

**530CK
Forklift**

Parts Catalog

B918

Reprinted

CASE 

Parts Catalog

Forklift

530CK

B018

Parts Catalog

Forklift

530CK

B018

1. Trim along the dotted line
2. Slide into the pocket on the Binder spine

1. Trim along the dotted line
2. Slide into the pocket on the Binder spine

Indexes

This Parts Catalog is arranged for easy identification of Genuine CASE Service Parts. An alphabetical index is provided at the front of this Catalog to locate the major groups or assemblies. A numerical index at the rear of the Catalog gives the part numbers and the pages on which they are described.

Illustrations

All parts are illustrated in "Exploded Views" which show the individual parts in their normal relationship to each other. Reference numbers are used in the illustrations. These numbers correspond to those in the "Reference Number" column and are followed by the part number, description and quantity required.

Orders

Orders should plainly specify correct part number, full description, quantity required, machine model and engine model, machine and engine serial numbers, method of shipment and shipping address.

Changes

When changes to the machine make it necessary, revised pages for this book will be issued. The revised pages will be issued with the same page number as those they replace and the "Issue" number and date will be advanced.

It is imperative that revised Parts Book pages be inserted into their respective Parts Books as soon as received. Failure to do so will lead to confusion and defeat the purpose of the book.

Indented Description

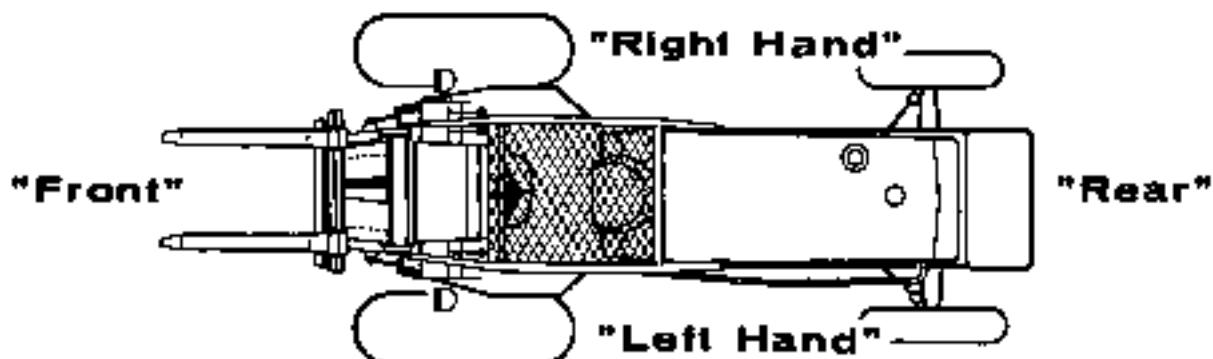
Indented parts in the description list are a part of the preceding assembly or sub-assembly. The quantity shown in the "Number Required" column is the number of parts used on a machine except where parts are indented in descriptive list. In this case the quantity shown is the number required for the preceding assembly or sub-assembly.

REF.	PART NO.	DESCRIPTION	REQ'D.
A	55159	CYLINDER ASSY. - rear steering	1
28	A 55208	SOCKET ASSY - rear cylinder	1
29	A 55956	PLUG - adjusting, socket assy.	1
30	A 55957	SEAT - socket ball	2
31	A 56210	SPRING - socket	1
32	A 56209	SEAT - socket spring	1
33	C 45175	CLAMP ASSY. - socket assy	1
34	16- 836	BHCS .1" 2" x 20 NF x 2-1/4"	1
35	132- 104	PIN - cotter, 3-1/8" dia. x 3"	1

**Terms "Right Hand" and "Left Hand"
"Front" and "Rear"**

The terms "Right Hand" and "Left Hand" sides of the fork lift are determined by sitting in the operator's seat facing the mast.

The terms "Front" and "Rear" of the fork lift are also determined by sitting in the operator's seat facing the mast.



MODEL 530 CONSTRUCTION KING FORK LIFT

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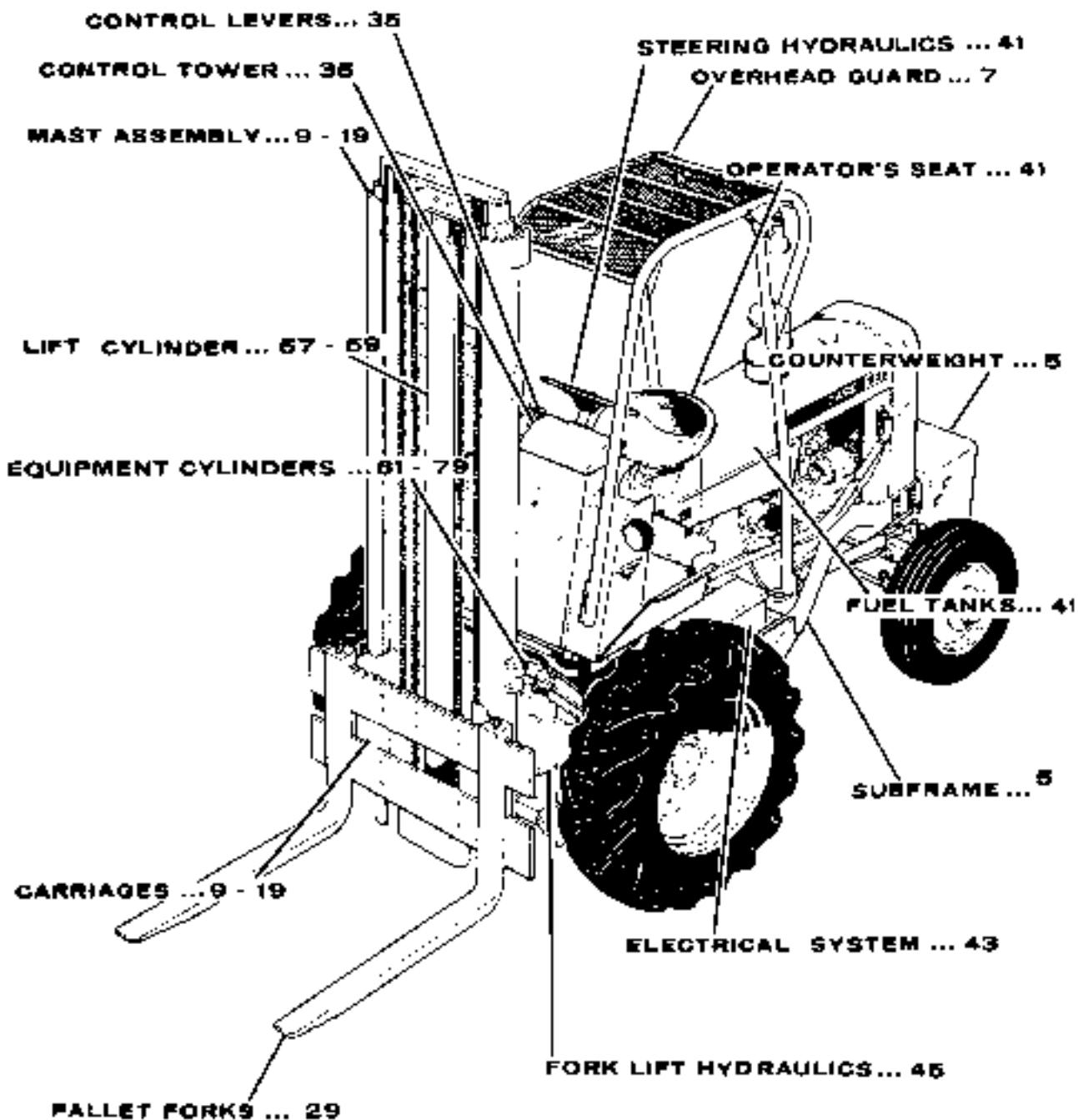
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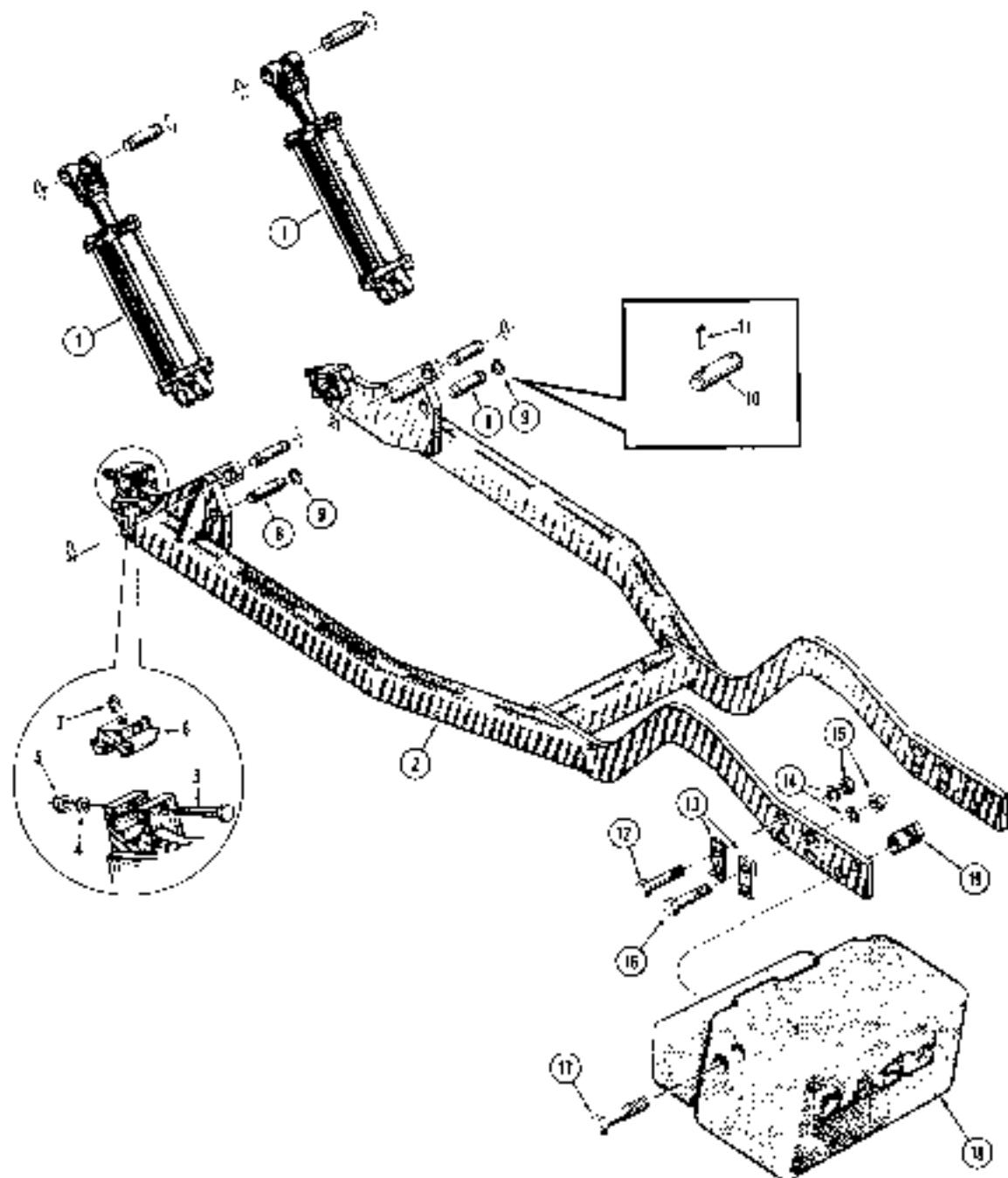
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PICTORIAL INDEX



For Models With Hydraulically Operated Attachments See Pages 21,
23, 25, TOP OF 33, 53 AND 65.

For Models With Mechanically Operated Attachments See Pages 29,
31 AND BOTTOM OF 33.

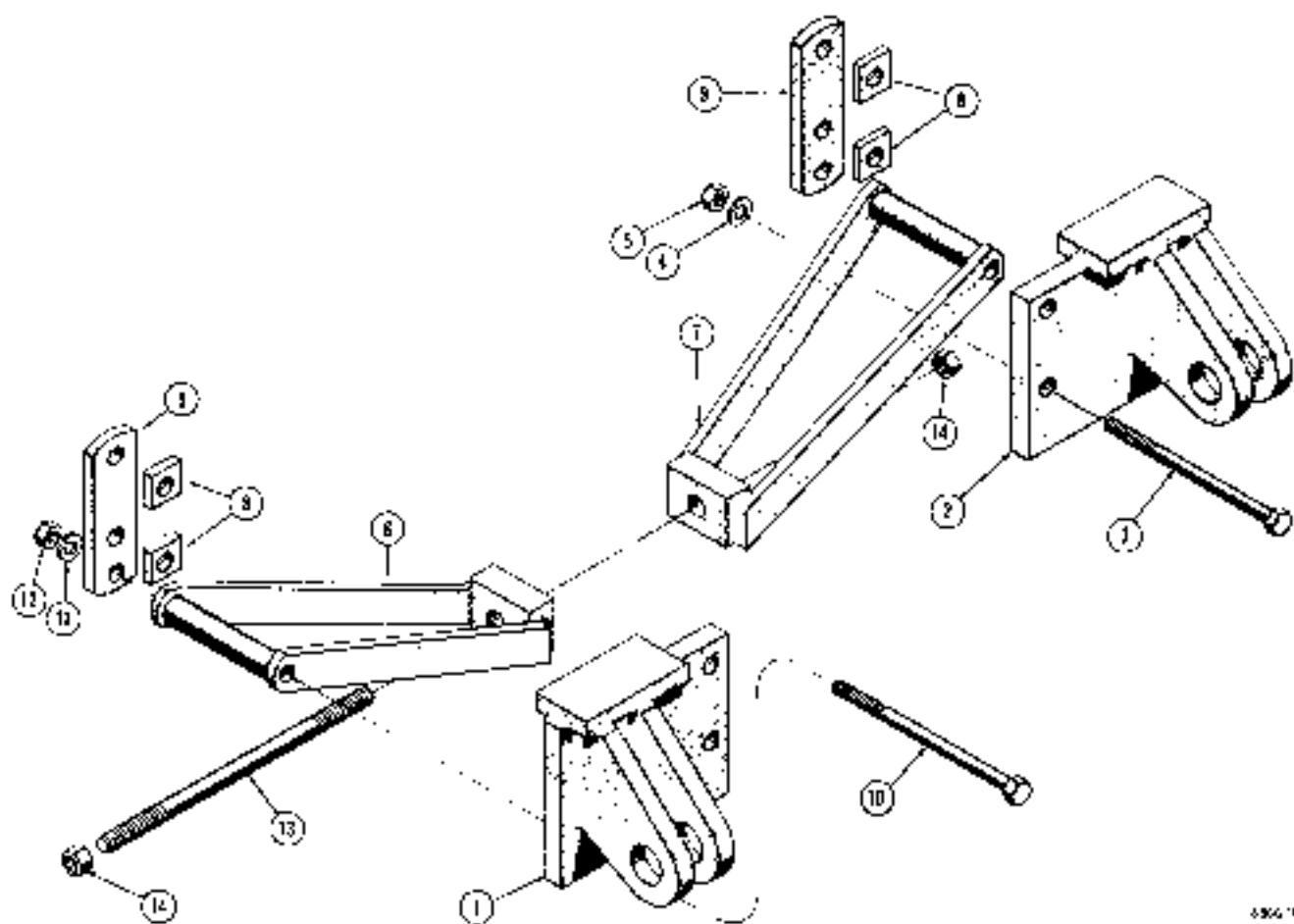


SUBFRAME AND RELATED PARTS

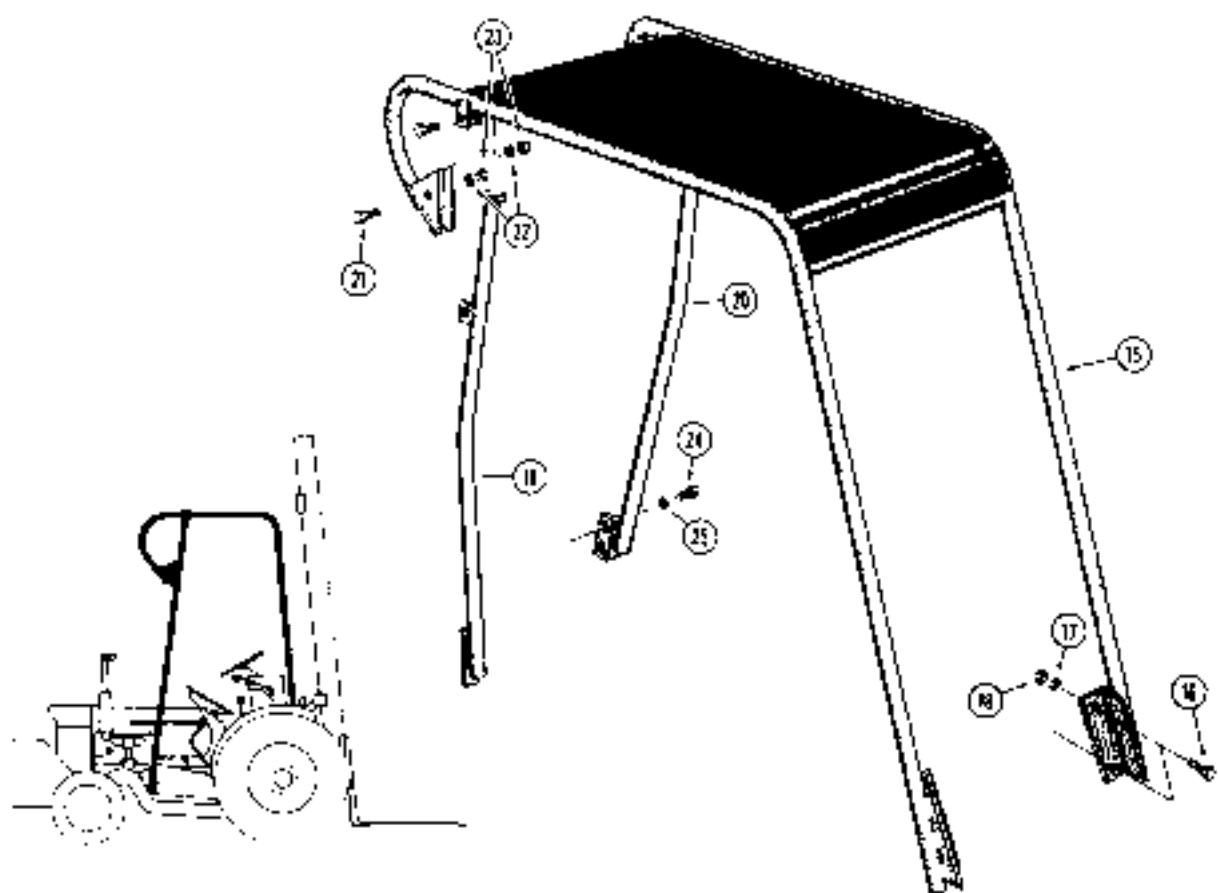
REF.	PART NO.	DESCRIPTION	REQ'D.
1	*D 24080	CYLINDER - hydraulic, tilt (3" I.D. x 6" stroke) Early production 21' 6" (Parts list page 61)	2
	*D 39464	CYLINDER - hydraulic, tilt (3" I.D. x 6" stroke) Late production 21' 6" mast (Parts list page 71)	2
	*D 27002	CYLINDER - hydraulic, tilt (3-1/2" I.D. x 10" stroke) Early production 10' 6", 12' and 14' 3" masts (Parts list page 65)	2
	*D 39465	CYLINDER - hydraulic, tilt (3-1/2" I.D. x 10" stroke) Late production 10' 6", 12' and 14' 3" masts (Parts list page 73)	2
2	D 33159	SUBFRAME - fork lift (Diesel models)	1
	D 33157	SUBFRAME - fork lift (Gasoline models)	1
3	13- 668	HHCS - 3/8" - 18 NC x 4-1/8"	2
4	92- 6	WASHER - med. sect. lock (3/8")	2
5	25- 106	NUT - hex. (3/8" - 16 NC)	2
6	D 33173	WEDGE - trunnion, early production (When stock is exhausted use D36366 trunnion wedge)	2
	D 36366	WEDGE - trunnion, late production	2
7	219- 13	FITTING - grease, straight (3/16" drive)	2
8	D 24147	PIN - mounting, subframe (Early production) When stock is exhausted use (1) D34430 mounting pin and (2) 138-142	2
9	D 24148	RING - retaining, early production (Use with D24147 mounting pin)	4
10	D 34430	PIN - mounting, subframe (Late production)	2
11	138- 142	PIN - roll, 1/4" dia. x 2" (Use with D34430 mounting pin)	4
12	13- 1048	HHCS - 5/8" - 11 NC x 3" (Early production)	4
	13- 1036	HHCS - 5/8" - 11 NC x 2-1/4" (Late production)	4
13	D 33174	PLATE - spacer	4
14	92- 10	WASHER - med. sect. lock (5/8")	8
15	25- 1010	NUT - hex. (5/8" - 11 NC)	8
16	13- 1048	HHCS - 5/8" - 11 NC x 3"	4
17	13- 1256	HHCS - 3/4" - 10 NC x 3-1/2"	4
18	D 32681	COUNTERWEIGHT - rear, 2200 lbs.	1
19	D 33292	PLATE - bolt mounting	2

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic control valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic control valve and cylinder ports.



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MODEL 630 CONSTRUCTION KING FORK LIFT

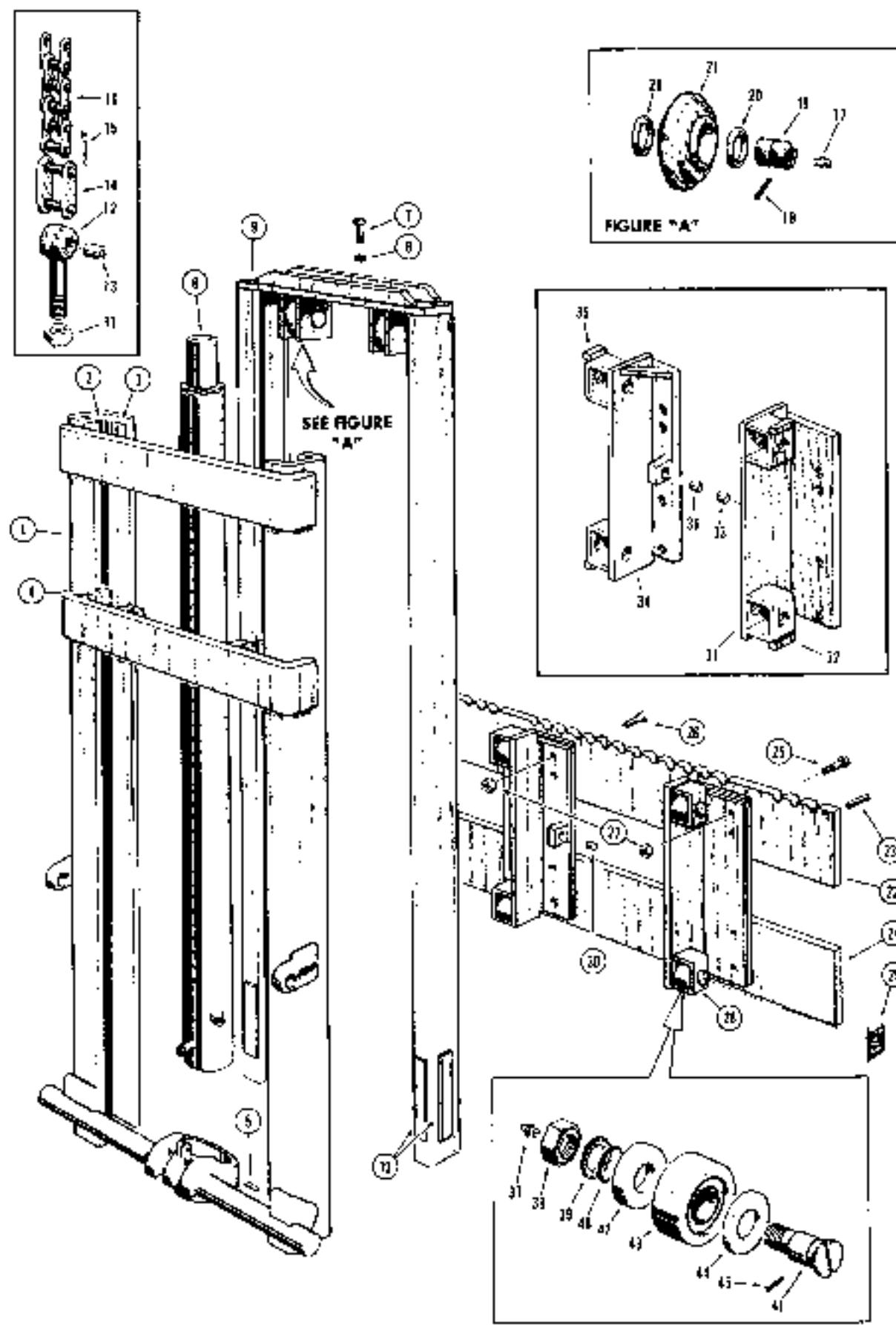
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TRUSS ROD PARTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	D 29629	BRACKET - subframe to axle housing, R.H.	1
2	D 29630	BRACKET - subframe to axle housing, L.H.	1
3	13- 10128	HHCS - 5/8" - 11 NC x 8"	8
4	92- 10	WASHER - med. sect. lock (5/8")	8
5	25- 1010	NUT - hex. (5/8" - 11 NC)	8
6	D 29552	BRACKET - truss rod, R.H.	1
7	D 29553	BRACKET - truss rod, L.H.	1
8	D 24059	SPACER - bolt	4
9	D 29556	BRACKET - truss rod mounting	2
10	13- 10136	HHCS - 5/8" - 11 NC x 8-1/2"	2
11	92- 10	WASHER - med. sect. lock (5/8")	2
12	25- 1010	NUT - hex. (5/8" - 11 NC)	2
13	D 29555	ROD - truss	1
14	131- 357	NUT - hex., lock (3/4" - 10 NC)	2

OVERHEAD GUARD

REF.	PART NO.	DESCRIPTION	REQ'D
15	D 24152	GUARD - overhead	1
16	13- 820	HHCS - 1/2" - 13 NC x 1-1/4"	4
17	92- 8	WASHER - med. sect. lock (1/2")	4
18	25- 108	NUT - hex. (1/2" - 13 NC)	4
19	D 33172	SUPPORT - overhead guard, R.H.	1
20	D 33171	SUPPORT - overhead guard, L.H.	1
21	13- 852	HHCS - 1/2" - 13 NC x 3-1/4"	4
22	92- 8	WASHER - med. sect. lock (1/2")	4
23	25- 108	NUT - hex. (1/2" - 13 NC)	4
24	13- 1024	HHCS - 5/8" - 11 NC x 1-1/2"	4
25	92- 10	WASHER - mod. sect. lock (5/8")	4



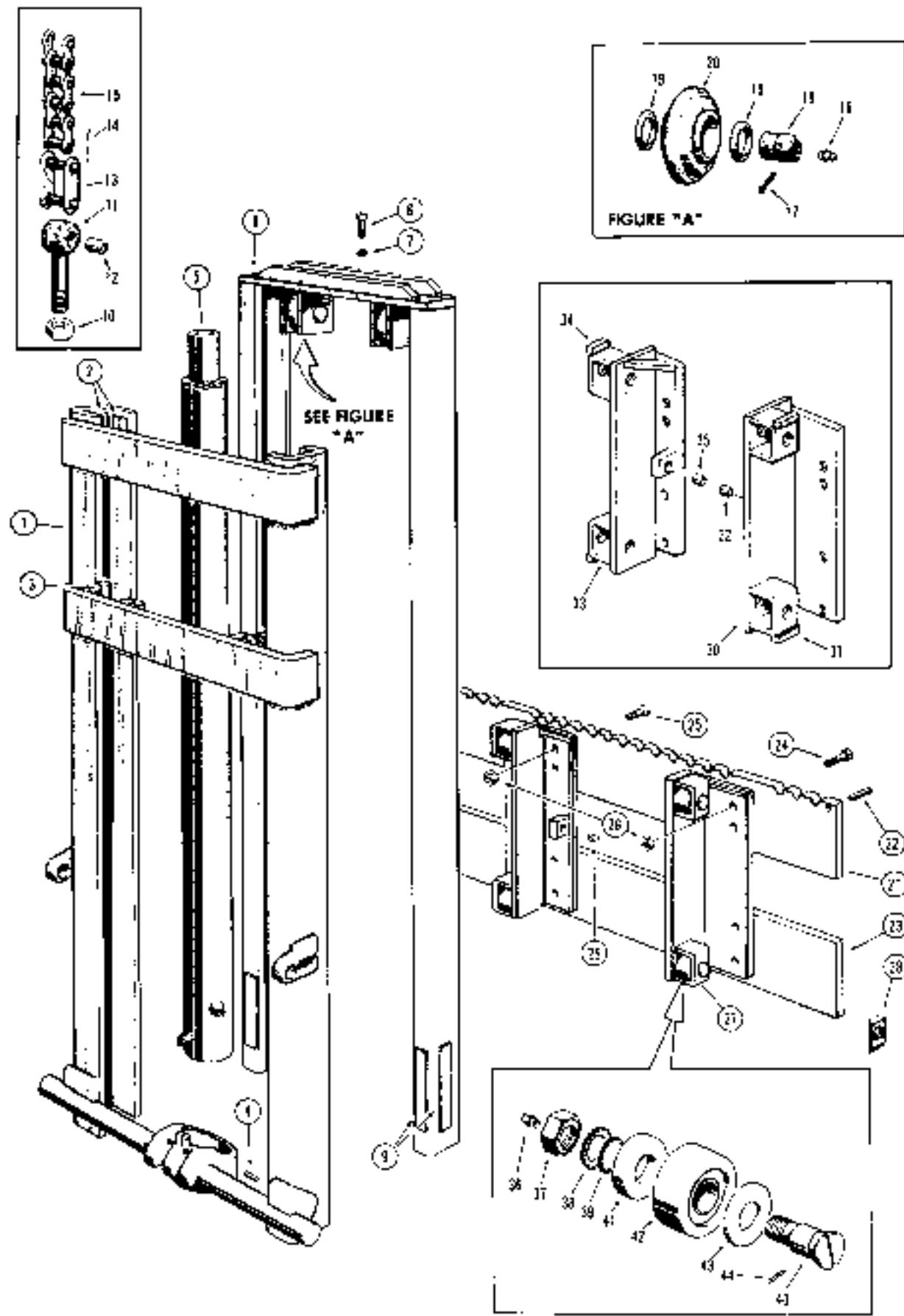
MODEL 630 CONSTRUCTION KING FORK LIFT 9

MAST AND RELATED PARTS
STANDARD 10' 6" MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 32275	MAST - complete, standard (10' 6")	1
1	D 32573	CHANNEL - outer	1
2	D 32556	PLATE - wear, brass (1/8" x 1-1/4" x 5")	2
3	D 27366	PLATE - wear, brass (1/8" x 1-1/4" x 7")	4
4	D 41505	PLATE - wear, brass (3/16" x 1/2" x 4-1/2")	2
5	J38- 138	PIN - roll, 1/4" dia. x 1-1/4"	1
6	D 24173	CYLINDER - lift (3-1/2" I.D. x 63" stroke) Parts list page 57	1
7	B2- 824	SCREW - hex. socket head (1/2" - 20 NF x 1-1/2")	2
8	92- 8	WASHER - med. sect. lock (1/2")	2
9	D 24330	CHANNEL - inner	1
10	60972	PLATE - wear, brass (1/8" x 1-1/4" x 11")	6
11	25- 118	NUT - hex. (1/2" - 20 NF)	4
12	60948	BOLT - eye, chain anchor	2
13	D 26196	BUSHING - eye bolt	1
14	D 32583	LINK - connecting, lift chain	4
15	132- 25	PIN - cotter, 3/32" dia. x 5/8"	2
16	D 32586	CHAIN - lift, rollerless	2
17	210- 53	FITTING - grease, 87-1/2" (3/16" drive)	2
18	132- 99	PIN - cotter, 3/16" dia. x 2"	2
19	60839	PIN - guide wheel	2
20	60944	WASHER - thrust	4
21	D 32588	WHEEL - chain guide	2
22	D 24324	PLATE - backing, upper (See page 21 Ref. No. 42 for backing plate used with side shifter)	1
23	138- 90	PIN - roll, 7/16" dia. x 2"	2
24	D 24325	PLATE - backing, lower (See page 21 Ref. No. 43 for backing plate used with side shifter)	1
25	61- 820	SCREW - hex. socket head (1/2" - 13 NC x 1-1/4") Use with D28944 and D28945 carriages only	8
26	61- 828	SCREW - hex. socket head (1/2" - 13 NC x 1-3/4")	8-16
27	25- 148	NUT - hex., jam (1/2" - 13 NC)	16
28	*D 28944	CARRIAGE ASSEMBLY - R.H. (Used before mast S/N 5867)	1
	*D 28945	CARRIAGE ASSEMBLY - L.H. (Used before mast S/N 5867)	1
29	D 28943	PLATE - wear, carriage	2
30	D 26196	BUSHING - chain anchor	1
31	*D 39703	CARRIAGE ASSEMBLY - R.H. (Mast S/N 5867 and after)	1
32	D 41503	WEAR BLOCK - carriage	2
33	D 26196	BUSHING - chain anchor	1
34	*D 39704	CARRIAGE ASSEMBLY - L.H. (Mast S/N 5867 and after)	1
35	D 41503	WEAR BLOCK - carriage	2
36	D 26196	BUSHING - chain anchor	1
	D 36811	AXLE KIT - load roller (Used in D28944 and D28945 carriages only)	4
	D 39699	AXLE KIT - load roller (Used in D39703 and D39704 carriages only)	4
37	218- 13	FITTING - grease, straight (3/16" drive)	1
38	D 39477	NUT - special	1
39	108- 14	WASHER - lock, Shakeproof (5/8"1 D36811 kit only)	1
40	A 18414	SEAL - "O" ring (D36811 kit only)	1
41	NSS	AXLE - load roller	1
42	60916	WASHER - spacer	4
43	60915	ROLLER - load	4
44	60917	WASHER - thrust	4
45	138- 65	PIN - roll, 1/8" dia. x 1-1/2" (Used on D39703 and D39704 carriages only)	4

*NOTE: Carriages must be aligned and drilled at time of installation.

SERVICE OPTION: To replace D28944 R.H. and D28945 L.H. carriages
with new style order (1) D39703, (1) D39704, (4) 60917, (4) 60915,
(4) 60916, (4) 138-65, (4) D39699 and (8) 61-828.

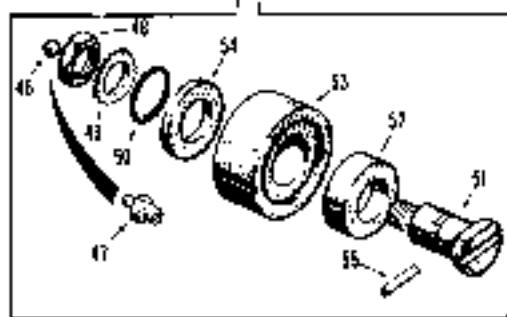
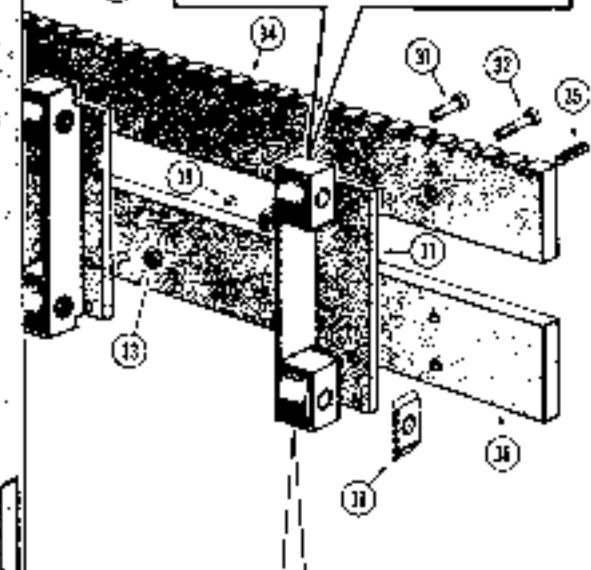
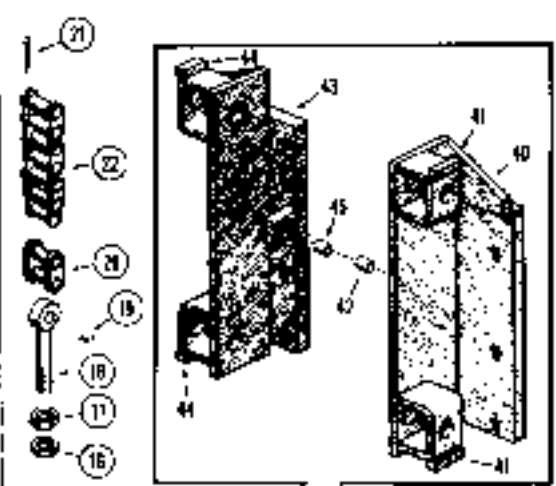
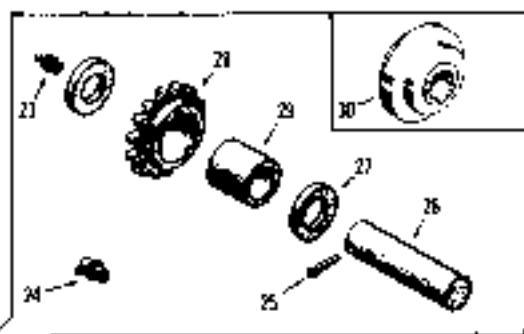
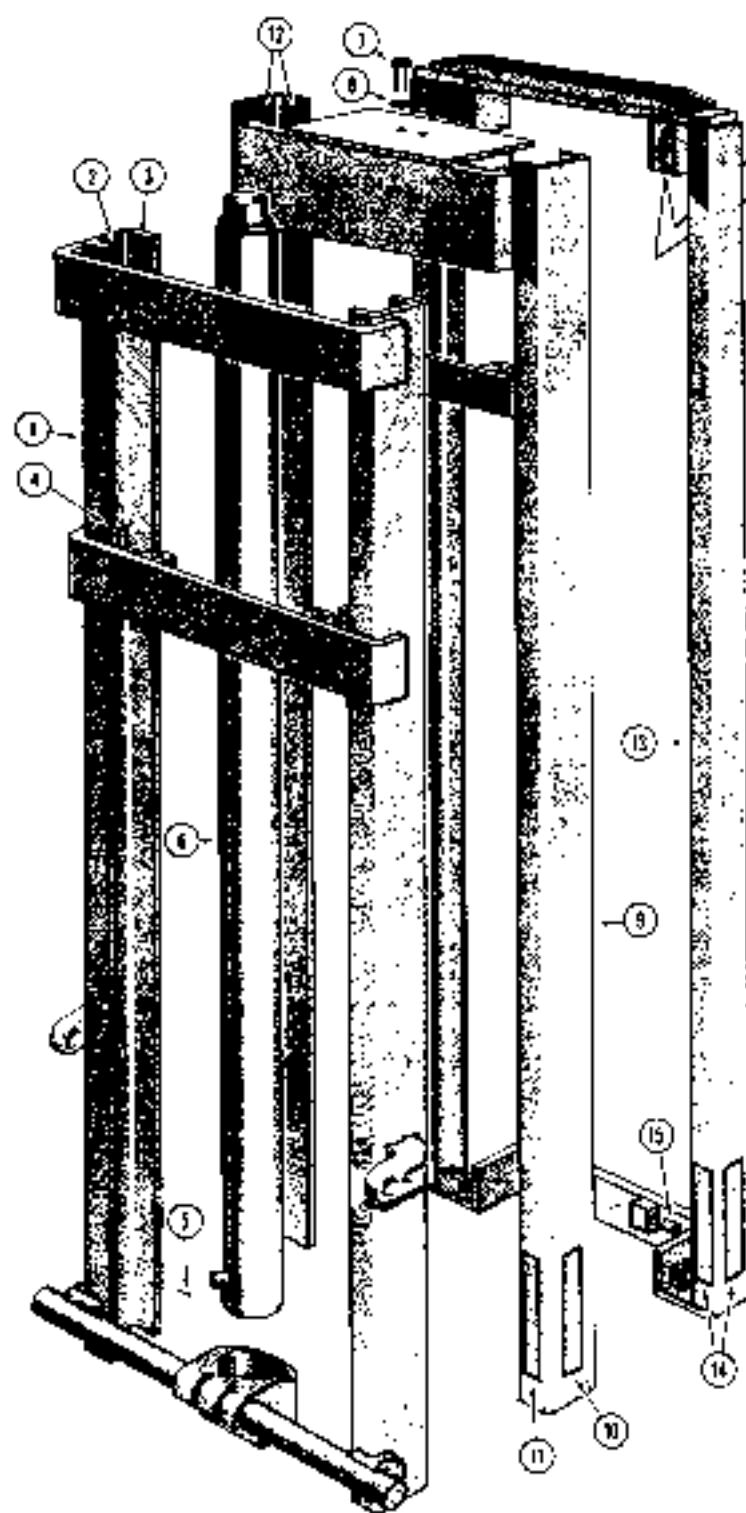


MAST AND RELATED PARTS
STANDARD 14' 3" MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 32276	MAST - complete, standard (14' 3")	1
1	D 32574	CHANNEL - outer	1
2	60972	PLATE - wear, brass (1/8" x 1-1/4" x 11")	6
3	D 41505	PLATE - wear, brass (3/16" x 1-1/2" x 4-1/2")	2
4	138- 136	PIN - roll, 1/4" dia. x 1-1/4"	1
5	60969	CYLINDER - hydraulic, lift (3-1/2" I.D. x 65-1/2" stroke) Parts list page 59	1
6	62- 824	SCREW - hex. socket head (1/2" - 20 NF x 1-1/2")	2
7	92- 8	WASHER - med. sect. lock (1/2")	2
8	60958	CHANNEL - inner	1
9	60972	PLATE - wear, brass (1/8" x 1-1/4" x 11")	6
10	25- 118	NUT - hex. (1/2" - 20 NF)	4
11	60948	BOLT - eye, chain anchor	2
12	D 26196	BUSHING - eye bolt	1
13	D 32583	LINK - connecting	4
14	132- 25	PIN - cotter, 3/32" dia. x 5/8"	2
15	D 32587	CHAIN - lift, rollerless	2
16	219- 53	FITTING - grease, 67-1/2° (3/16" drive)	2
17	132- 99	PIN - cotter, 3/16" dia. x 2"	2
18	60939	PIN - guide wheel	2
19	60944	WASHER - thrust	4
20	D 32588	WHEEL - chain guide	2
21	D 24234	PLATE - backing, upper (See page 21 Ref. No. 42 for backing plate used with side shifter)	1
22	138- 190	PIN - roll, 7/16" dia. x 2"	2
23	D 24325	PLATE - backing, lower (See page 21 Ref. No. 45 for backing plate used with side shifter)	1
24	G1- 820	SCREW - hex. socket head (1/2" - 13 NC x 1-1/4") Use with D28944 and D28945 carriages only	8
25	61- 828	SCREW - hex. socket head (1/2" - 13 NC x 1-3/4")	8-16
26	25- 148	NUT - hex., jam (1/2" - 13 NC)	16
27	*D 28944	CARRIAGE ASSEMBLY - R.H. (Used before mast S/N 5867) .	1
	*D 28945	CARRIAGE ASSEMBLY - L.H. (Used before mast S/N 5867) .	1
28	D 28943	PLATE - wear, carriage	2
29	D 26196	BUSHING - chain anchor	1
30	*D 39703	CARRIAGE ASSEMBLY - R.H. (Mast S/N 5867 and after) .	1
31	D 41503	WEAR BLOCK - carriage	2
32	D 26196	BUSHING - chain anchor	1
33	*D 39704	CARRIAGE ASSEMBLY - L.H. (Mast S/N 5867 and after) .	1
34	D 41503	WEAR BLOCK - carriage	2
35	D 26196	BUSHING - chain anchor	1
	D 36811	AXLE KIT - load roller (Used in D28944 and D28945 carriages only)	4
	D 39699	AXLE KIT - load roller (Used in D39703 and D39704 carriages only)	4
36	219- 13	FITTING - grease, straight (3/16" drive)	1
37	D 39477	NUT - special	1
38	193- 14	WASHER - lock, Shakeproof (5/8") D36811 kit only .	1
39	A 18414	SEAL - "O"ring (D36811 kit only)	1
40	NSS	AXLE - load roller	1
41	60916	WASHER - spacer	4
42	60915	ROLLER - load	4
43	60917	WASHER - thrust	4
44	138- 65	PIN - roll, 1/8" dia. x 1-1/2" (Used on D39703 and D39704 carriages only)	4

*NOTE: Carriages must be aligned and drilled at time of installation.

SERVICE OPTION: To replace D28944 R.H. and D28945 L.H. carriages
with new style order (1) D39703, (1) D39704, (4) 60917, (4) 60915,
(4) 60916, (4) 138-65, (4) D36811 and (8) 61-828.

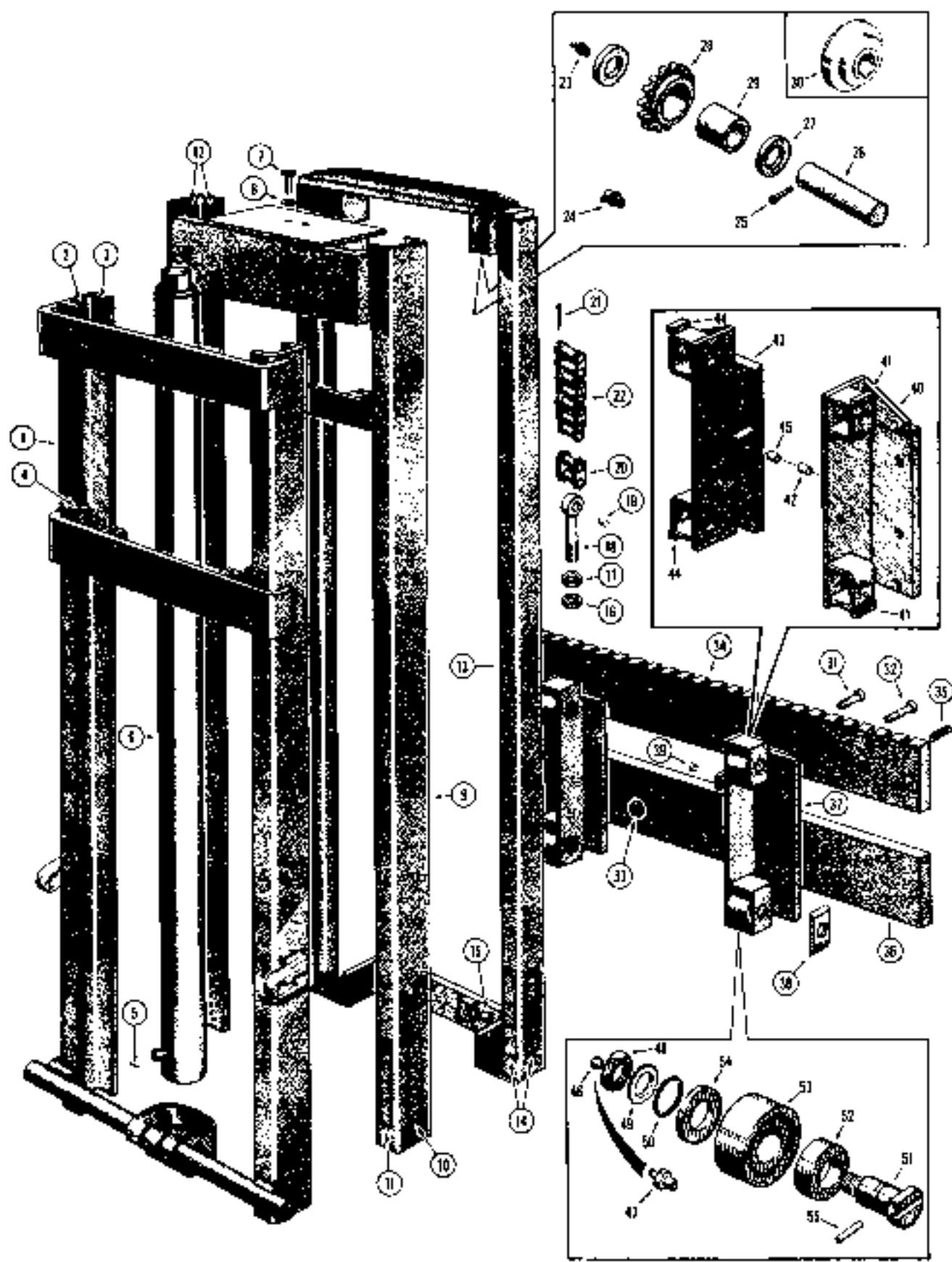


MAST AND RELATED PARTS
STANDARD 21' 6" MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24288	MAST - complete, standard (21' 6")	1
1	D 24333	CHANNEL - outer	1
2	D 27364	PLATE - wear, brass (1/8" x 1-1/4" x 6")	2
3	D 27363	PLATE - wear, brass (3/16" x 1-1/4" x 6")	4
4	D 41505	PLATE - wear, brass (8/16" x 1/2" x 4-1/2")	2
5	138- 136	PIN - roll, 1/4" dia. x 1-1/4"	1
6	D 24175	CYLINDER - hydraulic, lift (4-3/4" I.D. x 85-1/2" stroke) Parts list page 59	1
7	B2- 824	SCREW - hex, socket head (1/2" - 20 NF x 1-1/2")	2
8	92- 8	WASHER - med, sect, lock (1/2")	2
9	D 24334	CHANNEL - center	1
10	D 27362	PLATE - wear, brass (1/8" x 1-1/4" x 10")	2
11	D 27365	PLATE - wear, brass (3/16" x 1-1/4" x 10")	4
12	D 27364	PLATE - wear, brass (1/8" x 1-1/4" x 6")	6
13	D 24335	CHANNEL - inner	1
14	D 27362	PLATE - wear, brass (1/8" x 1-1/4" x 10")	8
15	D 26196	BUSHING - chain anchor	2
16	25- 1512	NUT - hex., jam (3/4" - 16 NF)	4
17	25- 1112	NUT - hex. (3/4" - 16 NF)	4
18	D 26200	BOLT - eye, chain anchor	4
19	D 26196	BUSHING - eye bolt, chain anchor	1
20	D 32583	LINK - connecting	8
21	132- 25	PIN - cotter, 3/8" dia. x 5/8"	2
22	D 26201	CHAIN - lift, roller (Outer channel to inner channel) Used before mast S/N 3473 (121 links)	2
	D 26199	CHAIN - lift, roller (Center channel to carriage) Used before Mast S/N 3473 (113 links)	2
	D 24870	LINK - chain, roller (#80 chain)	100
	D 34447	CHAIN - lift, rollerless (Outer channel to inner channel) Mast S/N 3473 and after (121 links)	2
	D 34446	CHAIN - lift, rollerless (Center channel to carriage) Mast S/N 3473 and after (113 links)	2
23	219- 8	FITTING - grease, straight (1/4" NPT) If used	2-4
24	219- 57	FITTING - grease, 90° (1/4" NPT) If used	2-4
	219- 53	FITTING - grease, 67-1/2° (3/16" drive) If used	4
25	192- 99	PIN - cotter, 3/16" dia. x 2"	4
26	60939	PIN - guide wheel	4
27	60944	WASHER - thrust	8
28	60942	WHEEL - sprocket, chain guide (Used before mast S/N 3473)	4
29	60943	BEARING - sprocket (Used with 60942 sprocket)	4
30	D 32586	WHEEL - chain guide (Mast S/N 3473 and after)	4
31	61- 820	SCREW - hex, socket head (1/2" - 13 NC x 1-1/4") Use with D28946 and D28947 carriages only)	8
32	61- 828	SCREW - hex, socket head (1/2" - 13 NC x 1-3/4")	8-16
33	25- 148	NUT - hex., jam (1/2" - 13 NC)	16
34	D 24324	PLATE - backing, upper (See page 23 Ref. No. 40 for backing plate used with side shifter)	1
35	138- 190	PIN - roll, 7/16" dia. x 2"	2
36	D 24325	PLATE - backing, lower (See page 23 Ref. No. 43 for backing plate used with side shifter)	1
37	+D 28946	CARRIAGE ASSEMBLY - R.H. (Used before mast S/N 5816)	1

*NOTE: Carriages must be aligned and drilled at time of installation.

(Cont'd on next page)

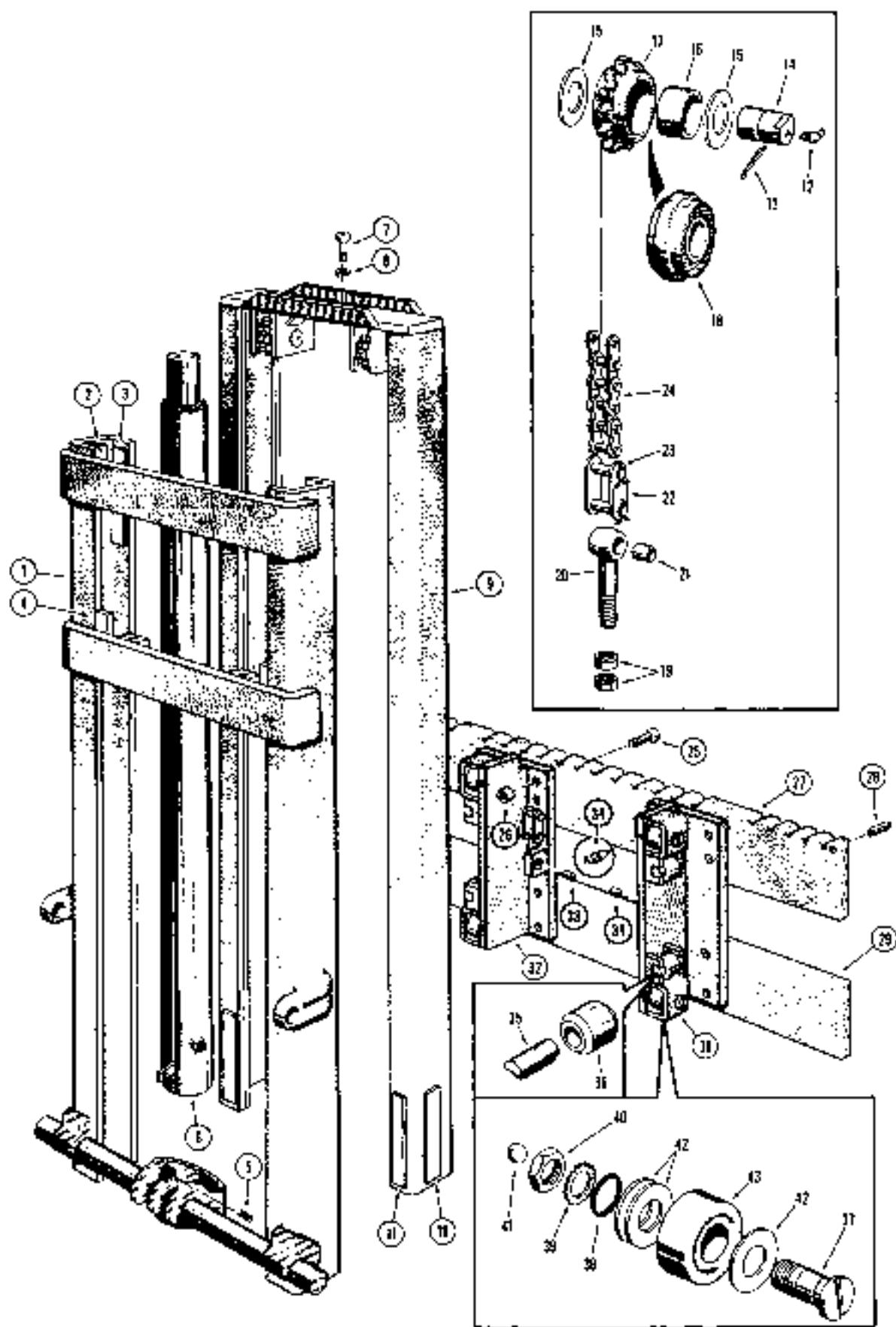


MAST AND RELATED PARTS
STANDARD 21' 6" MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
*D	28947	CARRIAGE ASSEMBLY - L.H. (Used before mast S/N 5815)	
38 D	28943	PLATE - wear, carriage	2
39 D	26196	BUSHING - chain anchor	1
40 *D	39697	CARRIAGE ASSEMBLY - R.H. (Mast S/N 5815 and after)	1
41 D	41503	WEAR BLOCK - carriage	2
42 D	26196	BUSHING - chain anchor	1
43 *D	39698	CARRIAGE ASSEMBLY - L.H. (Mast S/N 5815 and after)	1
44 D	41503	WEAR BLOCK - carriage	2
45 D	26196	BUSHING - chain anchor	1
D	36811	AXLE KIT - load roller (Used in D28946 and D28947 carriages)	4
D	39699	AXLE KIT - load roller (Used in D39697 and D39698 carriages)	4
46	211- 6	BAIL - steel, 3/16" dia.	1
47	219- 13	FITTING - grease, straight (3/16" drive)	1
48 D	39477	NUT - special	1
49	193- 14	WASHER - lock, Shakeproof (5/8" D36811 kit only)	1
50 A	18414	SEAL - "O"ring (D36811 kit only)	1
51	NSS	AXLE - load roller	1
52	60916	WASHER - spacer	4
53	60915	ROLL KIT - load	4
54	60917	WASHER - thrust	4
55	138- 65	PIN - roll, 1/8" dia. x 1-1/2" (Used on D39697 and D39698 carriages only)	4

*NOTE: Carriages must be aligned and drilled at time of installation.

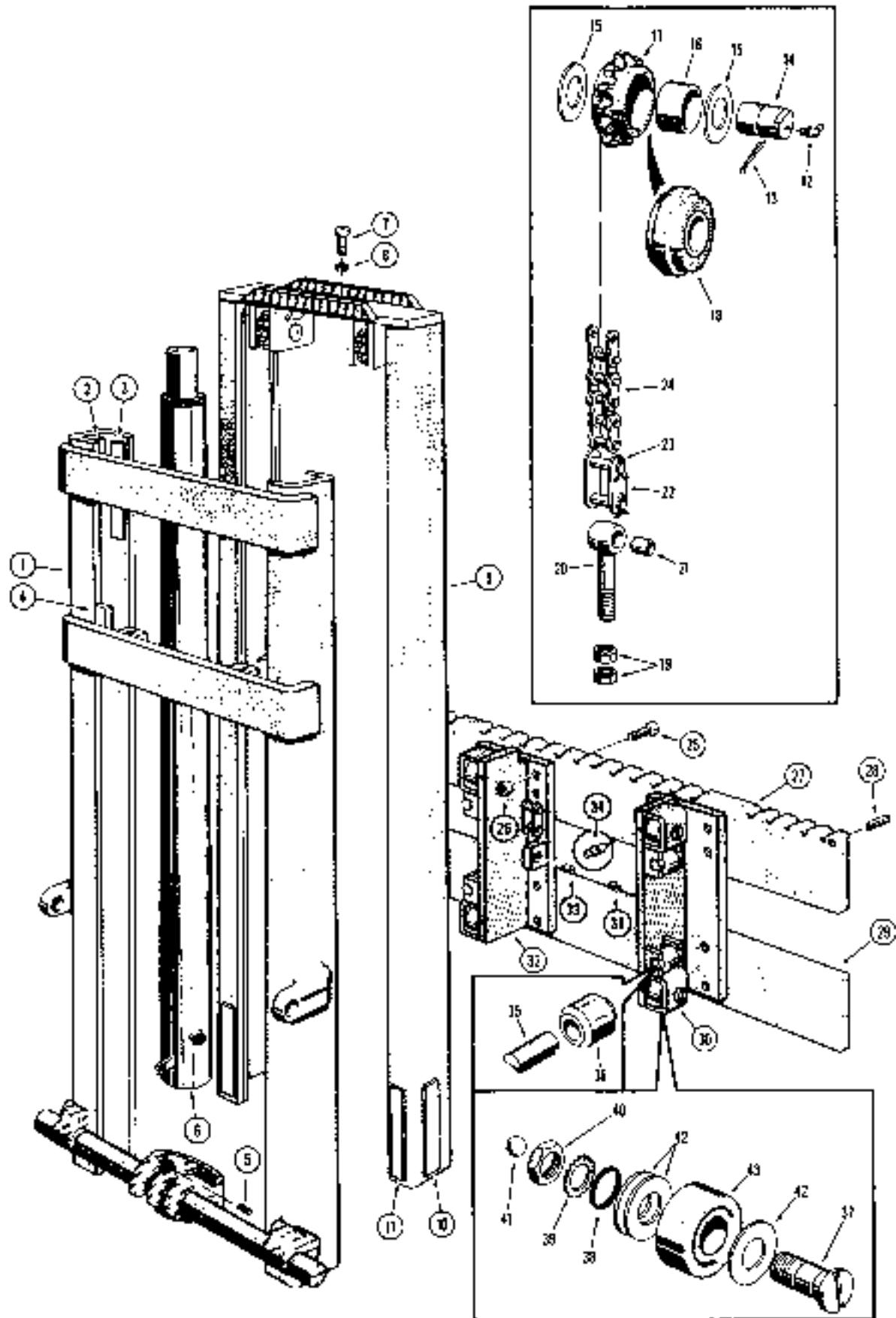
SERVICE OPTION: To replace D28946 R.H. and D28947 L.H. carriages with new style order (1) D39697, (1) D39698, (4) 60917, (4) 60915, (4) 60916, (4) D39699 and (4) 138-65.



MAST AND RELATED PARTS
HEAVY DUTY 12' MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 34546	MAST - complete, 12' heavy duty	1
1	D 36567	CHANNEL - outer	1
2	D 32555	PLATE - wear, brass (1/8" x 1-1/4" x 5")	2
3	D 27365	PLATE - wear, brass (3/16" x 1-1/4" x 10")	4
4	D 41505	PLATE - wear, brass (3/16" x 1/2" x 4-1/2")	2
5	138- 136	PIN - roll, 1/4" dia. x 1-1/4"	1
6	D 36571	CYLINDER - hydraulic, lift (3-1/2" LD. x 72" stroke) Parts list page 57	1
7	62- 824	SCREW - hex, socket head (1/2" - 20 NF x 1-1/2")	2
8	92- 8	WASHER - med. sect. lock (1/2")	2
9	D 36569	CHANNEL ASSEMBLY - inner (Used before mast S/N 5556) Also include items 12 thru 17	
	D 39480	CHANNEL - inner (Used on mast S/N 5556 and after)	1
10	D 27362	PLATE - wear, brass (1/8" x 1-1/4" x 10")	2
11	D 27365	PLATE - wear, brass (3/16" x 1-1/4" x 10")	4
12	219- 53	FITTING - grease, 67-1/2" (3/16" drive)	2
13	132- 102	PIN - colter, 3/16" dia. x 2-1/2"	2
14	D 36584	PIN - sprocket wheel	2
15	D 36582	WASHER - thrust	4
16	D 36585	BEARING - sprocket wheel (Used before mast S/N 5556)	2
17	D 36583	WHEEL - sprocket, chain guide (Used before mast S/N 5556)	2
18	D 39482	WHEEL - chain guide (Used on mast S/N 5556 and after)	2
19	25- 1116	NUT - hex. (1" - 14 NF)	4
20	D 36575	BOLT - eye, chain anchor	2
21	D 39476	BUSHING - eye bolt	1
22	D 36579	LINK - connecting	4
23	132- 45	PIN - cotter, 1/8" dia. x 5/8"	2
24	D 36577	CHAIN - lift, roller (Used before mast S/N 5556)	2
	D 39483	CHAIN - lift, rollerless (Used on mast S/N 5556 and after)	2
25	61- 828	SCREW - hex, socket head (1/2" - 18 NC x 1-3/4")	16
26	25- 148	NUT - hex., jam (1/2" - 13 NC)	16
27	D 36580	PLATE - backing, upper	1
28	138- 190	PIN - roll, 7/16" dia. x 2"	2
29	D 36581	PLATE - backing, lower	1
30	*D 36587	CARRIAGE ASSEMBLY - R.H.	1
31	D 39476	BUSHING - chain anchor	1
32	*D 36588	CARRIAGE ASSEMBLY - L.H.	1
33	D 39476	BUSHING - chain anchor	1
34	219- 13	FITTING - grease, straight (3/16" drive)	4
35	D 36589	PIN - side roller	4
36	D 36590	ROLLER - side	4
	D 36591	AXLE KIT - load roller	4
37	NSS	AXLE - load roller	1
38	A 7982	SEAL - "O"ring	1
39	193- 15	WASHER - lock, external Shakeproof (3/4")	1
40	D 39470	NUT - hex., jam (3/4" - 16 NF)	1
41	NSS	BALL - steel, 3/16" dia.	1
42	D 36592	WASHER - thrust	12
43	D 36588	ROLLER - load	4

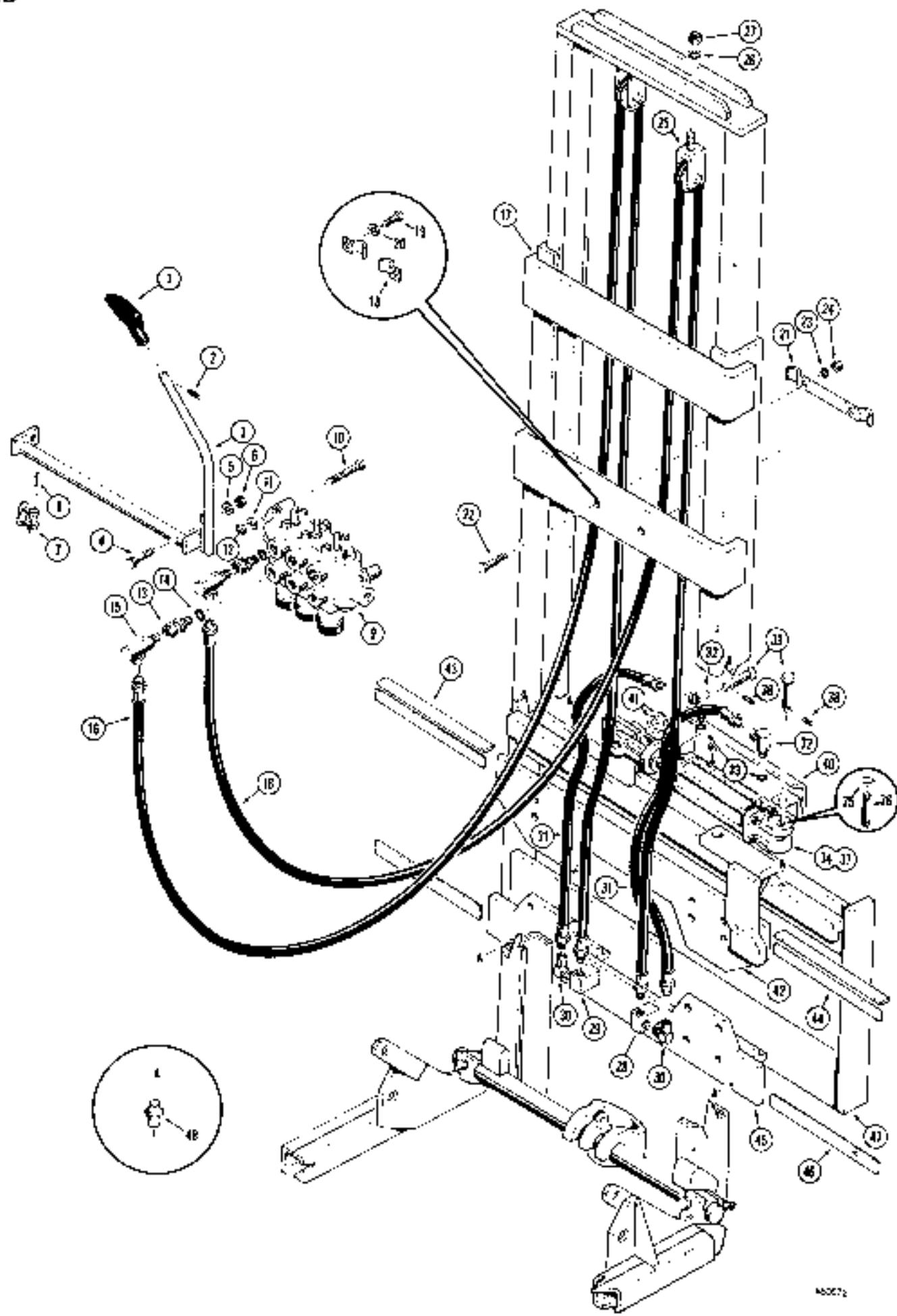
*NOTE: Carriages must be aligned and drilled at time of installation.



MAST AND RELATED PARTS
HEAVY DUTY 14' 3" MAST

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 34547	MAST - complete, 14' 3" heavy duty	1
1	D 36508	CHANNEL - outer	1
2	D 32555	PLATE - wear, brass (1/8" x 1-1/4" x 5")	2
3	D 27385	PLATE - wear, brass (3/16" x 1-1/4" x 10")	4
4	D 41505	PLATE - wear, brass (3/16" x 1/2" x 4-1/2")	2
5	138- 186	PIN - roll, 1/4" dia. x 1-1/4"	1
6	60969	CYLINDER - hydraulic, lift (3-1/2" I.D. x 85-1/2" stroke) Parts list page 59	1
7	62- 824	SCREW - hex. socket head (1/2" - 20 NF x 1-1/4")	2
8	92- 8	WASHER - med. sect. lock (1/2")	2
9	D 36570	CHANNEL ASSEMBLY - inner (Used before mast S/N 5556) Also includes items 12 thru 17	
	D 39481	CHANNEL - inner (Used on mast S/N 5556 and after)	1
10	60972	PLATE - wear, brass (1/8" x 1-1/4" x 11")	2
11	D 36586	PLATE - wear, brass (3/16" x 1-1/4" x 11")	4
12	219- 53	FITTING - grease, 67-1/2" (3/16" drive)	2
13	132- 102	PIN - cotter, 3/16" dia. x 2-1/2"	2
14	D 36584	PIN - sprocket wheel	2
15	D 36582	WASHER - thrust	4
16	D 36585	BEARING - sprocket wheel (Used before mast S/N 5556)	2
17	D 36583	WHEEL - sprocket, chain guide (Used before mast S/N 5556)	2
18	D 39482	WHEEL - chain guide (Used on mast S/N 5556 and after)	2
19	25- 1116	NUT - hex. (1" - 14 NF)	4
20	D 36575	BOLT - eye, chain anchor	2
21	D 39476	BUSHING - eye bolt	1
22	D 36579	LINK - connecting	4
23	132- 45	PIN - cotter, 1/8" dia. x 5/8"	1
24	D 36578	CHAIN - lift, roller (Used before mast S/N 5556)	2
	D 39484	CHAIN - lift, roller (Used on mast S/N 5556 and after)	2
25	61- 828	SCREW - hex. socket head (1/2" - 13 NC x 1-3/4")	16
26	25- 148	NUT - hex. jam (1/2" - 13 NC)	16
27	D 36580	PLATE - backing, upper	1
28	138- 190	PIN - roll, 7/16" dia. x 2"	2
29	D 36581	PLATE - backing, lower	1
30	*D 36587	CARRIAGE ASSEMBLY - R.H.	1
31	D 39476	BUSHING - chain anchor	1
32	*D 36588	CARRIAGE ASSEMBLY - L.H.	1
33	D 39476	BUSHING - chain anchor	1
34	219- 19	FITTING - grease, straight (3/16" drive)	4
35	D 36589	PIN - side roller	4
36	D 36590	ROLLER - side	4
	D 36591	AXLE KIT - load roller	4
37	NSS	AXLE - load roller	1
38	A 7982	SEAL - "O" ring	1
39	193- 15	WASHER - lock, external Shakeproof (3/4")	1
40	D 39470	NUT - hex., jam (3/4" - 16 NF)	1
41	NSS	BALL - steel, 3/16" dia.	1
42	D 36592	WASHER - thrust	12
43	D 36593	ROLLER - load	4

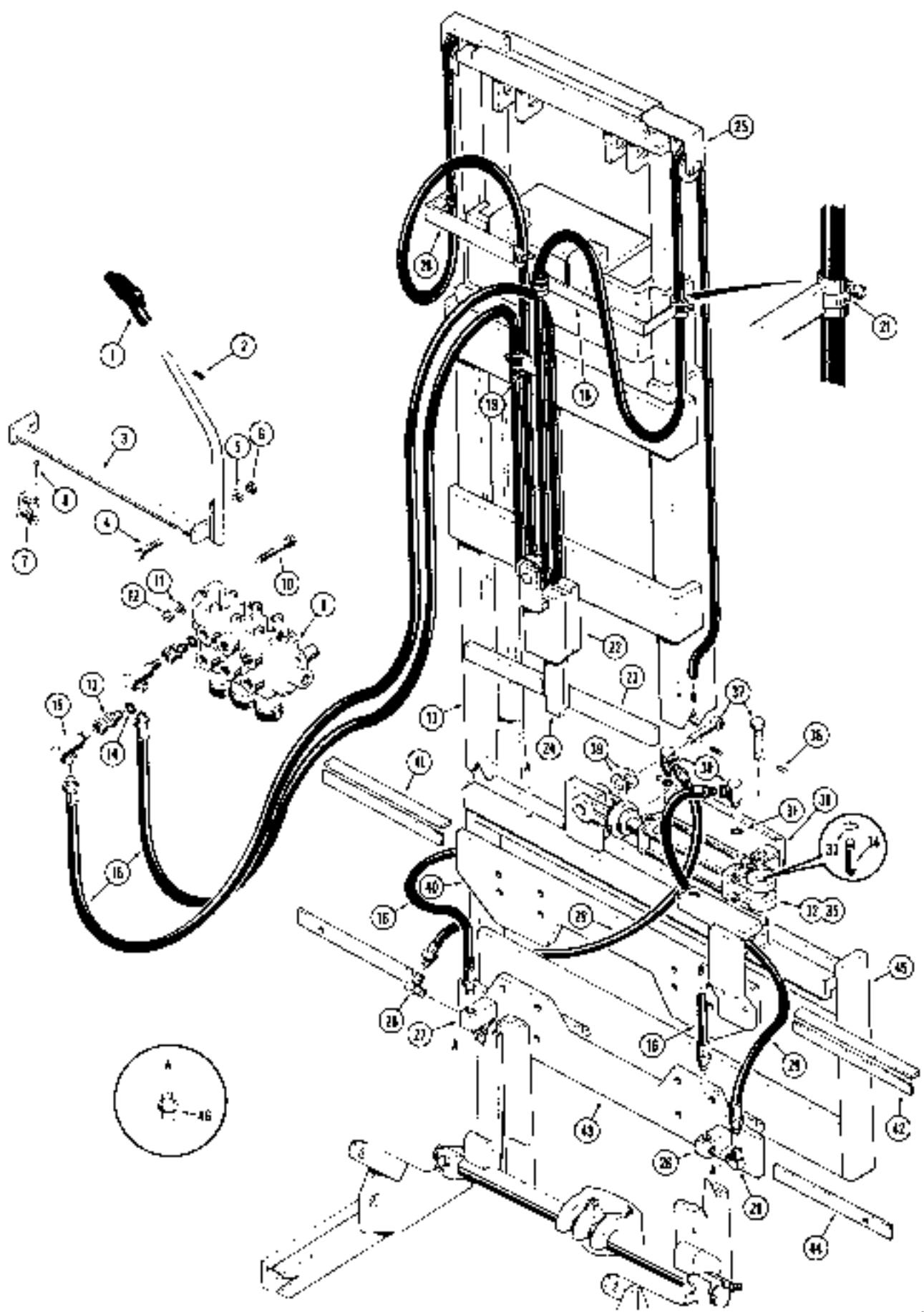
*NOTE: Carriages must be aligned and drilled at time of installation.



**SIDE SHIFTER AND HYDRAULICS
STANDARD 10' 6" AND 14' 3" MASTS**

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 24288	LEVER ASSEMBLY - side shift control	1
1	D 24184	KNOB - lever	1
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	13- 632	HHCS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	132- 6	PIN - cotter, 1/16" dia. x 5/8"	2
9	*D 28968	VALVE - hyd., control (Early production) Parts list page 85	1
	*D 39472	VALVE - hyd., control (Late production) Parts list page 87	1
10	13- 636	HHCS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	D 39479	ADAPTER - straight, male (Late production only)	2
14	218- 5007	SEAL - "O"ring	1
15	D 24170	ADAPTER - 90°, swivel	2
16	D 25231	HOSE - hydraulic, control valve to side shift cylinder (376" long) Used on standard 10' 6" mast only	2
	D 25232	HOSE - hydraulic, control valve to side shift cylinder (216" long) Used on standard 14' 3" mast only	2
17	REF.	MAST ASSEMBLY - std. (See pages 9 and 11 for options)	1
18	D 24262	CLAMP - hose (Early production)	2
19	61- 416	SCREW - hex. socket head (1/4" - 20 NC x 1")	2
20	92- 4	WASHER - med. sect. lock (1/4")	2
21	D 39476	CLAMP - hose (Late production)	1
22	13- 524	HHCS - 5/10" - 16 NC x 1-1/2"	2
23	92- 5	WASHER - med. sect. lock (5/16")	2
24	25- 105	NUT - hex. (5/16" - 16 NC)	2
25	D 24277	PULLEY - hose guide	2
26	92- 6	WASHER - med. sect. lock (3/8")	1
27	25- 106	NUT - hex. (3/8" - 16 NC)	1
28	D 28150	BLOCK - hose retainer (Welded to lower backing plate) R.H.	1
29	D 28148	BLOCK - hose retainer (Welded to lower backing plate) L.H.	1
30	R 14662	ELBOW - 90°, street	2
31	D 29834	HOSE - plate to cylinder (30° bend)	2
	D 26362	CYLINDER AND GUARD	1
32	D 24312	ADAPTER - 90°, swivel (Early production)	2
	D 40196	ELBOW - 90°, adjustable (Late production)	2
33	218- 5007	SEAL - "O"ring (D40196 Elbow only)	1
34	*D 24102	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Early production (Parts list page 63)	1
35	D 24064	CLIP - retaining use with D24063	4
36	D 24063	PIN - cylinder mounting (When stock is exhausted use D36819)	2
37	*D 40197	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Late production (Parts list page 75)	1
38	138- 142	PIN - roll, 1/4" dia. x 2"	2
39	D 36819	PIN - cylinder mounting	2
40	D 25363	GUARD - cylinder	1
41	60916	WASHER - spacer	2
42	D 29828	PLATE - backing, upper	1
43	D 32575	PLATE - wear, brass (1/8" x 7/8" x 16")	2
44	D 32576	PLATE - wear, brass (1/8" x 3/4" x 16")	2
45	D 29832	PLATE - backing, lower	1
46	D 29833	PLATE - wear, brass (1/8" x 1-1/4" x 16")	2
47	D 29831	FRAME - side shiflink	1
48	219- 13	FITTING - grease, straight (3/16" drive)	4

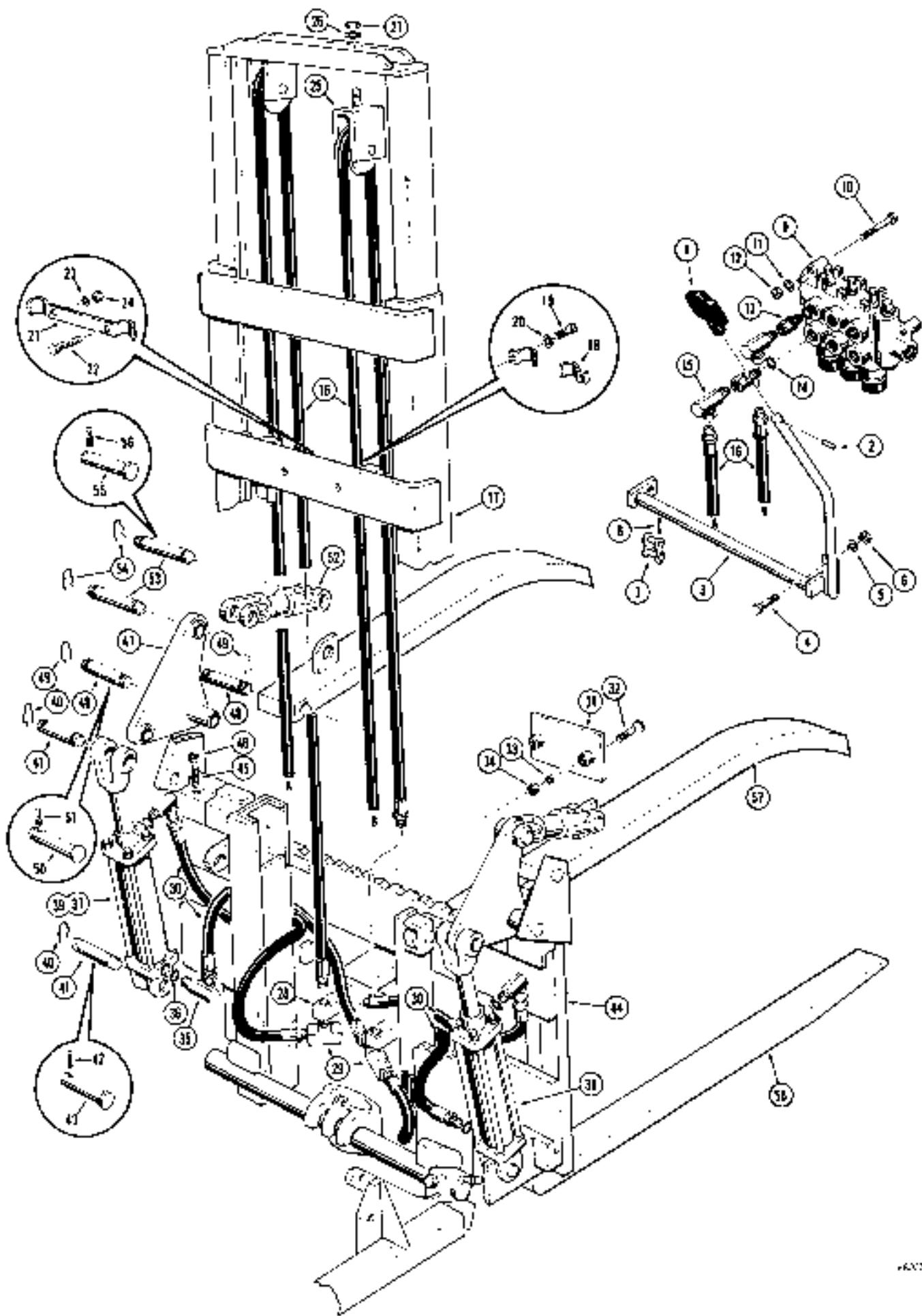
*NOTE: EARLY PRODUCTION has NPT fittings; LATE PRODUCTION has "O"ring fittings at valve and cylinder ports.



**SIDE SHIFTER AND HYDRAULICS
STANDARD 21' 6" MAST**

REF.	PART NO.	DESCRIPTION	REQ'D.
D	24288	LEVER ASSEMBLY - side shift control	1
1	D 24184	KNOB - lever	1
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	13- 632	HHCIS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	132- 6	PIN - cutter, 1/16" dia. x 5/8"	2
9	*D 28968	VALVE - hyd., control (Early production) Parts list page 85	1
	*D 39472	VALVE - hyd., control (Late production) Parts list page 87	1
10	13- 636	HHCIS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	D 39479	ADAPTER - straight, male (Late production only)	2
14	218- 5007	SEAL - "O"ring	1
15	D 24170	ADAPTER - 90°, swivel	2
16	D 24300	HOSE - hydraulic, control valve to hose retainer (332" long)	2
17	D 24238	MAST ASSEMBLY - standard 21' 6" (See pages 13 and 15 for component parts)	1
18	D 24297	BRACKET - hose, R.H.	1
19	D 24298	BRACKET - hose, center	1
20	D 24296	BRACKET - hose, L.H.	1
21	214- 233	CLAMP - hose	6
22	D 24292	COUNTERWEIGHT - hydraulic hose	1
23	D 24299	SUPPORT - counterweight guide	1
24	D 24293	GUIDE - counterweight	1
25	D 24294	PULLEY - hose guide	2
26	D 28151	BLOCK - hose retainer (Welded to lower backing plate) R.H.	1
27	D 28149	BLOCK - hose retainer (Welded to lower backing plate) L.H.	1
28	R 14868	ELBOW - 90°, street	2
29	D 24304	HOSE - hydraulic, retainer to cylinder (41-1/2" long)	2
	D 26362	CYLINDER AND GUARD	1
30	D 24312	ADAPTER - 90°, swivel (Early production)	2
	D 40196	ELBOW - 90°, adjustable (Late production)	2
31	218- 5007	SEAL - "O"ring (D40196 Elbow only)	1
32	*D 24102	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Early production (Parts list page 83)	1
33	D 24069	CLIP - retaining, use with D24083	4
34	D 24083	PIN - cylinder mounting (When stock is exhausted use D36819)	2
35	*D 40197	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Late production (Parts list page 75)	1
36	138- 142	PIN - roll, 1/4" dia. x 2"	2
37	D 36819	PIN - cylinder mounting	2
38	D 26363	GUARD - cylinder	1
39	60916	WASHER - spacer	2
40	D 29828	PLATE - backing, upper	1
41	D 32575	PLATE - wear, brass (1/8" x 7/8" x 16")	2
42	D 32576	PLATE - wear, brass (1/8" x 3/4" x 16")	2
43	D 29832	PLATE - backing, lower	1
44	D 29833	PLATE - wear, brass (1/8" x 1-1/4" x 16")	2
45	D 29831	FRAME - side shifting	1
46	219- 13	FITTING - grease, straight (3/16" drive)	4

*NOTE: EARLY PRODUCTION has NPT fittings; LATE PRODUCTION has "O"ring fittings at valve and cylinder ports.



LOG CLAMP AND HYDRAULICS
STANDARD 10' 6" AND 14' 3" MASTS

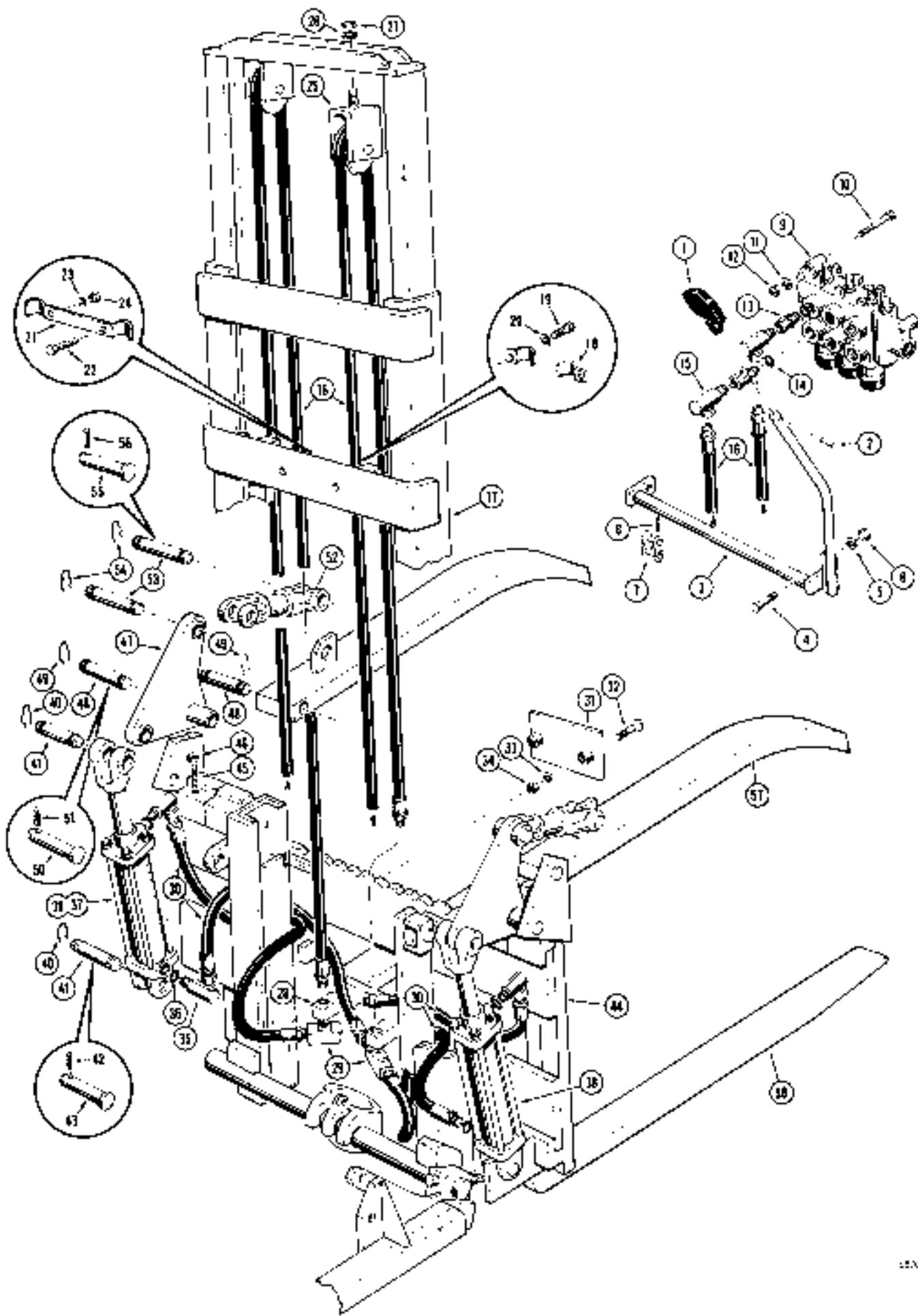
REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24288	LEVER ASSEMBLY - log clamp control	1
1	D 24184	KNOB - lever	1
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	13- 632	HHCS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	132- 6	PIN - collet, 1/16" dia. x 5/8"	2
9	*D 28968	VALVE - hydraulic, control (Early production) Parts list bare 85	1
	*D 39472	VALVE - hydraulic, control (Late production) Parts list page 87	1
10	13- 636	HHCS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	D 39479	ADAPTER - straight, male (Late production only)	2
14	218- 5007	SEAL - "O"ring	1
15	D 24170	ADAPTER - 90°, swivel	2
16	D 25231	HOSE - hydraulic, control valve to log clamp cylinder (176" long) Used on standard 10' 6" mast only	2
	D 25232	HOSE - hydraulic, control valve to log clamp cylinder (216" long) Used on standard 14' 3" mast only	2
17	REF.	MAST ASSEMBLY - standard (See pages 9 and 11 for options)	1
18	D 24282	CLAMP - hose (Early production)	2
19	61- 416	SCREW - hex. socket head (1/4" - 20 NC x 1")	2
20	92- 4	WASHER - med. sect. lock (1/4")	2
21	D 39478	CLAMP - hose (Late production)	1
22	13- 524	HHCS - 5/16" - 16 NC x 1-1/2"	2
23	92- 5	WASHER - med. sect. lock (5/16")	2
24	25- 106	NUT - hex. (5/16" - 16 NC)	2
25	D 24277	PULLEY - hose guide	2
26	92- 6	WASHER - med. sect. lock (3/8")	1
27	25- 106	NUT - hex. (3/8" - 16 NC)	1
28	D 24342	BLOCK - hose, retainer (Welded to lower backing plate)	2
29	D 34437	TEE - at block	2
30	D 29834	HOSE - hydraulic, to log clamp cylinder (30" long)	4
31	D 34435	PLATE - hose guard	2
32	64- 640	SCREW - hex. socket head (3/8" - 16 NC x 2-1/2")	4
33	92- 6	WASHER - med. sect. lock (3/8")	4
34	25- 106	NUT - hex. (3/8" - 16 NC)	4
35	D 34436	ADAPTER - 90°, adjustable (Early Production)	4
	D 40825	ELBOW - 90°, adjustable (Late production)	4
36	218- 5008	SEAL - "O"ring	1
37	D 27002	CYLINDER - hydraulic, log clamp (3-1/2" I.D. x 6" stroke) Early production (Use D34438 or D34439) Includes items 40 and 41 (Parts list page 66)	2

*NOTE: EARLY and INTERMEDIATE PRODUCTION log clamp attachments can be identified by their tapered pipe thread type fittings at the cylinder ports.

NOTE:

LATE PRODUCTION log clamp attachments can be identified by their "O"ring type fittings at cylinder ports.

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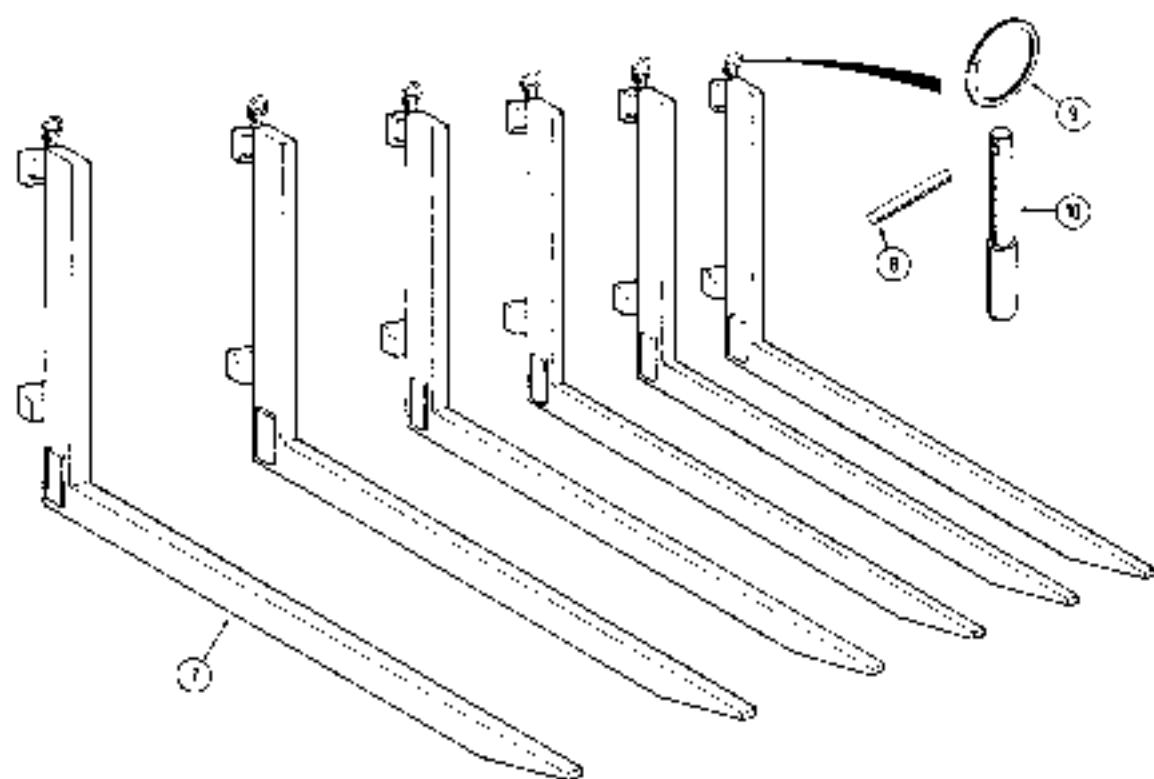
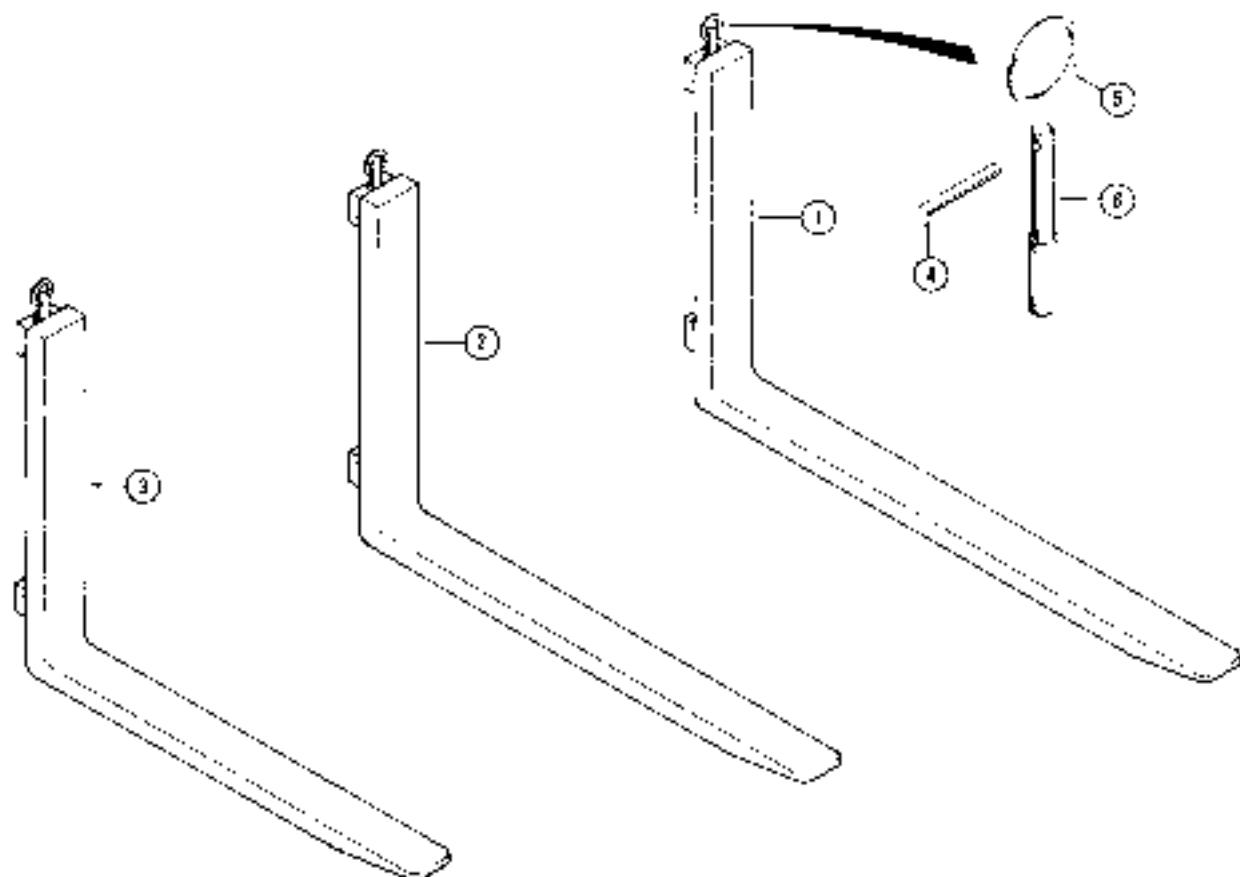


LOG CLAMP AND HYDRAULICS
STANDARD 10' 6" AND 14' 3" MASTS

REF.	PART NO.	DESCRIPTION	REQ'D.
38 *D	34498	CYLINDER - hydraulic, log clamp (R.H.) 3-1/2" I.D. x 6" stroke (Intermediate production) Includes items 40 and 41 (Parts list page 67)	1
*D	40823	CYLINDER - hydraulic, log clamp (R.H.) 3-1/2" I.D. x 6" stroke (Late production) Includes items 42 and 43 (Parts list page 77)	1
39 *D	34430	CYLINDER - hydraulic, log clamp (L.H.) 3-1/2" I.D. x 6" stroke (Intermediate production) Includes items 40 and 41 (Parts list page 69)	1
*D	40824	CYLINDER - hydraulic, log clamp (L.H.) 3-1/2" I.D. x 6" stroke (Late production) Includes items 42 and 43 (Parts list page 79)	1
40 D	24084	CLIP - retaining, mounting (Use with D24083)	4
41 D	24083	PIN - cylinder mounting (When stock is exhausted use D36819)	2
42 198- 142		PIN - roll, 1/4" dia. x 2" (Use with D36819)	2
43 D	36819	PIN - cylinder mounting	2
44 D	28953	HANGER - log clamp	2
45 D	34440	SCREW - set, special	2
46 25- 1410		NUT - hex., jam (5/8" - 11 NC)	2
47 D	28949	PLATE - link	2
48 D	28952	PIN - pivot, clamp hanger to link plate and clamp arm (When stock is exhausted, use D40826)	4
49 D	24084	CLIP - pin retainer (Use with D28952)	8
50 D	40826	PIN - pivot, clamp hanger to link plate and clamp arm	4
51 198- 142		PIN - roll, 1/2" dia. x 2"	4
52 D	28950	LINK - connecting, link plate to clamp arm	2
53 D	24267	PIN - pivot, connecting link to link plate and clamp arm (When stock is exhausted, use D36819)	4
54 D	24084	CLIP - pin retainer (Use with D24267)	8
55 D	36819	PIN - pivot, connecting link to link plate and clamp arm	4
56 198- 142		PIN - roll, 1/4" dia. x 2"	4
57 D	28954	ARM - log clamp	2
58 REF		FORKS - pallet (See page 29 for component parts)	2

*NOTE: EARLY AND INTERMEDIATE PRODUCTION Log Clamp Attachments can be identified by their tapered pipe thread type fittings at the cylinder ports.

LATE PRODUCTION Log Clamp Attachments can be identified by their "O" ring type fittings at the cylinder ports.

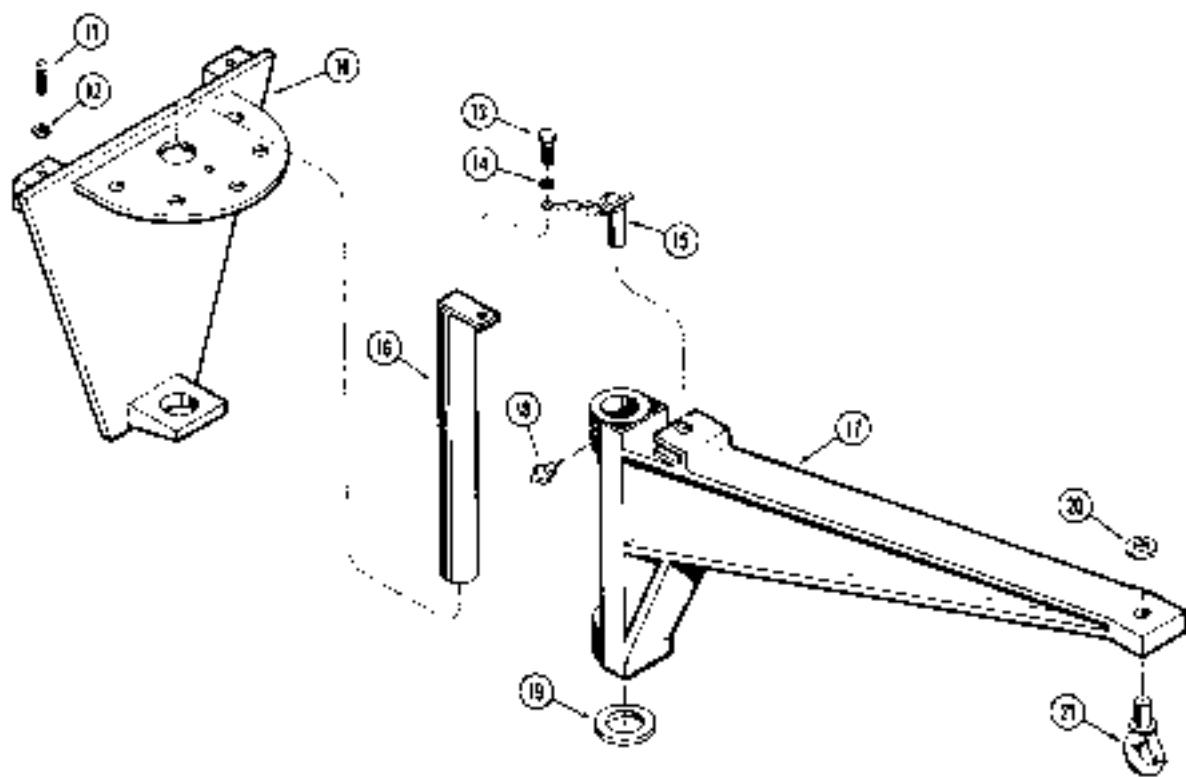
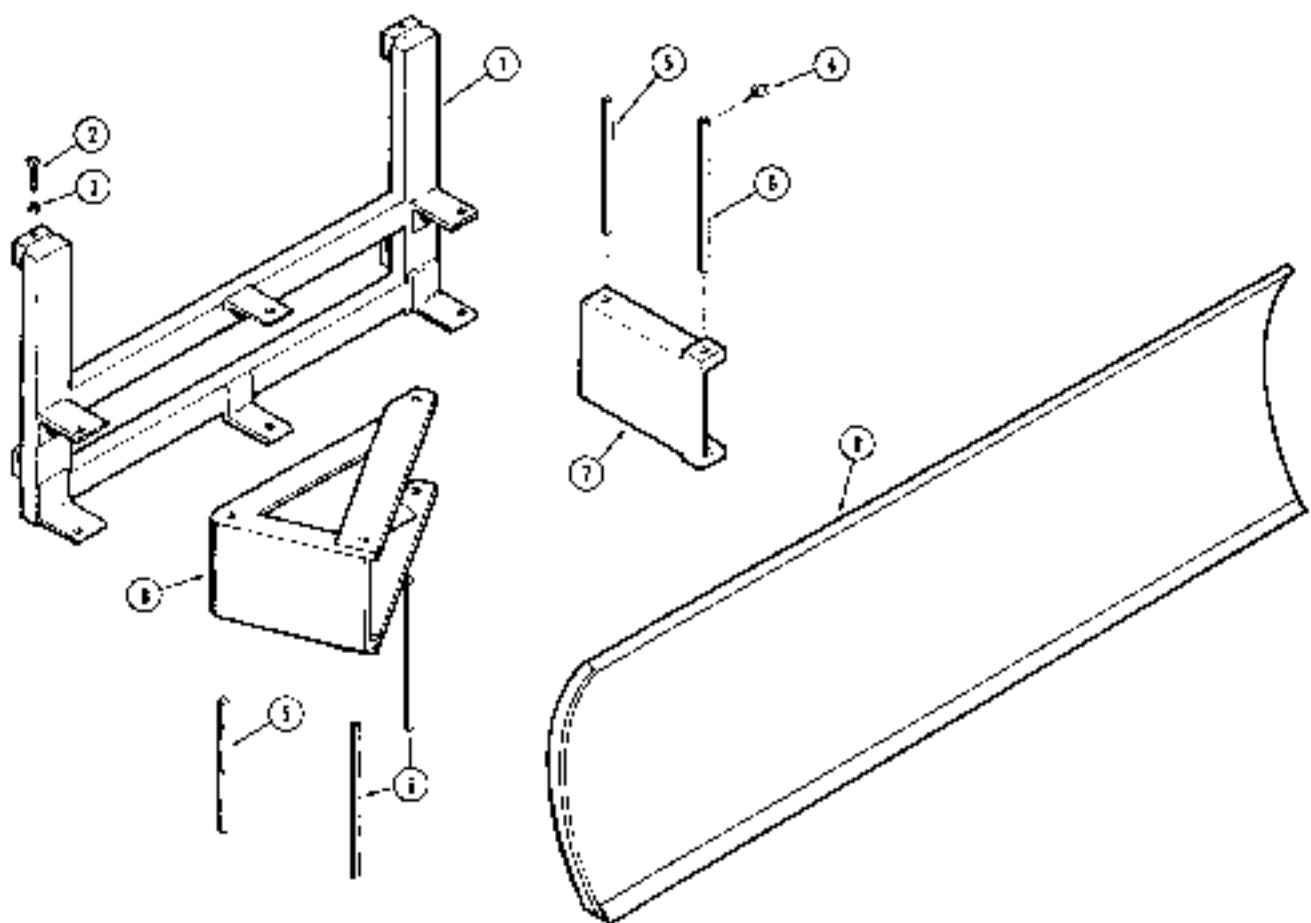


MODEL 630 CONSTRUCTION KING FORK LIFT 28**PALLET FORKS**

REF.	PART NO.	DESCRIPTION	REQ'D.
1 D	10464	FORK - pallet, 48" length (Use on standard masts)	2
	D 36800	FORK - pallet, 48" length (Use on heavy duty masts)	2
2 D	10465	FORK - pallet, 42" length (Use on standard masts)	2
3 D	10466	FORK - pallet, 36" length (Use on standard masts)	2
4 138- 104		PIN - roll, 3/16" dia. x 2" (If used)	1
5 D	41289	RING - pin retaining (If used)	1
6 D	38359	PIN - lock, fork positioning	1

CEMENT BLOCK FORKS
(OPTIONAL ON STANDARD MASTS ONLY)

REF.	PART NO.	DESCRIPTION	REQ'D.
7 D	10653	FORK - cement block (Use with standard masts)	6
8 138- 104		PIN - roll, 3/16" dia. x 2" (If used)	1
9 D	41289	RING - pin retaining (If used)	1
10 E	38359	PIN - lock, fork positioning	1

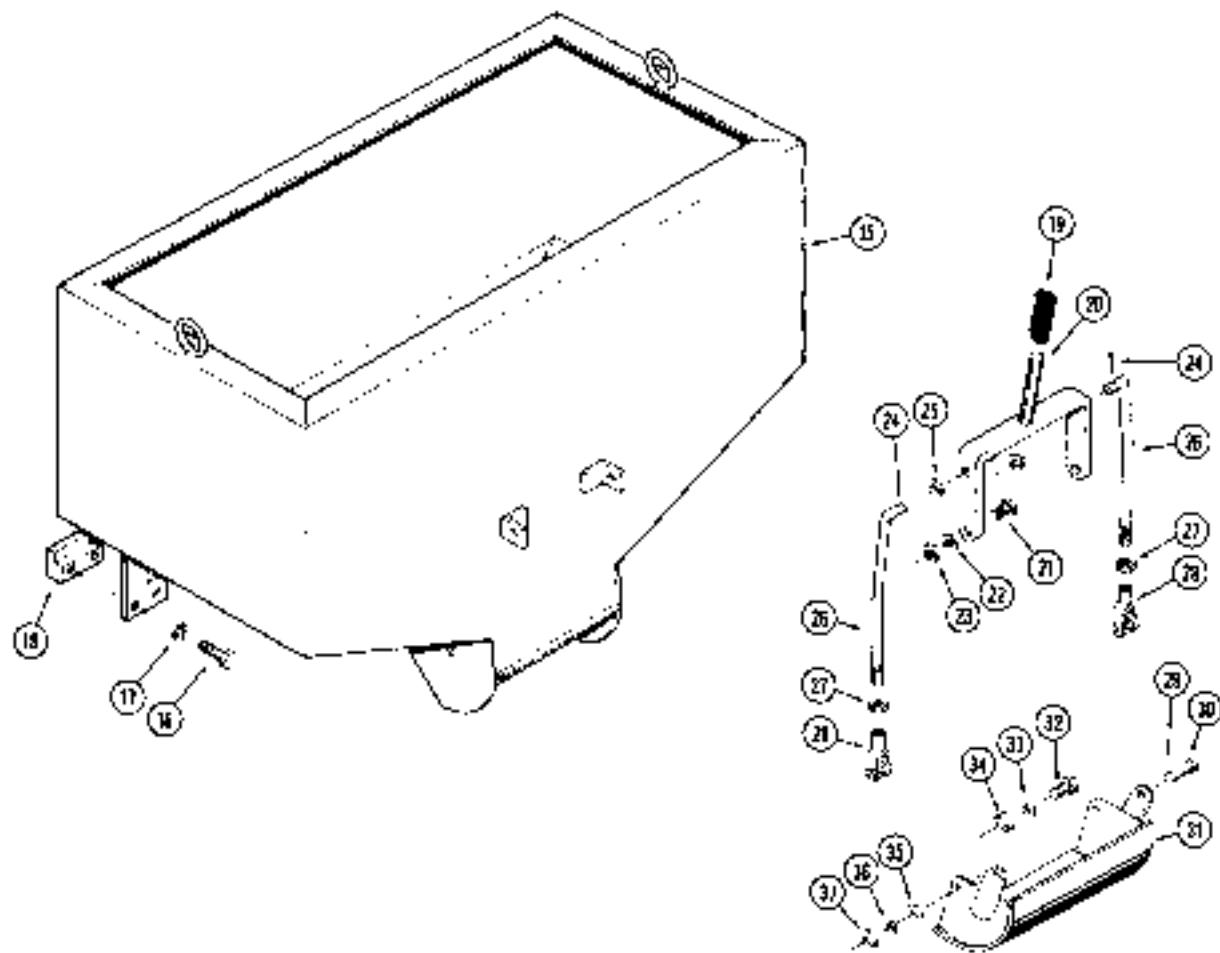
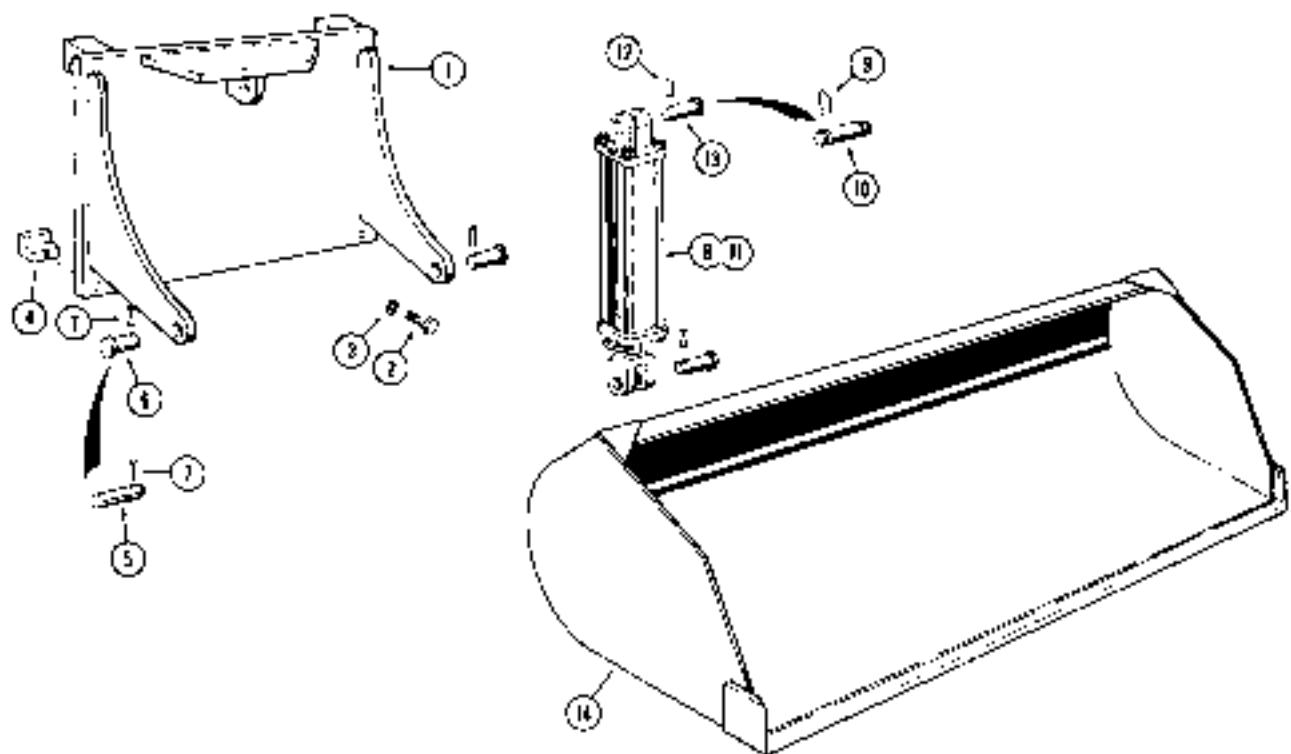


ANGLING DOZER BLADE
(OPTIONAL ON STANDARD MASTS ONLY)

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 27865	FRAME - blade support	1
2	181- 715	SCREW - set, square head (5/8" - 11 NC x 3-1/2")	2
3	25- 1410	NUT - hex., jam (5/8" - 11 NC)	2
4	D 27949	KLIK PIN - pin retaining	10
5	D 27862	PIN - mounting, 1" dia. x 14"	2
6	D 27863	PIN - mounting, 1" dia. x 15-5/8"	3
7	D 27864	BRACKET - blade support	1
8	D 27866	BRACKET - blade pivot	1
9	D 27861	BLADE - dozer	1

CRANE BOOM
(OPTIONAL ON STANDARD MASTS ONLY)

REF.	PART NO.	DESCRIPTION	REQ'D.
10	D 27050	HANGER - boom arm	1
11	181- 713	SCREW - set, square head (5/8" - 11 NC x 3")	2
12	25- 1410	NUT - hex., jam (5/8" - 11 NC)	2
13	13- 612	HHCS - 3/8" - 16 NC x 3/4"	1
14	92- 6	WASHER - med. sect. lock (3/8")	1
15	D 27053	PIN - locking (Chain included)	1
16	D 27052	PIN - pivot	1
17	D 27054	ARM - boom	1
18	219- 13	FITTING - grease, straight (3/16" drive)	2
19	D 27051	WASHER - pivot, special	1
20	50916	WASHER - hook retaining, special	1
21	D 27055	HOOK - boom	1



LOADER BUCKET
(OPTIONAL ON STANDARD MASTS ONLY)

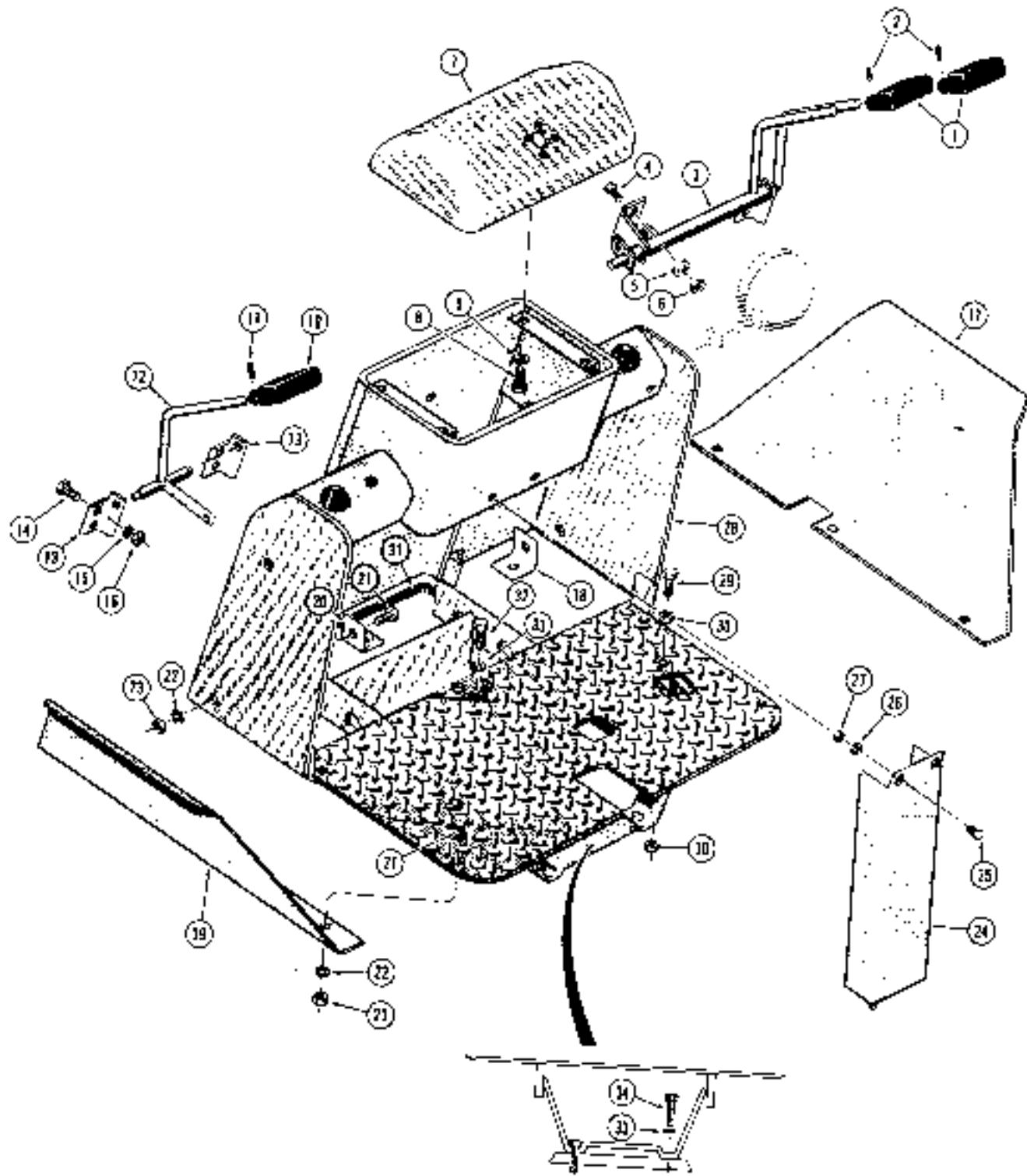
REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 28180	FRAME - bucket support	1
2	13- 1032	HHCS - 5/8" - 11 NC x 2"	2
3	92- 10	WASHER - med. sect. lock (5/8")	2
4	D 24261	BLOCK - clamp	2
5	D 28178	PIN - bucket mounting (When stock is exhausted, use D36819)	2
6	D 36819	PIN - bucket mounting	2
7	138- 140	PIN - roll, 1/4" dia. x 1-3/4"	2-4
8	*D 24080	CYLINDER - hydraulic, bucket (3" I.D. x 6" stroke) Early production (Parts list page 61)	1
9	D 24084	CLIP - pin retaining (Use with D24083)	4
10	D 24083	PIN - cylinder mounting (When stock is exhausted, use D36819)	2
11	*D 39484	CYLINDER - hydraulic, bucket (3" I.D. x 6" stroke) Late production (Parts list page 71)	1
12	138- 140	PIN - roll, 1/4" dia. x 1-3/4"	2
13	D 36819	PIN - cylinder mounting	2
14	D 28179	BUCKET - loader (1/2 cu. yard)	1

CEMENT BUCKET
(OPTIONAL ON STANDARD MASTS ONLY)

REF.	PART NO.	DESCRIPTION	REQ'D.
15	D 10545	BUCKET - cement, 1/2 cu. yard (Machinery item)	1
16	14- 1236	HHCS - 3/4" - 16 NF x 2-1/4"	4
17	92- 12	WASHER - med. sect. lock (3/4")	4
18	61035	BLOCK - clamp	2
19	31400	GRIP - handle, rubber	1
20	65294	HANDLE - discharge spout	1
21	31383	BOLT - pivot, handle	2
22	92- 6	WASHER - med. sect. lock (3/8")	2
23	25- 116	NUT - hex. (3/8" - 24 NF)	2
24	132- 148	PIN - cotter, 1/8" dia. x 1"	2
25	195- 33	WASHER - plain (1/2")	4
26	65295	ROD - spout control	2
27	25- 118	NUT - hex. (1/2" - 20 NF)	2
28	213- 6	YOKE - control rod	2
29	132- 48	PIN - cotter, 1/8" dia. x 1"	2
30	141- 6	PIN - yoke, 1/2" dia. x 1-25/64"	2
31	65293	SPOUT - discharge	1
32	14- 1232	HHCS - 3/4" - 16 NF x 2"	2
33	195- 59	WASHER - plain (1")	2
34	61005	BUSHING - spout (9/16" long)	2
35	95- 12	WASHER - standard wrot (3/4")	2
36	92- 12	WASHER - med. sect. lock (3/4")	2
37	25- 1112	NUT - hex. (3/4" - 16 NF)	2

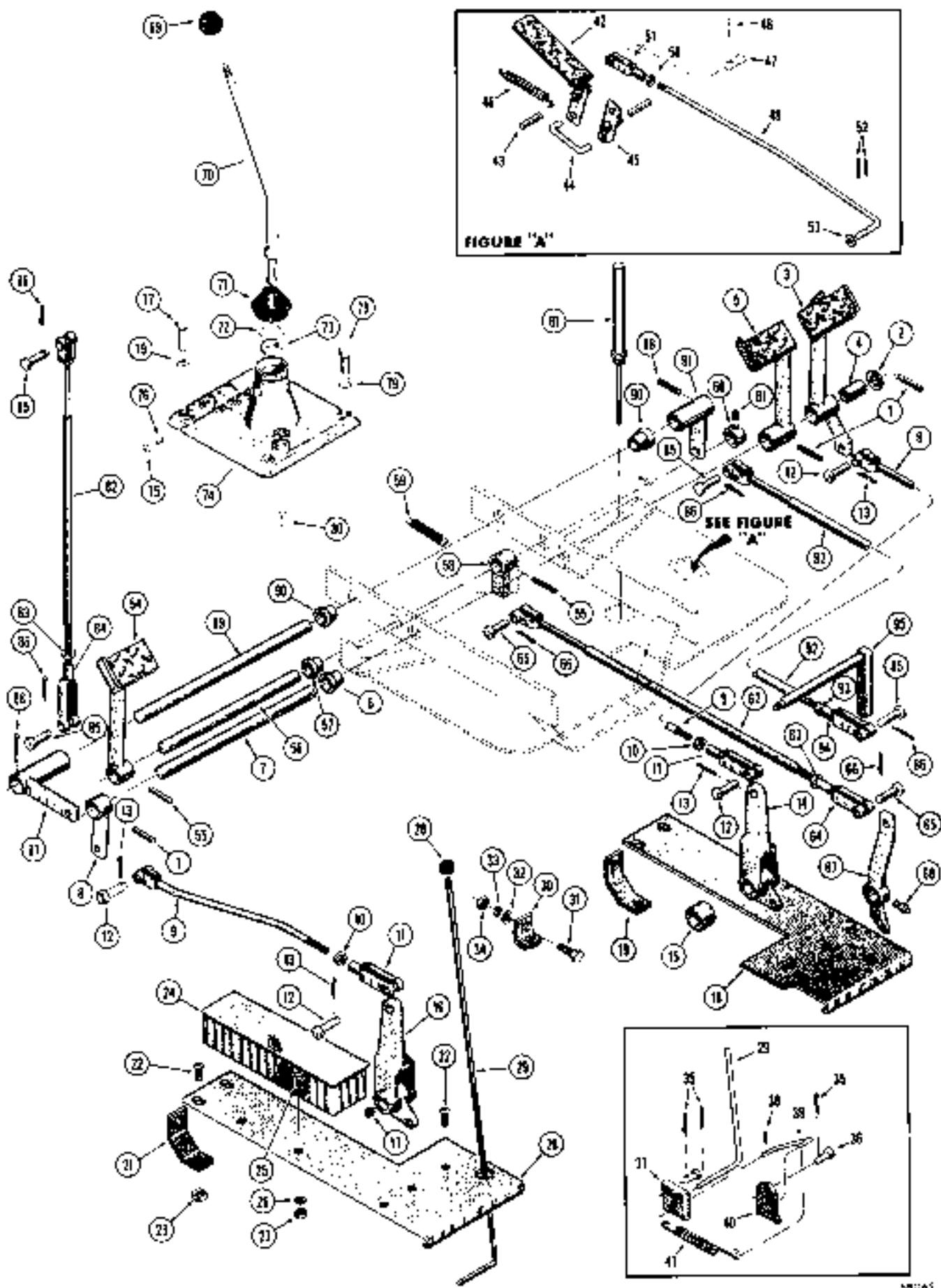
*NOTE: EARLY PRODUCTION Loader Bucket Attachments can be identified by their tapered pipe thread type fittings at the hydraulic cylinder ports.

LATE PRODUCTION Loader Bucket Attachments can be identified by their "O" ring type fittings at the hydraulic cylinder ports.



CONTROL TOWER AND RELATED PARTS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 24184	KNOB - lever	2
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	2
3	D 24183	LEVER SET - raise and tilt control	1
4	13- 616	HHCS - 3/8" - 16 NC x 1"	4
5	92- 6	WASHER - med. sect. lock (3/8")	4
6	25- 106	NUT - hex. (3/8" - 16 NC)	4
7	D 33726	COVER - control tower	1
8	13- 616	HHCS - 3/8" - 16 NC x 1"	4
9	92- 6	WASHER - med. sect. lock (3/8")	4
10	D 24184	KNOB - lever	1
11	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
12	D 33732	LEVER - shuttle control	1
13	D 33731	BRACKET - control mounting	2
14	13- 616	HHCS - 3/8" - 16 NC x 1"	4
15	92- 6	WASHER - med. sect. lock (3/8")	4
16	25- 106	NUT - hex. (3/8" - 16 NC)	4
17	D 32713	FENDER - R.H.	1
18	D 33755	BRACKET - fender, R.H. (If used)	1
19	D 32712	FENDER - L.H.	1
20	D 33757	BRACKET - fender, L.H. (If used)	1
21	13- 616	HHCS - 3/8" - 16 NC x 1"	6-8
22	92- 6	WASHER - med. sect. lock (3/8")	6-8
23	25- 106	NUT - hex. (3/8" - 16 NC)	6-8
24	D 33175	GUARD - steering	1
25	13- 412	HHCS - 1/4" - 20 NC x 3/4"	2
26	92- 4	WASHER - med. sect. lock (1/4")	2
27	25- 104	NUT - hex. (1/4" - 20 NC)	2
28	D 33180	TOWER - control, fork lift	1
29	13- 624	HHCS - 3/8" - 16 NC x 1-1/2"	1
30	25- 106	NUT - hex. (3/8" - 16 NC)	2
31	D 33855	TRIM - tower edge	1
32	13- 620	HHCS - 3/8" - 16 NC x 1-1/4"	4
33	92- 6	WASHER - med. sect. lock (3/8")	6
34	13- 632	HHCS - 3/8" - 16 NC x 2"	2

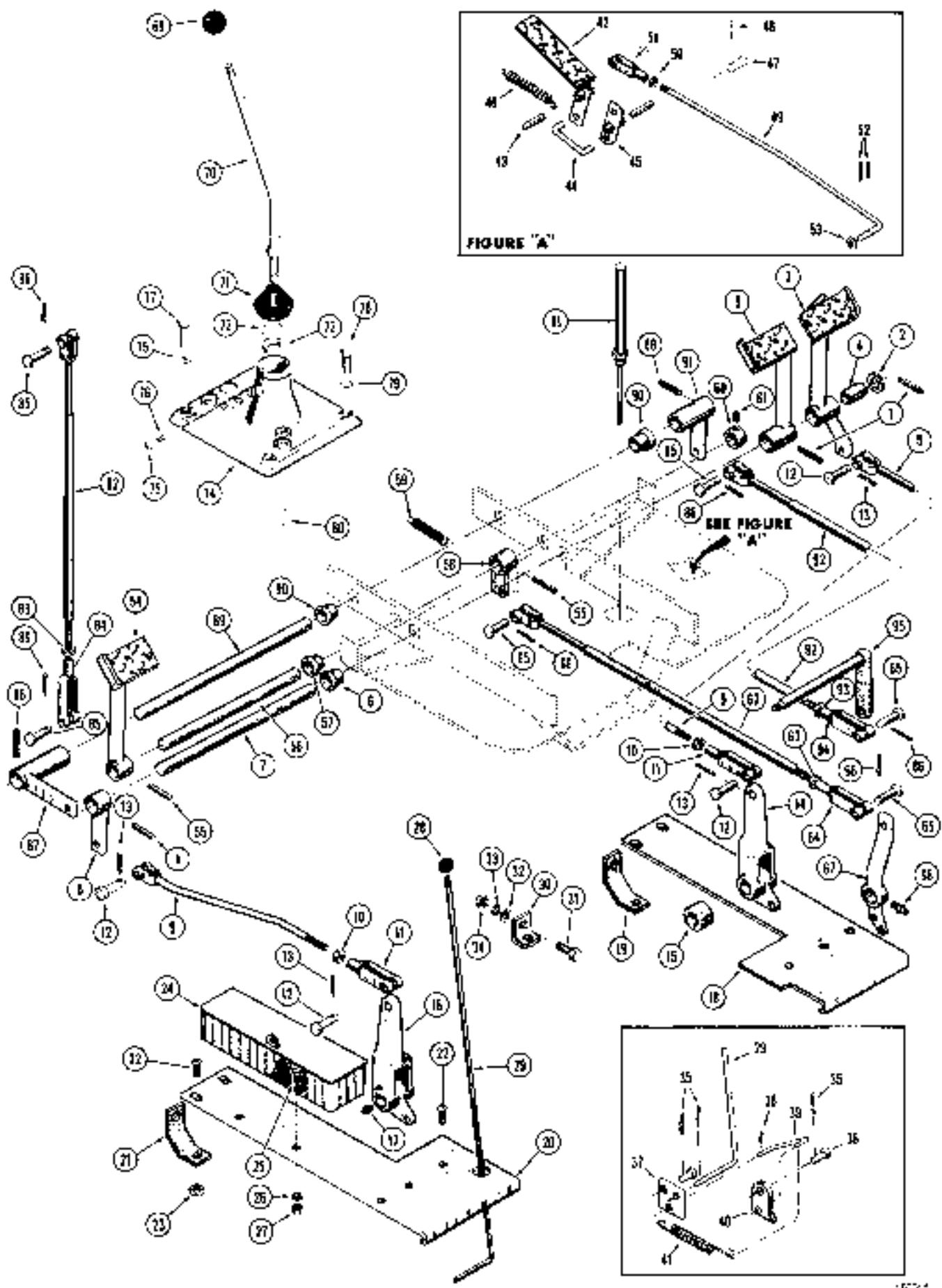


MODEL 630 CONSTRUCTION KING FORK LIFT 37

FOOT PEDALS, SHUTTLE, SHIFT AND LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D.
BRAKE PEDALS AND LINKAGE			
1	138- 138	PIN - roll, 1/4" dia. x 1-1/2"	3
2	D 33753	WASHER - spacer	1
3	D 24205	PEDAL - brake, R.H.	1
4	D 26052	BUSHING - pedal	1
5	D 24204	PEDAL - brake, L.H.	1
6	D 24206	BUSHING - flange	2
7	D 24201	SHAFT - pivot, brake pedal	1
8	D 24199	LEVER - brake, L.H. (At pivot shaft)	1
9	D 33162	ROD - brake, pedal on lever	2
10	25- 118	NUT - hex. (1/2" - 20 NF)	1
11	D 24221	YOKER - adjusting	1
12	D 24201	PIN - yoke	4
13	132- 47	PIN - cotter, 1/8" dia. x 7/8"	1
14	D 25794	LEVER - brake, R.H. (At brake housing)	1
15	D 24223	SPACER - brake lever, R.H.	1
16	D 25795	LEVER - brake, L.H. (At brake housing)	1
17	218- 13	FITTING - grease, straight (3/16" drive)	1
18	D 23176	STEP PLATE - R.H.	1
19	A 35171	SUPPORT - step plate, R.H.	1
20	A 36196	STEP PLATE - L.H.	1
21	A 35170	SUPPORT - step plate, L.H.	1
22	175- 413	SCREW - machine (Truss head) 5/16" - 18 NC x 3/4"	8
23	131- 105	NUT - retainer (5/16" - 18 NC)	8
24	G 13138	TOOL BOX	1
25	13- 68	HHCS - 3/8" - 16 NC x 1-1/2"	2
26	92- 6	WASHER - med. sect. lock (3/8")	2
27	25- 108	NUT - hex. (3/8" - 16 NC)	2
BRAKE LOCK			
28	G 10776	KNOB - lever, brake lock	1
29	A 36282	LEVER - brake lock	1
30	A 36281	BRACKET - brake lock	1
31	13- 612	HHCS - 3/8" - 16 NC x 3/4"	1
32	195- 25	WASHER - plain (3/8")	1
33	92- 6	WASHER - med. sect. lock (3/8")	1
34	25- 106	NUT - hex. (3/8" - 16 NC)	1
35	132- 48	PIN - cotter, 1/8" dia. x 1"	3
36	A 30119	PIN - pivot, pawl and pivot lever	2
37	A 36230	LEVER - pivot, brake lock	1
38	132- 25	PIN - cotter, 3/32" dia. x 5/8"	1
39	A 36198	LINK - connecting, brake lock	1
40	G 16604	PAWL - brake lock	1
41	A 36199	SPRING - brake lock	1
FOOT THROTTLE AND LINKAGE			
42	D 24208	PEDAL - foot throttle	1
43	138- 138	PIN - roll, 1/4" dia. x 1-1/2"	2
44	D 24214	LINK - connecting	1
45	D 24209	LEVER - pivot	1
46	D 24216	SPRING - foot throttle	1

(Cont'd on next page)



MODEL 530 CONSTRUCTION KING FORK LIFT 39

FOOT PEDALS, SHUTTLE, SHIFT AND LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D.
47	D 342t3	PIN - yoke	1
48	132- 4	PIN - cotter, 1/16" dia. x 7/16"	1
49	D 33160	ROD - throttle	1
50	25- 104	NUT - hex. (1/4" - 20 NC)	1
51	D 24212	YOLKE - adjusting	1
52	132- 26	PIN - cotter, 3/32" dia. x 3/4"	2
53	95- 5	WASHER - standard wrot (5/16")	1

CLUTCH PEDAL AND LINKAGE

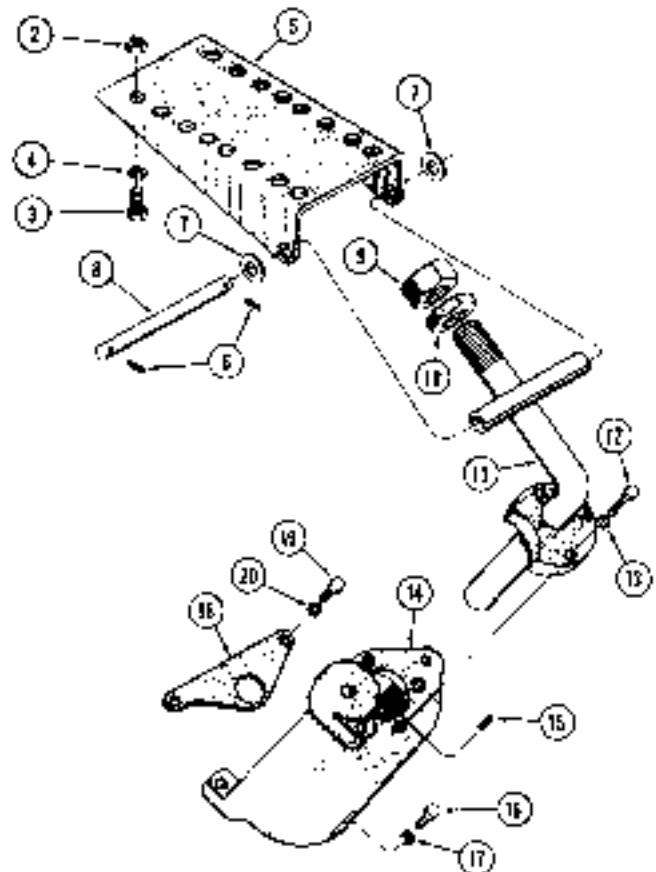
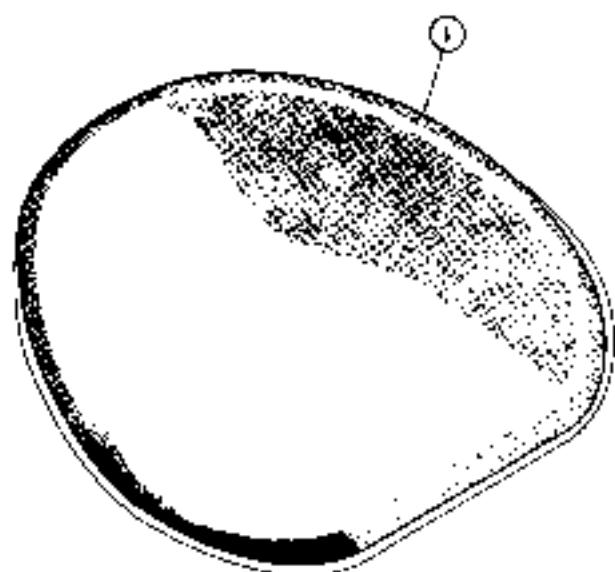
54	D 24198	PEDAL - clutch	1
55	138- 138	PIN - roll, 1/4" dia. x 1-1/2"	2
56	D 24200	SHAFT - pivot, clutch	1
57	D 24206	BUSHING - flange	2
58	D 24202	LEVER - clutch, at pivot shaft	1
59	A 36607	SPRING - clutch return	1
60	D 24203	COLLAJ - shaft retaining	1
61	178- 811	SCREW - set (5/16" - 18 NC x 5/16")	1
62	D 33158	ROD - clutch	1
63	25- 118	NUT - hex. (1/2" - 20 NF)	1
64	D 24221	YOLKE - adjusting	1
65	D 24291	PIN - yoke	2
66	132- 47	PIN - cotter, 1/8" dia. x 7/8"	1
67	D 28967	LEVER - clutch, at transmission housing	1
68	219- 8	FITTING - grease, straight (1/4" NPT)	1

GEAR SHIFT

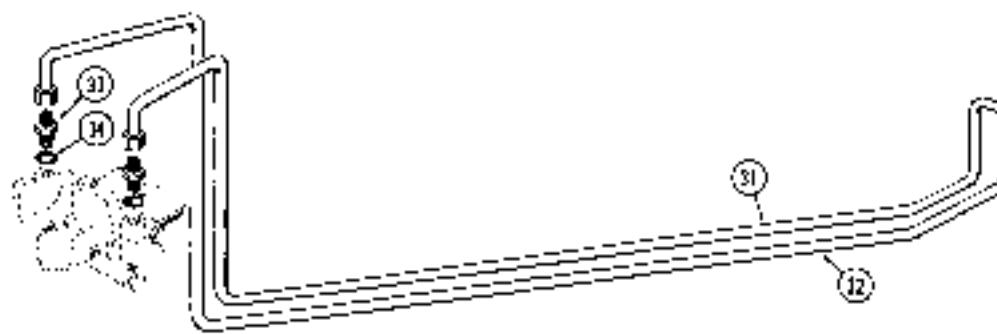
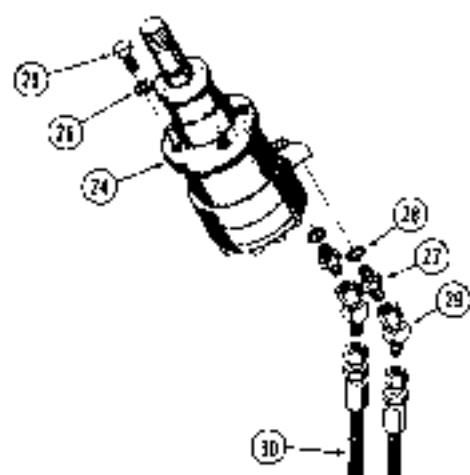
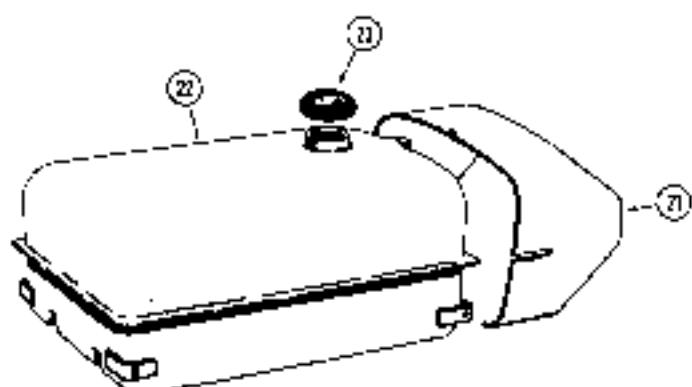
69	A 23885	KNOB - gear shift	1
70	A 36152	LEVER - gear shift	1
71	A 26956	COVER - dust	1
72	A 26836	RING - snap, lever seat	1
73	A 7923	RING - seat, shift lever	1
74	A 36155	COVER - transmission	1
75	25- 148	NUT - hex., jam (3/8" - 16 NC)	1
76	G 15468	SCREW - retaining, shift lever	1
77	13- 632	HHCS - 3/8" - 16 NC x 2"	2
78	13- 624	HHCS - 3/8" - 16 NC x 1-1/2"	2
79	92- 6	WASHER - med. seat. lock (3/8")	4
80	138- 200	PIN - roll, 1/2" dia. x 1"	1
81	D 33178	DIPSTICK - transmission	1

SHUTTLE AND LINKAGE

82	D 33179	ROD - shuttle, at control tower	1
83	25- 118	NUT - hex. (1/2" - 20 NF)	1
84	D 24221	YOLKE - adjusting	1
85	D 24291	PIN - yoke	4
86	132- 47	PIN - cotter, 1/8" dia. x 7/8"	1
87	D 33727	LEVER - shuttle, L.H. (At pivot shaft)	1
88	138- 138	PIN - roll, 1/4" dia. x 1-1/2"	2
89	D 33728	SHAFT - pivot, shuttle	1
90	D 24206	BUSHING - flange	2
91	D 33729	LEVER - shuttle, R.H. (At pivot shaft)	1
92	D 33164	ROD - shuttle, at transmission	1
93	25- 118	NUT - hex. (1/2" - 20 NF)	1
94	D 24221	YOLKE - adjusting	1
95	A 36163	LEVER - shuttle control, at transmission	1



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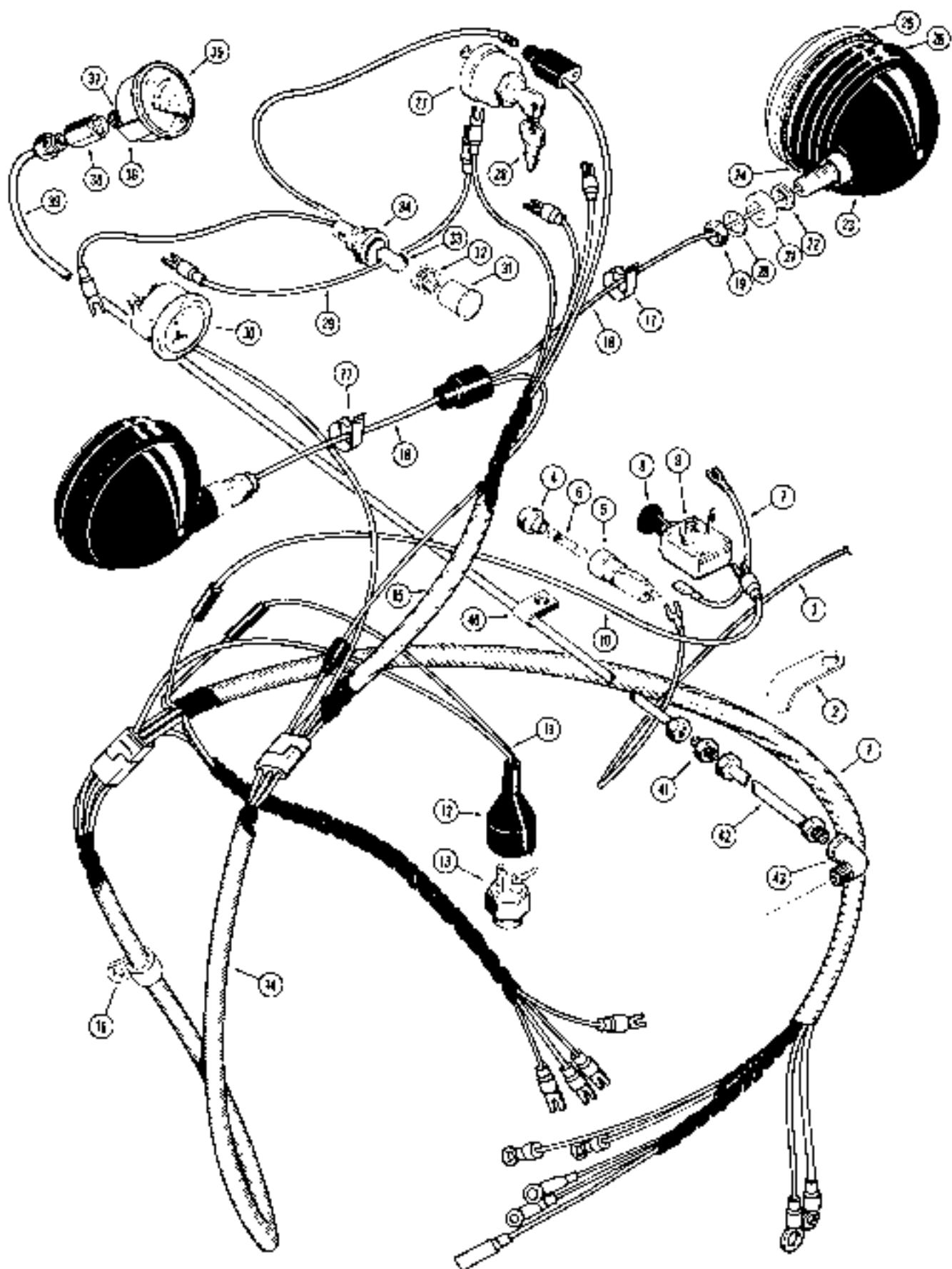
OPERATOR'S SEAT

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 24180	SEAT - operators, fork lift	1
2	25- 117	NUT - hex. (7/16" - 20 NF)	4
3	14- 712	HHCS - 7/16" - 20 NF x 3/4"	4
4	92- 7	WASHER - med. sect. lock (7/16")	4
	D 33163	SEAT SUPPORT ASSEMBLY	1
5	D 33733	PLATE - seat base	1
6	138- 61	PIN - roll, 1/8" dia. x 1"	2
7	95- 8	WASHER - standard wrwt (1/2")	2
8	D 33734	PIN - seat support	1
9	25- 1110	NUT - hex. (1" - 14 NF)	1
10	25- 1516	NUT - hex., jam (1" - 14 NF)	1
11	NSS	ROD - seat support	1
12	13- 720	HHCS - seat base (7/16" - 14 NC x 1-1/4")	3
13	92- 7	WASHER - med. sect. lock (7/16")	3
14	A 36151	SUPPORT - fork lift seat	1
15	138- 130	PIN - roll, 1/4" dia. x 3/4"	1
16	13- 620	HHCS - 3/8" - 16 NC x 1-1/4"	1
17	92- 6	WASHER - med. sect. lock (3/8")	1
18	D 33176	PLATE - seat torque	1
19	13- 624	HHCS - 3/8" - 16 NC x 1-1/2"	2
20	92- 6	WASHER - med. sect. lock (3/8")	2

FUEL TANKS AND STEERING HYDRAULICS

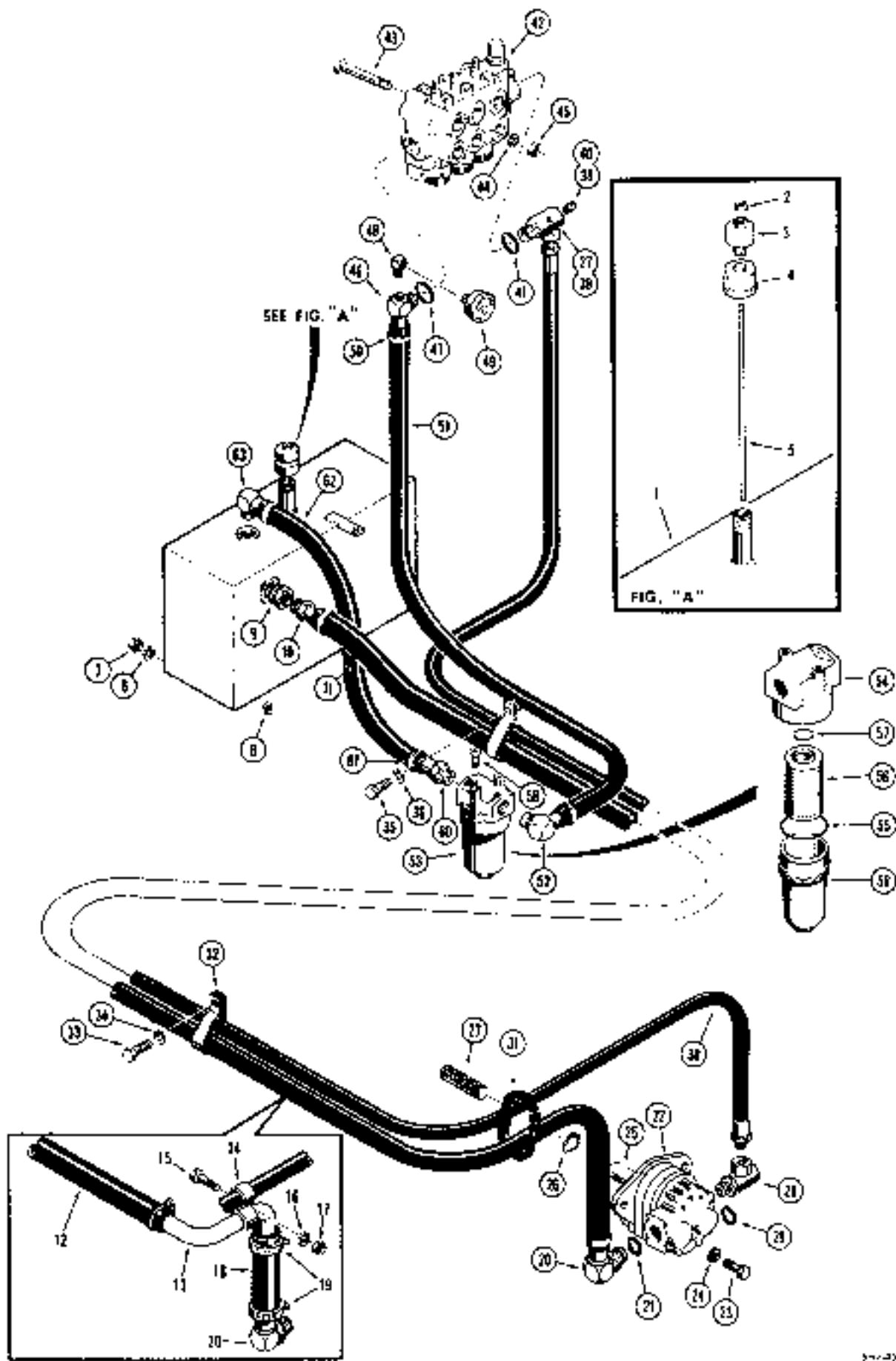
REF.	PART NO.	DESCRIPTION	REQ'D.
21	A 36161	COWL - at fuel tank	1
22	A 36191	FUEL TANK - gasoline	1
	A 36190	FUEL TANK - diesel	1
23	A 22451	CAP - fuel tank	1
24	A 35579	PUMP - manual steering (See Model 530 Construction King Wheel Tractor Parts Catalog for parts list)	1
25	13- 520	HHCS - 5/16" - 18 NC x 1-1/4"	4
26	92- 5	WASHER - med. sect. lock (5/16")	4
27	218- 5059	CONNECTOR - male, straight (At pump)	2
28	218- 5006	SEAL - "O"ring	1
29	218- 5173	ELBOW - 45°, swivel	2
30	A 36162	HOSE - hydraulic, pump (To tube) 29' long	2
31	A 36539	TUBE - hydraulic, hose to steering valve. R.H.	1
32	A 36535	TUBE - hydraulic, hose to steering valve. L.H.	1
33	218- 5059	CONNECTOR - male, straight (At valve)	2
34	218- 5006	SEAL - "O"ring	1

SERVICE NOTE: For completion of Hydrostatic steering circuit, see Model 530 Construction King Wheel Tractor Parts Catalog.



**INSTRUMENTS AND WIRING
(DIESEL AND GASOLINE)**

REF.	PART NO.	DESCRIPTION	REQ'D.
1 A	36159	HARNESS - wiring, main front	1
2 A	22883	CLIP - cable	1
3 A	36166	WIRE - regulator to fuse holder	1
	A 22874	HOLDER ASSEMBLY - fuse	1
4 A	10858	CAP - fuse holder	1
5 NSS		BODY - fuse holder	1
6 223- 20		FUSE - 20 amp	1
7 A	22875	WIRE - fuse holder to light switch	1
	G 13142	SWITCH - light	1
8 G	13141	KNOB - light switch	1
9 NSS		BODY - switch	1
10 A	36168	WIRE - light switch to harness	1
11 A	35039	WIRE - neutral start switch	1
12 A	20991	BOOT - dust seal	1
13 A	20990	SWITCH - neutral starting	1
	A 36156	HARNESS - wiring, main rear	1
14 A	36158	HARNESS - wiring, lower half	1
15 A	36157	HARNESS - wiring, upper half	1
16 A	26696	CLIP - cable	4
17 A	35803	STRAP - harness to tower	3
18 A	33642	WIRE - harness to head lamp	2
19 25- 108		NUT - hex. (1/2" - 18 NC)	2
20 92- 8		WASHER - mett. steel. lock (1/2")	2
21 A	36318	SPACER - head lamp	2
	A 33641	HEAD LAMP	2
22	10923	WASHER - bearing, head lamp	1
23 NSS		BODY ASSEMBLY	1
	A 24572	KIT - sealed beam	1
24 A	11276	GASKET - sealed beam	1
25 A	11280	LAMP - sealed beam	1
26 B	50286	RING - rubber, resilient	1
27 A	24510	SWITCH AND KEY - electrical (Diesel)	1
	A 24511	SWITCH AND KEY - ignition, electrical (Gasoline)	1
28 A	24509	KEY - switch, pair (See A20621)	1
	A 20621	KEY - switch, pair (Indak) Used before tractor S/N 8201105	1
29 A	36167	WIRE - switch to temperature gauge	1
30 A	24080	GAUGE - engine temperature	1
	A 35035	LAMP - warning, generator	1
31 NSS		LENS - warning lamp	1
32 NSS		SPRING - warning lamp	1
33 A	24354	BULB - warning lamp	1
34 NSS		BODY - warning lamp	1
35 G	45317	GAUGE - oil pressure, diesel engine	1
	A 30326	GAUGE - oil pressure, gasoline engine	1
36 G	46227	CLAMP - oil pressure gauge (Not included with G45317)	1
37 129- 8		NUT - hex. (#12 - 24 NC) Not included with G45317	2
38 222- 10		COUPLING - female (1/8" NPT)	1
39 A	11327	TUBE - oil line, gauge to fitting	1
40 A	26649	CLIP - oil line	3
41 222- 1		FITTING - flex tube (1/8" NPT)	1
42 A	23263	TUBE - oil line, fitting to engine	1
43 222- 460		ELBOW - 45°, tube to engine (1/8" NPT)	1



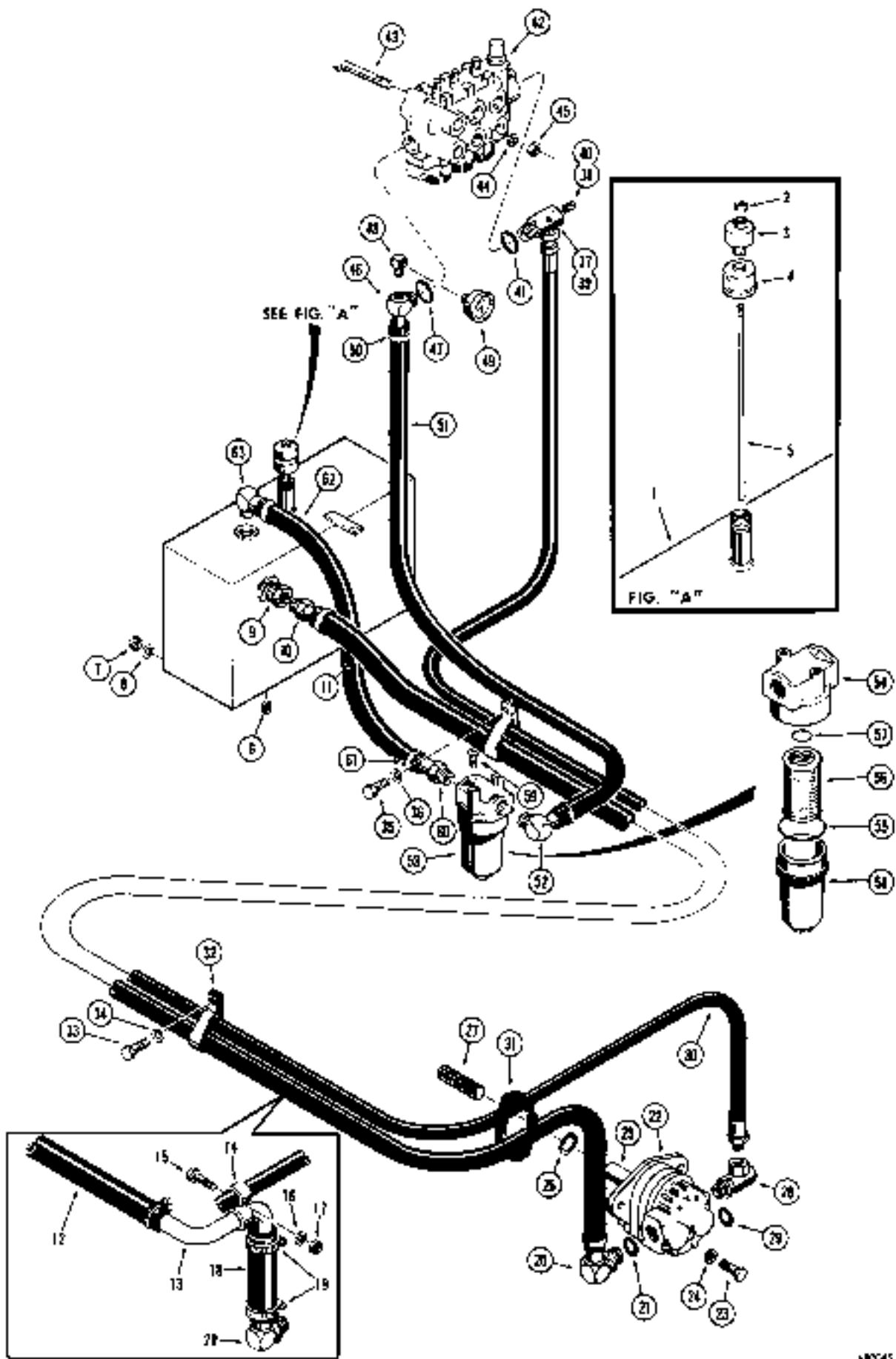
FORK LIFT PRIMARY HYDRAULICS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 32577	RESERVOIR - hydraulic oil	1
	D 32599	BREATHER AND DIPSTICK ASSEMBLY	1
2	25- 104	NUT - hex. (1/4" - 20 NC)	1
3	D 33155	BREATHER - hydraulic reservoir	1
4	D 33154	CAP - breather	1
5	D 32608	DIPSTICK - oil level	1
6	221- 4	PLUG - pipe (1/2" NPT)	1
7	25- 108	NUT - hex. (1/2" - 13 NC)	2
8	92- 8	WASHER - med. sect. lock (1/2")	2
9	221- 76	BUSHING - reducing (1-1/2" NPT to 1-1/4" NPT)	1
10	D 33743	STEM - hose, straight	1
11	D 33860	HOSE - suction (1-1/4" I.D. x 112" long) Used before fork lift serial number 4086099) Use items #2 thru 19	1
12	D 34492	HOSE - suction (1-1/4" I.D. x 94-1/2" long) Used after fork lift serial number 4086099	1
13	D 34297	TUBE - suction	1
14	R 15257	CLAMP - hose	1
15	13- 524	HHCS - 5/16" - 18 NC x 1-1/2"	1
16	92- 5	WASHER - med. sect. lock (5/16")	1
17	25- 105	NUT - hex. (5/16" - 18 NC)	1
18	D 34491	HOSE - suction (1-1/4" I.D. x 11" long)	1
19	214- 258	CLAMP - hose	2-4
20	D 33741	STEM - hose, 90°	1
21	218- 5011	SEAL - "O"ring	1
22	D 31254	PUMP - hydraulic, 20 G.P.M. @ 1900 R.P.M. @ 1600 P.S.I. Parts list page 81 (When stock is exhausted, use D41390)	1
	D 41390	PUMP - hydraulic, 20 G.P.M. @ 1900 R.P.M. @ 1600 P.S.I. (Parts list page 83)	1
23	13- 828	HHCS - 1/2" - 13 NC x 1-3/4"	2
24	92- 8	WASHER - med. sect. lock (1/2")	2
25	D 31108	COUPLING - female, pump drive	1
26	G 46150	SNAP RING - coupling	1
27	D 30569	SHAFT - pump drive	1
28	D 33740	ELBOW - adjustable, 90°	1
29	218- 5008	SEAL - "O"ring	1
30	D 33739	HOSE - hydraulic, pump to control valve (3/4" I.D. x 145" long)	1
31	D 33854	TRIM - rubber, side panel	1
32	D 33738	CLAMP - hose	2
33	13- 1020	HHCS - 5/8" - 11 NC x 1-1/4", clamp to torque tube	1
34	92- 10	WASHER - med. sect. lock (5/8")	1
35	13- 816	HHCS - 1/2" - 13 NC x 1", clamp to transmission cover	1
36	92- 8	WASHER - med. sect. lock (1/2")	1
37	D 27504	ADAPTER - 90°, swivel (Early production)	1
38	221- 1	PLUG - pipe, square head (1/8" NPT)	1
39	D 39474	ELBOW - adjustable, 90° (Late production)	1
40	221- 12	PLUG - pipe, square head (1/4" NPT)	1
41	218- 5008	SEAL - "O"ring	1
42	*D 28968	VALVE - hydraulic, control (Early production) Parts list page 85	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.

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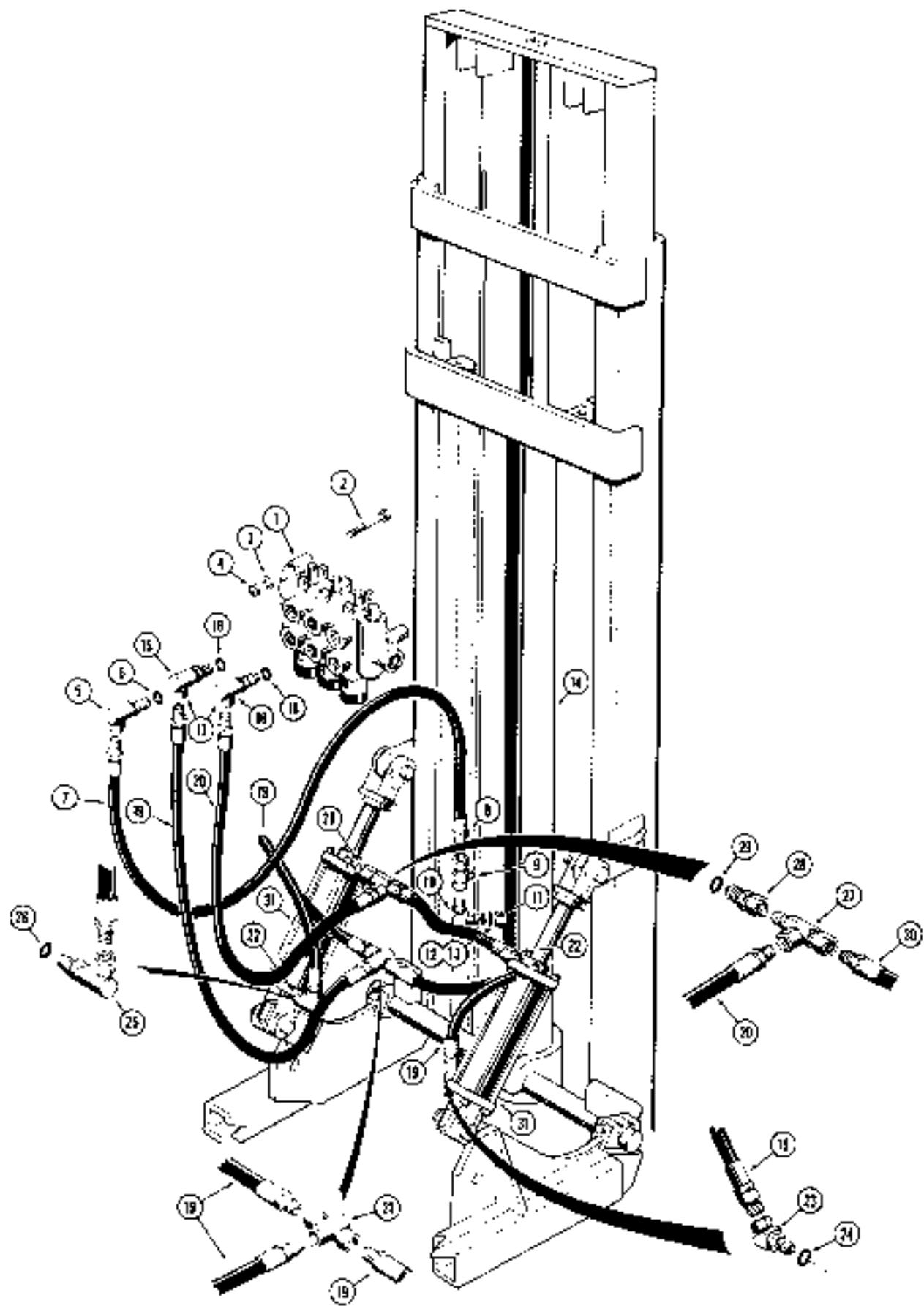


FORK LIFT PRIMARY HYDRAULICS

REF.	PART NO.	DESCRIPTION	REQ'D.
*D	39472	VALVE - hydraulic, control (Late production) Parts list page 87	1
43	13- 636	HICCS - 3/8" - 16 NC x 2-1/4"	3
44	92- 6	WASHER - med. serr. lock (3/8")	3
45	25- 106	NUT - hex. (3/8" - 16 NC)	3
46	D 33730	STEM - hose, 90° (Early production)	1
	D 39473	STEM - hose, 90° (Late production)	1
47	218- 5008	SEAL - "O"ring	1
48	221- 411	ELBOW - street, 90° (1/8" NPT)	1
49	D 29550	GAUGE - filter pressure	1
50	214- 258	CLAMP - hose	2
51	D 33736	HOSE - valve to filter (1" I.D. x 50" long)	1
52	D 24162	STEM - hose, 90° (At filter)	1
53	D 82254	FILTER - hydraulic oil	1
54	D 31674	HEAD - filter	1
	D 82212	ELEMENT KIT - filter	1
55	A 27994	SEAL - "O"ring	1
56	NSS	ELEMENT - filter	1
57	A 27577	SEAL - "O"ring	1
58	R 30645	HOUSING - filter	1
59	164- 71	SCREW - flat head, hex. socket (1/2" - 13 NC x 1")	2
60	D 33735	STEM - hose, straight	1
61	214- 258	CLAMP - hose	2
62	D 33737	HOSE - filter to reservoir (1" I.D. x 26-1/2" long)	1
63	D 24162	STEM - hose, 90° (At reservoir)	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fitting at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.



MODEL 530 CONSTRUCTION KING FORK LIFT 49**LIFT AND TILT CYLINDER HYDRAULICS**

REF.	PART NO.	DESCRIPTION	REORD.
1	*D 28968	VALVE - hydraulic, control (Early production) Part list page 851	1
	*D 39472	VALVE - hydraulic, control (Late production) Parts list page 871	1
2	13- 636	RHCS - 3/8" - 16 NC x 2-1/4"	3
3	92- 8	WASHER - med. sect. lock (3/8")	3
4	25- 106	NUT - hex. (3/8" - 16 NC)	3

LIFT CYLINDER HYDRAULICS

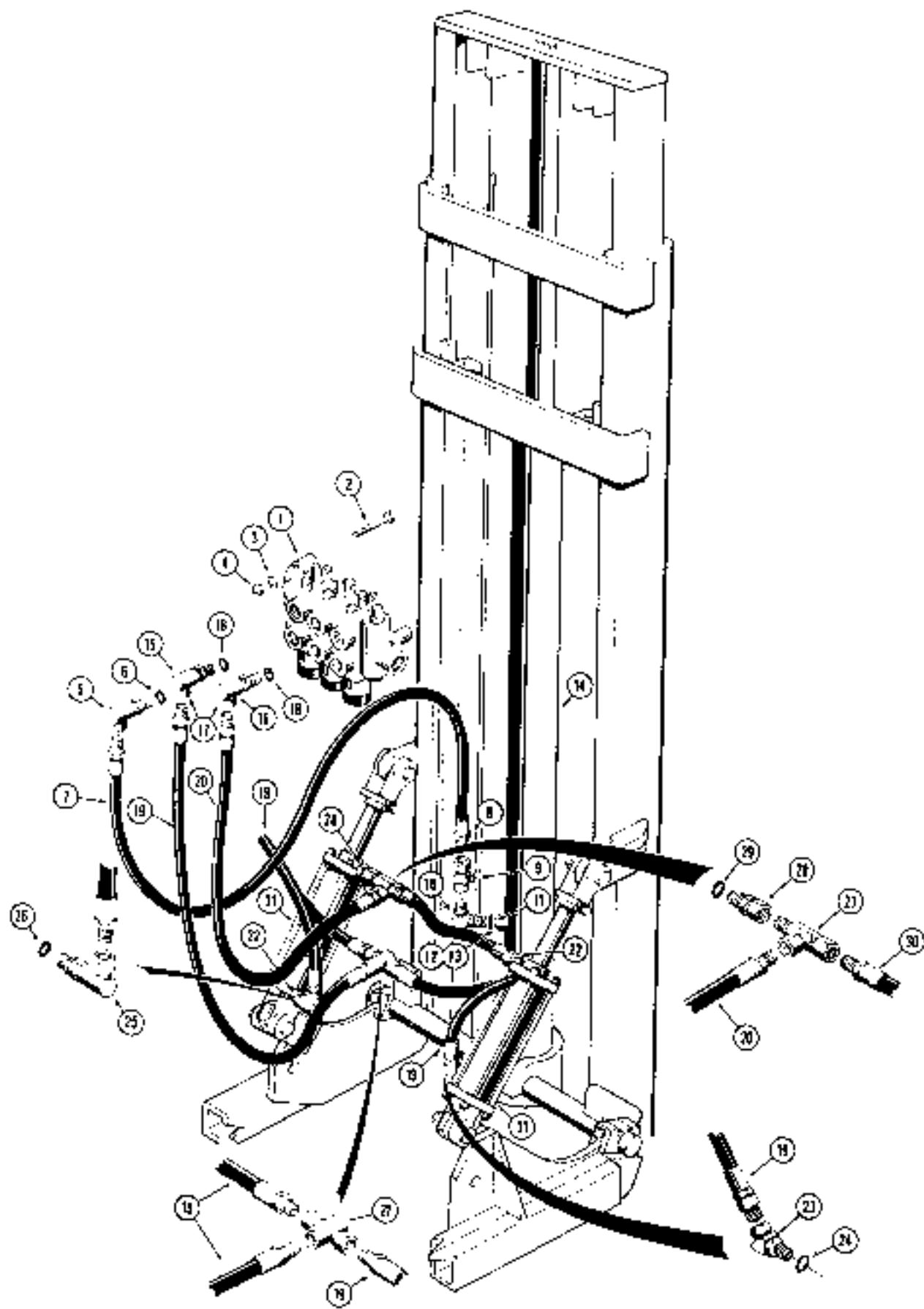
5	D 24170	ELBOW - 90°, adjustable (Early production)	1
	D 39460	ELBOW - 90°, adjustable (Late production)	1
6	218- 5007	SEAL - "O"ring (Use with D39460)	1
7	D 24169	HOSE - hydraulic, lower valve port to lift cylinder port (38" long)	1
8	D 28146	CONNECTOR - female, swivel (Early production only)	1
9	D 24177	VALVE - flow control (Early production)	1
	D 39459	VALVE - flow control (Late production)	1
10	D 33751	ELBOW - 90° (Early production)	1
	D 39458	ELBOW - 90°, adjustable (Late production)	1
11	218- 5007	SEAL - "O"ring	1
12	D 39475	ADAPTER - male (If used)	1
13	218- 5007	SEAL - "O"ring	1
14	D 24173	CYLINDER - hydraulic, lift (10' 6" standard mast) 3-1/2" I.D. x 63" stroke (Parts list page 57)	1
	D 36571	CYLINDER - hydraulic, lift (12' heavy duty mast) 3-1/2" I.D. x 72" stroke (Parts list page 57)	1
	60968	CYLINDER - hydraulic, lift (14' 3" standard and heavy duty mast) 3-1/2" I.D. x 85-1/2" stroke (Parts list page 59)	1
	D 24175	CYLINDER - hydraulic, lift (21' 6" standard mast) 4-3/4" I.D. x 85-1/2" stroke (Parts list page 59)	1

TI LT CYLINDER HYDRAULICS

15	D 33746	ADAPTER - 90°, swivel (Upper port) Early production	1
16	D 33744	ADAPTER - 90°, (Restrictur) Lower port (Early production)	1
17	D 39462	ELBOW - 90°, adjustable (Upper and lower ports) Late production	2
18	218- 5007	SEAL - "O"ring	1
19	D 33748	HOSE - hydraulic, upper valve port to lower port of tilt cylinders (10" long)	3
20	D 33745	HOSE - hydraulic, lower valve port to upper port of tilt cylinders (32" long)	1
21	D 33747	TEE - female, swivel	1
22	221- 89	BUSHING - reducing, R.H. cylinder (1/2" NPT to 3/8" NPT) Early production	2
23	D 33754	ELBOW - street, 45° (Lower port R.H. cylinder) Early production	1
	D 39463	ELBOW - adjustable, 45° (Lower port R.H. cylinder) Late production	1
24	218- 5008	SEAL - "O"ring	1
25	D 33746	ADAPTER - 90° (Lower port L.H. cylinder) Early production	1

*NOTE: **EARLY PRODUCTION** Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic control valve and cylinder ports. **LATE PRODUCTION** Fork Lifts can be identified by their "O"ring type fittings at hydraulic control valve and cylinder ports.

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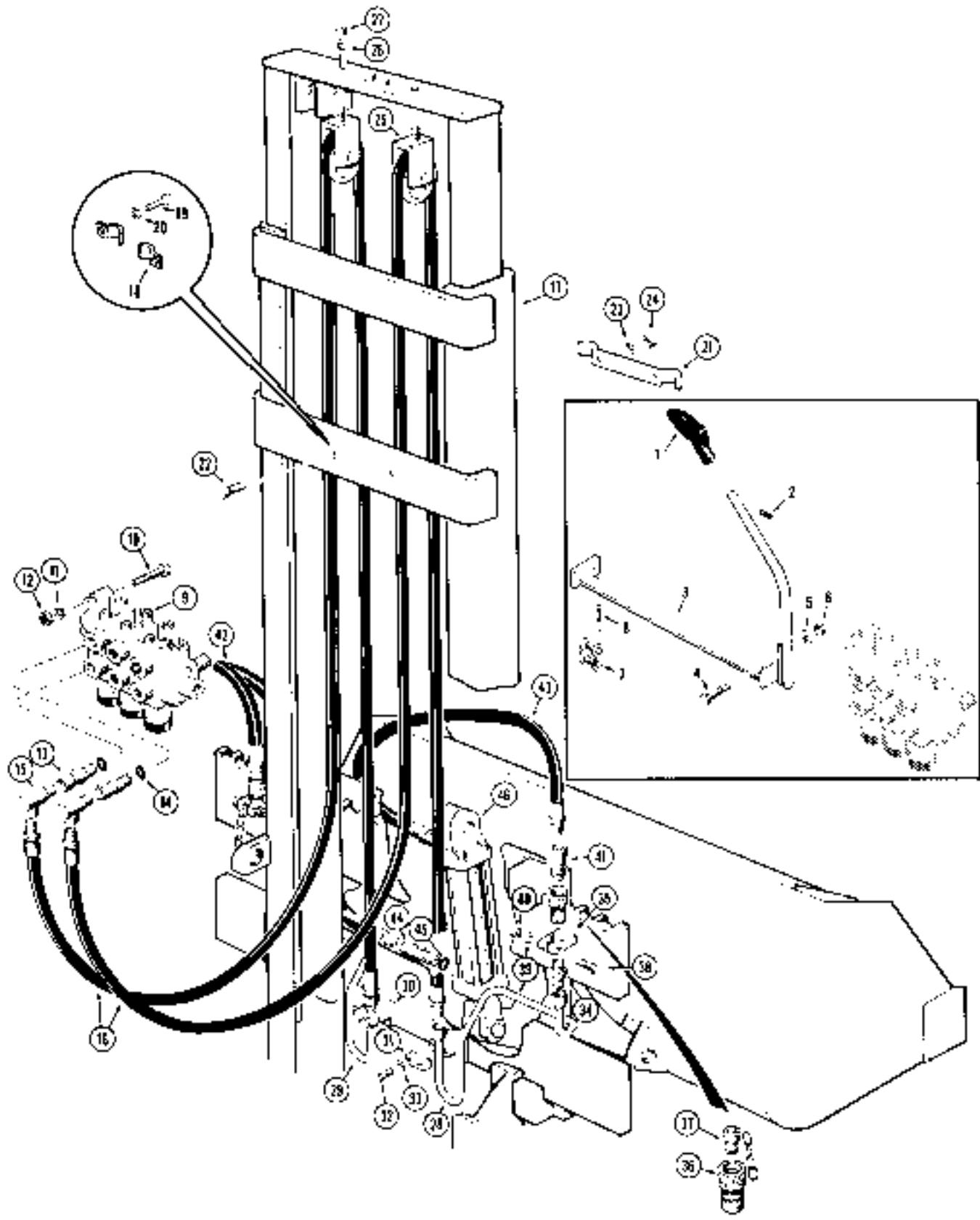


LIFT AND TILT CYLINDER HYDRAULICS

REF.	PART NO.	DESCRIPTION	REQ'D.
TILT CYLINDER HYDRAULICS			
	D 39461	ELBOW - 90°, adjustable (Lower port L.H. cylinder) Late production	1
26	218- 5006	SEAL - "O"ring	1
27	D 33750	TEE - adapter, restrictor (Use with D24002, 3-1/2" I.D. and D24080, 3" I.D. tilt cylinders) Early production	1
	D 39190	TEE - restrictor (Use with D39464, 3" I.D. tilt cylinders on 21'6" mast) Late production	1
	D 39191	TEE - restrictor (Use with D39465, 3-1/2" I.D. tilt cylinders on 10'6", 12' and 14'3" masts) Late production	1
28	D 39192	ADAPTER - straight male, swivel (Upper part R.H. and L.H. tilt cylinders) Late production	2
29	218- 5006	SEAL - "O"ring	1
30	D 33749	HOSE - hydraulics, to upper port of tilt cylinder (27' long) ..	1
31 *D	27002	CYLINDER - hydraulic, tilt (3-1/2" I.D. x 10" stroke) Early production 10'6", 12' and 14'3" masts (Parts list page 65) ..	2
*D	39465	CYLINDER - hydraulic, tilt (3-1/2" I.D. x 10" stroke) Late production 10'6", 12' and 14'3" masts (Parts list page 73) ..	2
*D	24080	CYLINDER - hydraulic, tilt (3" I.D. x 6" stroke) Early production 21'6" mast (Parts list page 61)	2
*D	39464	CYLINDER - hydraulic, tilt (3" I.D. x 6" stroke) Late production 21'6" mast (Parts list page 71)	2

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.

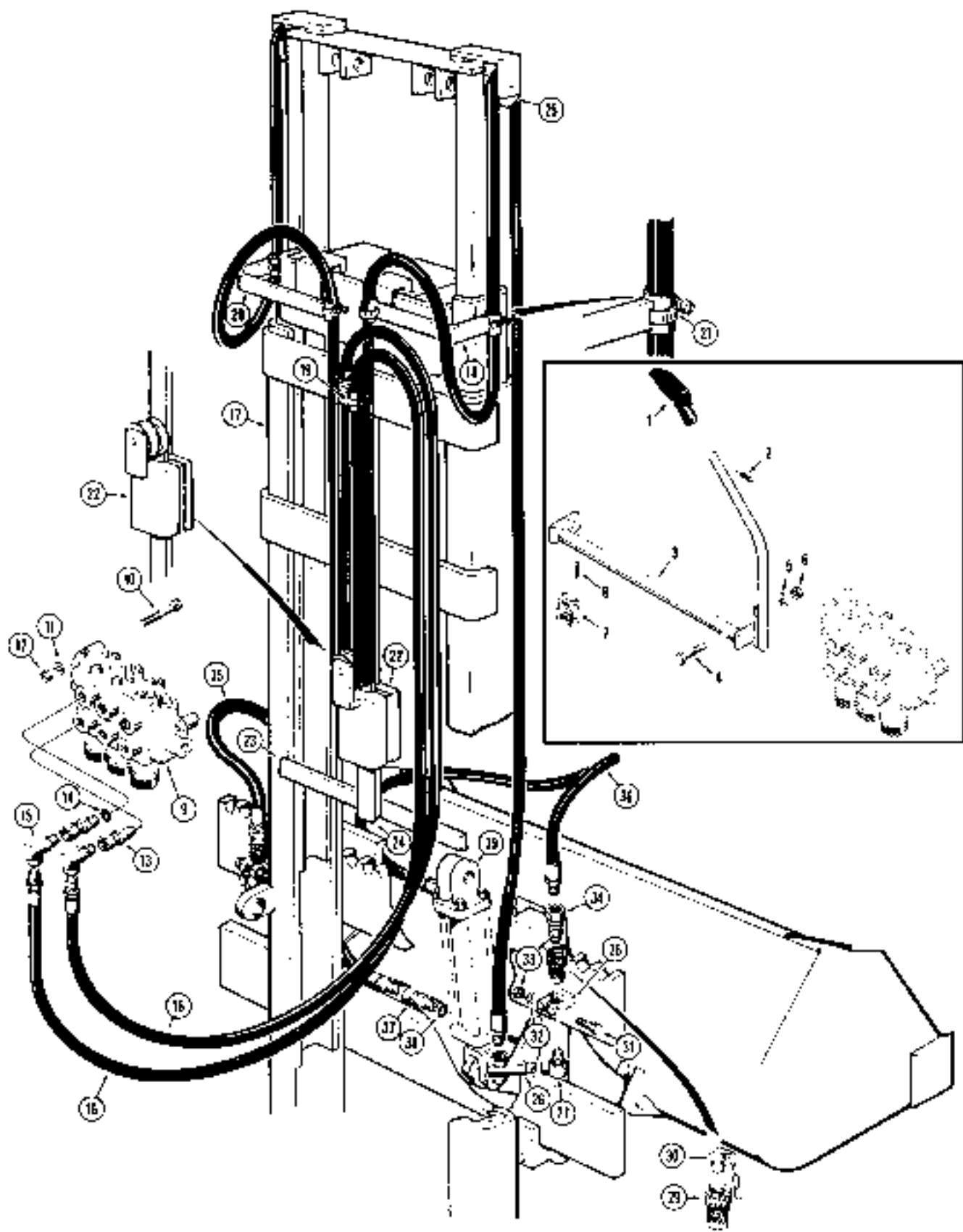


MODEL 530 CONSTRUCTION KING FORK LIFT 53

LOADER BUCKET HYDRAULICS
STANDARD 10' 6" AND 14' 3" MASTS

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24288	LEVER ASSEMBLY - loader bucket control	1
1	D 24184	KNOB - lever	1
2	138- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	13- 632	HHCS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	132- 6	PIN - cotter, 1/16" dia. x 5/8"	2
9	*D 28968	VALVE - hyd., control (Early production) Parts list 85	1
	*D 39472	VALVE - hyd., control (Late production) Parts list page 87	1
10	13- 636	HHCS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	D 39479	ADAPTER - straight male (Late production)	2
14	218- 5007	SEAL - "O"ring	1
15	D 24170	ADAPTER - 90°, swivel	2
16	D 24280	HOSE - hydraulic, control valve to tube (Use with standard 10' 6" mast) 176" long	2
	D 24281	HOSE - hydraulic, control valve to tube (Use with standard 14' 3" mast) 216" long	2
17	REF.	MAST ASSEMBLY - standard (See pages 9 and 11 for options)	1
18	D 24282	CLAMP - hose (Early production)	2
19	61- 416	SCREW - hex. socket head (1/4" - 20 NC x 1")	2
20	92- 4	WASHER - med. sect. lock (1/4")	2
21	D 39478	CLAMP - hose (Late production)	1
22	13- 524	HHCS - 5/16" - 18 NC x 1-1/2"	2
23	92- 5	WASHER - med. sect. lock (5/16")	2
24	25- 105	NUT - hex. (5/16" - 18 NC)	2
25	D 24277	PULLEY - hose guide	2
26	92- 6	WASHER - med. sect. lock (3/8")	1
27	25- 106	NUT - hex. (3/8" - 16 NC)	1
28	D 24283	TUBE - hydraulic, to quick disconnect, R.H.	1
29	D 24284	TUBE - hydraulic, to quick disconnect, L.H.	1
	D 24256	BRACKET ASSEMBLY - tubing	2
30	D 24278	BRACKET - tubing (Welded to lower backing plate)	1
31	D 24229	CLAMP - tubing	1
32	13- 416	HHCS - 1/4" - 20 NC x 1"	4
33	92- 4	WASHER - med. sect. lock (1/4")	4
34	D 24285	FITTING - tube, male (Special)	2
35	D 24279	BRACKET - quick disconnect (Welded to upper backing plate)	2
36	D 24286	COUPLING - quick disconnect (Female half)	2
37	D 24287	CAP - dust, quick disconnect	2
38	13- 540	HHCS - 5/16" - 18 NC x 2-1/2"	2
39	92- 5	WASHER - med. sect. lock (5/16")	2
40	25- 105	NUT - hex. (5/16" - 18 NC)	2
41	D 24262	COUPLING - quick disconnect (Male half)	2
42	D 24259	HOSE - hydraulic, coupling to lower port (36" long)	1-2
43	D 24260	HOSE - hydraulic, coupling to upper port (32" long) When stock is exhausted use D24259	1
44	D 39471	CONNECTOR - straight male (Use with D39464 cylinder)	2
45	218- 5006	SEAL - "O"ring	1
46	*D 24080	CYLINDER - hydraulic, loader bucket (3" I.D. x 6" stroke) Early production (Parts list page 61)	1
	*D 39464	CYLINDER - hydraulic, loader bucket (3" I.D. x 6" stroke) Late production (Parts list page 71)	1

*NOTE: EARLY PRODUCTION has NPT fittings; LATE PRODUCTION has "O"ring fittings at hydraulic valve and cylinder ports.

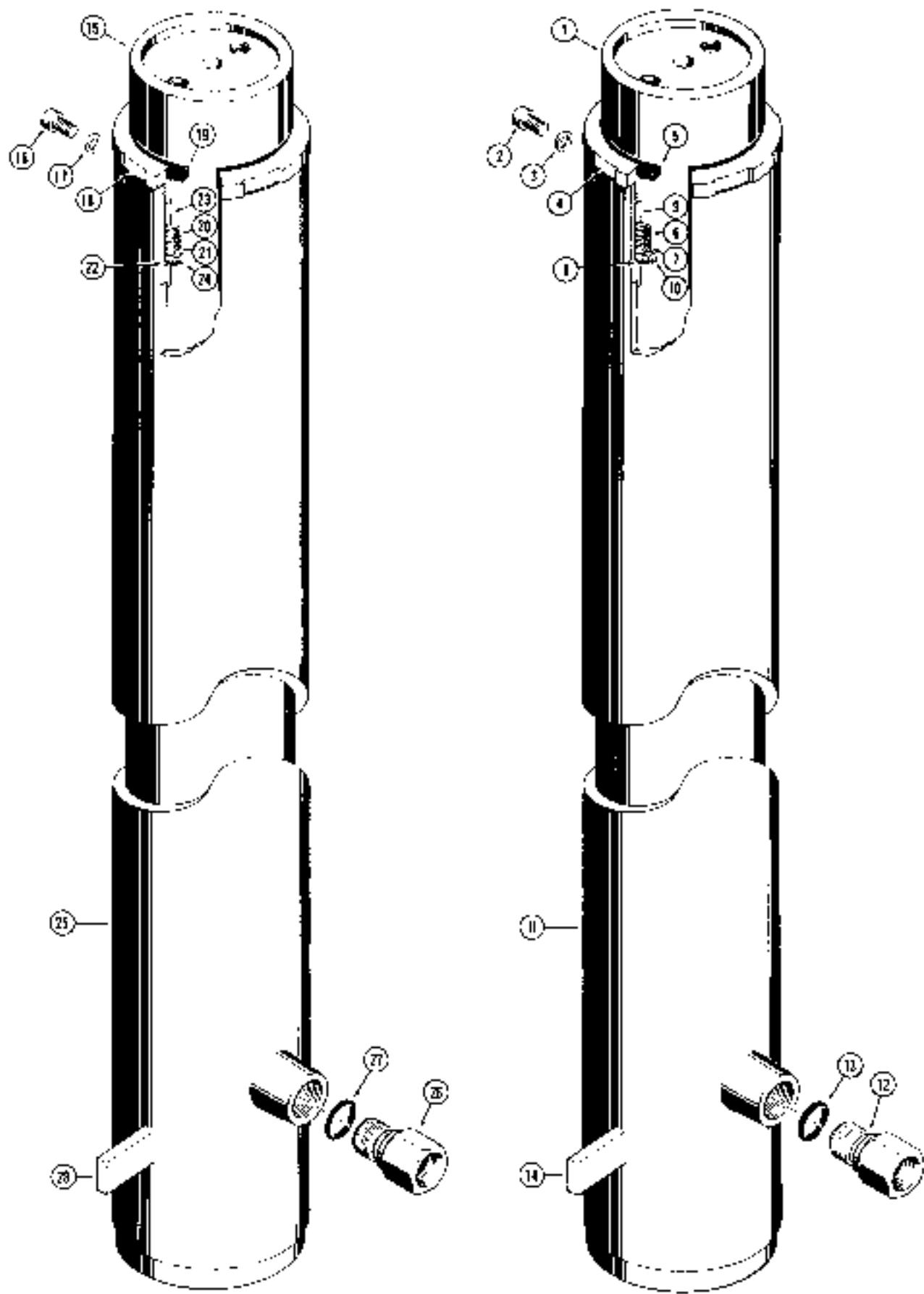


**LOADER BUCKET HYDRAULICS
STANDARD 21' 6" MAST**

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24288	LEVER ASSEMBLY - loader bucket control	1
1	D 24184	KNOB - lever	1
2	I38- 57	PIN - roll, 1/8" dia. x 3/4"	1
3	NSS	LEVER - control	1
4	I3- 632	HHCS - 3/8" - 16 NC x 2"	2
5	92- 6	WASHER - med. sect. lock (3/8")	2
6	25- 106	NUT - hex. (3/8" - 16 NC)	2
7	D 24140	LINK - connecting	1
8	I32- 6	PIN - cotter, 1/16" dia. x 5/8"	2
9	*D 26968	VALVE - hydraulic, control (Early production) Parts list page 65	1
	*D 39472	VALVE - hydraulic, control (Late production) Parts list page 87	1
10	I3- 638	HHCS - 3/8" - 16 NC x 2-1/4"	3
11	92- 6	WASHER - med. sect. lock (3/8")	3
12	25- 106	NUT - hex. (3/8" - 16 NC)	3
13	D 30479	ADAPTER - straight male (Late production)	2
14	218- 5007	SEAL - "O"ring	1
15	D 24170	ADAPTER - 90°, swivel	2
16	D 24300	HOSE - hydraulic, control valve to quick disconnect (332" long)	2
17	D 24238	MAST ASSEMBLY - standard 21' 6" mast (See parts list pages 18 and 19 for component parts)	1
18	D 24297	BRACKET - hose, R.H.	1
19	D 24298	BRACKET - hose, center	1
20	D 24296	BRACKET - hose, L.H.	1
21	214- 253	CLAMP - hose	6
22	D 24292	COUNTERWEIGHT - hydraulic hose	1
23	D 24299	SUPPORT - counterweight guide	1
24	D 24293	GUIDE - counterweight	1
25	D 24294	PULLEY - hose guide	2
26	D 24295	ADAPTER - 90°, swivel	2
27	217- 22	ELBOW - street, 90°	2
28	D 24279	BRACKET - quick disconnect (Welded to upper backing plate)	2
29	D 24286	COUPLING - quick disconnect (Female half)	2
30	D 24287	CAP - dust, quick disconnect	2
31	I3- 540	HHCS - 5/16" - 18 NC x 2-1/2"	2
32	92- 5	WASHER - med. sect. lock (5/16")	2
33	25- 105	NUT - hex. (5/16" - 18 NC)	2
34	D 24262	COUPLING - quick disconnect (Male half)	2
35	D 24259	HOSE - hydraulic, coupling to lower port (36" long)	1-2
36	D 24260	HOSE - hydraulic, coupling to upper port (32" long) When stock is exhausted, use D24259	1
37	D 39471	CONNECTOR - straight male (Late production) Use with D39464 cylinder	2
38	218- 5006	SEAL - "O"ring	1
39	*D 24080	CYLINDER - hydraulic, loader bucket (3" I.D. x 6" stroke) Early production (Parts list page 61)	1
	*D 39464	CYLINDER - hydraulic, loader bucket (3" I.D. x 6" stroke) Late production (Parts list page 71)	1

*NOTE: EARLY PRODUCTION Fork lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork lifts can be identified by their "O" ring type fittings at hydraulic valve and cylinder ports.



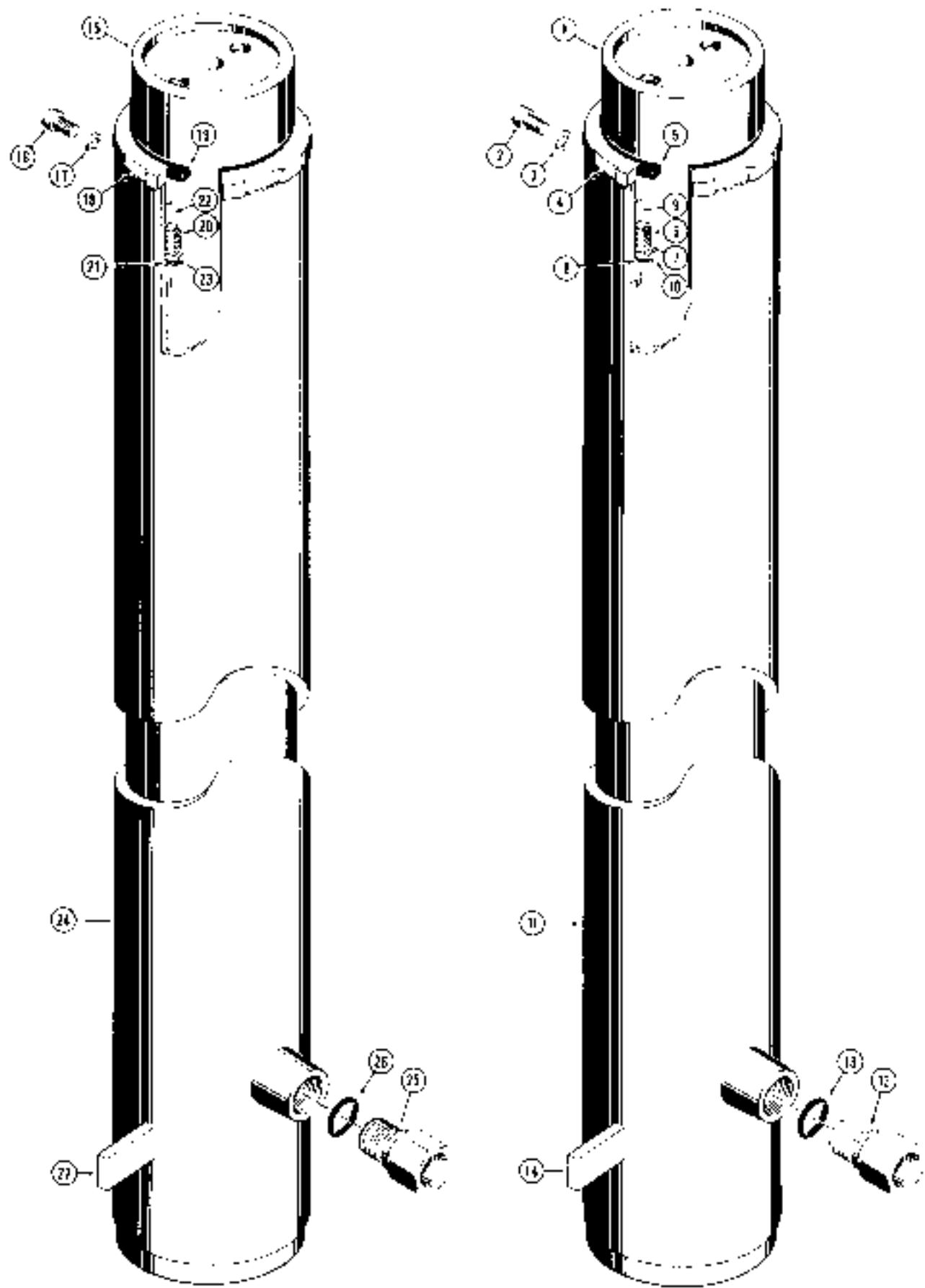
MODEL 530 CONSTRUCTION KING FORK LIFT 57

D24173 LIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 24173	CYLINDER - hydraulic, lift (3-1/2" I.D. x 63" stroke) Standard 10' 6" mast	1
1	NSS	PISTON - tube assembly	1
2	178- 426	SCREW - bleeder, hex. socket head (1/4" - 20 NC x 3/8")	1
3	D 24252	WASHER - bleeder screw, special	1
4	60955	NUT - cylinder packing	1
	D 28327	KIT - packing	1
5	NSS	RING - wiper	1
6	NSS	PACKING - chevron, fabric	3
7	NSS	PACKING - chevron, leather	2
8	NSS	RING - wire, spring	1
9	D 28337	SLEEVE - packing, upper	1
10	60954	RING - packing, lower	1
11	NSS	TUBE - cylinder	1
12	D 39475	CONNECTOR - male (If used)	1
13	218- 5007	SEAL - "O"ring	1
14	D 26094	RETAINER - lift cylinder	1

D36571 LIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
	D 36571	CYLINDER - hydraulic, lift (3-1/2" I.D. x 72" stroke) Heavy duty 12' mast	1
15	NSS	PISTON - tube assembly	1
16	178- 426	SCREW - bleeder, hex. socket head (1/4" - 20 NC x 3/8")	1
17	D 24252	WASHER - bleeder screw, special	1
18	60955	NUT - cylinder packing	1
	D 28327	KIT - packing	1
19	NSS	RING - wiper	1
20	NSS	PACKING - chevron, fabric	3
21	NSS	PACKING - chevron, leather	2
22	NSS	RING - wire, spring	1
23	D 28337	SLEEVE - packing, upper	1
24	60954	RING - packing, lower	1
25	NSS	TUBE - cylinder	1
26	D 39475	CONNECTOR - male (If used)	1
27	218- 5007	SEAL - "O"ring	1
28	E 26094	RETAINER - lift cylinder	1



MODEL 530 CONSTRUCTION KING FORK LIFT 69

60969 LIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
	60969	CYLINDER - hydraulic, lift (3-1/2" I.D. x 85-1/2" stroke)	
1	NSS	14' 3" Standard and Heavy Duty masts	1
2	178- 426	PISTON - tube assembly	1
3	D 24252	SCREW - bleeder, hex. socket head (1/4" - 20 NC x 3/8")	1
4	60965	WASHER - bleeder screw, special	1
5	D 28327	NUT - cylinder packing	1
6	NSS	KIT - packing	1
7	NSS	RING - wiper	1
8	NSS	PACKING - chevron, fabric	3
9	NSS	PACKING - chevron, leather	2
10	NSS	RING - wire, spring	1
11	D 28337	SLEEVE - packing, upper	1
12	60954	RING - packing, lower	1
13	D 39475	TUBE - cylinder	1
14	218- 5007	CONNECTOR - male (If used)	1
15	D 26094	SEAL - "O"ring	1
16		RETAINER - lift cylinder	1

024178 LIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
	U 24178	CYLINDER - hydraulic, lift (4-3/4" I.D. x 85-1/2" stroke)	
15	NSS	Standard 21' 6" mast	1
16	178- 426	PISTON - tube assembly	1
17	D 24252	SCREW - bleeder, hex. socket head (1/4" - 20 NC x 3/8")	1
18	D 32582	WASHER - bleeder screw, special	1
19	D 32579	NUT - cylinder packing	1
20	NSS	KIT - packing	1
21	NSS	RING - wiper	1
22	NSS	PACKING - chevron	5
23	NSS	RING - wire, spring	1
24	D 32581	SLEEVE - packing, upper	1
25	D 32580	RING - packing, lower	1
26	NSS	TUBE - cylinder	1
27	D 39475	CONNECTOR - male (If used)	1
28	218- 5007	SEAL - "O"ring	1
29	D 26094	RETAINER - lift cylinder	1

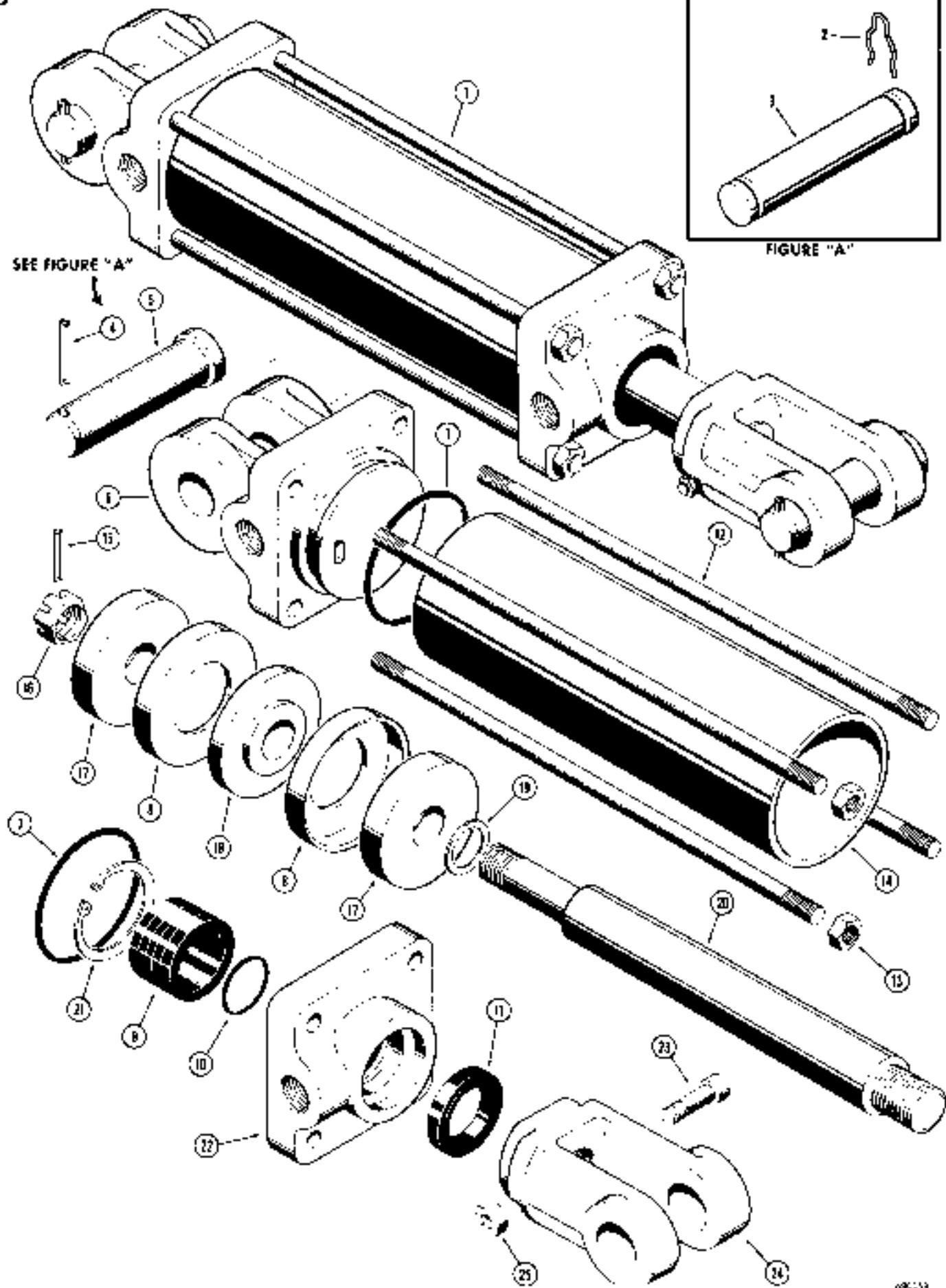


FIGURE "A"

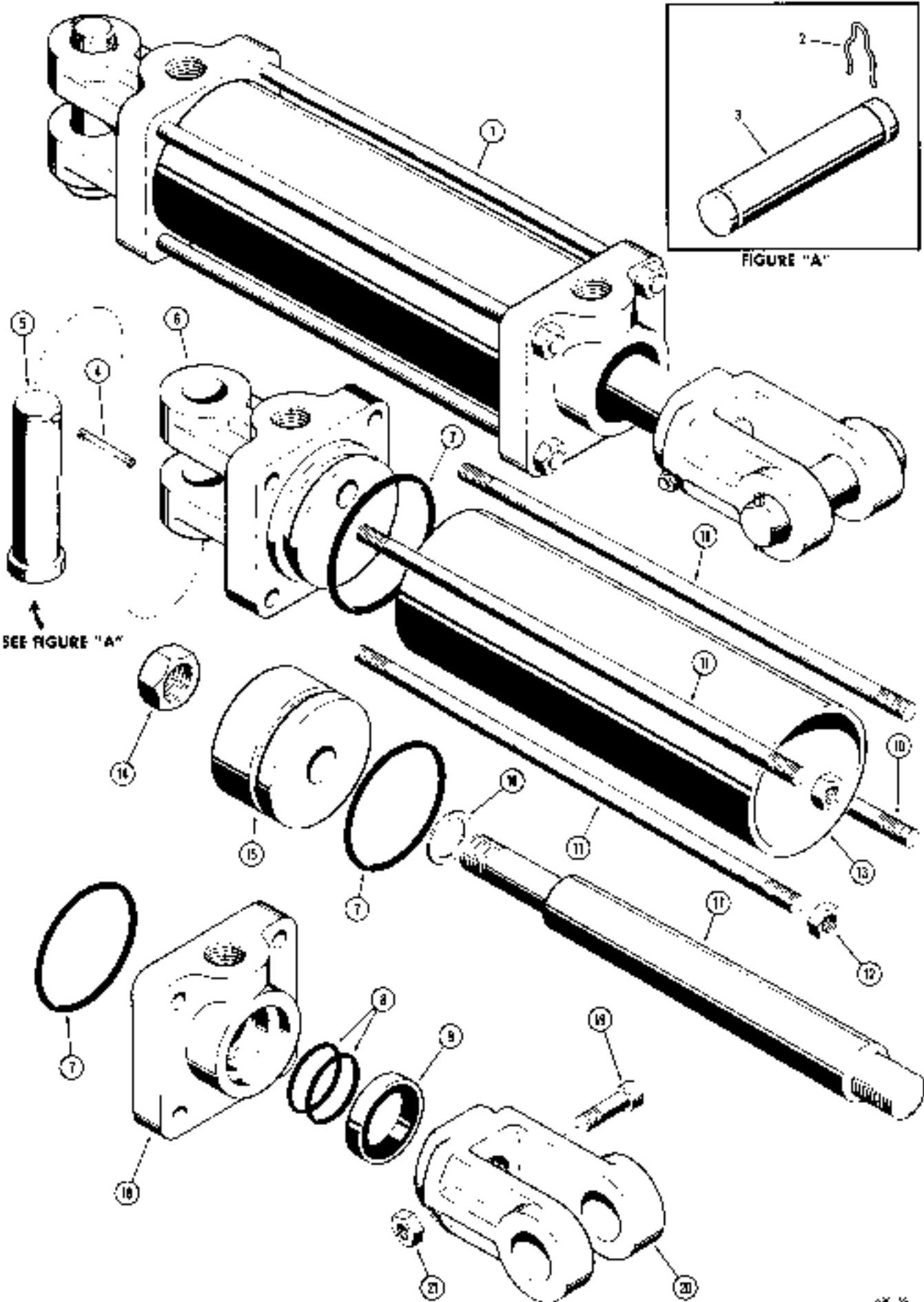
MODEL 630 CONSTRUCTION KING FORK LIFT 61

D24080 TILT AND LOADER BUCKET CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1	*D 24080	CYLINDER - hydraulic, tilt and loader bucket (3" I.D. x 8" stroke) Used on early production* 21' 6" mast as tilt cylinder and on all early production loader bucket attachments	UAR
2	D 24084	CLIP - retaining, use with D24083 mounting pin	4
3	D 24083	PIN - cylinder mounting, when stuck is exhausted use D36819	2
4	138- 142	PIN - roll, 1/4" dia. x 2"	2
5	D 36819	PIN - cylinder mounting	2
6	D 24081	CAP - cylinder, closed end	1
	D 24093	KIT - cylinder packing	1
7	NSS	SEAL - "O" ring, end cap	2
8	NSS	CUP - piston	2
9	NSS	PACKING - piston (Set of 5)	1
10	NSS	SEAL - "O" ring, piston rod	1
11	NSS	SEAL - rod wiper	1
12	D 24098	ROD - tie	4
13	25- 107	NUT - hex. (7/16" - 14 NC)	8
14	D 24085	TUBE - cylinder	1
15	138- 79	PIN - roll, 5/32" dia. x 1-1/4" (Use with 25-2312)	1
16	25- 1112	NUT - hex., piston rod (3/4" - 16 NF) If used	1
	25- 2312	NUT - hex., castle (3/4" - 16 NF) Use with 138-79	1
17	D 24089	SPACER - cup	2
18	D 24088	PISTON - cylinder	1
19	D 24091	GASKET - piston	1
20	D 24090	ROD - piston	1
21	D 24092	RING - retaining, packing	1
22	D 24094	CAP - cylinder, rod end	1
23	61- 628	SCREW - hex. socket head, 9/8" - 16 NC x 1-3/4"	1
24	D 24097	YOKES - piston rod	1
25	25- 106	NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.



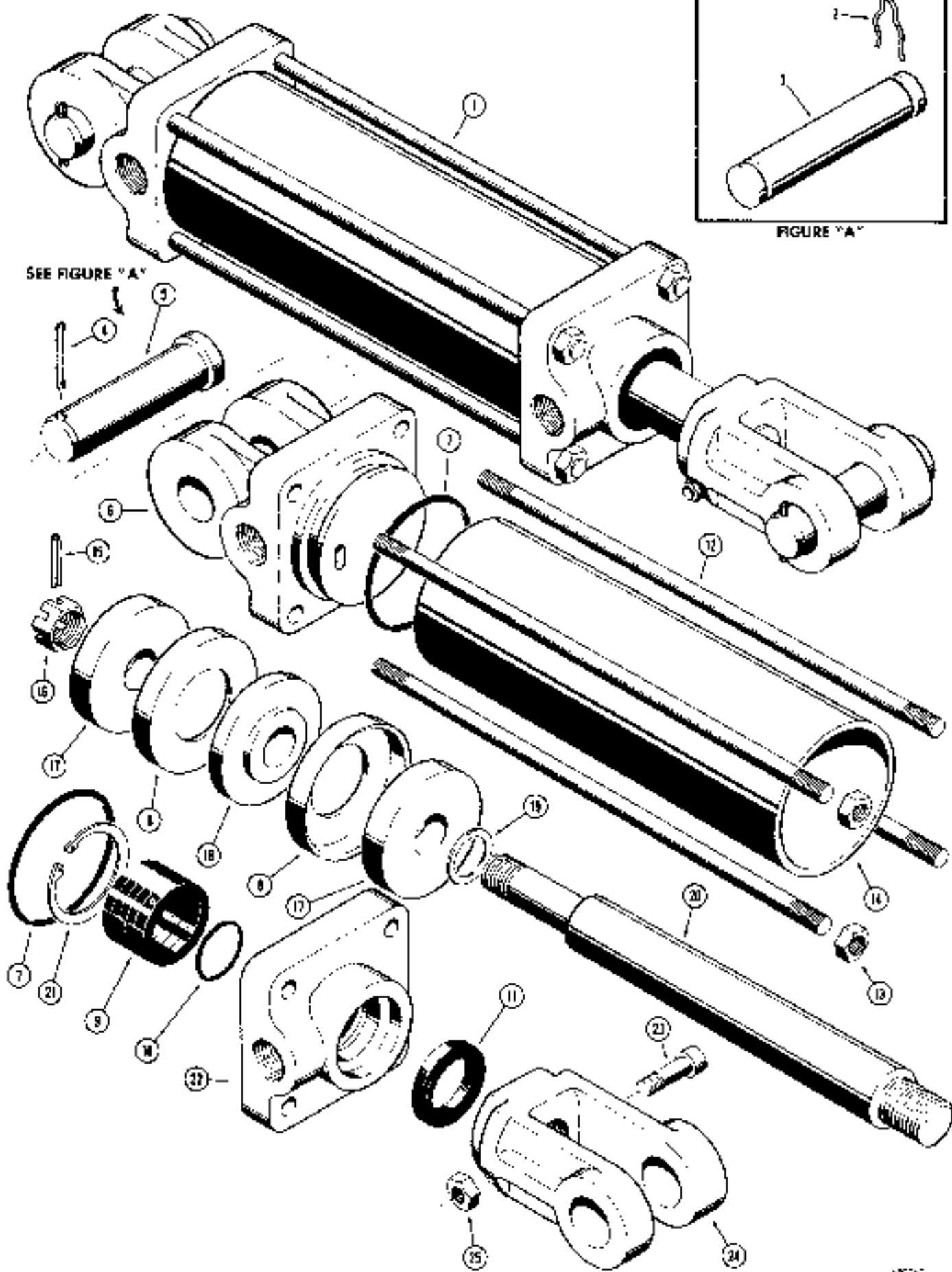
MODEL 630 CONSTRUCTION KING FORK LIFT 63

D24102 SIDE SHIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REORD.
1 *D	24102	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Early production	1
2 D	24084	CLIP - retaining, use with D24083 mounting pin	4
3 D	24083	PIN - cylinder mounting, when stock is exhausted, use (1) 138-142 and (1) D36819	1
4	138- 142	PIN - roll, 1/4" dia. x 2"	2
5 D	36819	PIN - cylinder mounting	2
6 D	24103	CAP - cylinder, closed end	1
	D 24118	KIT - cylinder packing	1
7	NSS	SEAL - "O"ring, end caps and piston	3
8	NSS	SEAL - "O"ring, piston rod	2
9	NSS	SEAL - rod wiper	1
10 D	28959	ROD - tie (11" long)	2
11 D	28147	ROD - tie, cylinder guard mounting (11-1/4" long)	2
12 25- 106		NUT - hex (3/8" - 16 NC)	8
13 D	24109	TUBE - cylinder	1
14 25- 1612		NUT - hex., jam (3/4" - 16 NF)	1
15 D	24105	PISTON - cylinder	1
16 D	24091	GASKET - piston	1
17 D	24106	ROD - piston	1
18 D	24112	CAP - cylinder, rod end	1
19 61- 628		SCREW - hex. socket head, 3/8" - 16 NC x 1-3/4"	1
20 D	24087	YODE - piston rod	1
21 25- 106		NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.



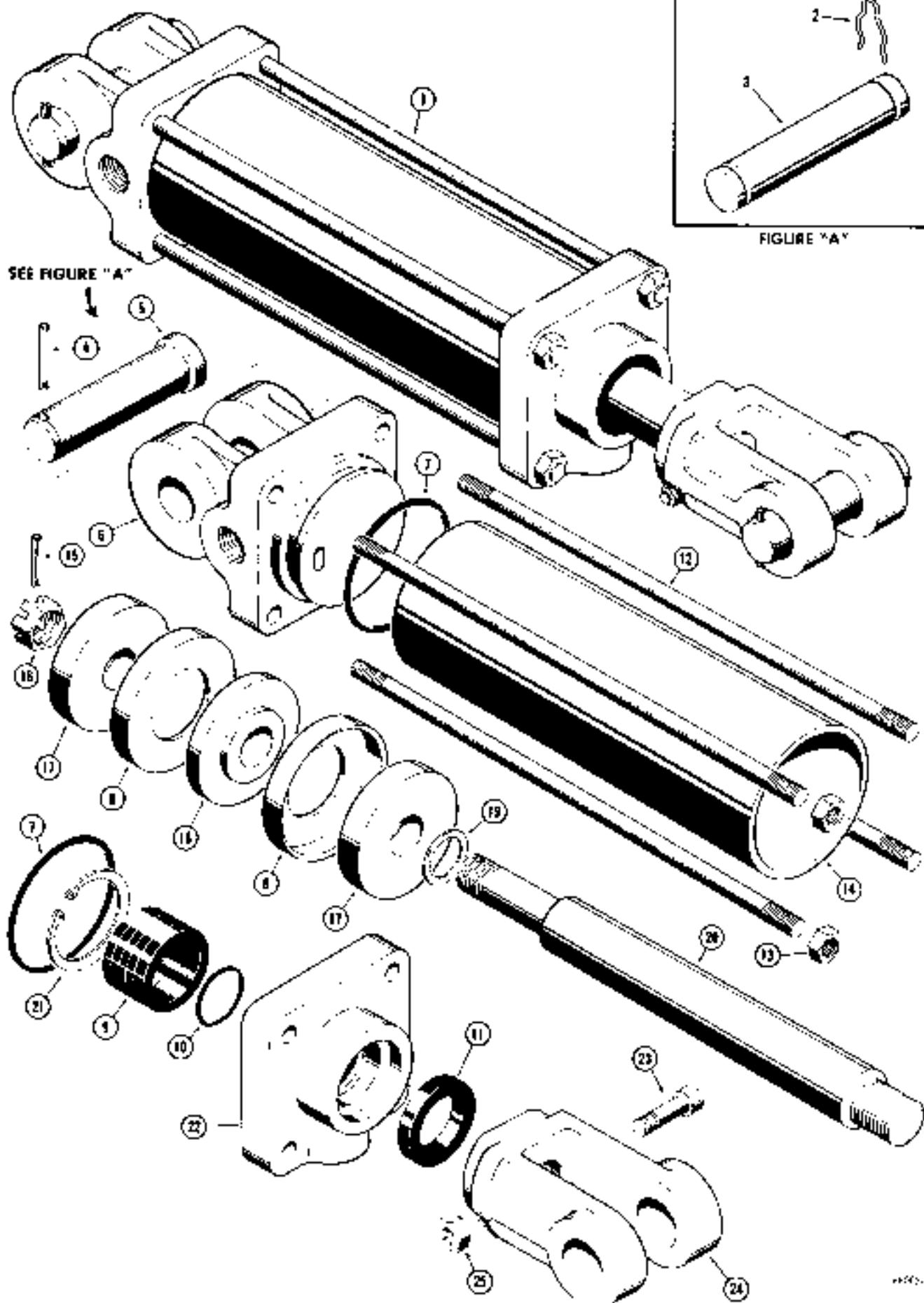
MODEL 630 CONSTRUCTION KING FORK LIFT 65

D27002 TILT AND LOG CLAMP CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1 *D	27002	CYLINDER - hydraulic, tilt or log clamp (3-1/2" I.D. x 10" stroke) Used on early production 10' 6", 12' and 14' 3" masts as tilt cylinder an on early production log clamp attachments	UAR
2	D 24084	CLIP - retaining, use with D24083 mounting pls	4
3	D 24083	PIN - cylinder mounting, when stock is exhausted use (1) 138-142 and (1) D36819	2
4	138- 142	PIN - roll, 1/4" dia. x 2"	2
5	D 36819	PIN - cylinder mounting	2
6	D 24120	CAP - cylinder, closed end	1
	D 24127	KIT - cylinder packing	1
7	NSS	SEAL - "O" ring, end caps	2
8	NSS	CUP - piston	2
9	NSS	PACKING - piston (Set of 5)	1
10	NSS	SEAL - "O" ring, piston rod	1
11	NSS	SEAL - rod wiper	1
12	D 24138	ROD - tie	4
13	25- 108	NUT - hex. (1/2" - 13 NC)	8
14	D 24130	TUBE - cylinder	1
15	138- 79	PIN - roll, 5/32" dia. x 1-1/4" (Use with 25-2316)	1
16	25- 1118	NUT - hex., piston rod (1" - 14 NF) If used	1
	25- 2316	NUT - hex., castle (1" - 14 NF) Use with 138-79	1
17	D 24133	SPACER - cup	2
18	D 24132	PISTON - cylinder	1
19	D 24135	GASKET - piston	1
20	D 28360	ROD - piston	1
21	D 24092	RING - retaining, packing	1
22	D 24137	CAP - cylinder, rod end	1
23	61- 628	SCREW - hex. socket head, 3/8" - 16 NC x 1-3/4"	1
24	D 24097	YOKE - piston rod	1
25	25- 106	NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O" ring type fittings at hydraulic valve and cylinder ports.



MODEL 530 CONSTRUCTION KING FORK LIFT 87

D34438 LOG CLAMP CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1 *D	34438	CYLINDER - hydraulic, log clamp R.H. (3-1/2" I.D. x 10" stroke) Used on intermediate production log clamp attachments	1
2	D 24084	CLIP - retaining, use with D24063 mounting pin	4
3	D 24089	PIN - cylinder mounting, when stock is exhausted use (1) 138-142 and (1) D36819	2
4	138- 142	PIN - roll, 1/4" dia. x 2"	2
5	D 36819	PIN - cylinder mounting	2
6	D 24120	CAP - cylinder, closed end	1
	D 24127	KIT - cylinder packing	1
7	NSS	SEAL - "O"ring, end cap	2
8	NSS	CUP - piston	2
9	NSS	PACKING - piston (Set of 5)	1
10	NSS	SEAL - "O"ring, piston rod	1
11	NSS	SEAL - rod wiper	1
12	D 24138	ROD - tie	4
13	25- 108	NUT - hex, (1/2" - 18 NC)	8
14	D 24130	TUBE - cylinder	1
15	138- 79	PIN - roll, 5/32" dia. x 1-1/4"	1
16	25- 2316	NUT - hex., castle (1" - 14 NF)	1
17	D 24133	SPACER - cup	2
18	D 24132	PISTON - cylinder	1
19	D 24135	GASKET - piston	1
20	D 28360	ROD - piston	1
21	D 24092	RING - retaining, packing	1
22	D 24137	CAP - cylinder, rod end	1
23	81- 628	SCREW - hex. socket head. 3/8" - 16 NC x 1-3/4"	1
24	D 24097	YODE - piston rod	1
25	25- 106	NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY AND INTERMEDIATE PRODUCTION Log Clamp Attachments can be identified by their tapered pipe thread type fittings at the cylinder ports.

LATE PRODUCTION Log Clamp Attachments can be identified by their "O"ring type fittings at the cylinder ports.

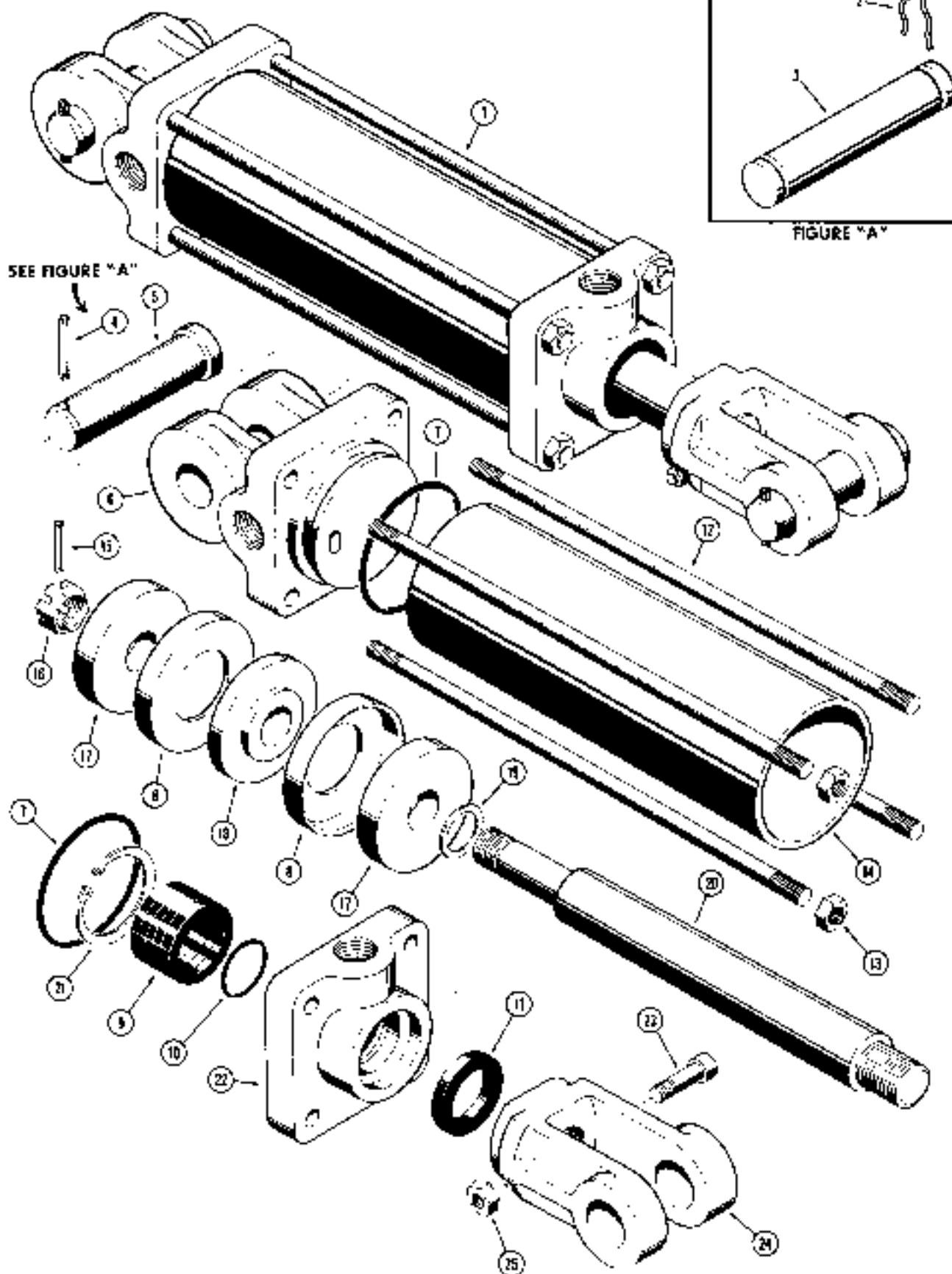


FIGURE "A"

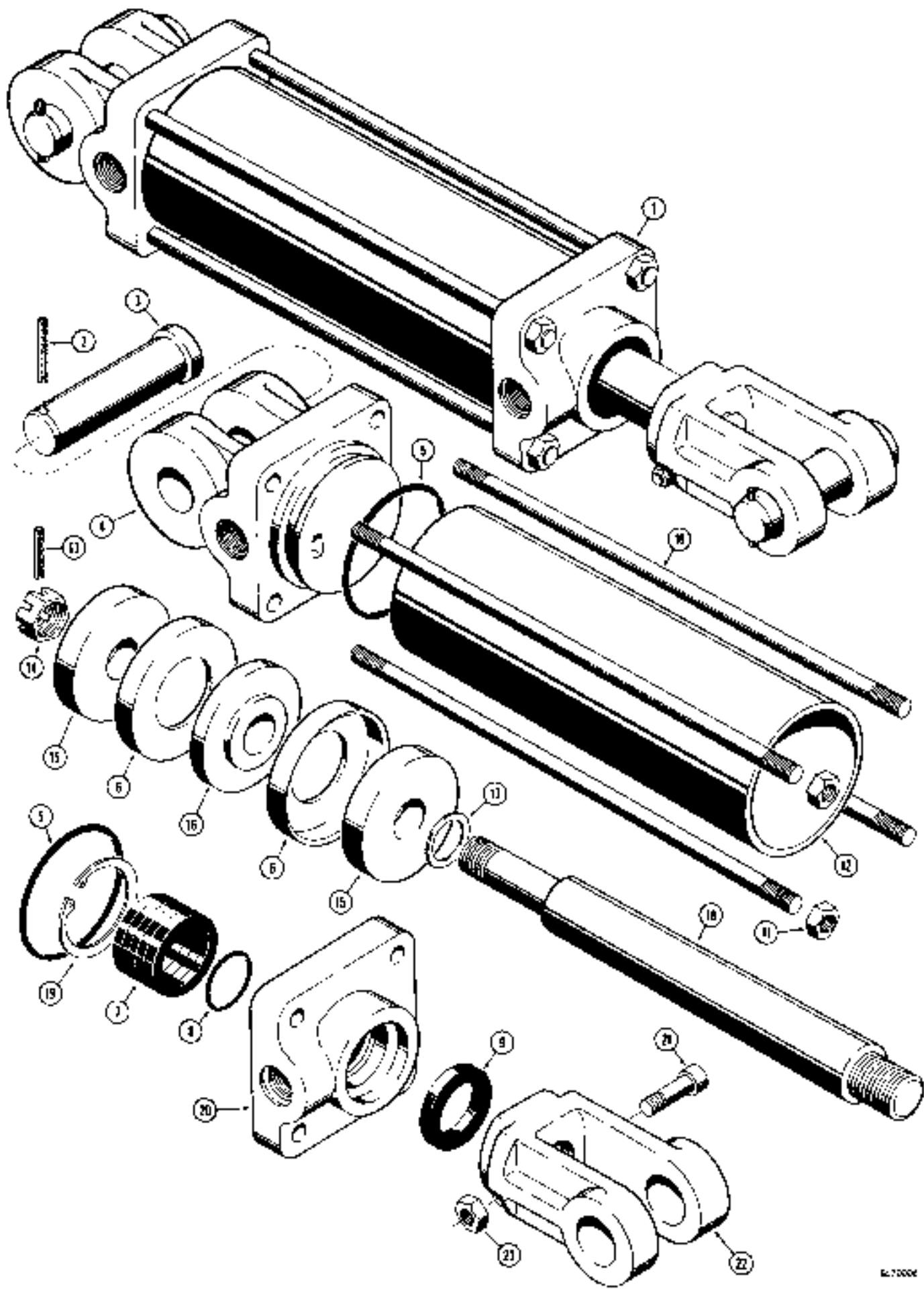
MODEL 630 CONSTRUCTION KING FORK LIFT 69

D34439 LOG CLAMP CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1 *D	34439	CYLINDER - hydraulic, log clamp L.H. (3-1/2" I.D. x 10" stroke) Used on intermediate production log clamp attachments	1
2 D	24084	CLIP - retaining, use with D24083 mounting pin	4
3 D	24083	PIN - cylinder mounting, when stock is exhausted, use (1) 138-142 and (1) D36819	2
4 138- 142		PIN - roll, 1/4" dia. x 2"	2
5 D	36819	PIN - cylinder mounting	2
6 D	24120	CAP - cylinder, closed end	1
	24127	KIT - cylinder packing	1
7 NSS		SEAL - "O"ring, end cap	2
8 NSS		CUP - piston	2
9 NSS		PACKING - piston (Set of 5)	1
10 NSS		SEAL - "O"ring, piston rod	1
11 NSS		SEAL - rod wiper	1
12 D	24138	ROD - tie	4
13 25- 108		NUT - hex. (1/2" - 13 NC)	8
14 D	24130	TUBE - cylinder	1
15 138- 79		PIN - roll, 5/32" dia. x 1-1/4"	1
16 25- 2816		NUT - hex., castle (1" - 14 NF)	1
17 D	24133	SPACER - cup	2
18 D	24132	PISTON - cylinder	1
19 D	24135	GASKET - piston	1
20 D	28360	ROD - piston	1
21 D	24092	RING - retaining, packing	1
22 D	24137	CAP - cylinder, rod end	1
23 81- 628		SCREW - hex. socket head, 9/8" - 16 NC x 1-3/4"	1
24 D	24097	YOKES - piston rod	1
25 25- 106		NUT - hex. (8/8" - 16 NC)	1

*NOTE: EARLY AND INTERMEDIATE PRODUCTION Log Clamp Attachments can be identified by their tapered pipe thread type fittings at the cylinder ports.

LATE PRODUCTION Log Clamp Attachments can be identified by their "O"ring type fittings at the cylinder ports.

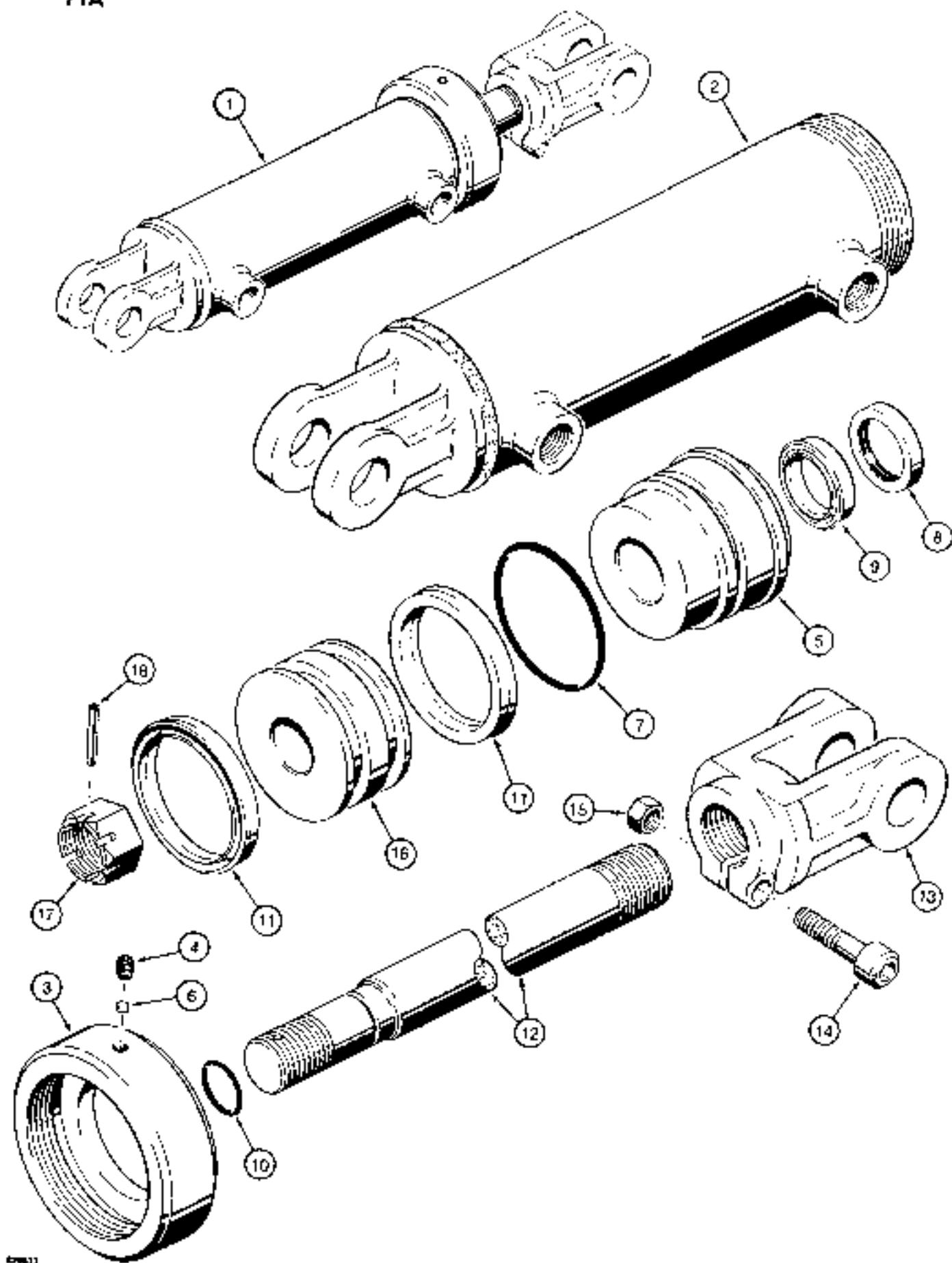


D39464 TILT AND LOADER BUCKET CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D
1	'D 39464	CYLINDER - hydraulic, tilt or loader bucket, 3" (76 mm) ID x 6" (152 mm) stroke, used on late production 21' 6" standard mast as tilt cylinder and on all late production loader bucket attachments as bucket cylinder	1-2
2	138- 142	ROLL PIN - 1/4" x 2"	2
3	D 36819	PIN - cylinder mounting	2
4	D 39467	CAP - cylinder, closed end	1
	D 24093	KIT - cylinder packing	1
5	NSS	O-RING - end cap	2
6	NSS	CLIP - piston	2
7	NSS	PACKING - piston, set of 5	1
8	NSS	O-RING - piston rod	1
9	NSS	WIPER - piston rod	1
10	C 24098	TIE ROD - cylinder	4
11	25- 107	NUT - hex, 7/16" - 14 NC	5
12	O 24095	TUBE - cylinder	1
13	138- 79	ROLL PIN - 5/32" x 1-1/4"	2
14	25- 2312	CASTLE NUT - hex, 3/4" - 16 NF	2
15	D 24089	SPACER - cup	2
16	D 24088	PISTON - cylinder	1
17	D 24091	GASKET - piston	1
18	D 24090	ROD - piston	1
19	D 24092	SNAP RING - retaining, packing	1
20	D 39466	CAP - cylinder, rod end	1
21	61- 628	SCREW - hex socket head, 3/8" - 16 NC x 1-3/4"	1
22	D 24097	CLEVIS - piston rod	1
23	25- 106	NUT - hex, 3/8" - 16 NC	1

*NOTE: EARLY PRODUCTION Forklifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Forklifts can be identified by their O-ring type fittings at hydraulic valve and cylinder ports.

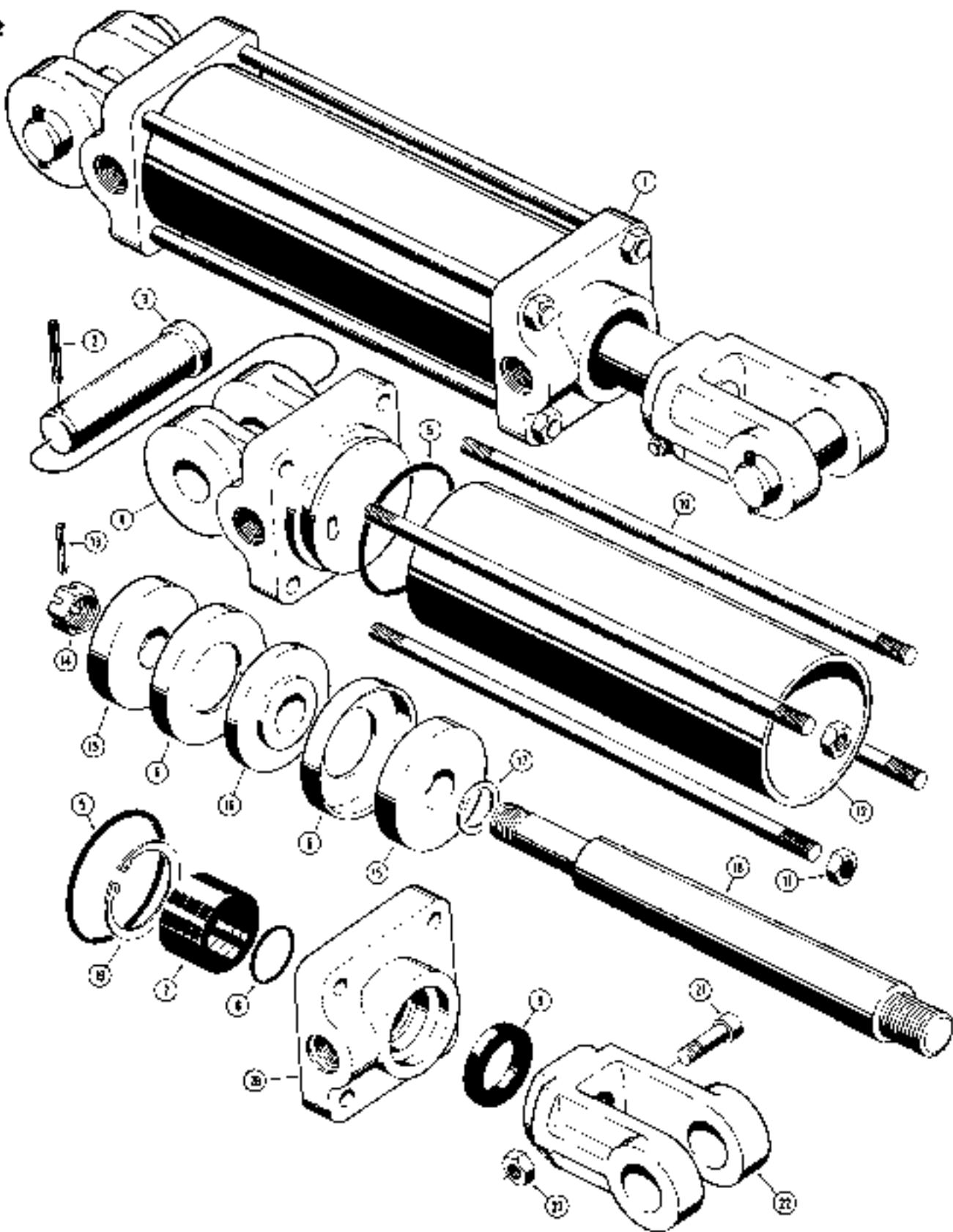


N7631 TILT AND LOADER BUCKET CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D
1	"N 7631	CYLINDER ASSEMBLY - hydraulic, tilt or loader bucket, 3" (76 mm) ID x 6" (152 mm) stroke, used on late production 21' 6" standard mast as tilt cylinder and on all late production loader bucket attachments as bucket cylinder	1-2
2	N 7632	TUBE - cylinder	1
3	T 55472	CAP - gland	1
4	178- 424	SET SCREW - hex socket, 1/4" - 20 NC x 1/4"	1
5	N 7634	GLAND - cylinder	1
	N 7637	KIT - seal	1
6	T 55068	PLUG - nylon	1
7	D 38755	O-RING - end cap, gland	1
8	B 17291	WIPER - piston rod	1
9	N 7639	U-CUP - gland	1
10	D 32114	O-RING - piston	1
11	N 7638	U-CUP - piston	2
12	N 7635	ROD - piston, 1-1/4" (32 mm) OD	1
13	D 61015	CLEVIS - piston rod	1
14	61- 628	SCREW - hex socket head, 3/8" - 16 NC x 1-3/4"	1
15	131- 52	NUT - hex, self-locking, 3/8" - 16 NC	1
16	N 7633	PISTON - double groove, cylinder	1
17	26- 2316	CASTLE NUT - hex, 1" - 14 NF	1
18	138- 2022	SPIROL PIN - 5/32" x 1-1/4"	1

*NOTE: EARLY PRODUCTION Forklifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Forklifts can be identified by their O-ring type fittings at hydraulic valve and cylinder ports



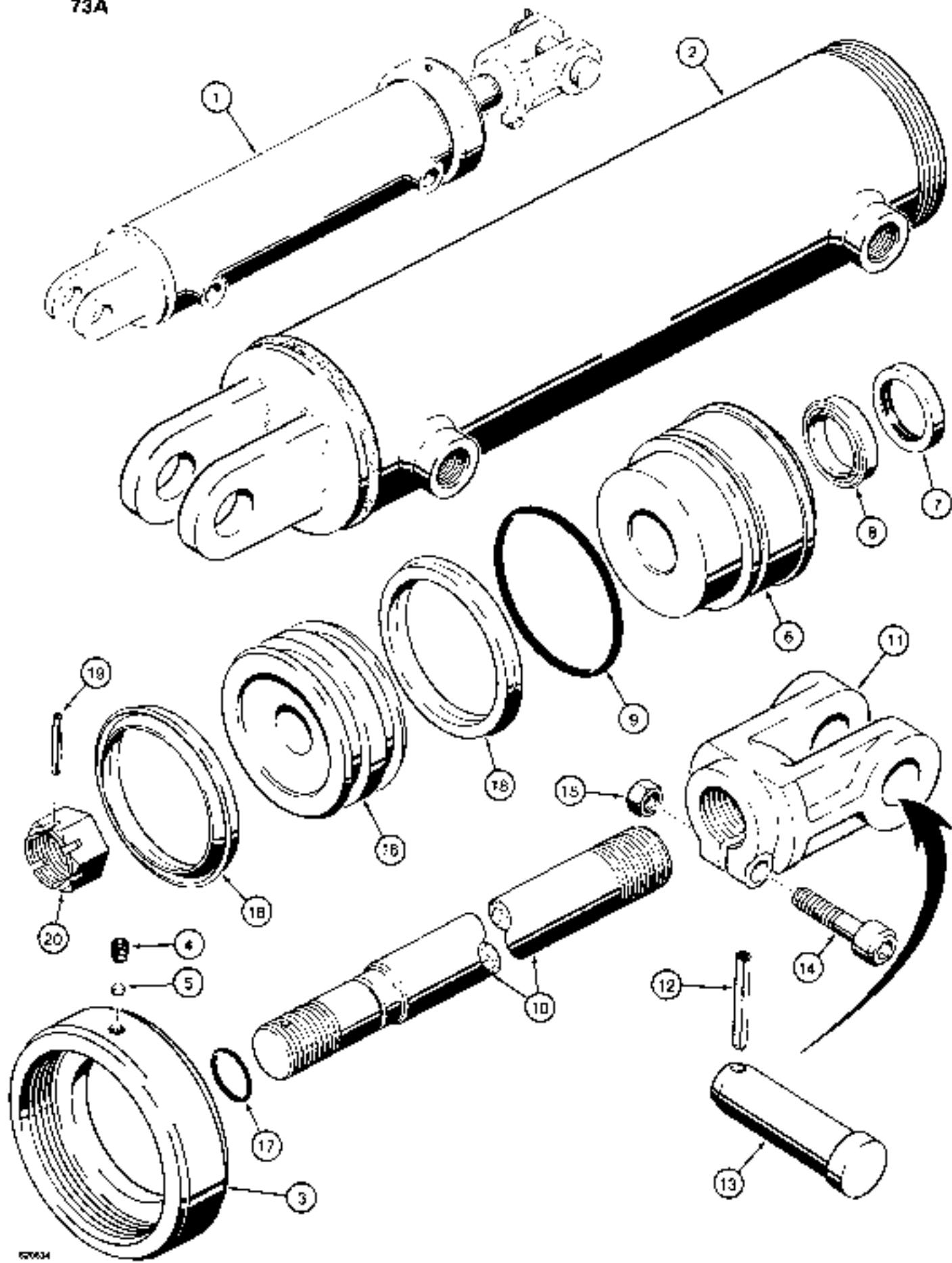
D39465 TILT CYLINDER

REF	PART NO.	DESCRIPTION	REQ'D
T	*D 39465	CYLINDER ASSEMBLY - tilt, 3-1/2" (89 mm) ID x 10" (254 mm) stroke, used as tilt cylinder on all late production forklifts, except those with 21' 6" standard mast	2
2	138- 142	ROLL PIN - 1/4" x 2"	2
3	D 36819	PIN - cylinder mounting	2
4	D 39469	CAP - cylinder, closed end	1
	D 24127	KIT - cylinder packing	1
5	NSS	O-RING - end cap	2
6	NSS	CUP - piston	2
7	NSS	PACKING - piston, set of 5	1
8	NSS	O-RING - piston rod	1
9	NSS	WIPER - piston rod	1
10	D 24138	TIE ROD - cylinder	4
11	25- 108	NUT - hex, 1/2" - 13 NC	8
12	D 24130	TUBE - cylinder	1
13	138- 79	ROLL PIN - 5/32" x 1-1/4"	1
14	25- 2316	CASTLE NUT - hex, 1" - 14 NF	1
15	D 24133	SPACER - cup	2
16	D 24132	PISTON - cylinder	1
17	D 24135	GASKET - piston	1
18	D 28380	ROD - piston	1
19	D 24092	SNAP RING - retaining, packing	1
20	D 39458	CAP - cylinder rod end	1
21	61- 628	SCREW - hex socket head, 3/8" - 16 NC x 1-3/4"	1
22	D 24097	CLEVIS - piston rod	1
23	25- 106	NUT - hex, 3/8" - 16 NC	1

NOTE: EARLY PRODUCTION Forklifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Forklifts can be identified by their O-ring type fittings at hydraulic valve and cylinder ports.

73A

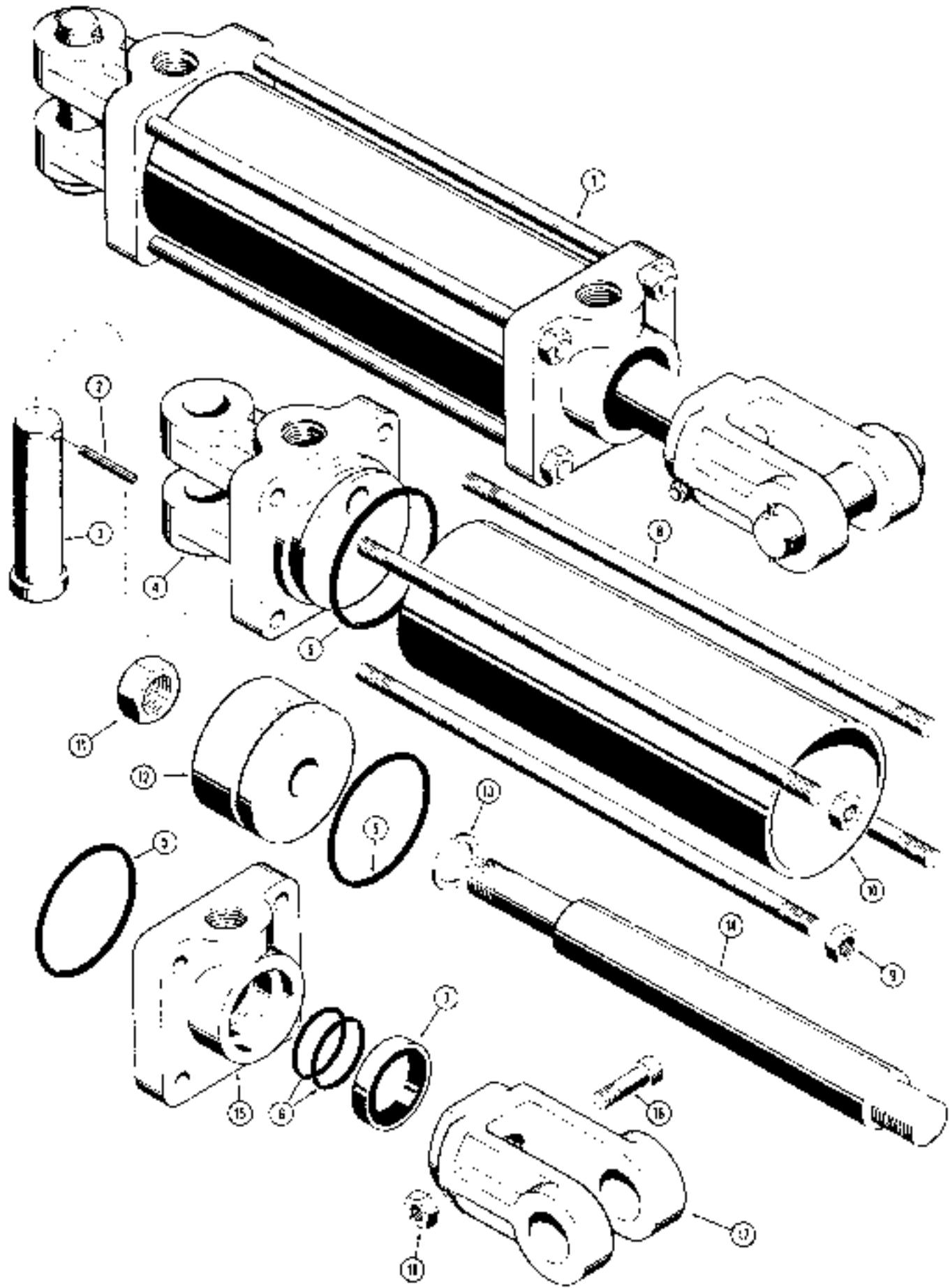


N7943 TILT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D
1	N 7943	CYLINDER ASSEMBLY - (lift, 3-1/2" (89 mm) ID x 10" (254 mm) stroke, used as tilt cylinder on all late production forklifts, except those with 21' 6" standard mast)	2
2	N 7945	TUBE - cylinder	1
3	N 7950	CAP - head, threaded, 4-3/4" (121 mm) OD	1
4	178- 424	SET SCREW - hex socket, 1/4" - 20 NC x 1/4"	1
5	T 55068	PLUG - nylon	1
6	N 7947	GLAND - cylinder	1
7	B 17291	WIPER - piston rod	1
8	N 7948	U-CUP SEAL - piston rod	1
9	T 32305	O-RING - gland	1
10	N 7946	ROD - piston, 1-1/4" (32 mm) OD	1
11	D 61015	CLEVIS - adjustable, piston rod	1
12	138- 142	SPIROL PIN - 1/4" x 2"	2
13	D 36819	PIN - tilt cylinder	2
14	61- 628	SCREW - hex socket head, 3/8" - 16 NC x 1-3/4"	1
15	25- 106	NUT - hex, 3/8" - 16 NC	1
16	N 7944	PISTON - double groove	1
17	R 15386	O-RING - piston rod	1
18	N 7951	U-CUP SEAL - piston	2
19	138- 2022	SPIROL PIN - 5/32" x 1-1/4"	1
20	25- 2316	CASTLE NUT - hex, 1" - 14 NF	1

*NOTE: EARLY PRODUCTION Forklifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Forklifts can be identified by their O-ring type fittings at hydraulic valve and cylinder ports.



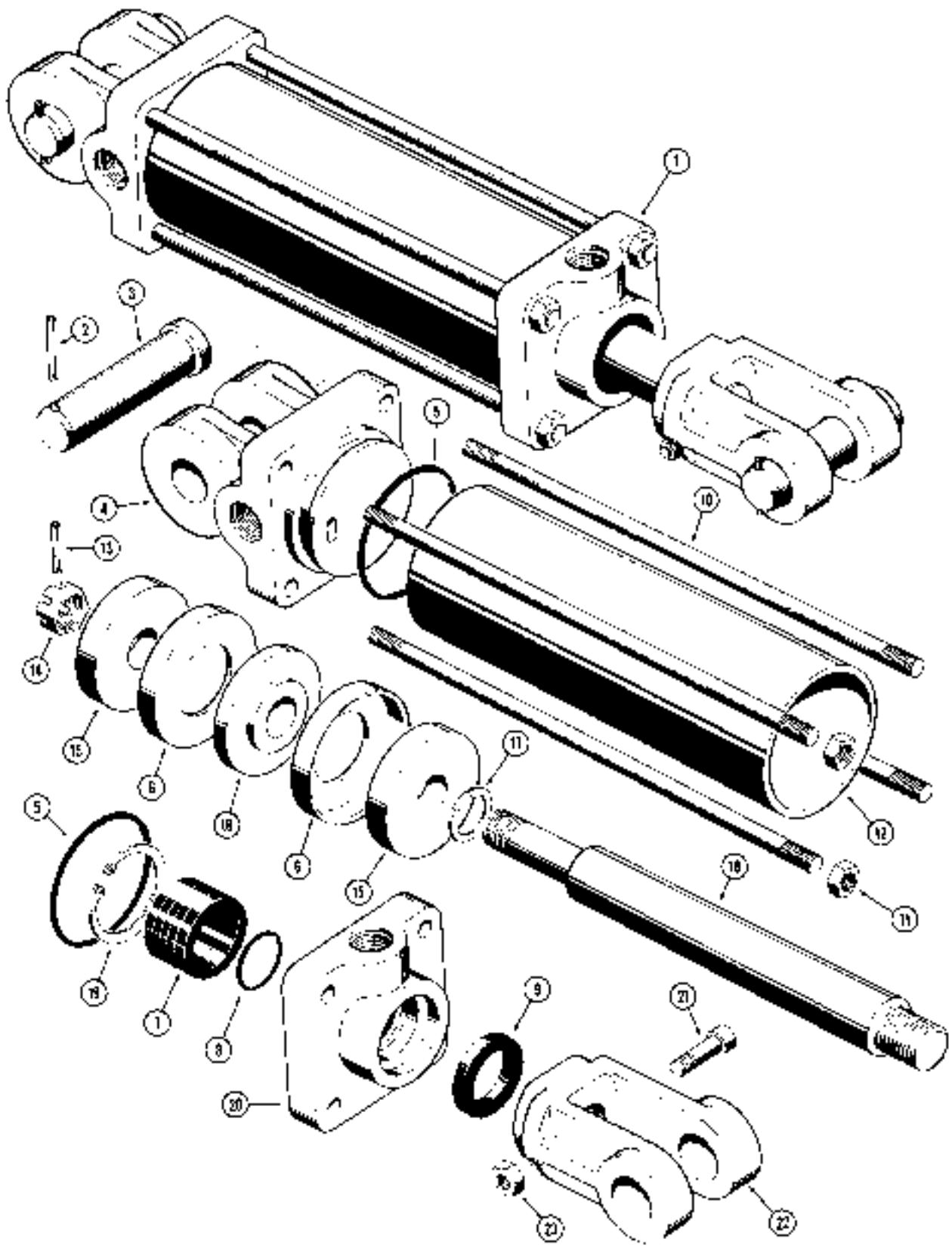
MODEL 530 CONSTRUCTION KING FORK LIFT 75

D40197 SIDE SHIFT CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1	*D 40197	CYLINDER - hydraulic, side shift (2-1/2" I.D. x 6" stroke) Late production	1
2	138- 142	PIN - roll, 1/4" dia. x 2"	2
3	D 36819	PIN - cylinder mounting	2
4	D 40199	CAP - cylinder, closed end	1
	D 24118	KIT - cylinder packing	1
5	NSS	SEAL - "O"ring, end caps and piston	3
6	NSS	SEAL - "O"ring, piston rod	2
7	NSS	SEAL - rod wiper	1
8	D 28147	ROD - tie	4
9	25- 106	NUT - hex. (3/8" - 16 NC)	8
10	D 24109	TUBE - cylinder	1
11	25- 1512	NUT - hex., jam (3/4" - 16 NF)	1
12	D 24105	PISTON - cylinder	1
13	D 24091	GASKET - piston	1
14	D 24106	ROD - piston	1
15	D 40198	CAP - cylinder, rod end	1
16	61- 628	SCREW - hex. socket head, 3/8" - 16 NC x 1-3/4"	1
17	D 24097	YOKE - piston rod	1
18	25- 106	NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic valve and cylinder ports.

LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic valve and cylinder ports.



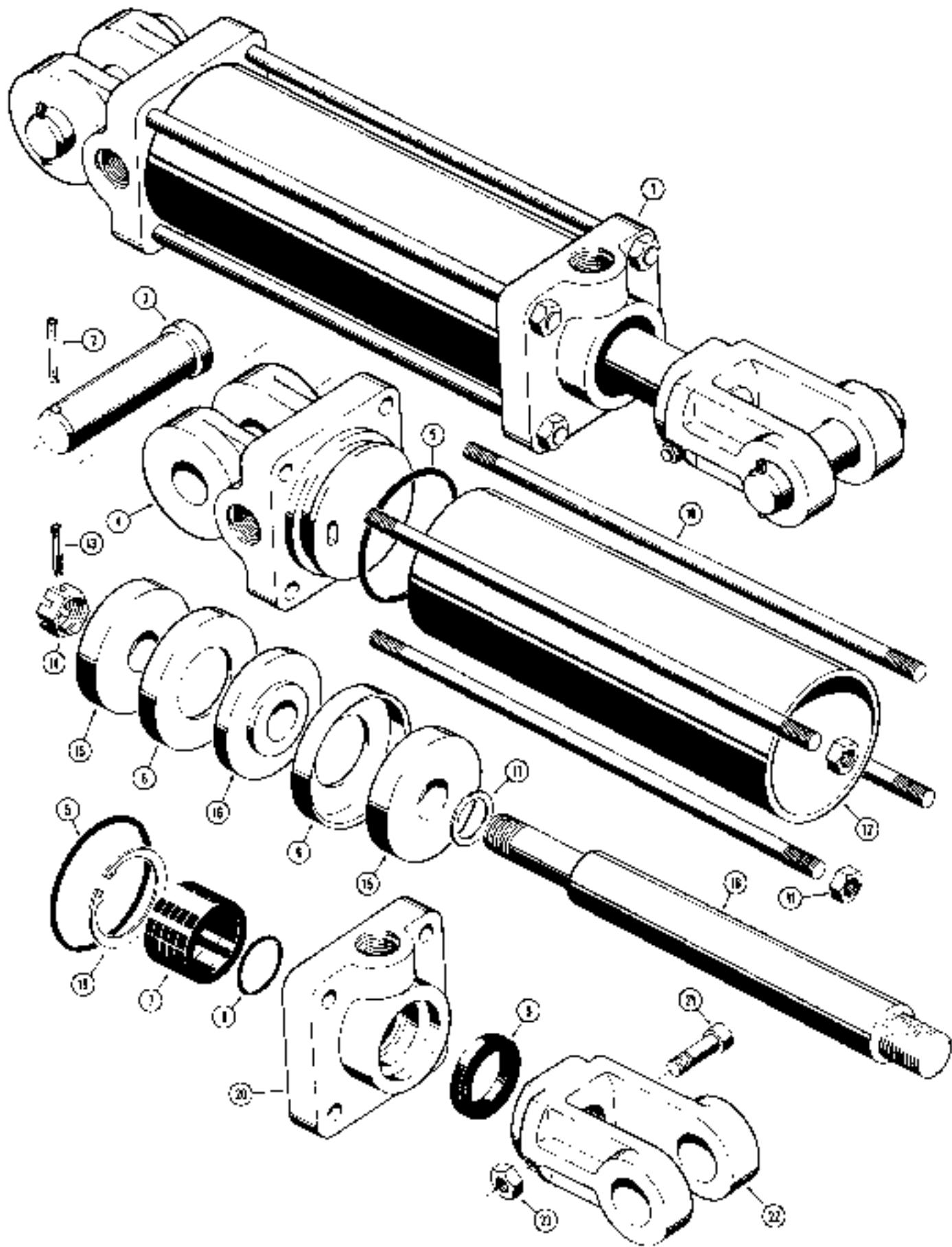
MODEL 630 CONSTRUCTION KING FORK LIFT 77

D40823 LOG CLAMP CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1 *D	40823	CYLINDER - hydraulic, log clamp R.H. (3-1/2" I.D. x 10" stroke) Late production	1
2	138- 142	PIN - roll, 1/4" dia. x 2"	2
3	D 36819	PIN - cylinder mounting	2
4	D 39469	CAP - cylinder, closed end	1
	D 24127	KIT - cylinder packing	1
5	NSS	SEAL - "O"ring, end cap	2
6	NSS	CUP - piston	2
7	NSS	PACKING - piston (Set of 5)	1
8	NSS	SEAL - "O"ring, piston rod	1
9	NSS	SEAL - rod wiper	1
10	D 24138	ROD - tie	4
11	25- 106	NUT - hex. (1/2" - 13 NC)	8
12	D 24130	TUBE - cylinder	1
13	138- 79	PIN - roll, 5/32" dia. x 1-1/4"	1
14	25- 2316	NUT - hex., castle (1" - 14 NF)	1
15	D 24133	SPACER - cup	2
16	D 24132	PISTON - cylinder	1
17	D 24135	GASKET - piston	1
18	D 28360	ROD - piston	1
19	D 24092	RING - retaining, packing	1
20	D 39468	CAP - cylinder, rod end	1
21	61- 628	SCREW - hex. socket head, 3/8" - 16 NC x 1-3/4"	1
22	D 24097	YOKE - piston rod	1
23	25- 106	NUT - hex. (3/8" - 16 NC)	1

*NOTE: EARLY AND INTERMEDIATE PRODUCTION Log Clamp Attachments can be identified by their tapered pipe thread type fittings at hydraulic cylinder ports.

LATE PRODUCTION Log Clamp Attachments can be identified by their "O"ring type fittings at hydraulic cylinder ports.



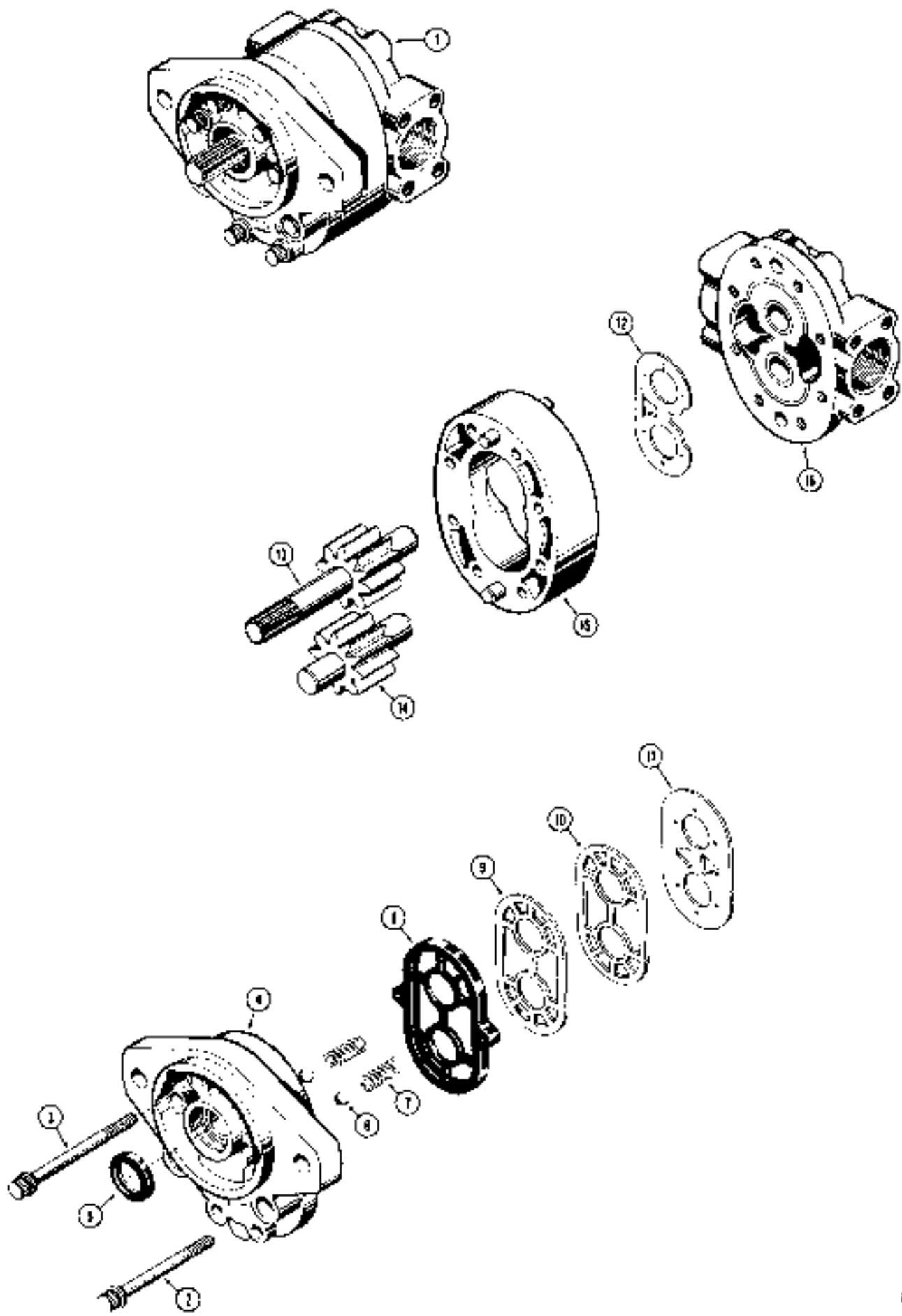
MODEL 530 CONSTRUCTION KING FORK LIFT 78

D40824 LOG CLAMP CYLINDER

REF.	PART NO.	DESCRIPTION	REQ'D.
1 *D	40824	CYLINDER - hydraulic, log clamp L.H. (3-1/2" I.D. x 10" stroke) Late production	1
2	138- 142	PIN - roll, 1/4" dia. x 2"	2
3	D 36819	PIN - cylinder mounting	2
4	D 39488	CAP - cylinder, closed end	1
	D 24127	KIT - cylinder packing	1
5	NSS	SEAL - "O"ring, end cap	2
6	NSS	CUP - piston	2
7	NSS	PACKING - piston (Set of 5)	1
8	NSS	SEAL - "O"ring, piston rod	1
9	NSS	SEAL - rod wiper	1
10	D 24138	ROD - tie	4
11	25- 108	NUT - hex. (1/2" - 13 NC)	8
12	D 24130	TUBE - cylinder	1
13	138- 79	PIN - roll, 5/32" dia. x 1-1/4"	1
14	25- 2316	NUT - hex., castle (1" - 14 NF)	1
15	D 24133	SPACER - cap	2
16	D 24132	PISTON - cylinder	1
17	D 24135	GASKET - piston	1
18	D 28360	ROD - piston	1
19	D 24092	RING - retaining, packing	1
20	D 39468	CAP - cylinder, rod end	1
21	81- 628	SCREW - hex. socket head, 3/8" - 16 NC x 1-3/4"	1
22	D 24097	YODE - piston rod	1
23	25- 108	NUT - hex. (3/8" - 16 NC)	1

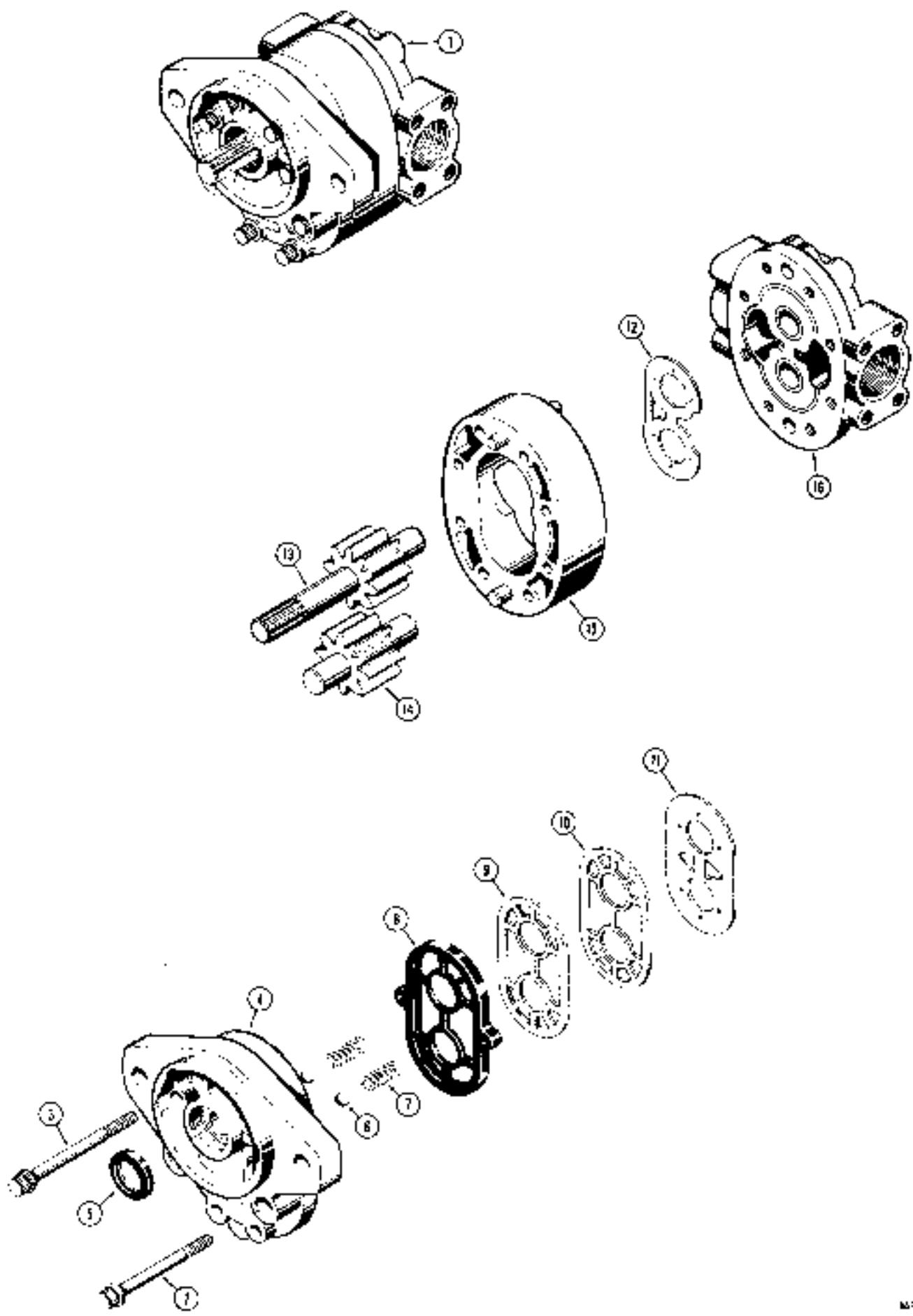
*NOTE: EARLY AND INTERMEDIATE PRODUCTION Log Clamp Attachments can be identified by their tapered pipe thread type fittings at hydraulic cylinder ports.

LATE PRODUCTION Log Clamp Attachments can be identified by their "O" ring type fittings at the hydraulic cylinder ports.



D31254 HYDRAULIC PUMP

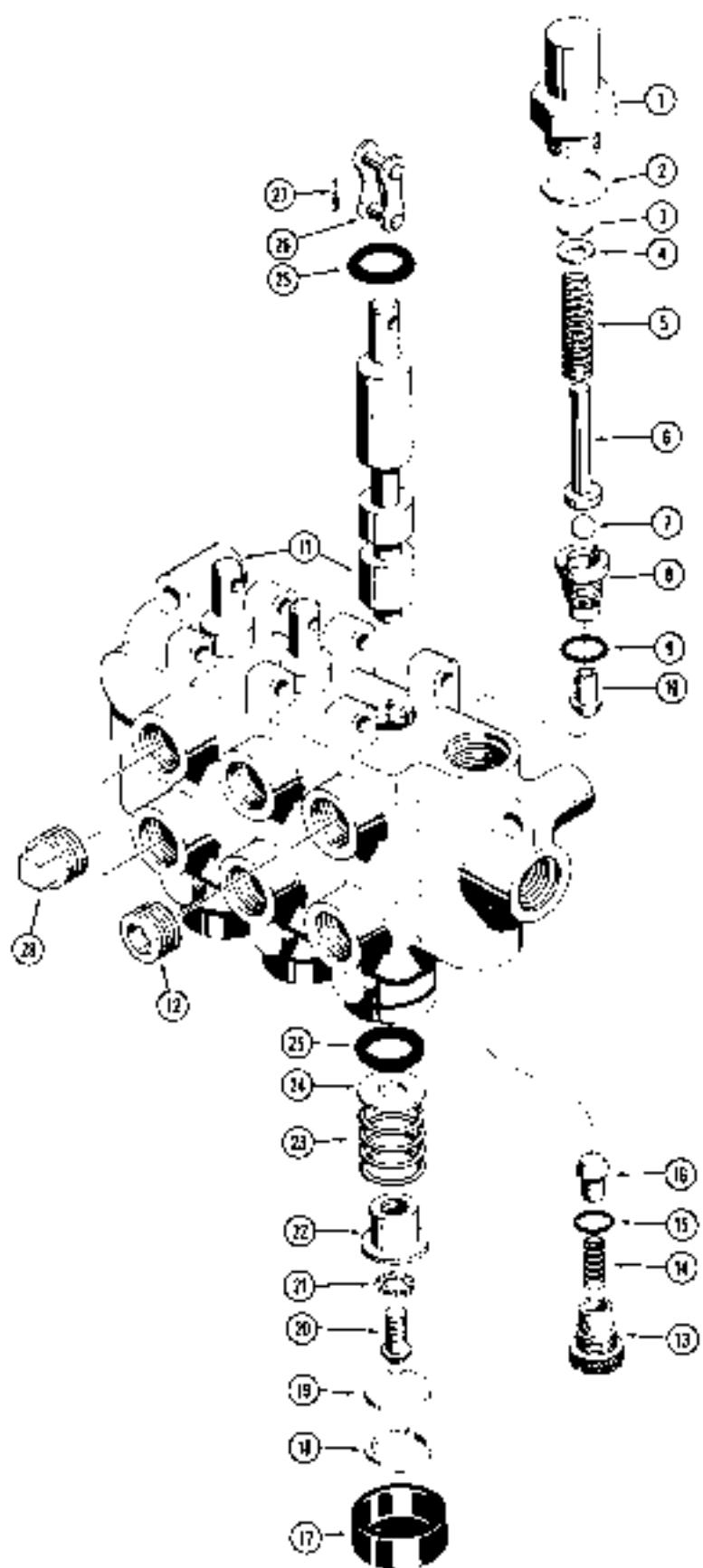
REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 31254	PUMP - hydraulic, 20 G.P.M. @ 1900 R.P.M. @ 1600 P.S.I. (When stock is exhausted, use D41390 Ref. No. 1 page 83)	1
2	166- 54	SCREW - Ferry cap (3/8" - 16 NC x 3-1/4")	4
3	166- 55	SCREW - Ferry cap (3/8" - 16 NC x 3-1/2")	4
4	D 31395	COVER - drive shaft end	1
	D 31396	KIT - pump, rebuild (When stock is exhausted, use D41318 see page 83)	1
5	D 31401	SEAL - drive shaft (When stock is exhausted, use A26139 Ref. No. 5 page 83)	1
6	D 31404	BALL - steel 13/32" dia.	2
7	D 31403	SPRING - ball retaining	2
8	D 31397	SEAL - diaphragm	1
9	D 39319	GASKET - backup (When stock is exhausted use A41244, Ref. No. 9 page 83)	1
10	D 31398	GASKET - protector	1
11	D 31400	DIAPHRAGM - pump (When stock is exhausted use D41321, Ref. No. 11 page 83)	1
12	D 31402	PLATE - thrust (When stock is exhausted, use D41322 Ref. No. 12 page 83)	1
13	D 31405	DRIVE SHAFT AND GEAR - pump (Also order D31406 when replacing drive shaft and gear) When stock is ex- hausted use D41421 gear set (See page 83 Ref. No. 13)	1
14	D 31406	IDLER SHAFT AND GEAR - pump (Also order D31405 when replacing idler shaft and gear) When stock is ex- hausted, use D41421 gear set (See page 83 Ref. No. 14)	1
15	D 31408	HOUSING - gear	1
16	D 31407	COVER - port end	1



MODEL 630 CONSTRUCTION KING FORK LIFT 83

D41390 HYDRAULIC PUMP

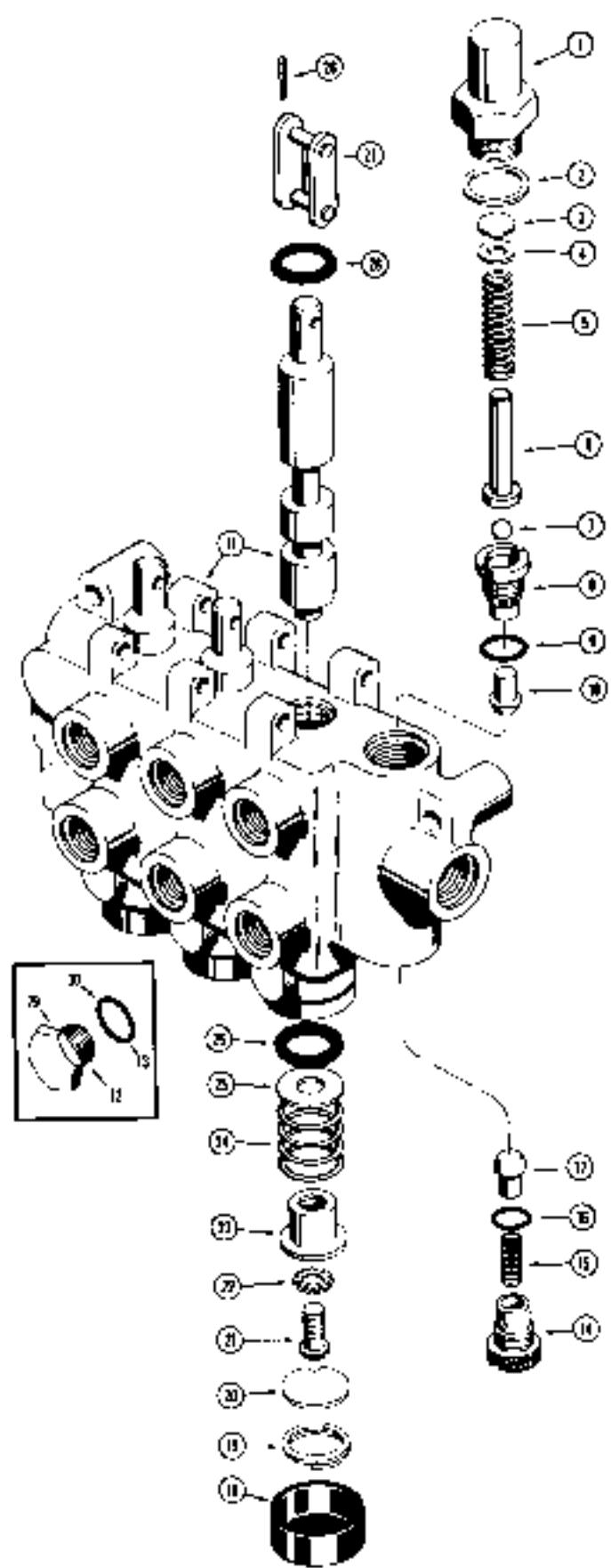
REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 41390	PUMP - hydraulic, 20 G.P.M. @ 1900 R.P.M. @ 1600 P.S.I.	1
2	166- 54	SCREW - Ferry cap (3/8" - 16 NC x 3-1/4")	4
3	166- 55	SCREW - Ferry cap (3/8" - 16 NC x 3-1/2")	4
4	D 31395	COVER - drive shaft end	1
	D 41318	KIT - pump, rebuild	1
5	A 25139	SEAL - drive shaft	1
6	D 31404	BALL - steel (13/32" dia.)	2
7	D 31403	SPRING - ball retaining	2
8	D 31397	SEAL - diaphragm	1
9	A 41244	GASKET - backup	1
10	D 31398	GASKET - protector	1
11	D 41321	DIAPHRAGM - pump	1
12	D 41322	PLATE - thrust	1
	D 41421	GEAR SET	1
13	NSS	DRIVESHAFT AND GEAR - pump	1
14	NSS	IDLER SHAFT AND GEAR - pump	1
15	D 31408	HOUSING - gear	1
16	D 31407	COVER - port end	1



D28968 HYDRAULIC CONTROL VALVE

REF.	PART NO.	DESCRIPTION	REQ'D.
*D	28968	VALVE - hydraulic, fork lift control (Early Production)	1
1	D 28961	BODY - relief poppet	1
2	34115	CASKET - relief valve body	1
3	D 28960	SHIM - relief valve spring (.006" thick)	1
4	D 25844	SHIM - relief valve spring (.010" thick)	1
5	D 25841	SPRING - relief valve	1
6	D 26379	GUIDE - relief valve spring	1
7	Z11- 12	BALL - relief valve (7/16" dia.)	1
8	D 28575	SEAT - relief valve	1
9	D 23928	SEAL - "O"ring, relief valve seat	1
10	D 28576	POPPET - check	1
11	NSS	HOUSING AND SPOOLS - matched set	1
12	D 23723	PLUG - valve port	1
13	D 28574	PLUG - check poppet	1
14	D 28840	SPRING - check poppet	1
15	D 23932	SEAL - "O"ring, check poppet plug	1
16	D 28576	POPPET - check	1
17	36645	CAP - rubber	3
18	36633	SNAP RING - stop disc	3
19	36631	DISC - stop	3
20	36626	BOLT - spring	3
21	36628	WASHER - lock	3
22	36630	COLLAR - stop	3
23	36632	SPRING - centering	3
24	36650	WASHER - stop	3
25	36642	SEAL - spool	6
26	D 24140	LINK - connecting	3
27	132- 6	PIN - cotter, 1/16" dia. x 5/8"	2
28	221- 4	PLUG - pipe, square head (1/2" NPT) Use in lieu of accessory hydraulics	2

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic control valve and cylinder ports.
 LATE PRODUCTION Fork Lifts can be identified by their "O"ring type fittings at hydraulic control valve and cylinder ports.



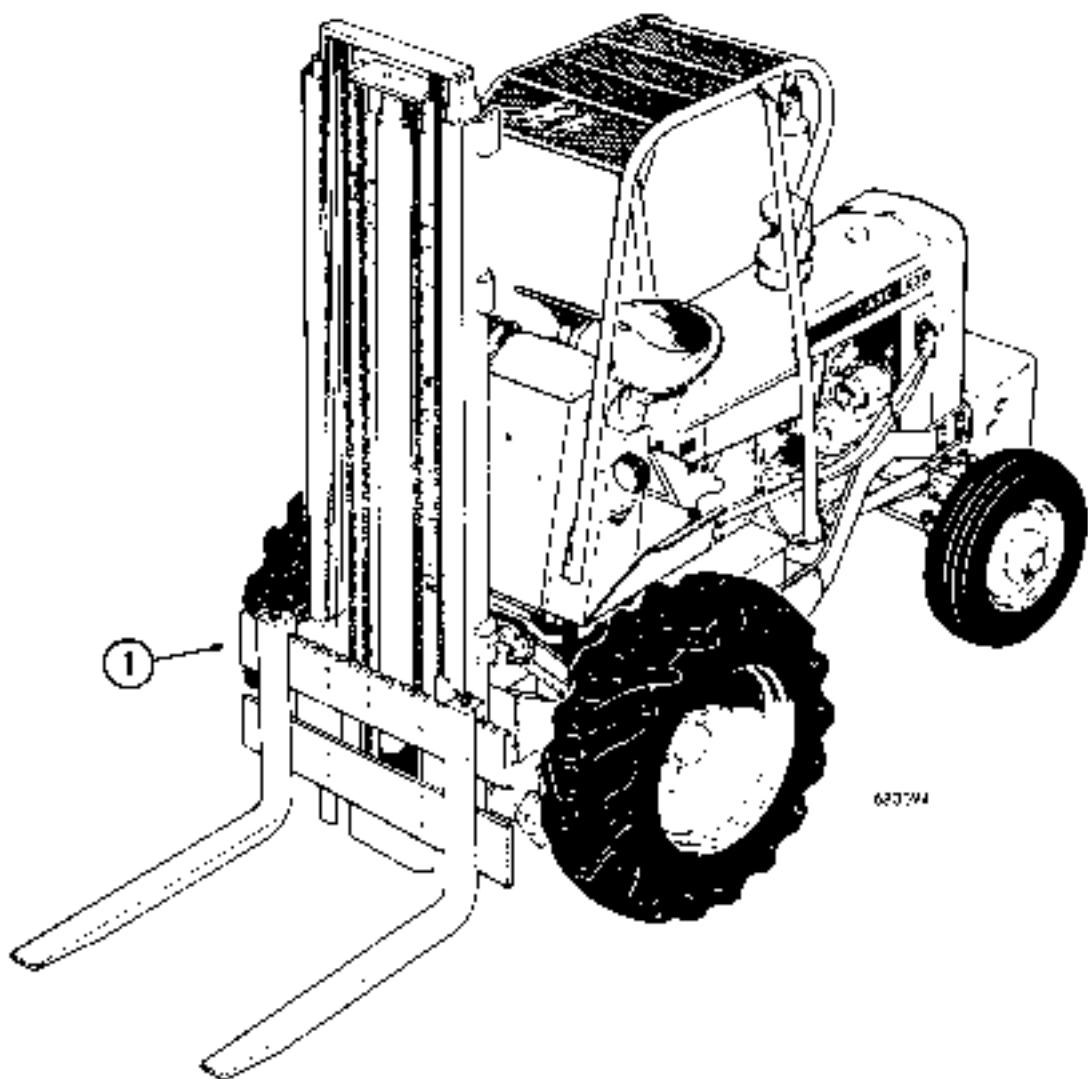
D39472 HYDRAULIC CONTROL VALVE

REF.	PART NO.	DESCRIPTION	REQ'D
*D	39742	VALVE - hydraulic, fork lift control (Late Production)	1
1 D	28961	BODY - relief valve	1
2	34115	GASKET - relief valve body	1
3 D	28960	SHIM - relief valve spring (.006" thick)	UAR
4 D	25844	SHIM - relief valve spring (.010" thick)	UAR
5 D	25841	SPRING - relief valve	1
6 D	26370	POPPET - relief	1
7 211-	12	BALL - steel	1
8 D	28575	SEAT - relief valve	1
9 D	23928	SEAL - "O"ring, valve seat	1
10 D	28576	POPPET - check	1
11 NSS		HOUSING AND SPOOLS - matched set	1
12 218- 5157		PLUG - valve port	1
13 218- 5007		SEAL - "O"ring	1
14 D	28574	PLUG - check poppet	1
15 D	28840	SPRING - check poppet	1
16 D	29932	SEAL - "O"ring, check poppet plug	1
17 D	28576	POPPET - check	1
18	38645	CAP - rubber	3
19	36633	SNAP RING - stop disc	3
20	36631	DISC - stop	3
21	36626	BOLT - Spring	3
22	36628	WASHER - lock	3
23	36630	COLLAR - stop	3
24	36632	SPRING - centering	3
25	36650	WASHER - stop	3
26	36642	SEAL - spool	6
27 D	24140	LINK - connecting	3
28 132- 6		PIN - cotter, 1/16" dia. x 5/8"	2
29 218- 5157		PLUG - valve port (Use in lieu of accessory hydraulics)	2
30 218- 5007		SEAL - "O"ring	1

*NOTE: EARLY PRODUCTION Fork Lifts can be identified by their tapered pipe thread type fittings at hydraulic control valve and cylinder ports.
 LATE PRODUCTION Fork Lifts can be identified by their "O" ring type fittings at hydraulic control valve and cylinder ports.

**88 MODEL 530 CONSTRUCTION KING FORK LIFT
DECALS**

REF.	PART NO.	DESCRIPTION	REQ'D.
1	D 33762	DECAL KIT - fork lift	1



HOSE AND FITTING ASSEMBLY CONVERSION PART NUMBERS

To make up a replacement hose line, find the CASE original equipment part number in the left hand column. To the right of this number are the component part numbers needed to assemble the replacement hose line.

ORIGINAL EQUIPMENT ASS'Y. NO.	BULK HOSE NO.	CUT HOSE LENGTH	USE FITTING NO.	USE FITTING NO.	ADDITIONAL PARTS REQUIRED
A36162	A21572	25-3/4"	220-203	220-203	
D24169	A21567	35-3/4"	220-127	220-127	
D24259	A21566	35-1/2"	220-126	220-125	
D24260	A21566	29-1/2"	220-126	220-125	
D24280	A23299	173-1/2"	220-144	220-126	
D24281	A23299	213-1/2"	220-144	220-126	
D24300	A23299	329-1/2"	220-126	220-125	
D24304	A21565	39"	220-123	220-123	
D25231	A23299	173-1/2"	220-126	220-125	
D25232	A23299	213-1/2"	220-126	220-125	
D29834	A21565	27-1/2"	220-123	220-123	
D33739	A21574	141-1/2"	220-226	220-226	
D33745	A21566	29-1/2"	220-125	220-125	
D33748	A21566	16"	220-125	220-125	
D33749	A21566	24-1/2"	220-125	220-125	

NUMERICAL INDEX

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31383	34	21	60917	4	44	61305	34	34
31400	33	19	60917	13	43	61035	33	14
34115	45	7	60917	15	54	65293	33	41
34116	87	2	60939	9	19	65294	33	70
36626	85	20	60939	11	18	65295	34	26
36626	87	21	60939	13	26			
36628	85	21	60947	13	23	A 7923	39	73
36628	87	22	60943	13	29	A 7982	17	28
36630	85	22	60944	9	20	A 7962	19	38
36630	87	23	60944	11	19	A 10953	43	4
36631	85	19	60944	13	27	A 11276	43	24
36631	87	20	60948	9	17	A 11280	43	25
36632	85	23	60948	11	18	A 11327	43	39
36632	87	24	60954	57	10	A 18414	9	40
36633	85	18	60954	57	24	A 18414	11	39
36633	87	19	60954	59	10	A 16414	15	50
36642	45	25	60955	57	*	A 20621	43	
36642	87	26	60955	57	18	A 20990	43	13
36645	85	17	60955	59	4	A 20991	43	12
36645	87	18	60958	11	8	A 22451	41	23
36650	45	24				A 22874	44	
36650	87	25				A 22875	43	7
60915	9	43				A 22883	43	2
60915	11	42	60969	11	5	A 23263	43	42
60915	15	53	60969	19	6	A 23885	32	69
60916	9	42	60969	49		A 24080	43	10
SC916	11	41	60969	57		A 24354	43	33
60916	15	52	60972	9	10	A 24554	43	28
60916	21	41	60972	11	2	A 24510	43	27
60916	23	39	60972	11	9	A 24511	43	

NUMERICAL INDEX

PART NO.	PAGE NO.	REF. NO.	PART NO.	PAGE NO.	REF. NO.	PART NO.	PAGE NO.	REF. NO.
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			218- 5008	45	41	219- 53	19	12
218- 5006	75	36	218- 5011	45	21	219- 57	13	24
218- 5006	41	20	218- 5059	41	27	221- 1	45	35
218- 5006	41	34	218- 5059	41	33	221- 4	45	6
218- 5006	44	24				221- 9	14	28
218- 5006	91	76	218- 5157	87	12			
218- 5006	51	24	218- 5157	87	29	221- 12	45	40
218- 5006	53	45	218- 5157	87	29	221- 74	45	9
218- 5006	55	38	218- 5173	41	24	221- 89	44	22
218- 5007	21	14	219- 8	13	23			
218- 5007	21	33	219- 8	39	68	221- 411	47	42
218- 5007	73	14						
218- 5007	74	31	219- 13	5	7	222- 1	41	41
218- 5007	25	14	219- 13	9	37	222- 10	43	38
218- 5007	49	6	219- 13	13	36	222- 460	43	43
218- 5007	49	11	219- 13	15	47			
218- 5007	49	19	219- 13	17	34	223- 20	43	6
218- 5007	49	14	219- 13	19	34			
218- 5007	53	14	219- 13	21	48			
218- 5007	53	14	219- 13	23	46			
218- 5007	57	13	219- 13	31	18			
218- 5007	57	27	219- 13	37	17			
218- 5007	59	14						
218- 5007	59	20	219- 53	9	17			
218- 5007	87	13	219- 53	11	16			
218- 5007	47	30	219- 53	13				

MEMO

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CASE CORPORATION
700 STATE STREET
RACINE, WI 53404 U.S.A.

CASE CANADA CORPORATION
450 SHERMAN AVENUE
HAMILTON, ON L8N 4C4 CANADA