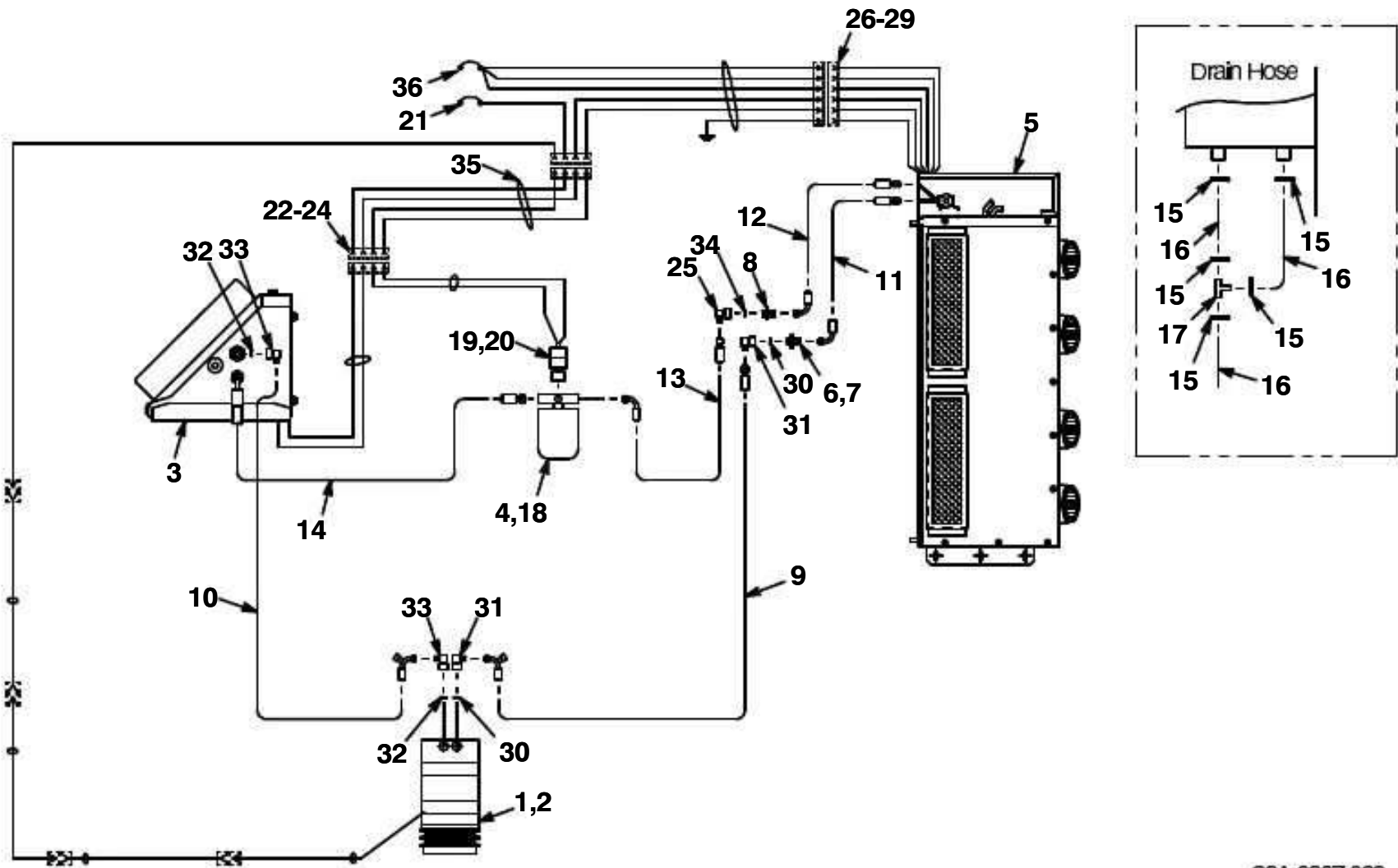
18	*	O-RING	1
19	*	O-RING	1
20	4333-013	SPRING	10
N	*	GASKET, Cover	1
N	*	GASKET, Motor	1
*	4333-014**	KIT, Seal (Includes All Items Marked With *)	
**	4333-015	KIT, Master Rebuild (Includes All Items Marked With **)	

Revised 2/3/11

Chasis
20A-2387
 Air Conditioner Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	



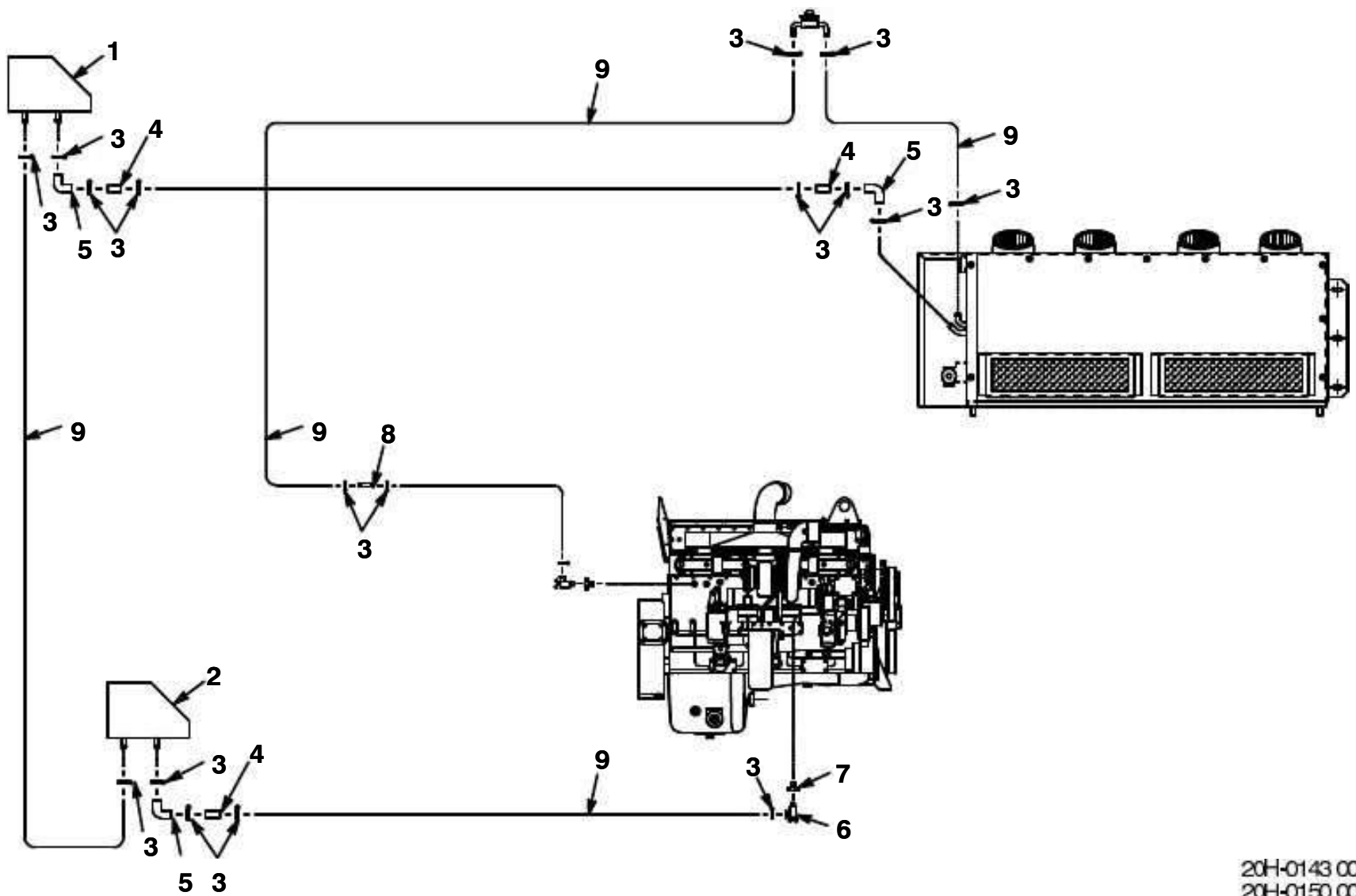
20A-2387 000
 20A-2387 001
 20A-2387 002

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2008-027	COMPRESSOR	1
2	2400-164	BELT	1
3	2008-026	CONDENSER	1
4	2341-618	DRYER, Air	1
5	2008-023	UNIT, Air Conditioner / Heater	1
6	2341-281	BULKHEAD, #10	1
7	2341-282	NUT, Jam	1
8	2341-285	BULKHEAD, #6	1
9	I-1-32-7490	AIR CONDITIONER HOSE ASSEMBLY, 13/32" x 44"	1
10	I-1-32-7504	AIR CONDITIONER HOSE ASSEMBLY, 13/32" x 44"	1

Chasis
20H-0143
 Heater Circuit

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
TS-9968, TS-9972, TS-9973W & THS-9968	



20H-0143 000
 20H-0150 000

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	2008-025	HEATER, R.H.	1
2	2008-024	HEATER, L.H.	1
3	2403-830	CLAMP	18
4	2378-213	FITTING, Splice, 5/8"	3
5	2378-214	ELBOW, 5/8", Rubber	3
5A	2130-015	ELBOW, 5/8", Silicon	3
6	3249-070	ADAPTER, 3/8" x 5/8", 90°	2
7	1567	BUSHING, https://www.forkliftpdfmanuals.com/	2
8	I-O-23-5852	ORIFICE, Heater	1

Chassis
21-053-1
Seat and Suspension Assembly

Taylor

MODEL OR SERIES	COMPONENT OR ASSEMBLY NUMBER
See P. S. O.	3226-314 3226-412 3226-315

